

Fast, Accurate and Precise Quantification Results Using An Annular Silicon Drift Detector: Bruker's XFlash FlatQUAD



Bruker Nano Analytics, Berlin, Germany
Webinar, May, 2020

A blue-themed graphic illustrating EDS technology. It features a central sun-like glow. To the left is a diagram of an annular silicon drift detector with concentric circles and arrows. In the center is a periodic table of elements. To the right is a large "EDS" text and "XFlash® Technology" logo. At the bottom center is an EDS spectrum with peaks labeled with element symbols like Na, Mg, Al, Si, P, S, Cl, K, Ca, Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn, Ga, Ge, As, Se, Br, Rb, Sr, Y, Zr, Nb, Mo, Tc, Ru, Rh, Pd, Ag, Cd, In, Sn, Sb, Te, I, Ta, W, Re, Os, Ir, Pt, Au, Hg, Tl, Pb, Bi, Po, At, Rn, Fr, Ra, Ac, Th, Pa, U, Np, Pu, Am, Cm, Bk, Cf, Es, Fm, Md, No, Lr. Labels like Kα, Kβ, Lα, Lβ, Mα, Mβ are also present. On the far right, there are two grayscale images: the top one shows a cross-section of a material, and the bottom one shows a textured surface.

Presenters



Max Patzschke

Application Scientist EDS
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Sr. Applications Scientist Geology and Mining,
Bruker Nano Analytics, Berlin, Germany

Overview



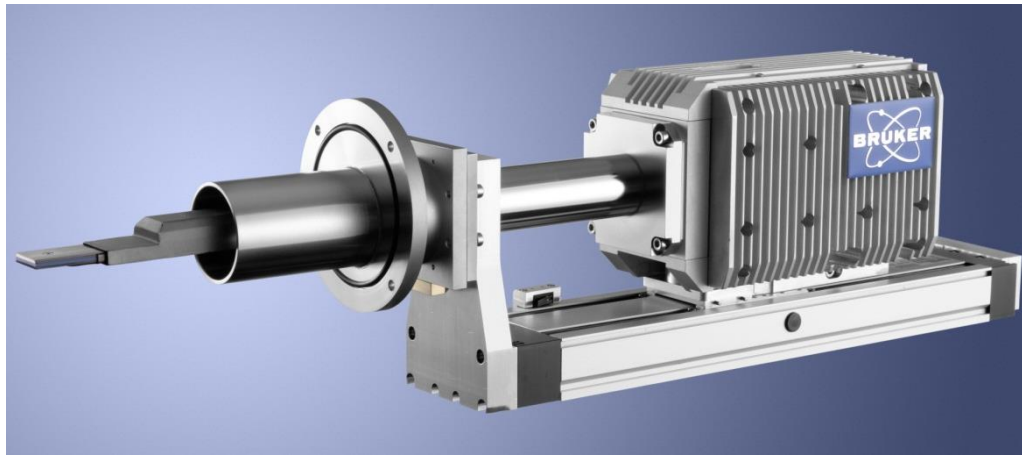
- Introduction
- Microanalysis and the FlatQUAD: Technical Introduction
- Analytical Considerations
- Examples: Quantification
- Examples: Mapping and Mineralogy
- Summary and Conclusions

Bruker SEM Analyzers

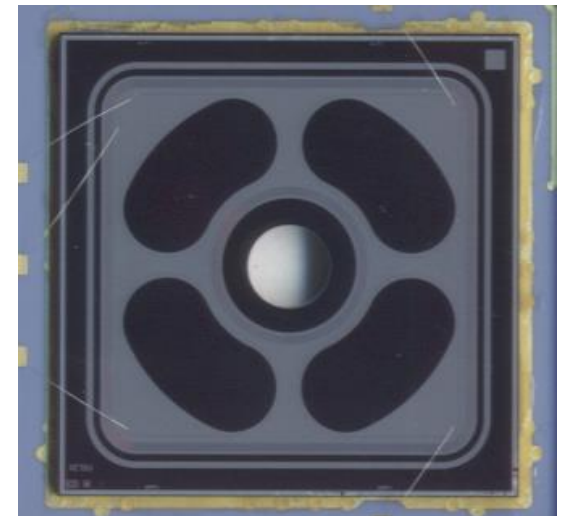
Our “evolving eyes”



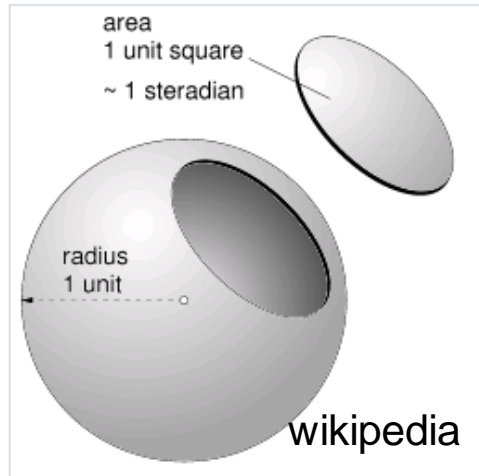
Facts for the XFlash[®] FlatQUAD



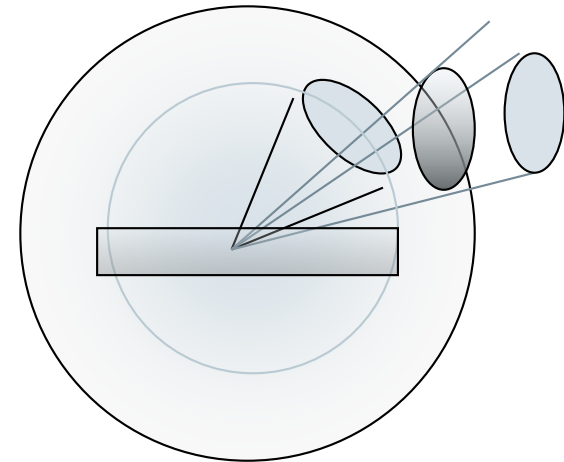
- Annular design, $4 \times 15 \text{ mm}^2 = 60 \text{ mm}^2$
- Placed between pole piece and sample (hole in the center for the primary beam)
- Energy resolution Mn $K\alpha \leq 129 \text{ eV}$
- Combination of high count rate capability and high solid angle ($\Omega \sim 1.1 \text{ sr}$)



Collection Efficiency: Solid Angle for X-ray collection



$$\Omega = \frac{A}{d^2}$$



Achieve higher solid angle by:

- Chip area A **but**, smaller areas have advantages: less cooling, less weight > higher stability, less pile up, better TOA > better P/B, better energy resolution, higher OCR/ICR = higher efficiency
- Distance d: **get as close as possible**

$\Omega_{\text{EDS-SEM}} \sim 0.01 - 0.1 \text{ sr}$
are typical for side entry

$\Omega_{\text{EDS-S/TEM}} \sim 0.1 - 0.4 \text{ sr}$
are typical for side entry

Some 100 mm² in STEM $\sim 0.5 \text{ sr}$

XFlash[®] FlatQUAD: Advantage of large solid angle



- Guaranteed energy resolution Mn-Ka 129 eV (other resolutions on request)
- $4 \times 15 \text{ mm}^2 = 60 \text{ mm}^2$
- Annular design
- Central aperture for the primary beam
- Designed to be placed between pole piece and sample
- Segments very close to sample
- $4 \times 600.000 \text{ cps} = 2.400.000 \text{ cps}$

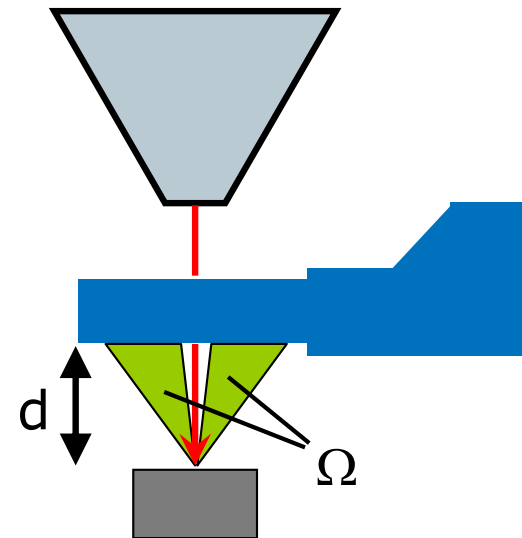


combination of

high count rate
capability

large solid
angle + high TOA

max solid angle at
 $d = 2.5 \text{ mm}$:
 $\Omega > 1.1 \text{ sr}$

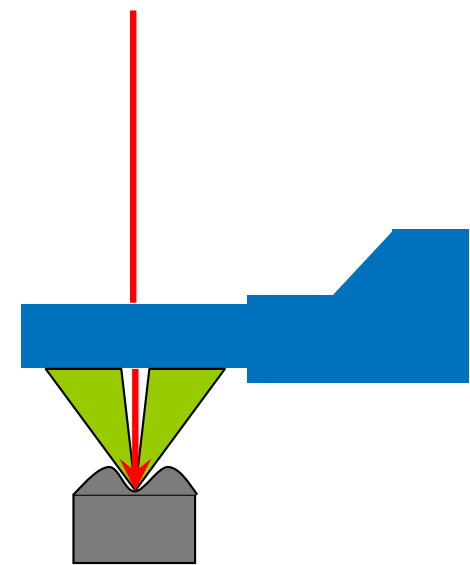
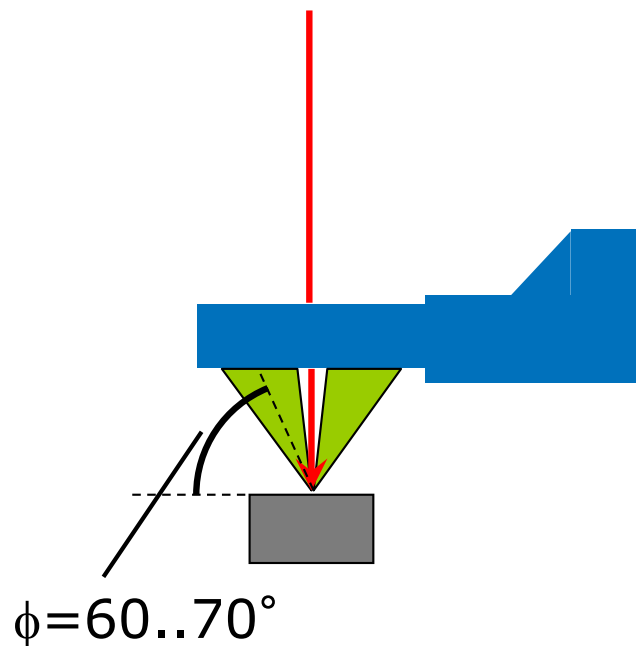
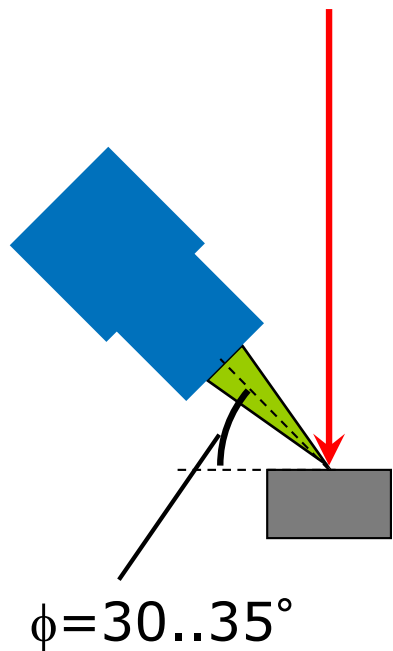


XFlash[®] FlatQUAD:

Advantage of high take-off angle and annular design



Take-off angle comparison: XFlash[®] FQ vs. conventional SDDs:

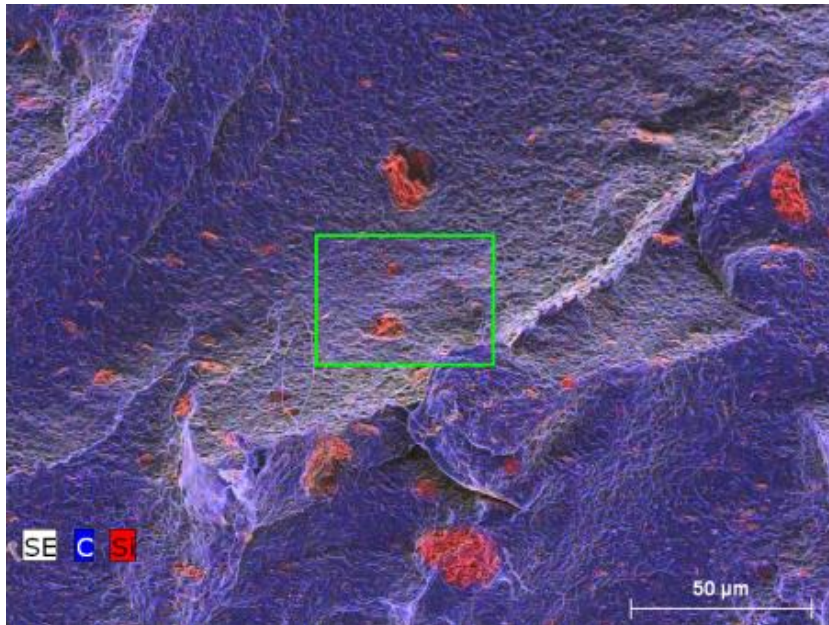


Note change in topography of sample

Polymer compound XFlash[®] FlatQUAD vs. 30 mm² SDD

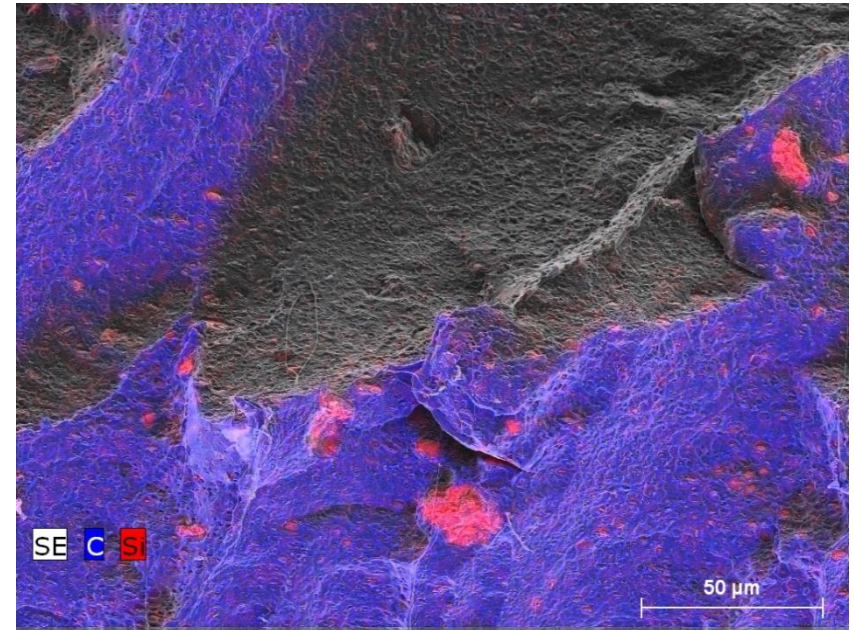


- Polymer composite containing organic clays



XFlash[®] FlatQUAD

- 3 kV, 220 pA, **10 kcps**
- >12 times higher count rate
- No shadow effects

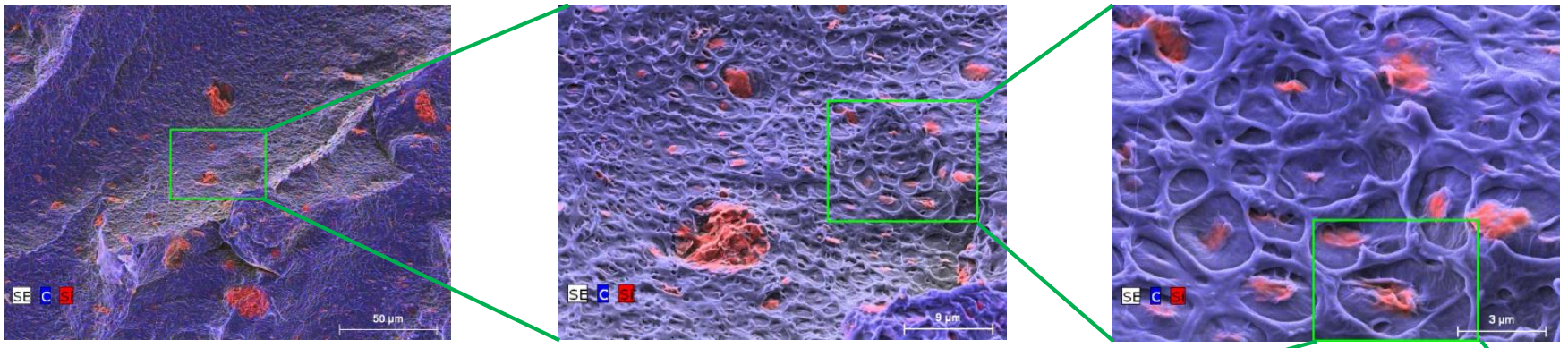


XFlash[®] 30 mm²

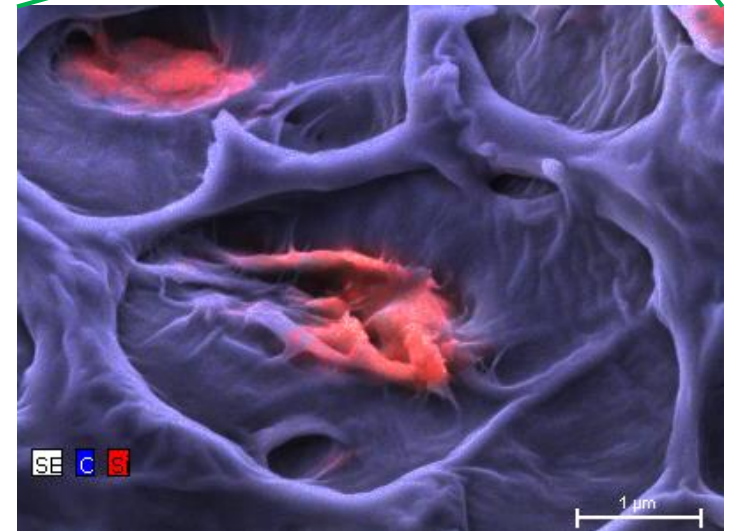
- 3 kV, 220 pA, **0.8 kcps**
- Shadow effects due to rough surface

Specimen Courtesy: Dalto et al., Universidade Federal do Rio de Janeiro

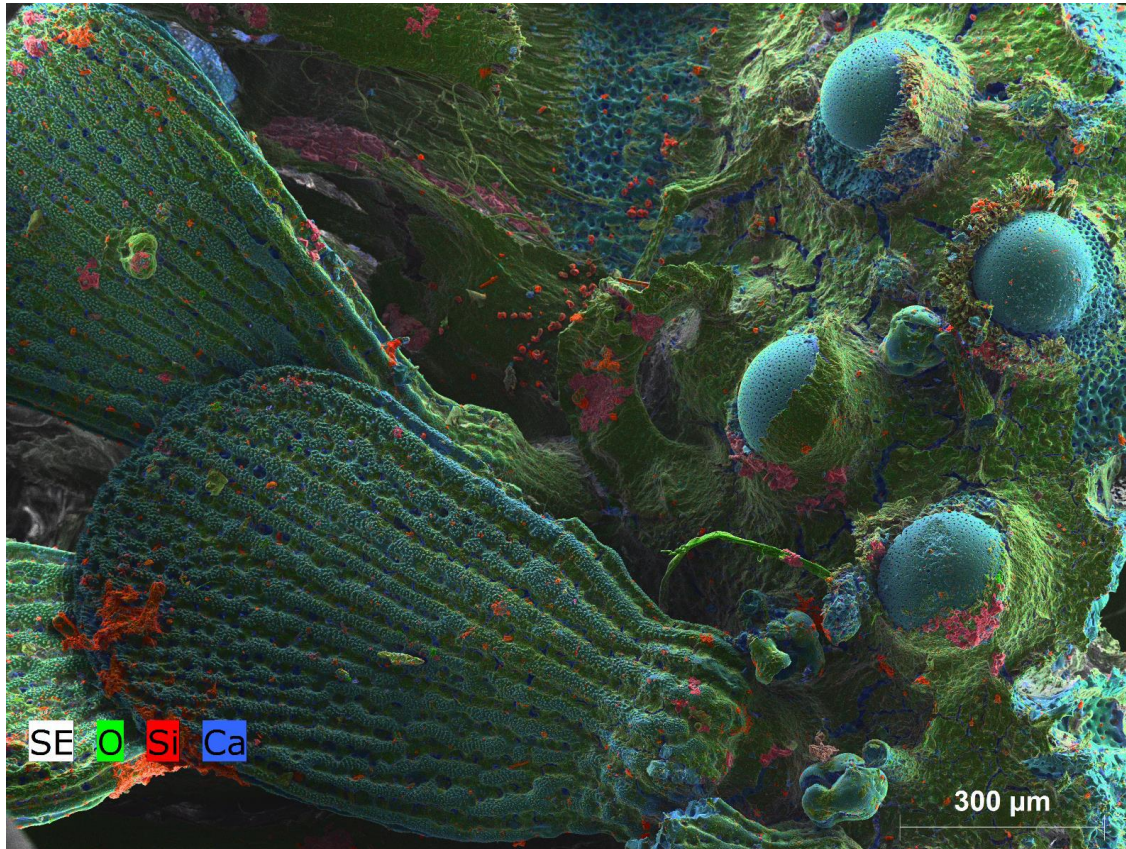
Polymer compound XFlash® FlatQUAD



- Using the zoom function in Esprit, smallest features and pores can be investigated due to annular design of the FlatQUAD
- Shadow effects are minimized.



Sea Urchin (*Paracentrotus lividus*) Imaging: No shadowing effects

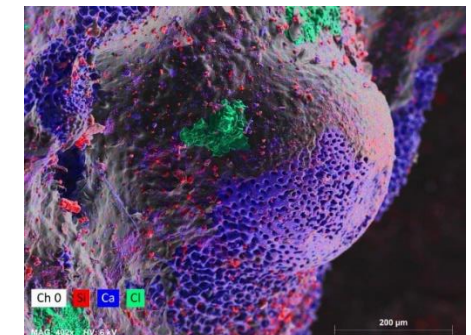
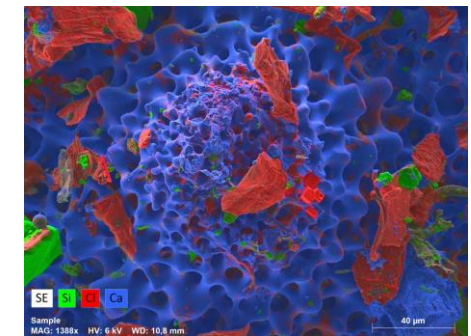
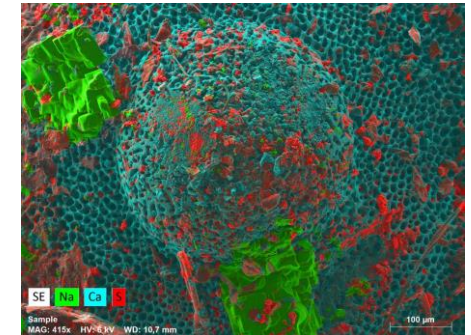
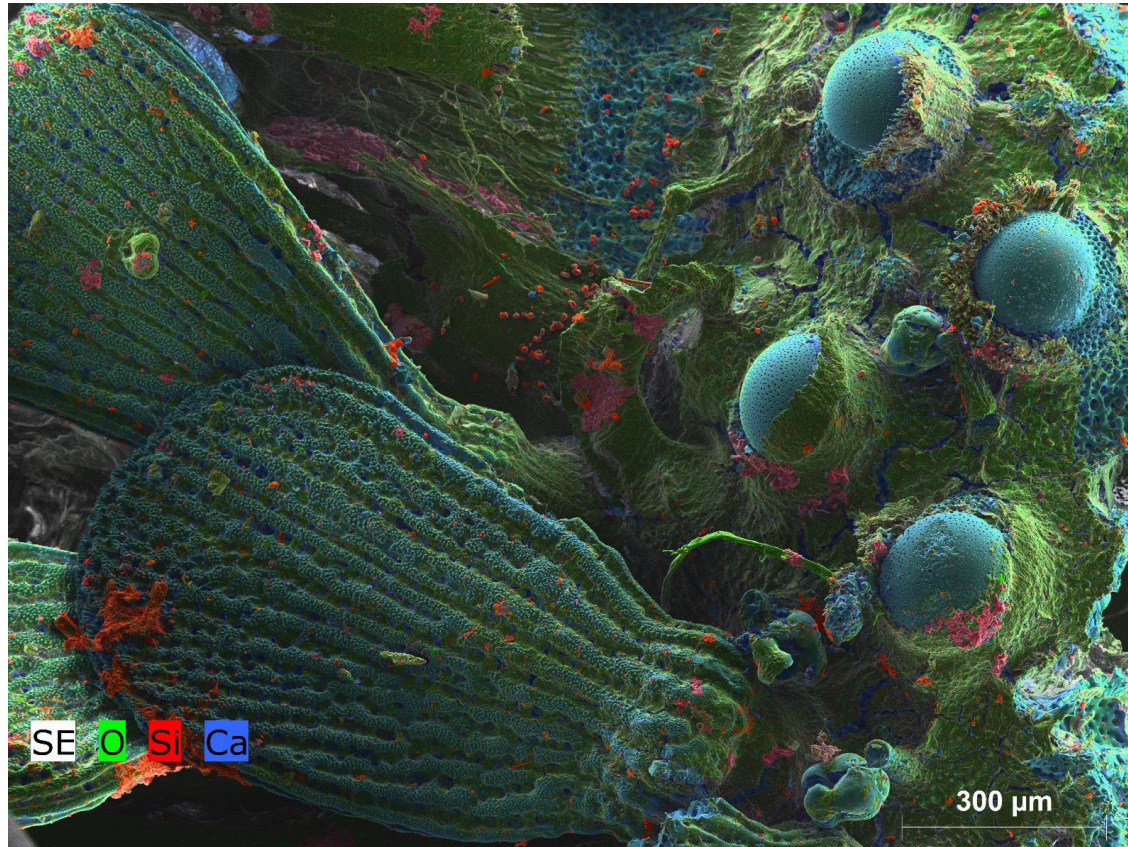


- Shadow effects are minimized
- No sample preparation
- Acquired in 1min with 6 kV under high vacuum.
- The structure can resist heavy weights

- 51sec acquisition time, 6 kV, 4096pixel

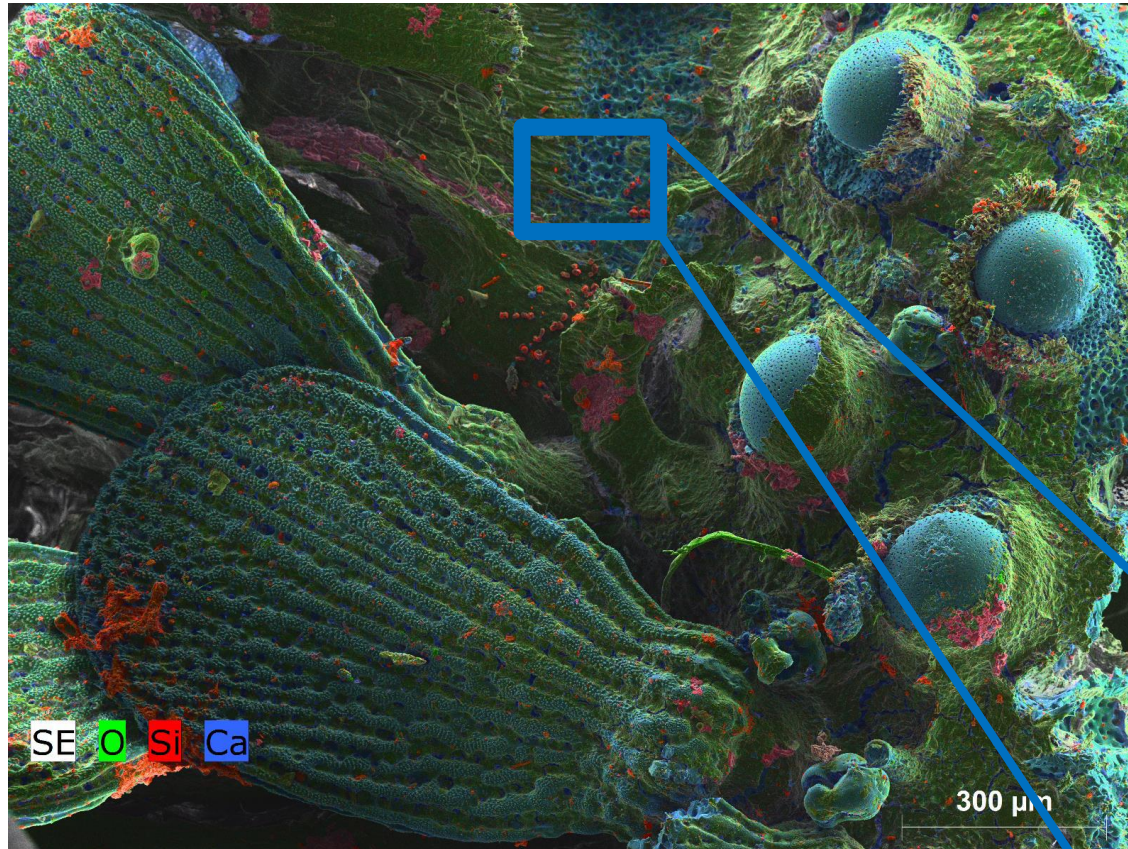
Sea Urchin (*Paracentrotus lividus*) from the aegean sea

Sea Urchin (*Paracentrotus lividus*) Imaging: No shadowing effects

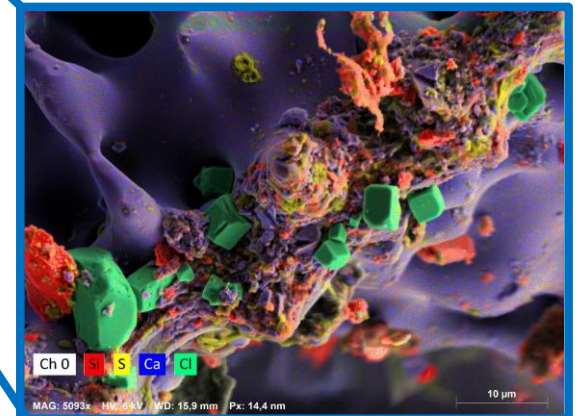


- The structure can resist heavy weights
- Influences researchers on new materials and also architecture

Sea Urchin (*Paracentrotus lividus*) Imaging: No shadowing effects



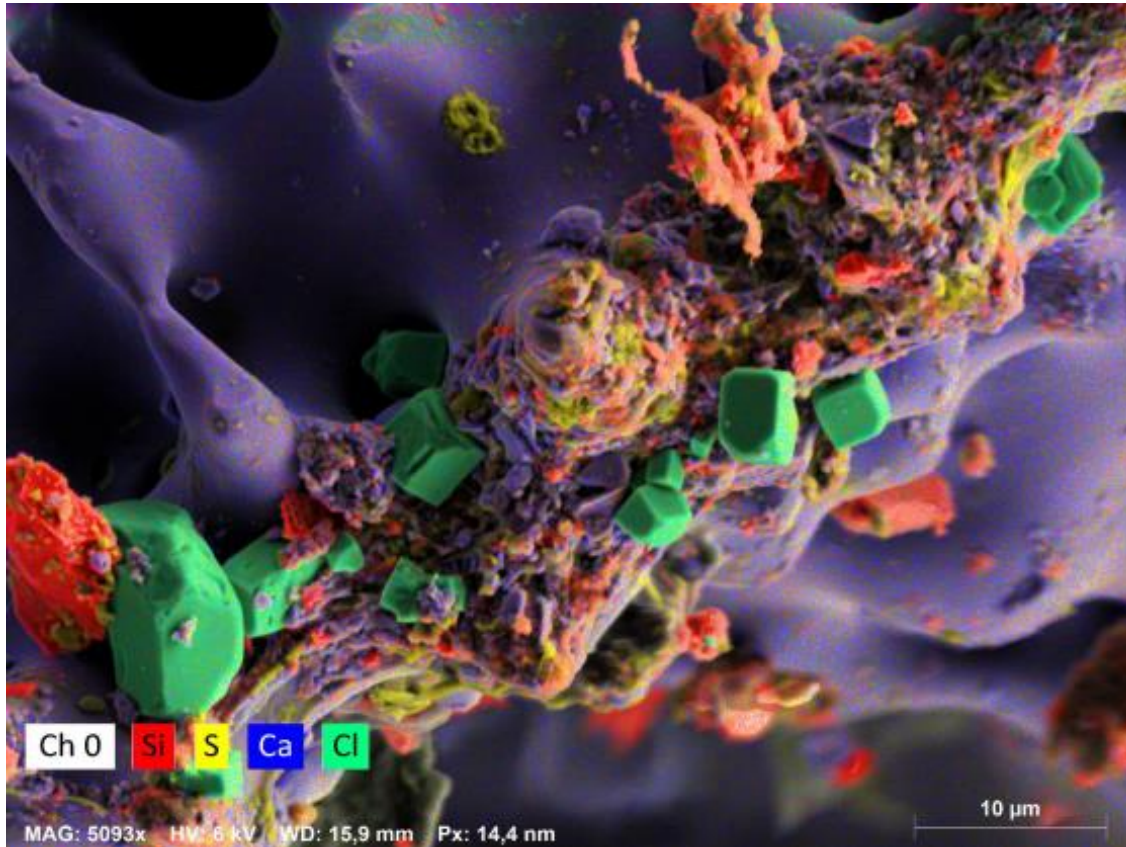
- Shadow effects are minimized
- No sample preparation
- Acquired in 1min with 6 kV under high vacuum.



- 51sec acquisition time, 6 kV, 4096pixel

Sea Urchin (*Paracentrotus lividus*) from the aegean sea

Sea Urchin (*Paracentrotus lividus*) Imaging: No shadowing effects



- Small sandgrains and deposits of NaCl can be observed in detail
- Shadow effects are minimized
- No sample preparation
- Acquired in 1min with 6 kV under high vacuum.

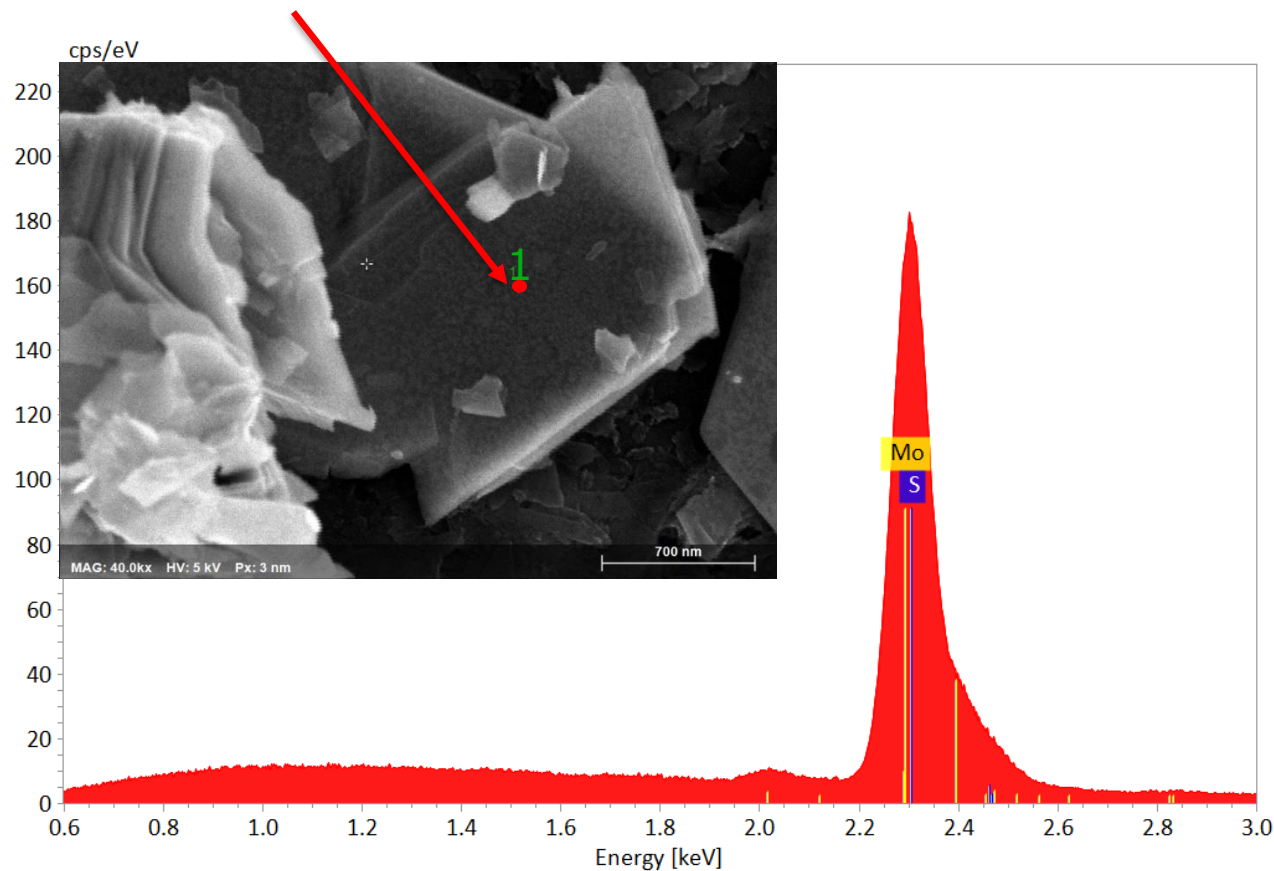
- 51sec acquisition time, 6 kV, 4096pixel

Sea Urchin (*Paracentrotus lividus*) from the aegean sea

Quantification of MoS₂ at 5kV Sample with Topography



MoS₂ point spectrum

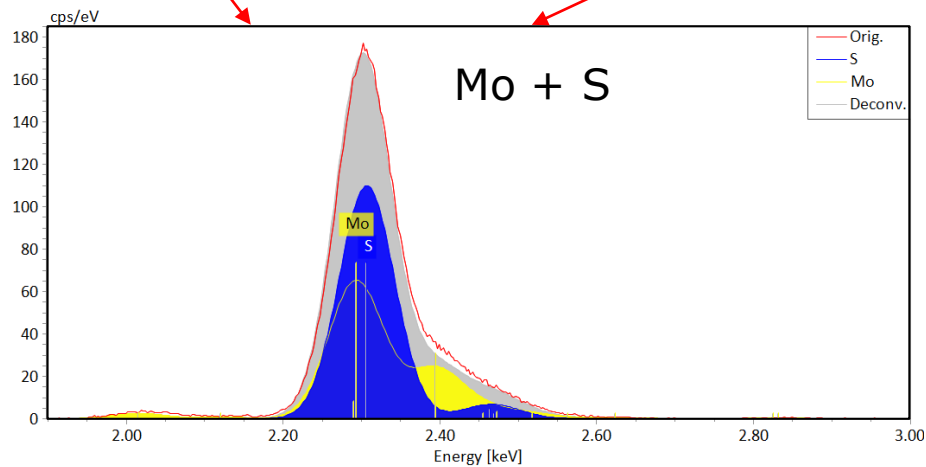
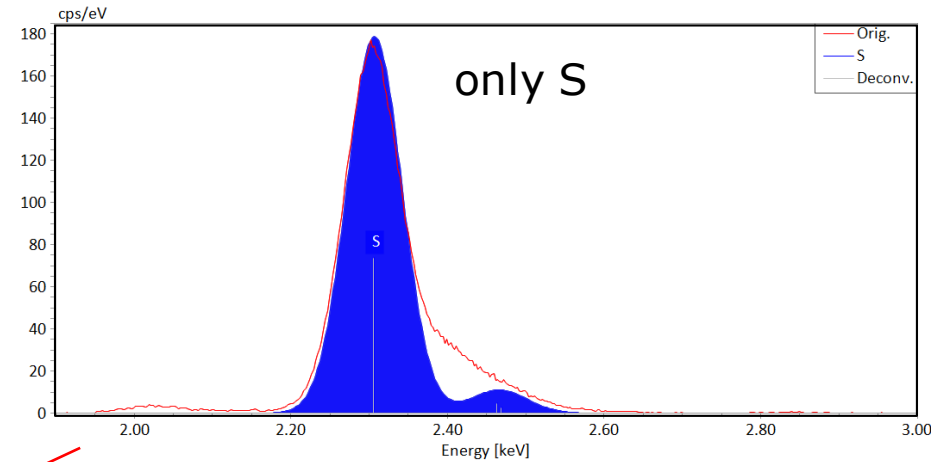
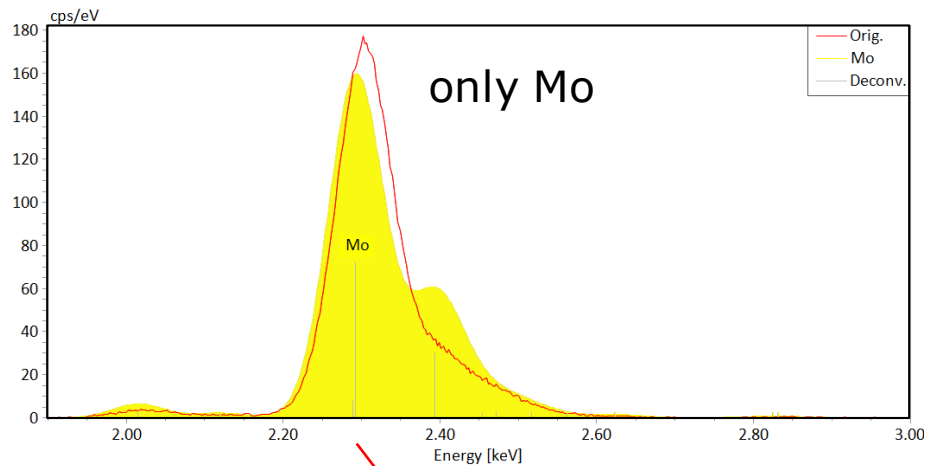


EDS Measurement parameters

Acquisition time	50 sec
HV	5 kV
Output countrate	21 kcps

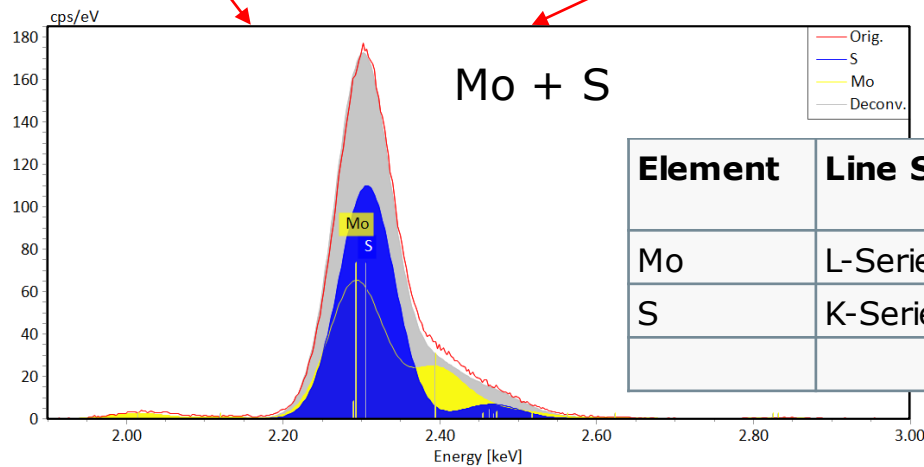
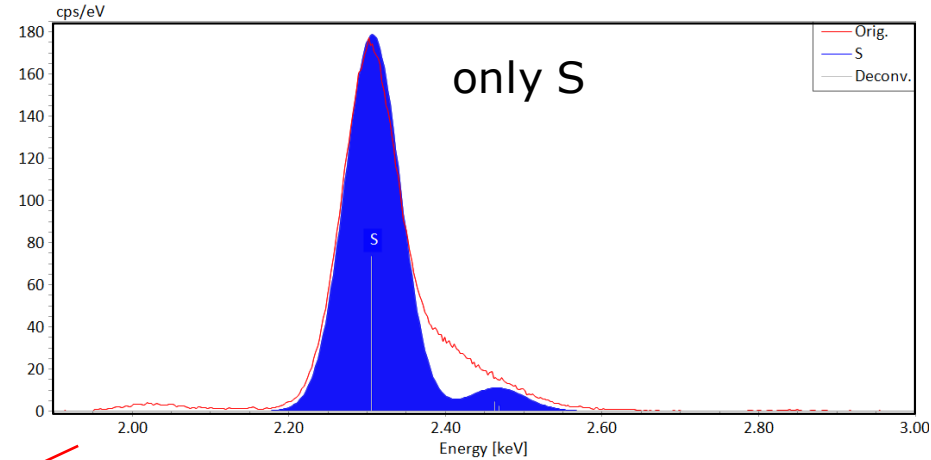
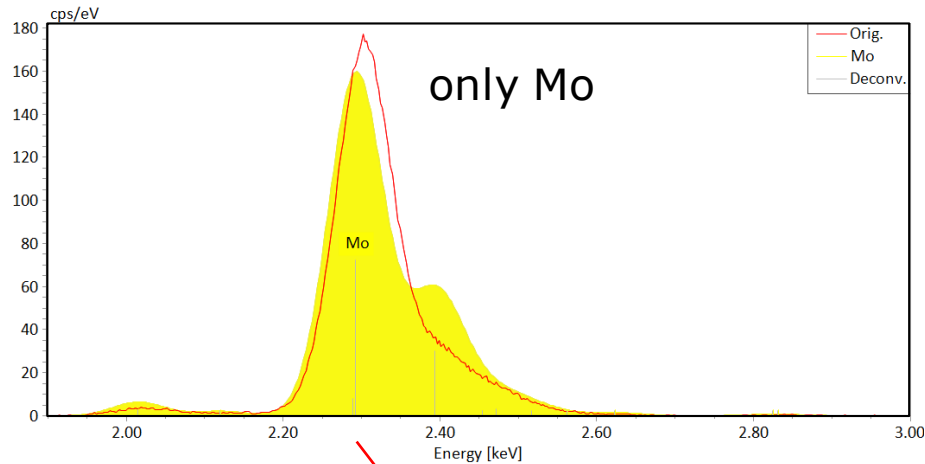
Quantification of MoS₂ at 5kV

Deconvolution and Quantification Results



Quantification of MoS₂ at 5kV

Deconvolution and Quantification Results



Element	Line S.	Mass Norm. [%]	Atom [%]	Stoic. Atom [%]
Mo	L-Series	59.70	33.12	33.33
S	K-Series	40.30	66.88	66.66
			100.00	100.00

Presentation Example Overview



Point Analysis:

- Mineral Grains: Mantle and Volcanic
 - Mounted, Polished and Carbon Coated
 - Standard-based and Standardless Quantification
 - Different accelerating voltage (kV)

Hypermap Analysis:

- Mineral Grains: Mantle and Volcanic
- Mantle Peridotite
 - Feature / Phase Analysis
 - AMICS Automated Mineralogy

SEM-EDS: FlatQUAD

Point Analysis: Quantification



Esprit Software: Analytical Parameters

The screenshot shows the Esprit software interface. The main window displays an EDS spectrum with peaks labeled for various elements: Cr, Ti, Fe, Ca, Mn, Mg, K, Na, Al, Si, K, Ca, Ti, Cr, Mn, Fe. The y-axis is labeled 'cps/eV' and ranges from 0 to 600. The x-axis is labeled 'Energy [keV]' and ranges from 0 to 12. The 'Acquire' button is highlighted with a red box, and a red arrow points to the 'Acquire' parameters dialog box. The dialog box shows the following settings:

- Acquisition parameters
- Automatic (Precise)
- Manual
- Real time [s] (100)
- Live time [s] (100)
- Counts (500000)
- Region start [keV] (0.25)
- Region end [keV] (20.00)

	Exhaustive	Precise	Fast
Counts	1 000 000	250 000	50 000

SEM-EDS: FlatQUAD

Point Analysis: Spectrum Acquisition

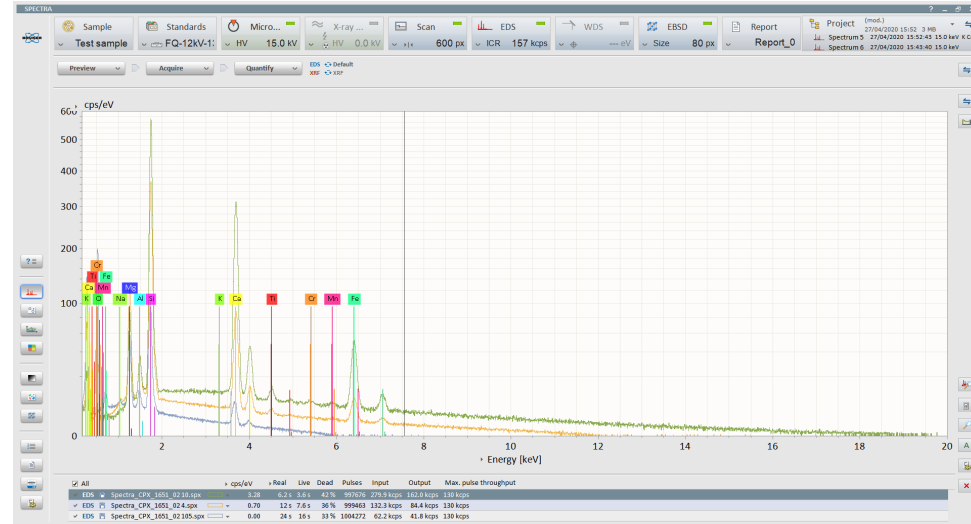


Hardware considerations:

20 kV: 1 + 6 μm mylar window

12 kV: 1 + 2 μm mylar window

6 kV: 1 μm mylar window



Higher kV \longrightarrow Higher backscatter electron signal

Require different windows to filter this increased signal

Thus there is a different transmission of X-ray signal intensities depending on kV / window combination selected

However, this is accounted for in the quantification procedures

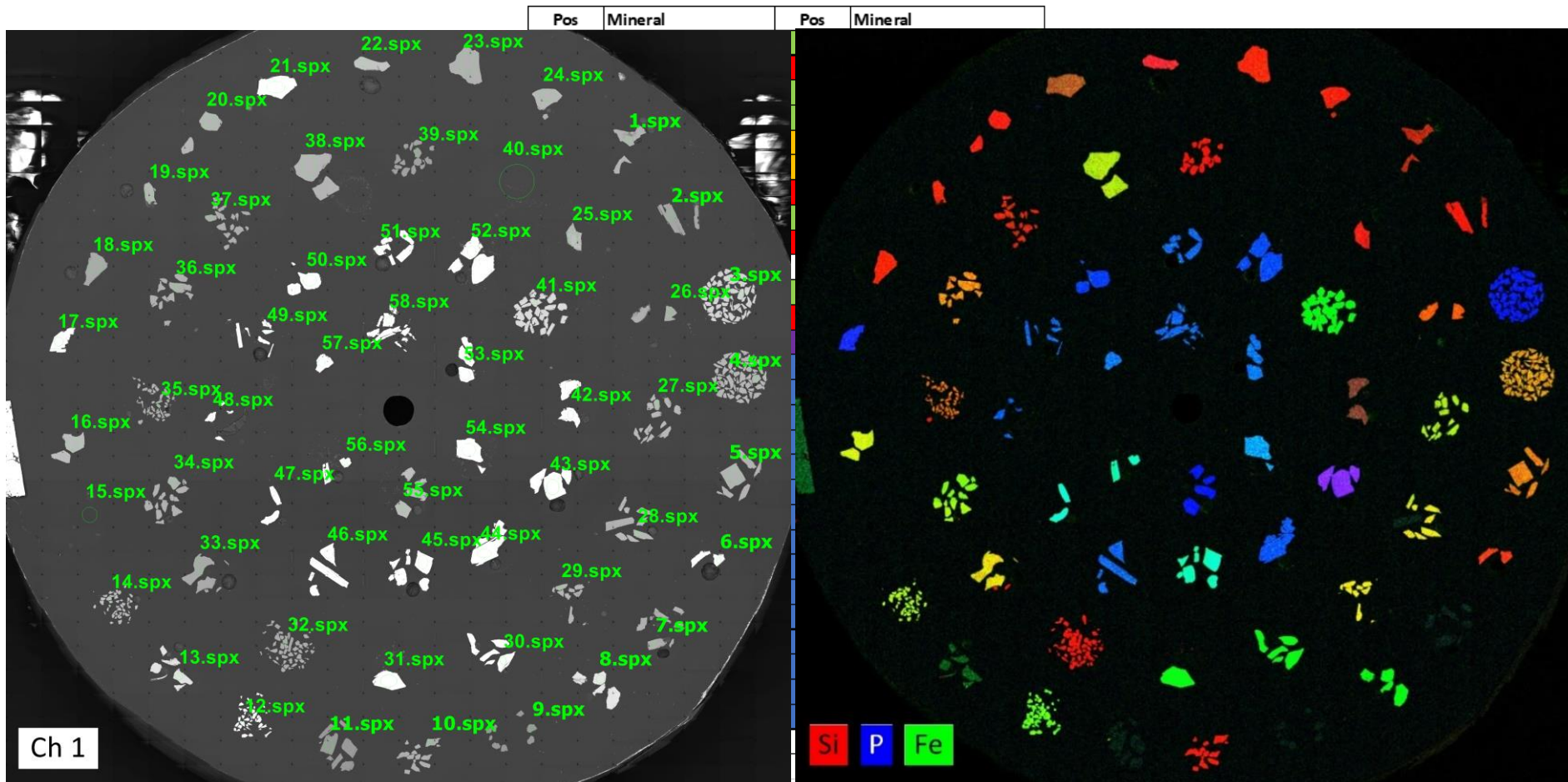
Lower kV \longrightarrow Higher signal intensity for low energy elements

Quantitative Microanalysis Smithsonian Standards



SEM-BSE Image

Combined Elemental Maps (Si, P, and Fe)



SEM-EDS: FlatQUAD

Point Analysis: Quantification



Smithsonian Standards Reference:

Jarosewich, E., Nelen, J. A., and Norberg, J.A., 1980. Reference samples for electron microprobe analyses, Geostandards Newsletter, Vol. 4, p.43-47.

Element	Clinopyroxene: Standards Used	Garnet: Standards Used
Si	Augite	Garnet (Almandine-Grossular)
Ti	Ilmenite	Ilmenite
Al	Augite	Garnet (Almandine-Grossular)
Cr	Chromite	Chromite
Fe	Ilmenite	Garnet
Mn	Ilmenite	Ilmenite
Mg	Diopside	Garnet (Pyrope)
Ca	Diopside	Garnet (Almandine-Grossular)
Na	Augite	
K	Microcline	
O	Augite	Garnet

Geological Applications: Mantle Minerals



Mantle Minerals

Garnet	Peridotite Pyrope	Red Purple
Orthopyroxene	Peridotite Enstatite	Green
Spinel	Peridotite Chromite	Black
Olivine	Peridotite	Green
Ilmenite	Peridotite	Black
Garnet	Eclogite Pyrope-Almandine	Orange
Clinopyroxene	Peridotite Cr-Diopside	Green

Kimberlite Indicator Minerals (KIM's)



Geological Applications: Mantle Minerals - Composition



Garnet

- $(\text{Ca}, \text{Mg}, \text{Fe})_3(\text{Al}, \text{Cr}, \text{Fe}^{3+})_2(\text{SiO}_4)_3$
- Minor: Mn y Ti, y Trace: Ni

Olivine

- $(\text{Mg}, \text{Fe})_2\text{SiO}_4$
- Minor: Ca, Mn, y Trace: Ni

Clinopyroxene

- $(\text{Ca}, \text{Na})(\text{Mg}, \text{Fe}, \text{Al})(\text{Si}, \text{Al})_2\text{O}_6$
- Minor: Cr

Orthopyroxene

- $(\text{Mg}, \text{Fe})\text{SiO}_3$
- Minor: Al

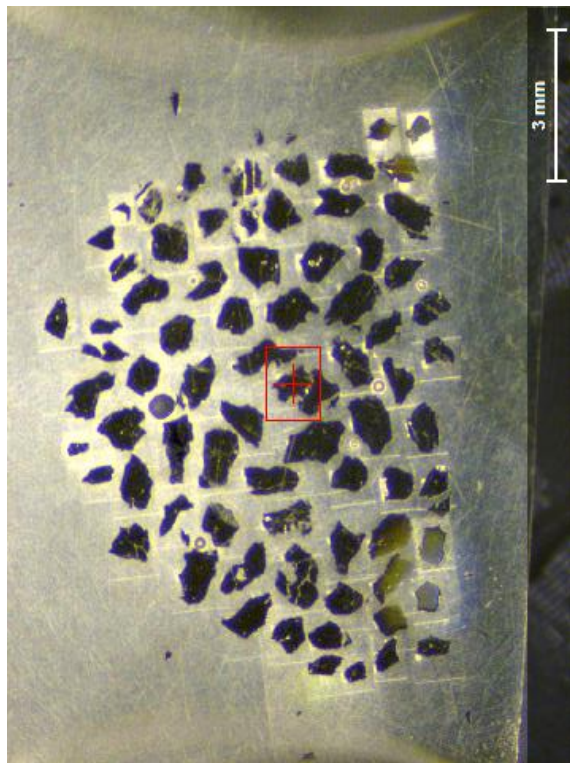
Spinel

- $(\text{Mg}, \text{Fe})(\text{Al}, \text{Cr}, \text{Fe}^{3+})_2\text{O}_4$
- Minor: Ti

FlatQUAD: Standard Based Point Analysis Volcanic Grain Mounts



Carbon Coated High Quality Polish



MAP INFORMATION

Mapping parameter	
Width:	600 pixel
	9246 μm
Height:	825 pixel
	12588 μm
Pixel size:	15 μm
Acquisition parameter	
Pixel time:	2.0 ms
Overall time:	16 min
Microscope parameter	
High voltage:	15 kV
Working distance:	13 mm
Magnification:	200 x
Sample information	
Name:	CVZ Cpx
Description:	

CVZ Cpx
Loaded image: 600 x 825, 9.2 x 12.6 mm
0.75 μm Spot size, 750x563 Points

Map display settings
Map result list

Ch 1 1.00 Mg-K 1.00 Ca-Ka 1.00 Cr-Ka 1.00 Fe-Ka 1.00 Si-K 1.00 Al-K 1.00 K-Ka 1.00 Mn-Ka 1.00 Ti-Ka 1.00 Na-Ka 1.00 F1

FlatQUAD: Standard Based Analysis

Voltage: 12 kV

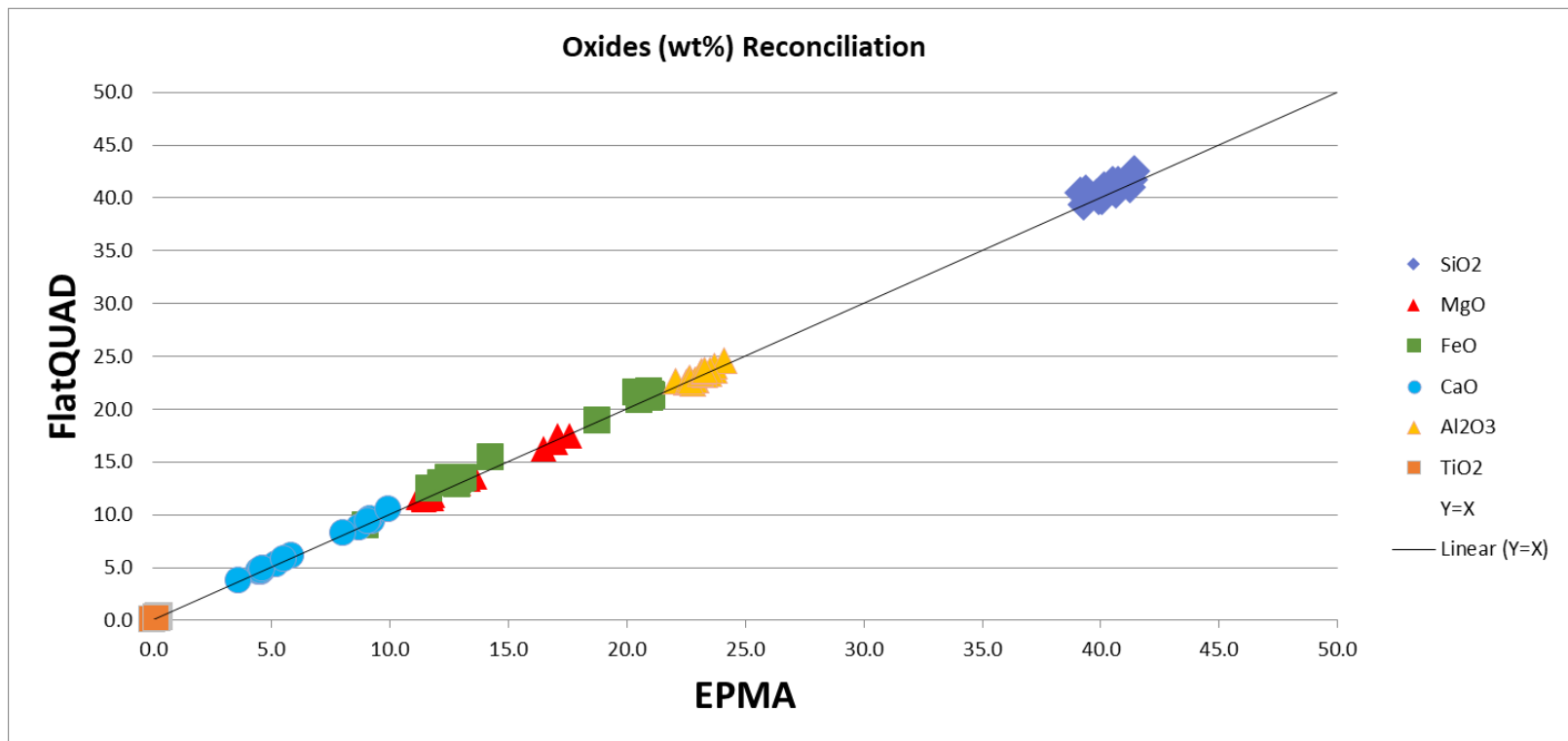
Garnet: 20 Grains



Quickly quantify different mineral phases

Analysis of 20 Grains

Voltage: 12 kV
Analytical Time: Exhaustive
(1,000,000 counts)



Graphic

Solid Line is 1:1

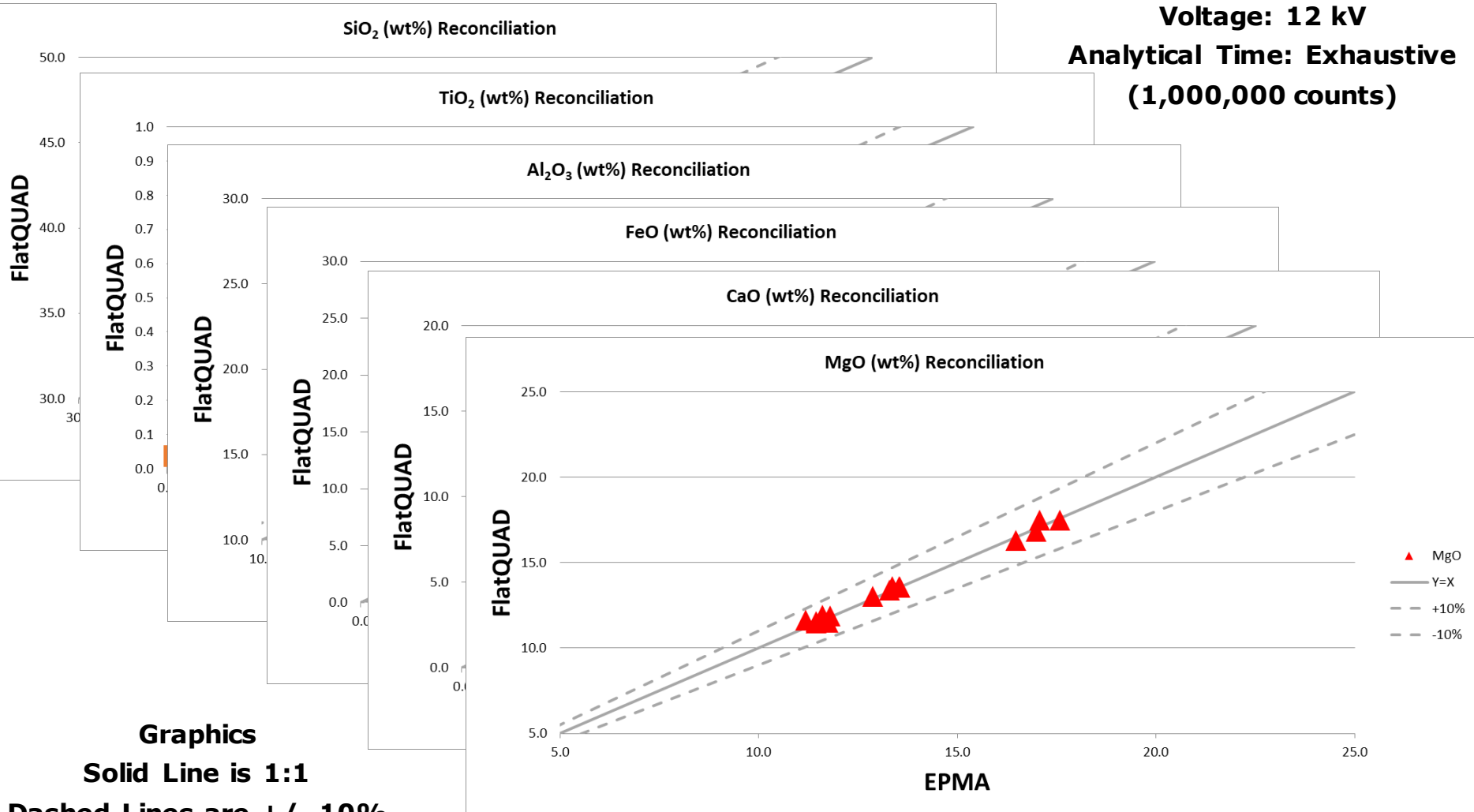
FlatQUAD: Standard Based Analysis

Voltage: 12 kV

Garnet: 20 Grains



Voltage: 12 kV
Analytical Time: Exhaustive
(1,000,000 counts)



Graphics

Solid Line is 1:1

Dashed Lines are +/- 10%

FlatQUAD: Standard Based Analysis

Voltage: 12 kV

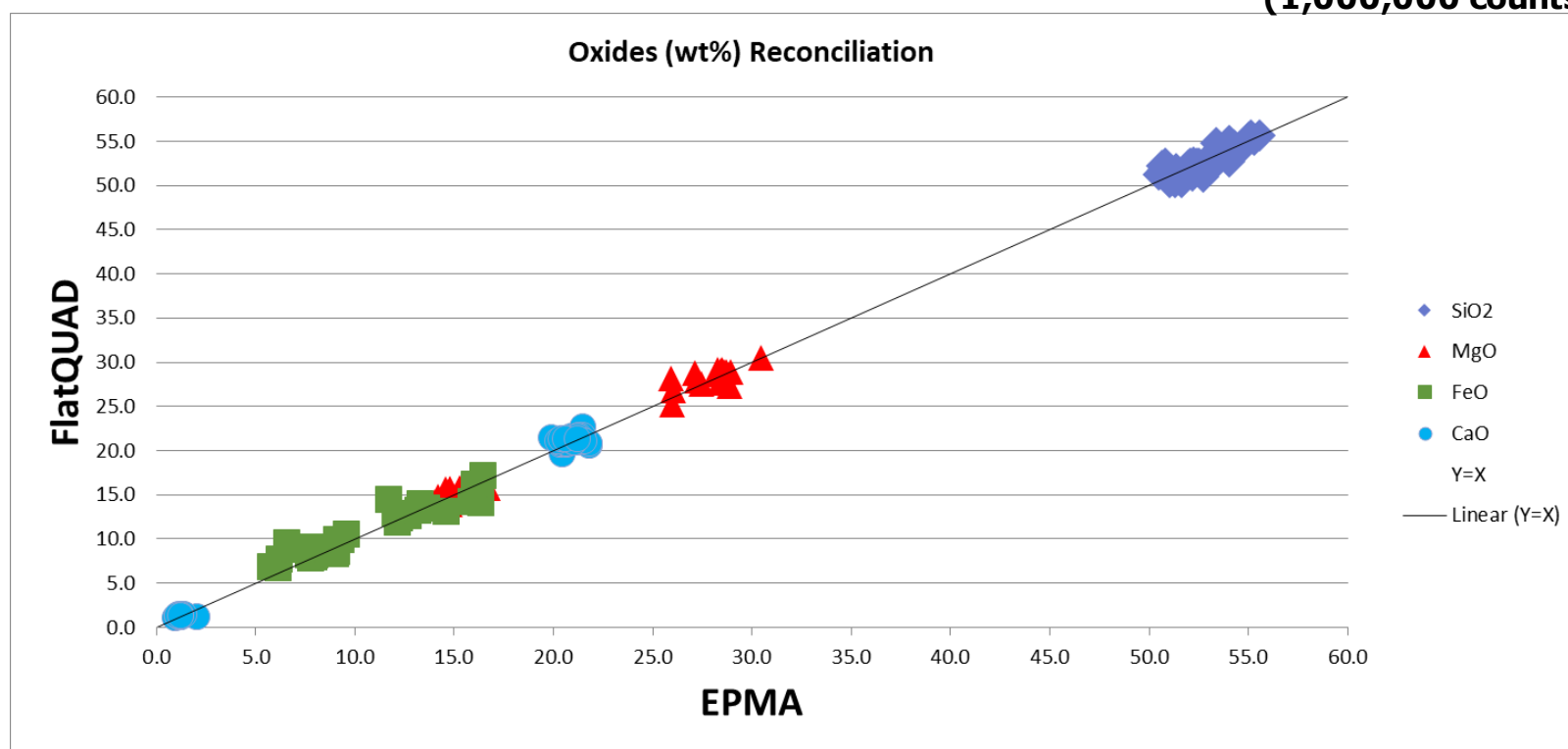
Clinopyroxene: 50 Grains



Quickly quantify different mineral phases

Analysis of 50 Grains

Voltage: 12 kV
Analytical Time: Exhaustive
(1,000,000 counts)



Graphic

Solid Line is 1:1

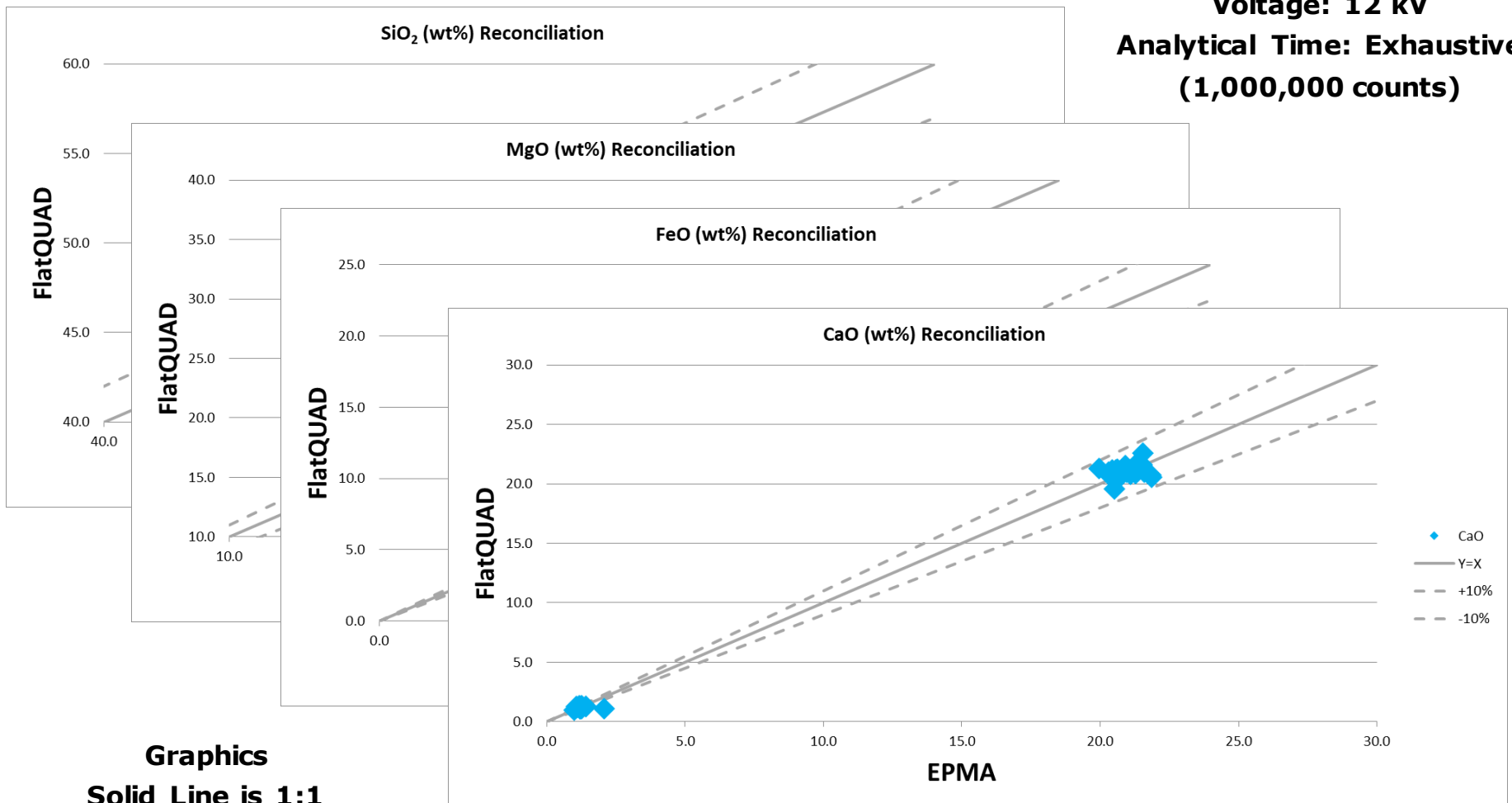
FlatQUAD: Standard Based Analysis

Voltage: 12 kV

Clinopyroxene: 50 Grains



Voltage: 12 kV
Analytical Time: Exhaustive
(1,000,000 counts)



Graphics

Solid Line is 1:1

Dashed Lines are +/- 10%

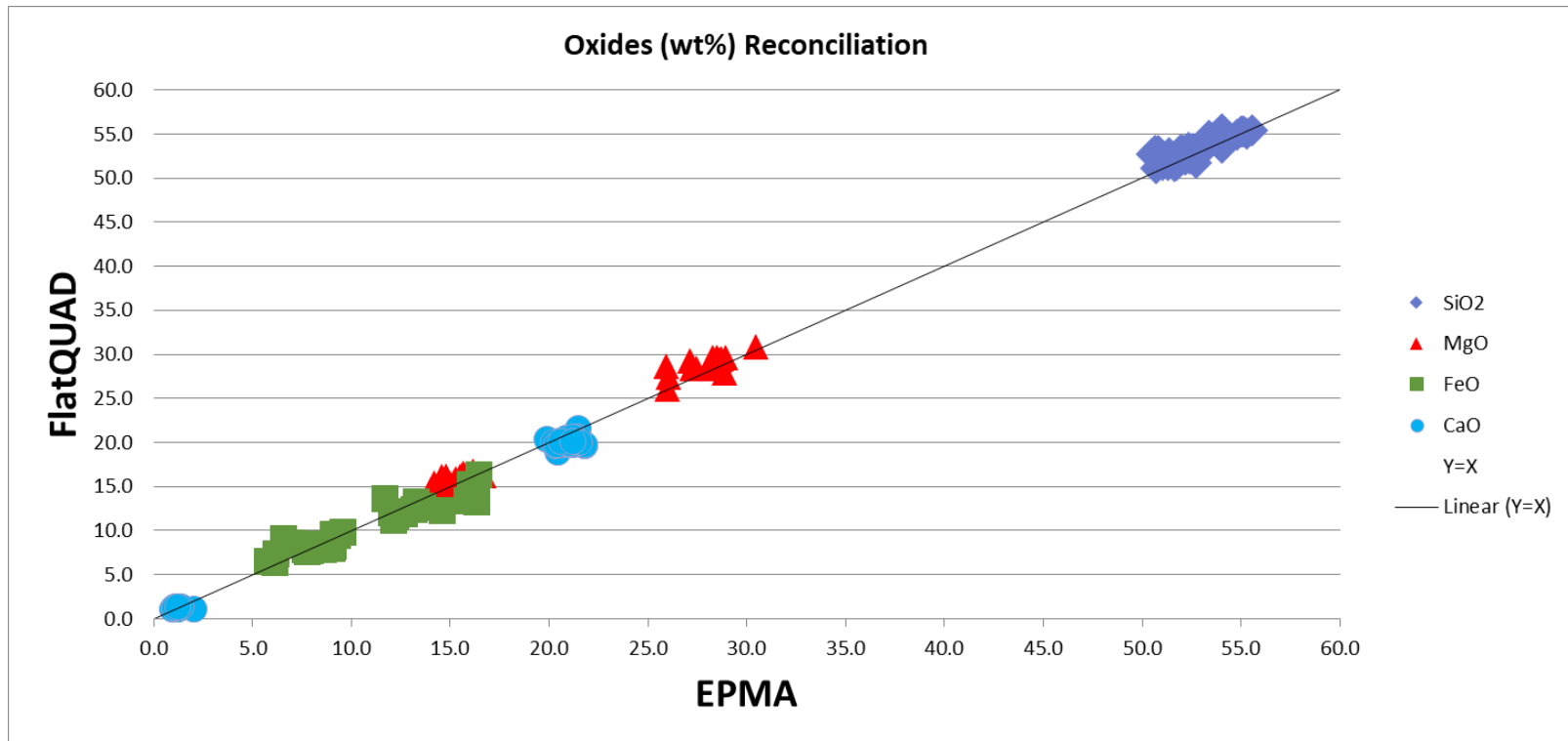
FlatQUAD: Standardless Normalised

Voltage: 12 kV
Clinopyroxene: 50 Grains



Quickly quantify different mineral phases
Analysis of 50 Grains

Voltage: 12 kV
Analytical Time: Exhaustive
(1,000,000 counts)



Graphic
Solid Line is 1:1

FlatQUAD: Standardless Normalised

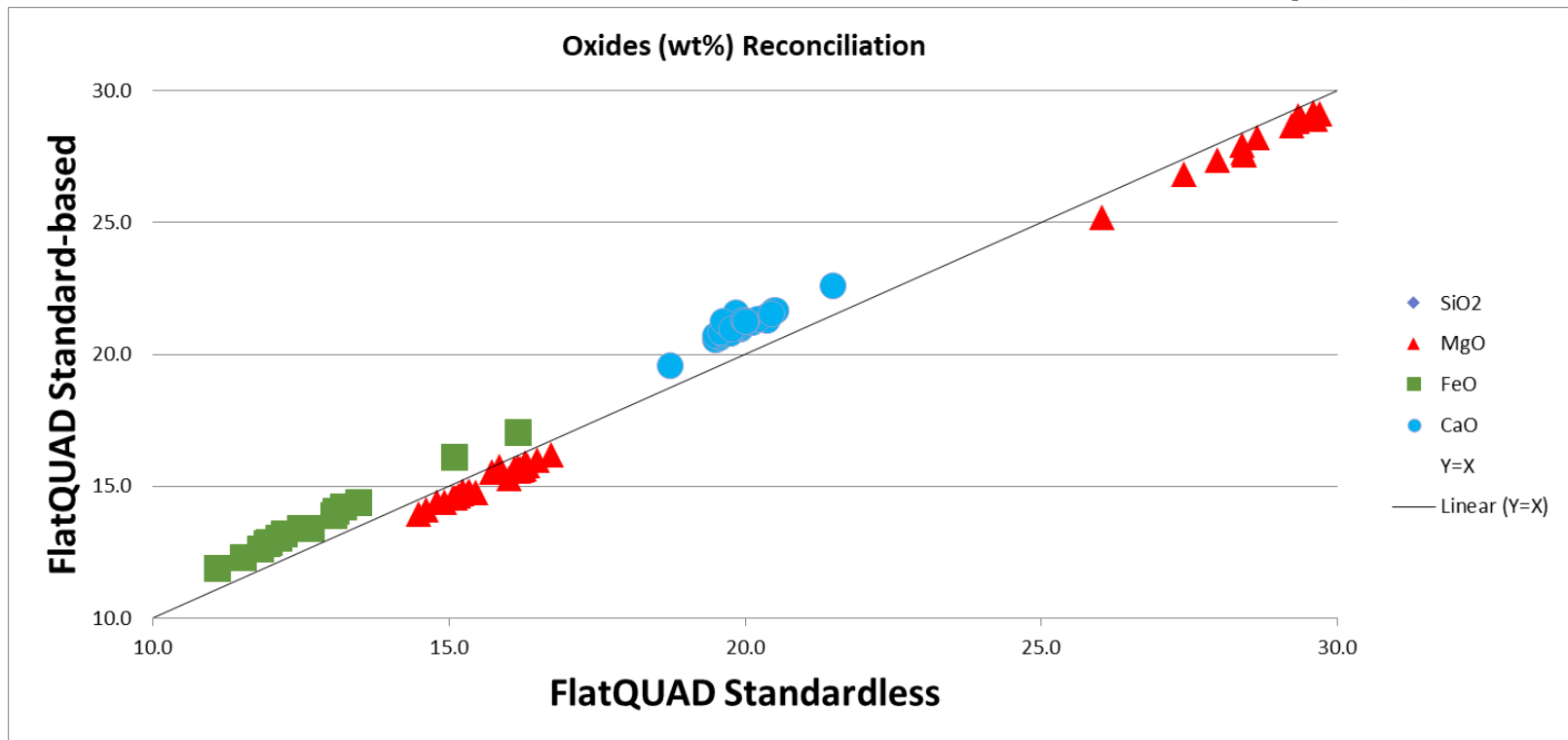
Voltage: 12 kV

Clinopyroxene: 50 Grains



Quickly quantify different mineral phases
Analysis of 50 Grains

Voltage: 12 kV
Analytical Time: Exhaustive
(1,000,000 counts)



Graphic
Solid Line is 1:1

FlatQUAD: Standard Based Analysis

Voltage: 6 kV

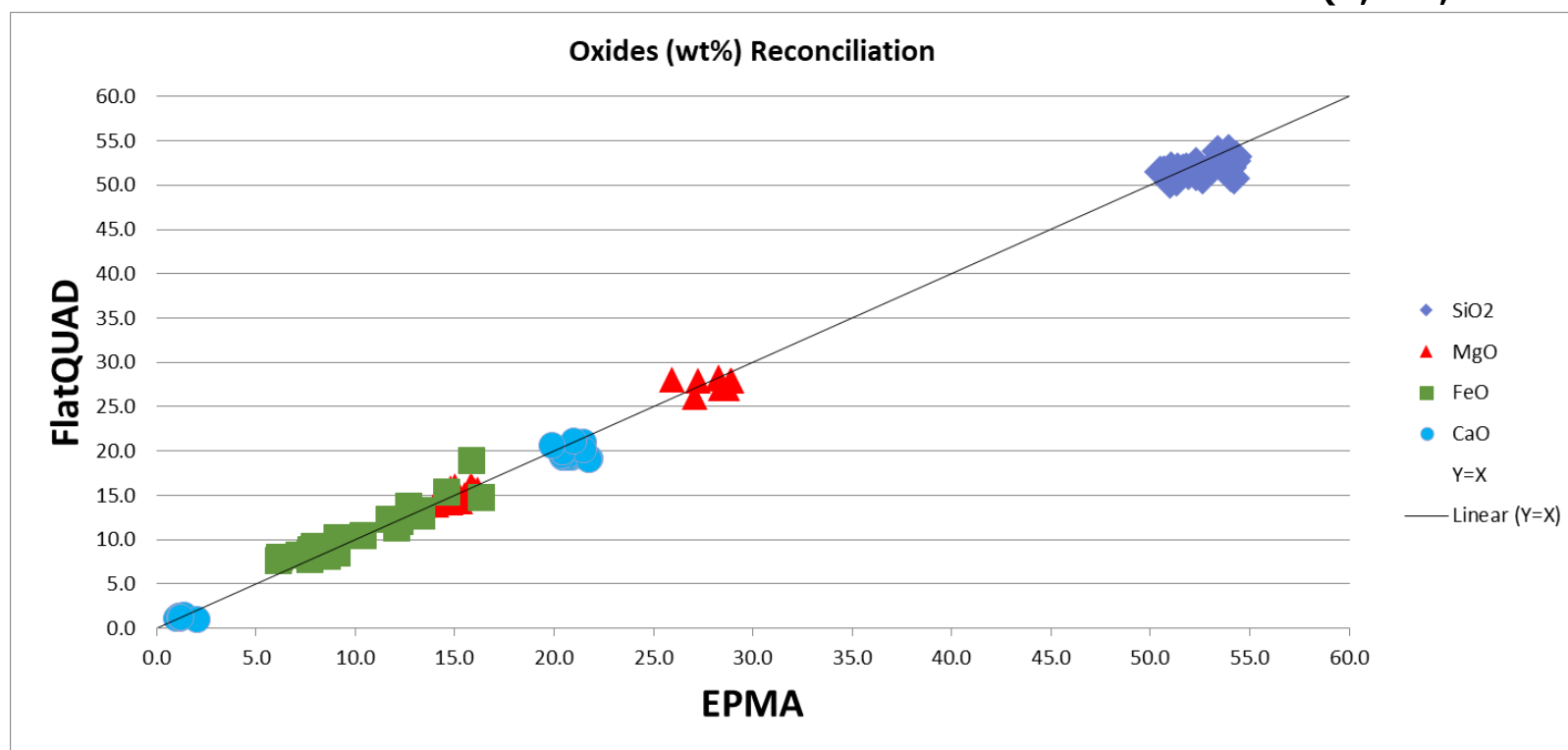
Clinopyroxene: 30 Grains



Quickly quantify different mineral phases

Analysis of 30 Grains

Voltage: 6 kV
Analytical Time: Exhaustive
(1,000,000 counts)



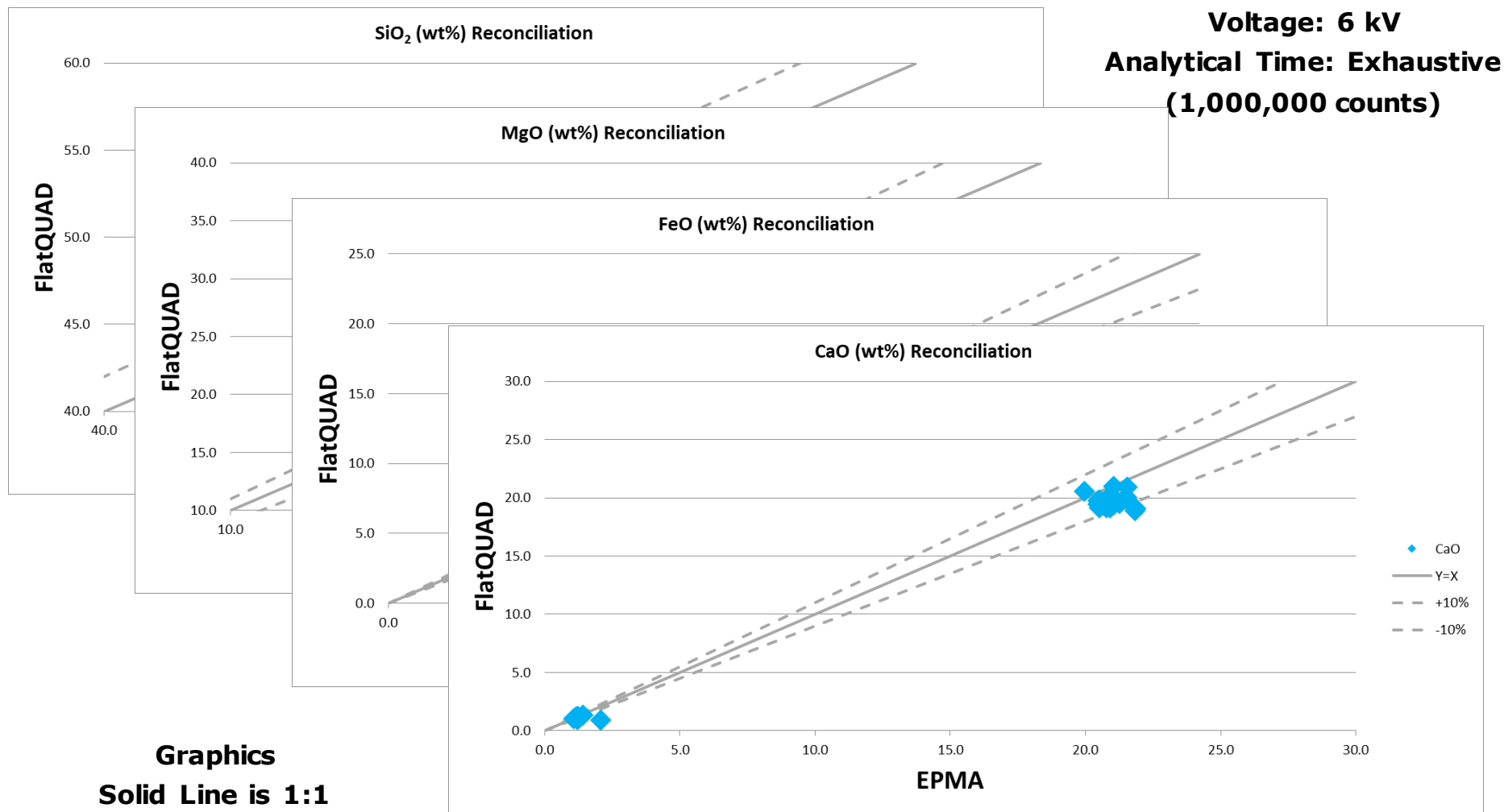
Graphics

Solid Line is 1:1

FlatQUAD: Standard Based Analysis

Voltage: 6 kV

Clinopyroxene: 30 Grains



Graphics

Solid Line is 1:1

Dashed Lines are +/- 10%

FlatQUAD: Standard Based Analysis

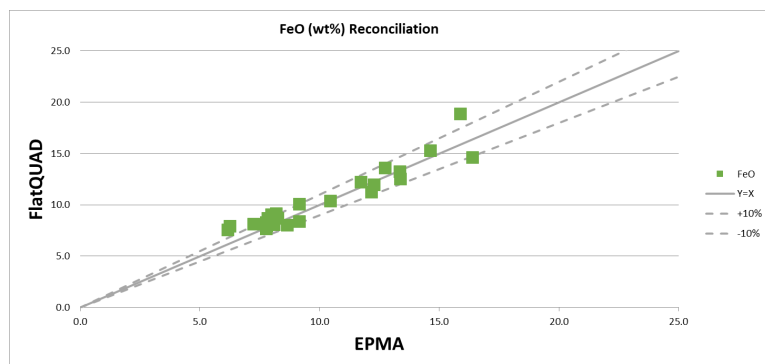
Voltage: 6 kV and 12 kV

Clinopyroxene

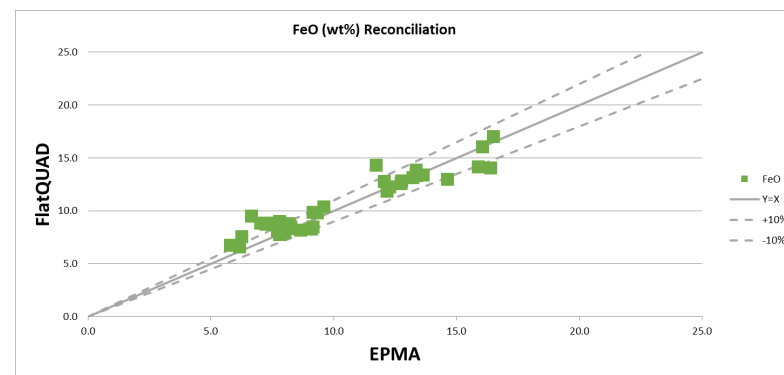


Element	Accelerating Voltage: 6 kV	Accelerating Voltage: 12 kV
Mg	Mg K – 1.254	Mg K – 1.254
Si	Si K – 1.740	Si K – 1.740
Ca	Ca K – 3.691	Ca K – 3.691
Fe	Fe L – 0.705	Fe K – 6.401

Voltage: 6 kV
Analytical Time: Exhaustive



Voltage: 12 kV
Analytical Time: Exhaustive



Solid Line is 1:1

Dashed Lines are +/- 10%

FlatQUAD: Standard Based Analysis

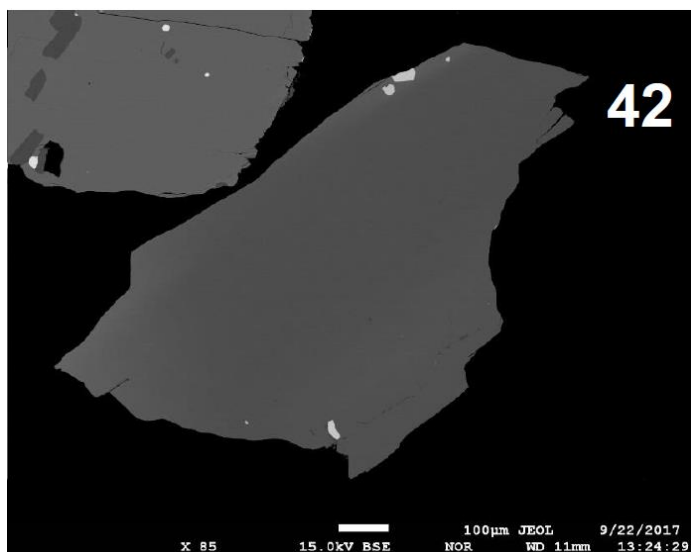
Voltage: 12 kV

Clinopyroxene: Repeatability



20 Repeat Analyses

Clinopyroxene



	SiO2 (%)	TiO2 (%)	Al2O3 (%)	Cr2O3 (%)	FeO (%)	MnO (%)	MgO (%)	CaO (%)
Spectra CVO-CPX-42 61	55.98	0.19	2.13	0.50	9.90	0.26	30.99	1.23
Spectra CVO-CPX-42 62	55.94	0.17	2.19	0.56	9.76	0.19	30.83	1.32
Spectra CVO-CPX-42 63	55.78	0.18	2.19	0.61	9.53	0.22	30.96	1.18
Spectra CVO-CPX-42 64	55.94	0.12	1.90	0.50	9.88	0.28	30.79	1.31
Spectra CVO-CPX-42 65	55.81	0.19	2.18	0.55	9.80	0.19	30.97	1.26
Spectra CVO-CPX-42 66	55.71	0.16	2.15	0.53	9.80	0.17	31.02	1.24
Spectra CVO-CPX-42 67	56.03	0.18	2.00	0.55	9.52	0.24	30.93	1.15
Spectra CVO-CPX-42 68	55.36	0.18	2.09	0.49	10.41	0.29	30.13	1.32
Spectra CVO-CPX-42 69	55.53	0.15	2.10	0.59	9.97	0.25	30.54	1.18
Spectra CVO-CPX-42 70	55.35	0.20	2.10	0.55	9.71	0.25	30.81	1.23
Spectra CVO-CPX-42 71	55.98	0.13	2.02	0.52	9.89	0.27	30.98	1.28
Spectra CVO-CPX-42 72	55.06	0.23	2.53	0.52	10.97	0.27	29.49	1.33
Spectra CVO-CPX-42 73	55.61	0.23	2.09	0.56	10.27	0.26	30.63	1.28
Spectra CVO-CPX-42 74	55.84	0.18	2.12	0.57	9.76	0.16	30.89	1.27
Spectra CVO-CPX-42 75	55.62	0.16	2.12	0.56	10.27	0.25	30.13	1.38
Spectra CVO-CPX-42 76	55.16	0.19	2.20	0.33	11.69	0.26	29.58	1.34
Spectra CVO-CPX-42 77	55.61	0.14	2.08	0.59	10.82	0.22	30.26	1.23
Spectra CVO-CPX-42 78	56.05	0.20	1.87	0.48	9.97	0.20	30.89	1.22
Spectra CVO-CPX-42 79	55.31	0.21	2.46	0.47	10.83	0.21	29.99	1.46
Spectra CVO-CPX-42 80	55.39	0.14	2.13	0.41	11.44	0.29	29.64	1.16

FlatQUAD: Standard Based Analysis

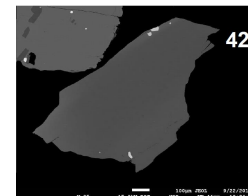
Voltage: 12 kV

Clinopyroxene: Repeatability



20 Repeat Analyses: Clinopyroxene

All major and minor elements within error

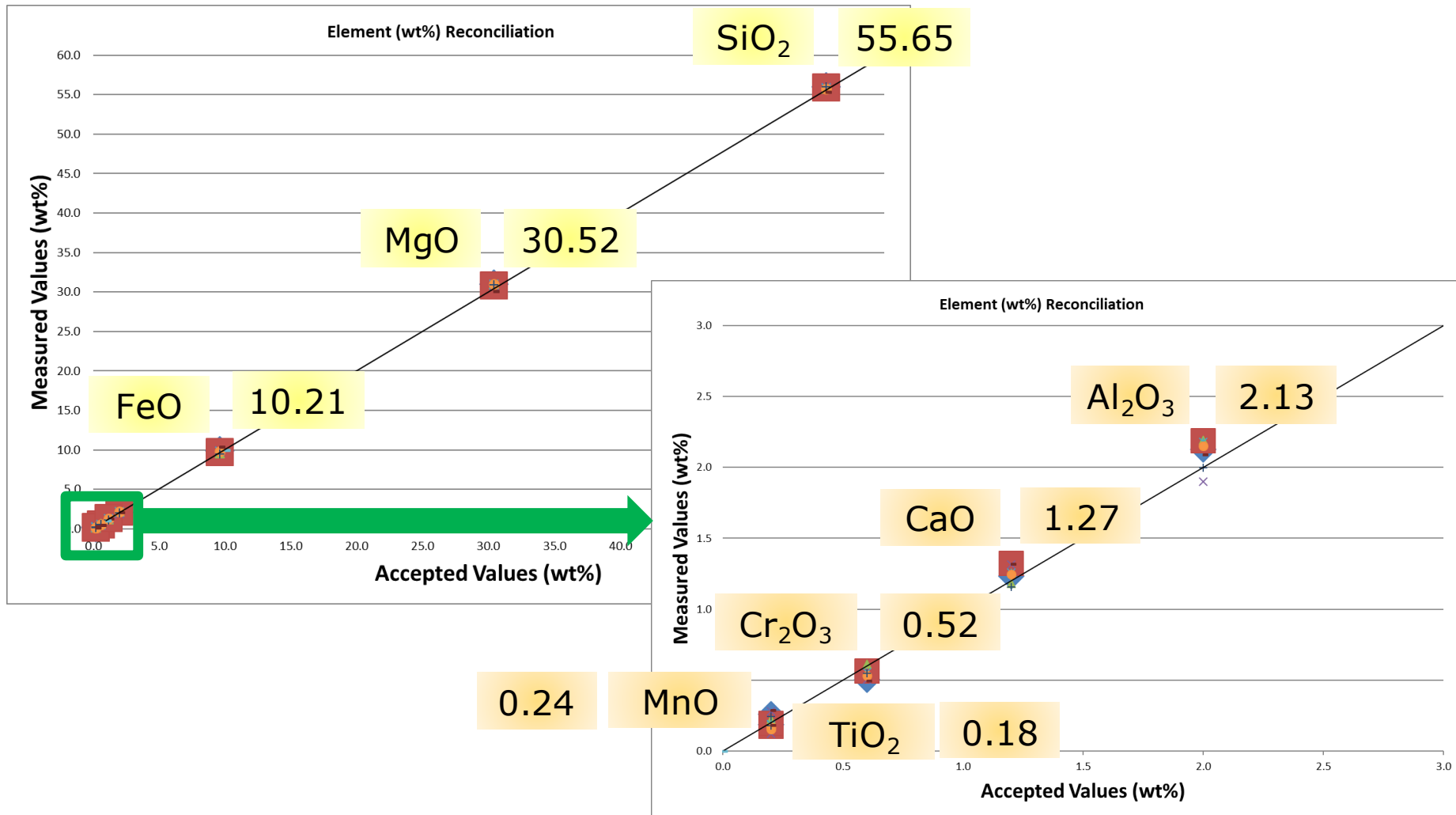


Element	Accepted Values	FlatQUAD Average	FlatQUAD Std Dev	FlatQUAD Maximum	FlatQUAD Minimum	FlatQUAD Range
SiO ₂	55.60	55.65	0.30	56.05	55.06	0.99
TiO ₂	0.20	0.18	0.03	0.23	0.12	0.11
Al ₂ O ₃	2.00	2.13	0.15	2.53	1.87	0.66
Cr ₂ O ₃	0.60	0.52	0.07	0.61	0.33	0.28
FeO	9.60	10.21	0.63	11.69	9.52	2.17
MnO	0.20	0.24	0.04	0.29	0.16	0.13
MgO	30.40	30.52	0.52	31.02	29.49	1.53
CaO	1.20	1.27	0.08	1.46	1.15	0.30

FlatQUAD: Standard Based Analysis

Voltage: 12 kV

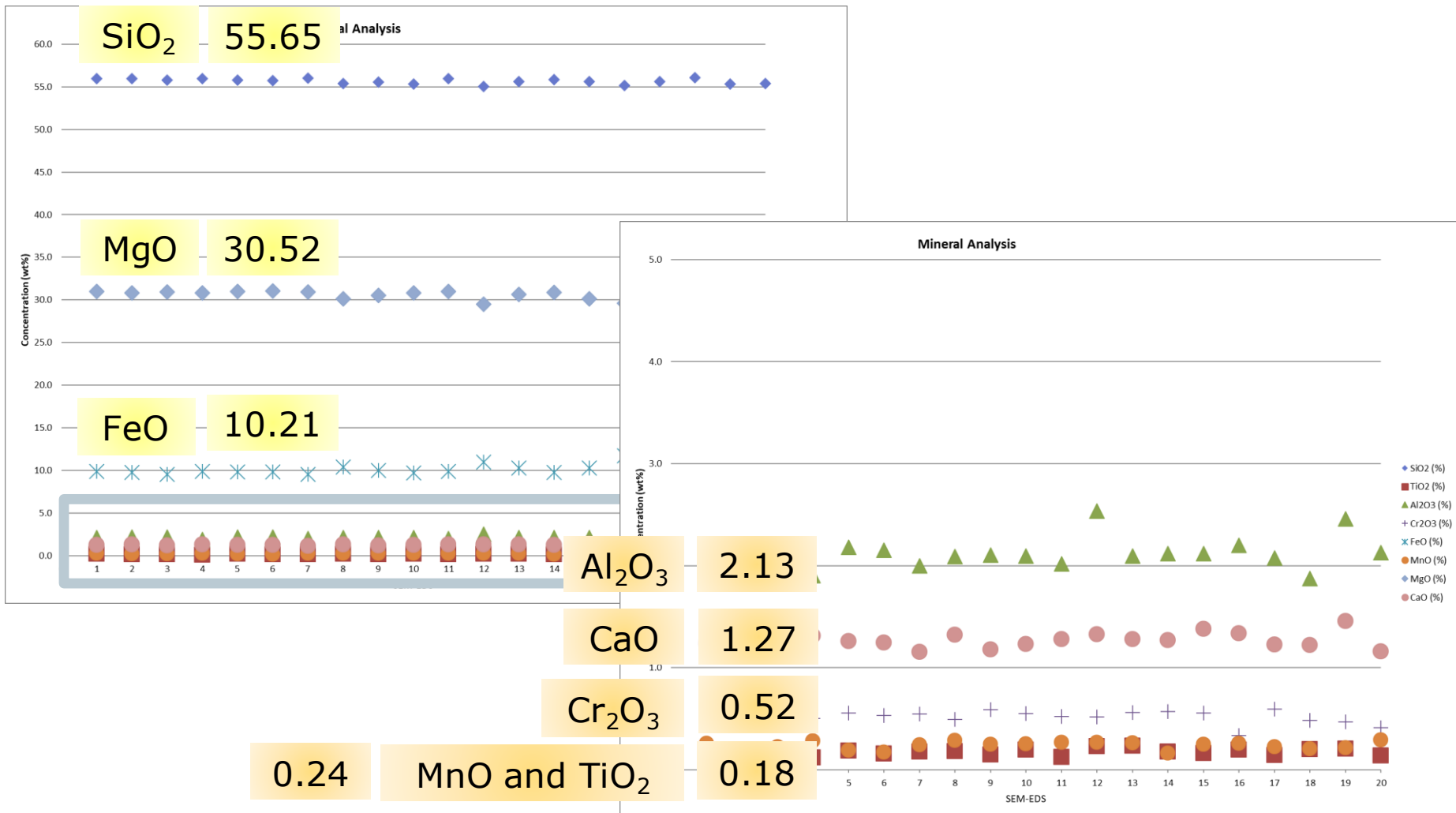
Clinopyroxene: Repeatability



FlatQUAD: Standard Based Analysis

Voltage: 12 kV

Clinopyroxene: Repeatability



FlatQUAD: Hypermapping Volcanic Grain Mounts



Quickly identify various mineral phases:
Different Clinopyroxene Compositions

Pixel Dwell Time:

2048 μ S

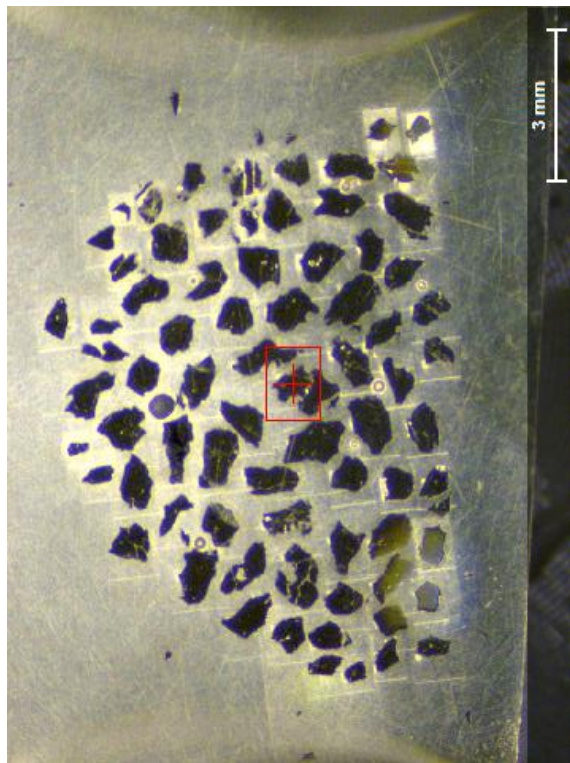


Table of elements

Free regions	F1	F2	F3	F4	F5	F6	F7	F8	He								
Li	Be								B	C	N	O	F	Ne			
Na	Mg								Al	Si	P	S	Cl	Ar			
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
Ff	Ra	Ac															
		Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu		
			Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr	

MAP INFORMATION

Mapping parameter	
Width:	600 pixel
	9246 μ m
Height:	825 pixel
	12588 μ m
Pixel size:	15 μ m
Acquisition parameter	
Pixel time:	2.0 ms
Overall time:	16 min
Microscope parameter	
High voltage:	15 kV
Working distance:	13 mm
Magnification:	200 x
Sample information	
Name:	CVZ Cpx
Description:	

Map display settings

Map result list

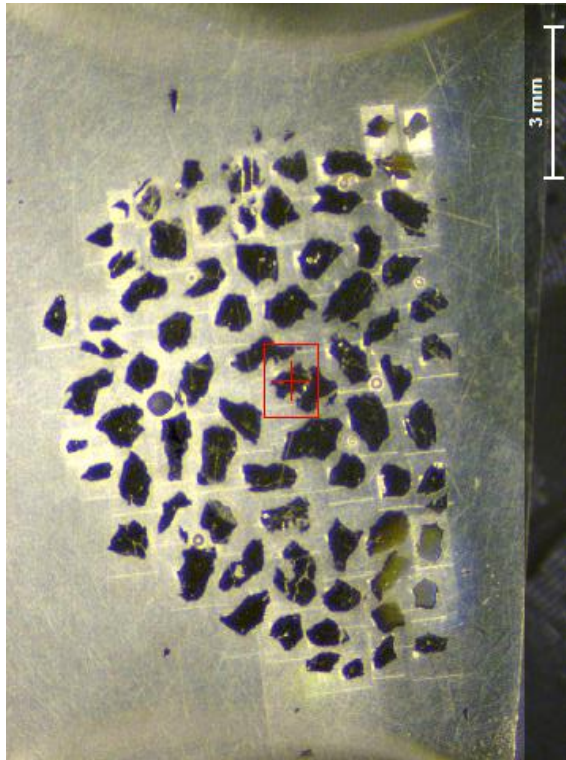
Ch 1 1.00 Mg-K 1.00 Ca-Ka 1.00 Cr-Ka 1.00 Fe-Ka 1.00 Si-K 1.00 Al-K 1.00 K-Ka 1.00 Mn-Ka 1.00 Ti-Ka 1.00 Na-Ka 1.00 F1

FlatQUAD: Hypermapping Volcanic Grain Mounts

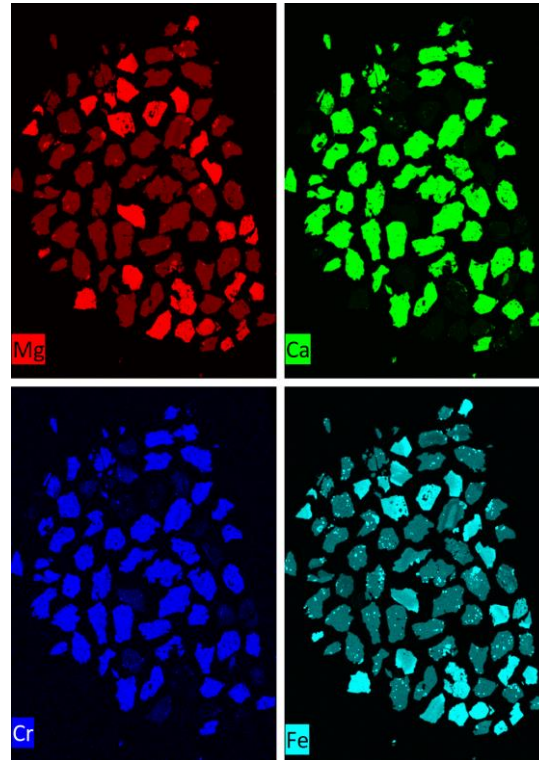


Quickly identify various mineral phases:
Different Clinopyroxene Compositions

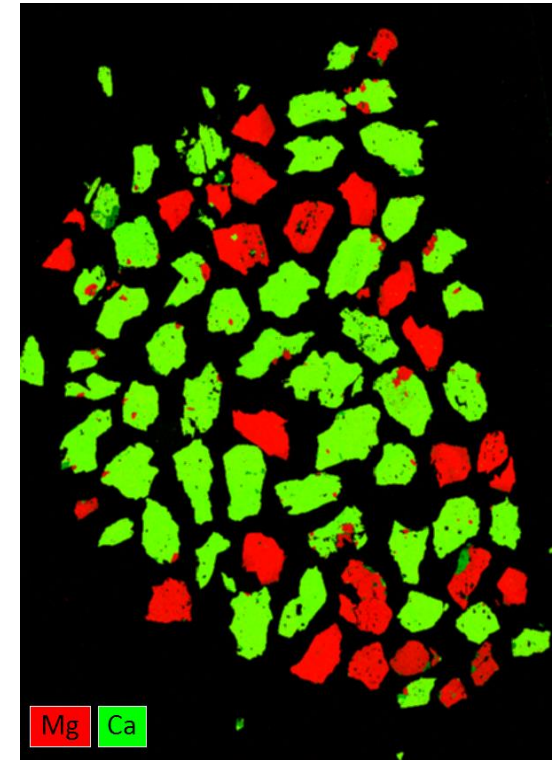
Pixel Dwell Time: 2048 μ S
Input Count Rate (ICR): 2,100,000 cps



Optical Image



**Individual Element
Intensity Maps**



**Mixed Element
Intensity Maps**

FlatQUAD: Hypermapping Volcanic Grain Mounts



Quickly identify different clinopyroxene compositions

Input Count Rate (ICR): 2,100,000 cps

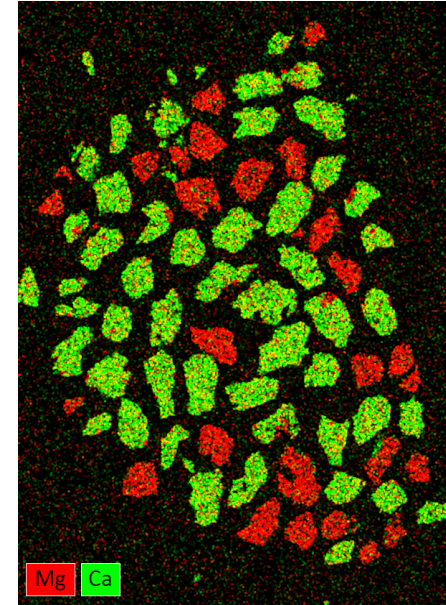
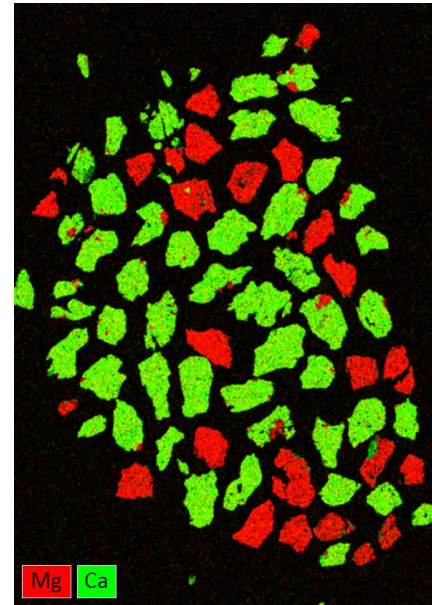
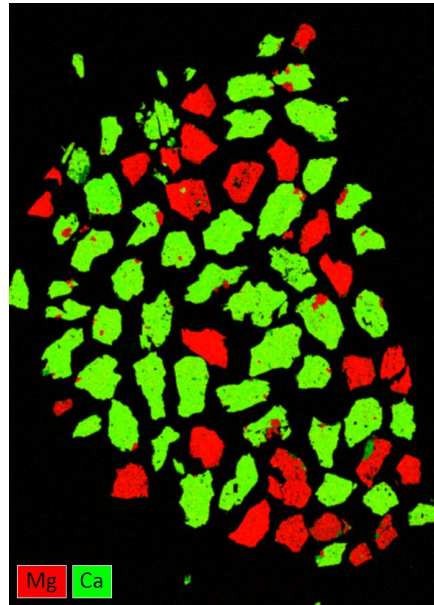
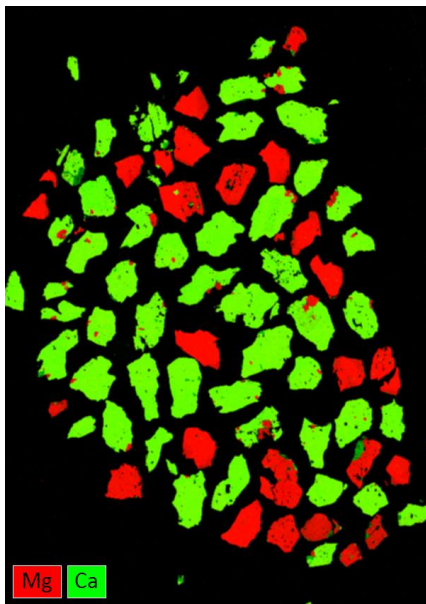
Pixel Dwell Time: Decreasing by order of magnitude

2048 μ S

256 μ S

32 μ S

4 μ S



Total Analytical Time: Decreasing

16 minutes

126 seconds

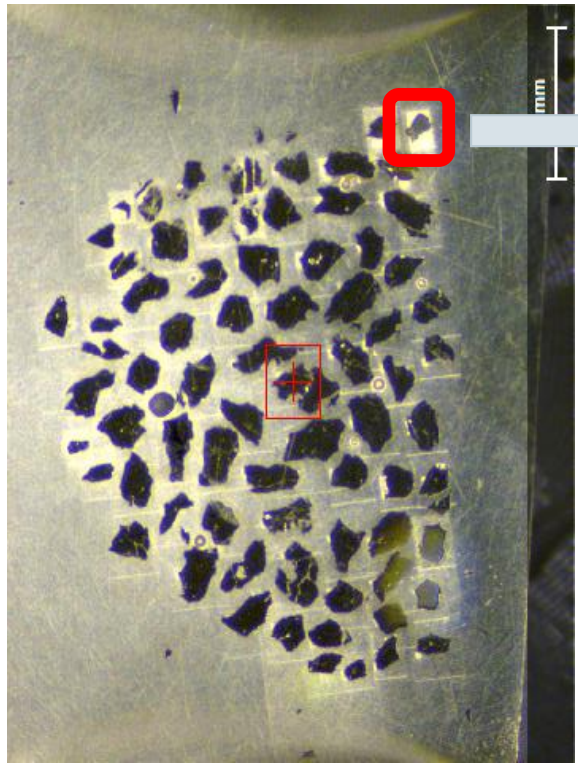
15 seconds

2 seconds

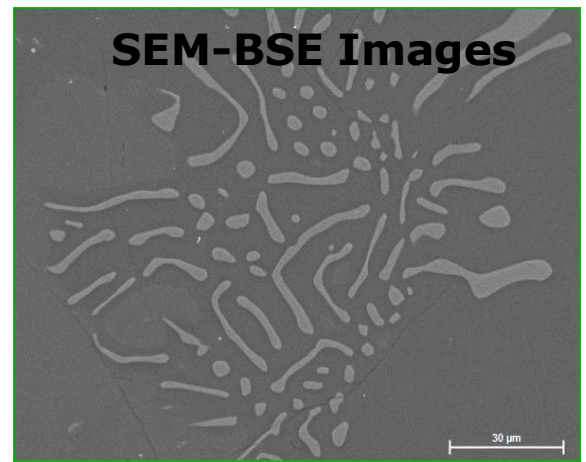
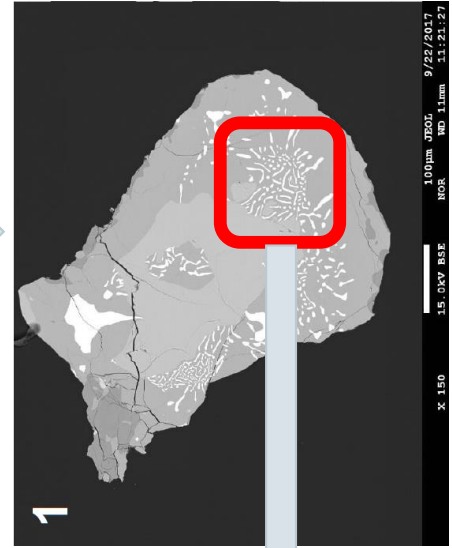
FlatQUAD: Hypermapping Volcanic Grains



Titanomagnetite symplectic textures in volcanic grains



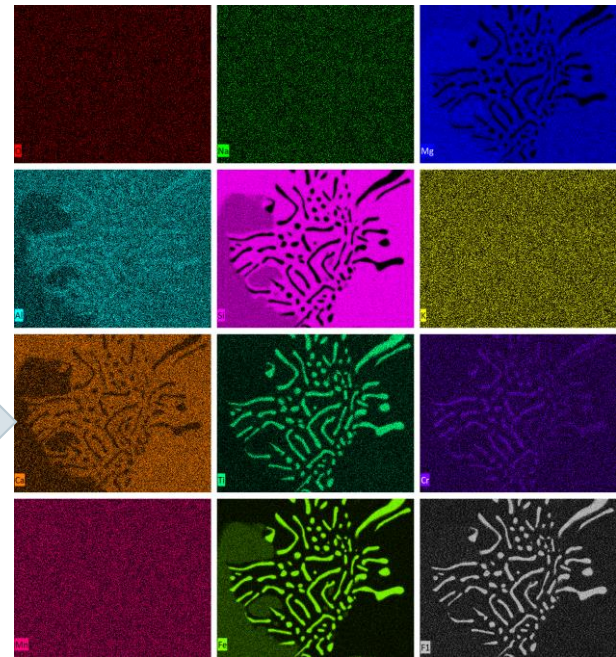
Optical Image



SEM-BSE Images

Pixel Size: 250 nm
Dwell Time: 256 µS
ICR: 1,800,000 cps

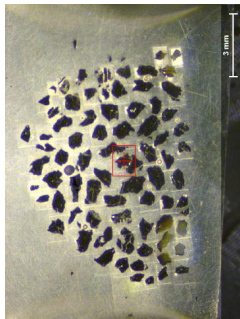
Individual Element Intensity Maps



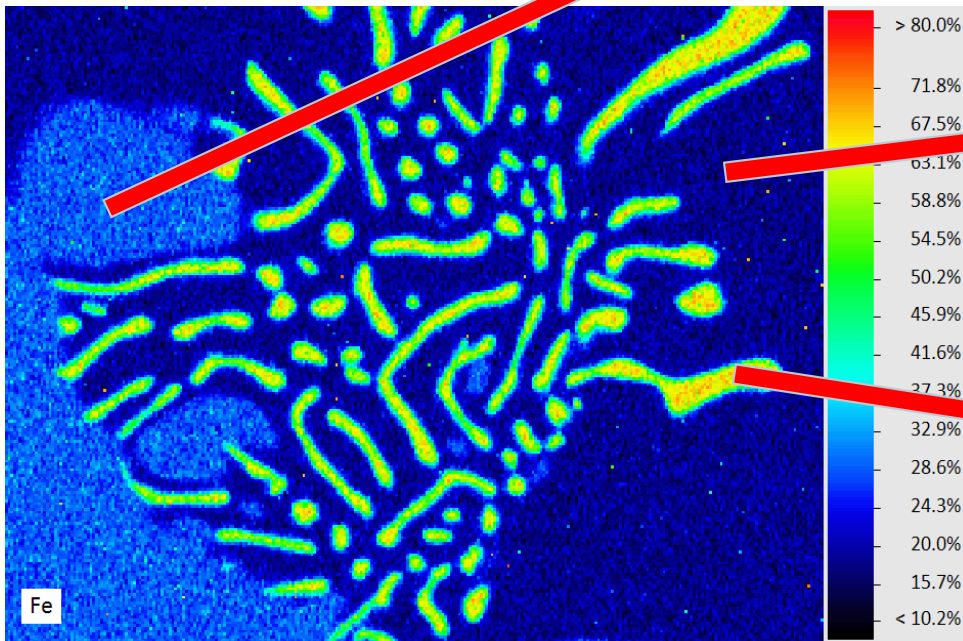
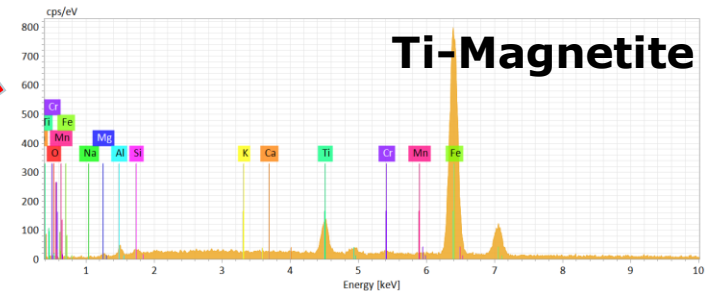
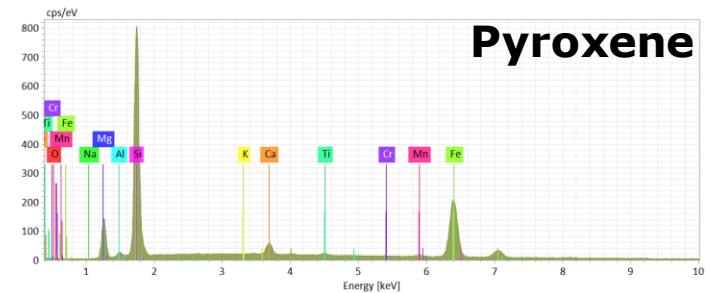
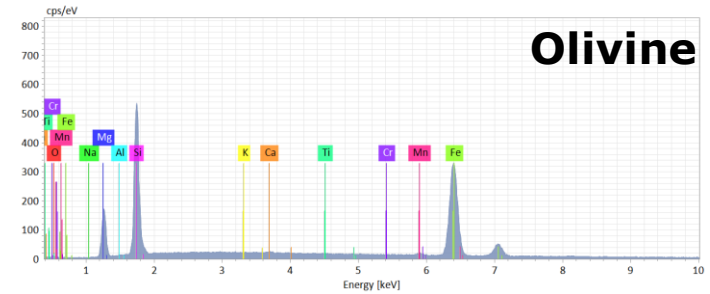
FlatQUAD: Hypermapping Volcanic Grains



Titanomagnetite symplectic textures in volcanic grains



Mineral
Identification
and
Composition

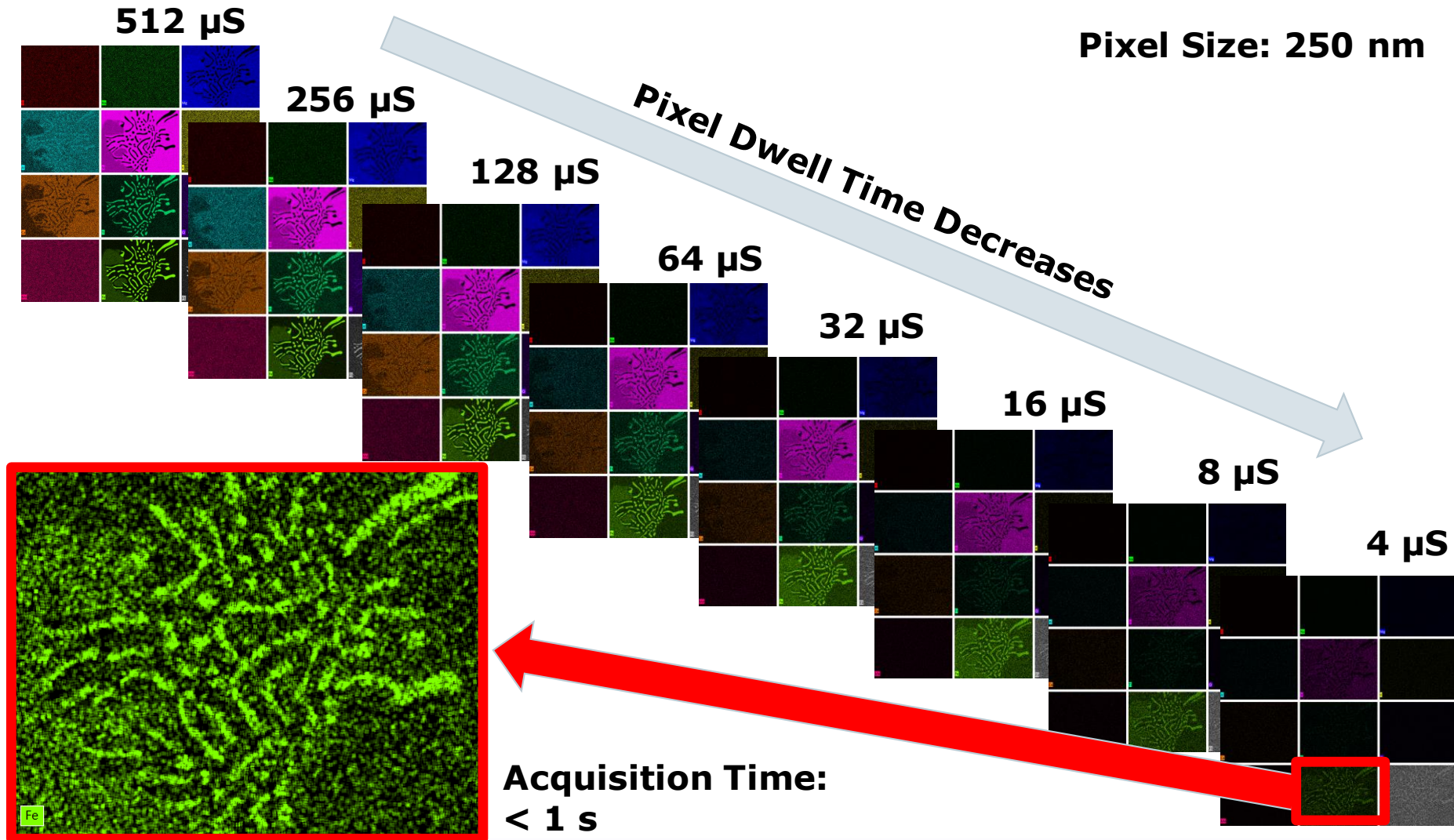


Fe Quant Map

SEM-EDS: Hypermapping Volcanic Grains



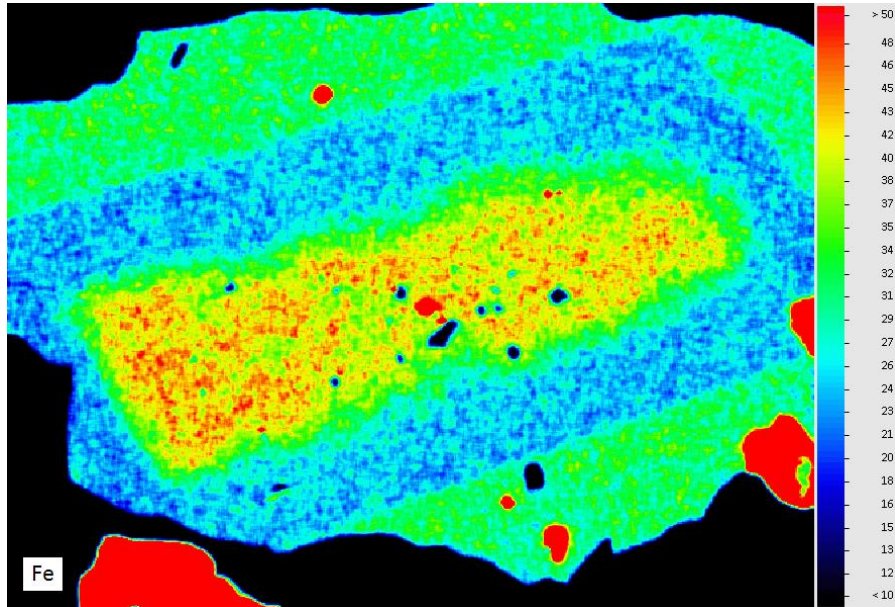
Titanomagnetite symplectitic textures in volcanic grains



FlatQUAD: Hypermapping Volcanic Grains



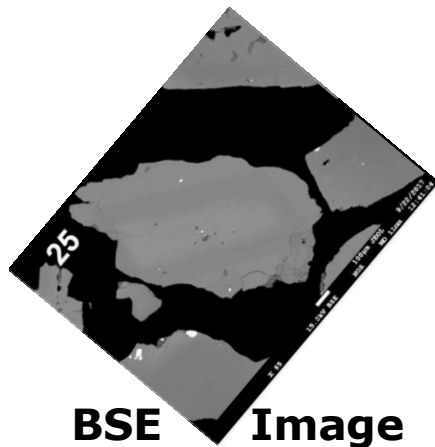
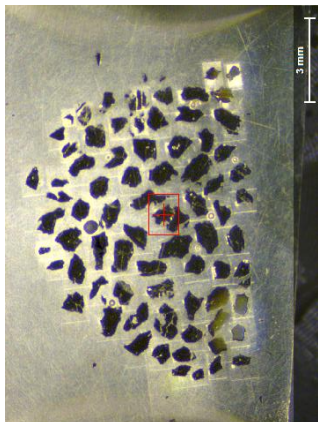
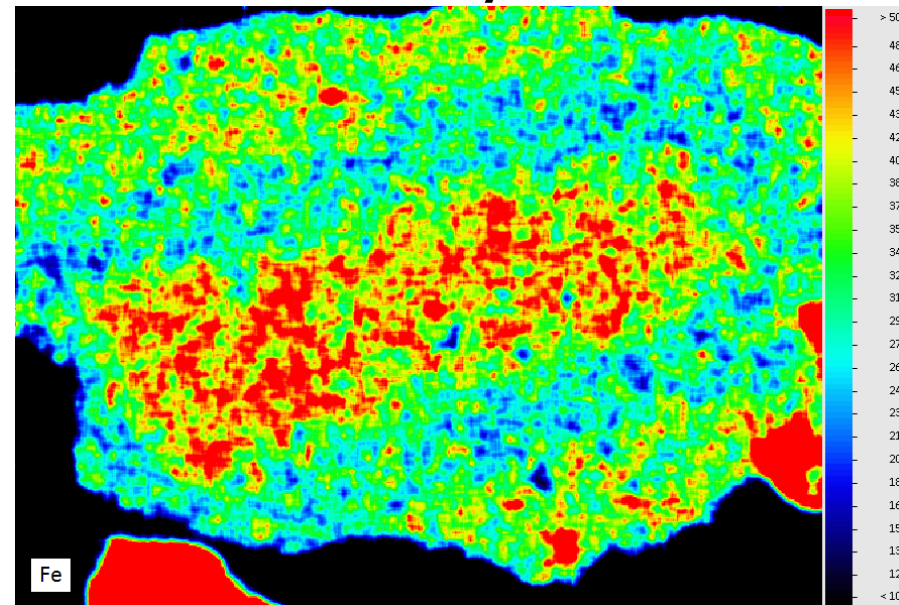
Zonation in clinopyroxene grain



Pixel Size: 1.7 μm
Dwell Time: 1024 μs
Analytical Time: 256 s

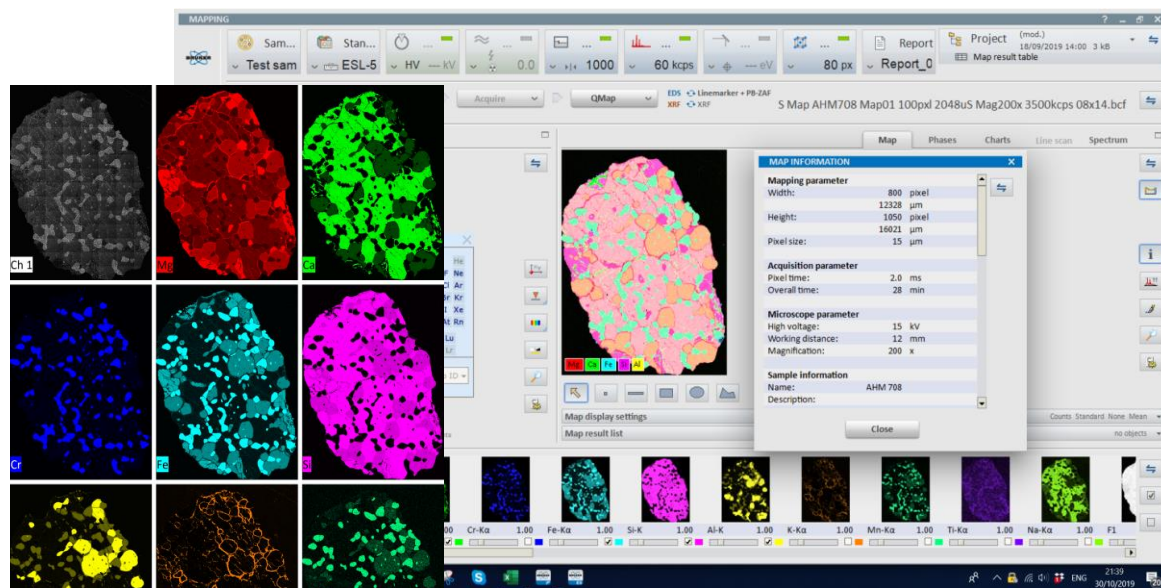
ICR:
2,050,000 cps

Pixel Size: 1.7 μm
Dwell Time: 32 μs
Analytical Time: 8 s

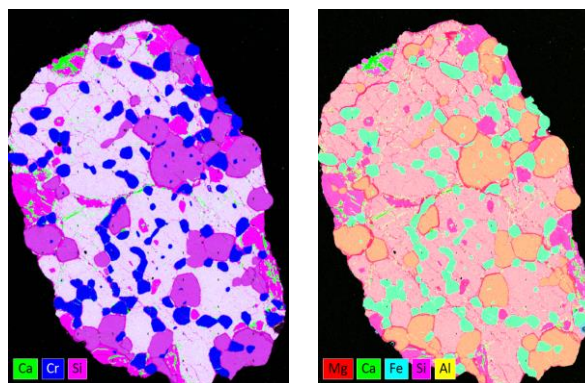


BSE Image

FlatQUAD: Hypermap Results Phase Identification



**Individual Element
Intensity Maps**



Measurement Conditions

High Voltage:	15 kV
Pixels:	800 x 1050
Measurement Time:	28 min
SDD:	4 x 60 mm ²
Dwell time:	2048 μs
FOV:	16 mm
Pixel size:	15 μm
Fields:	8 x 14 (112)
Magnification:	200x
ICR:	2,200,000 cps

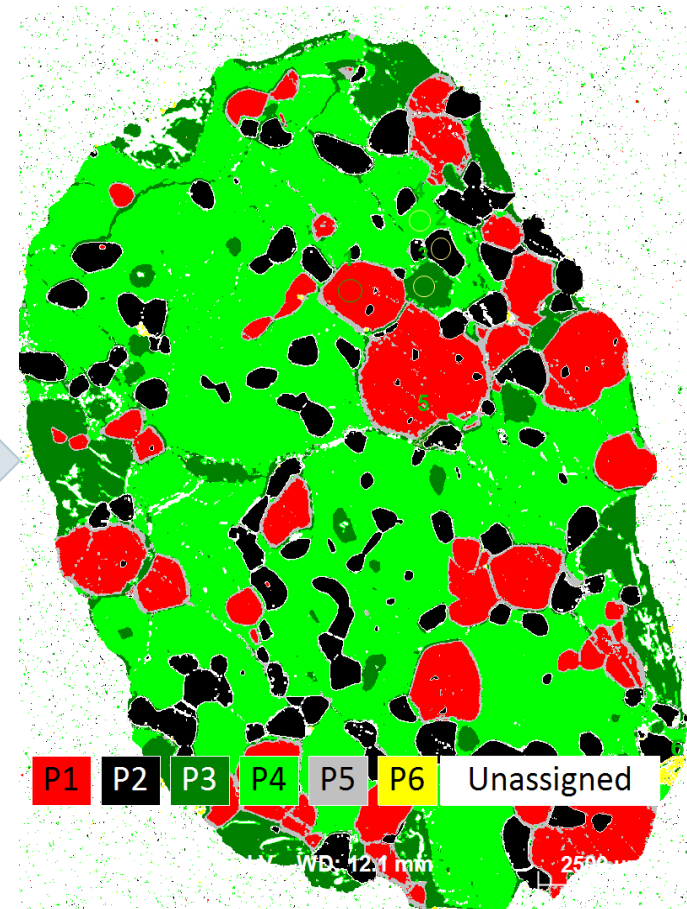
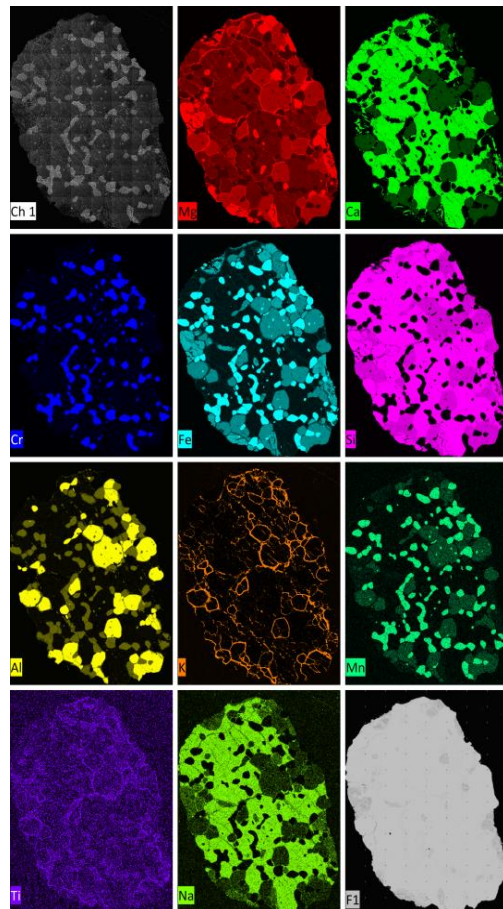
**Mixed Element
Intensity Maps**

FlatQUAD: Hypermap Results

Feature: Phase Identification



Phases Based on selected elements: Mg, Al, Si, Fe, Ca

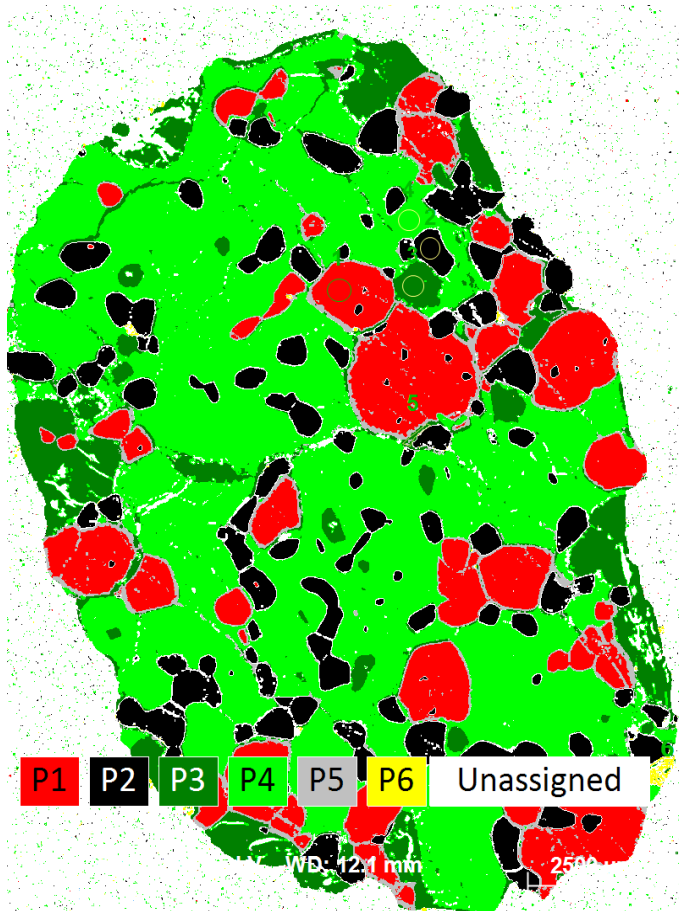


FlatQUAD: Hypermap Results

Feature: Phase Identification



Phases Based on selected elements: Mg, Al, Si, Fe, Ca



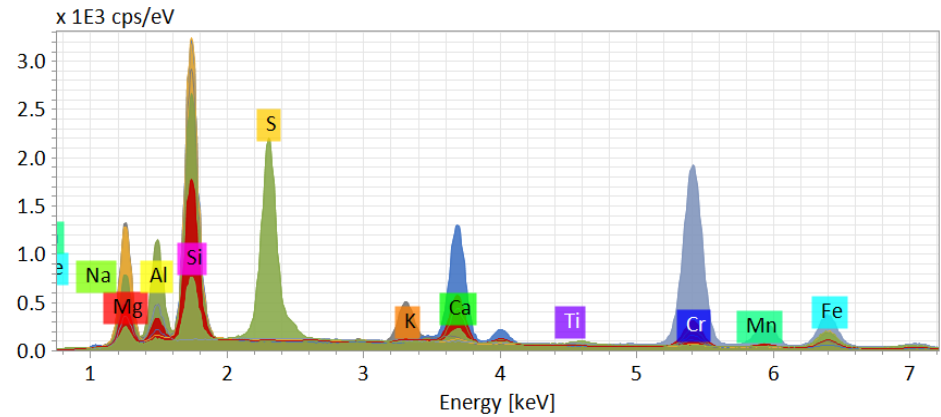
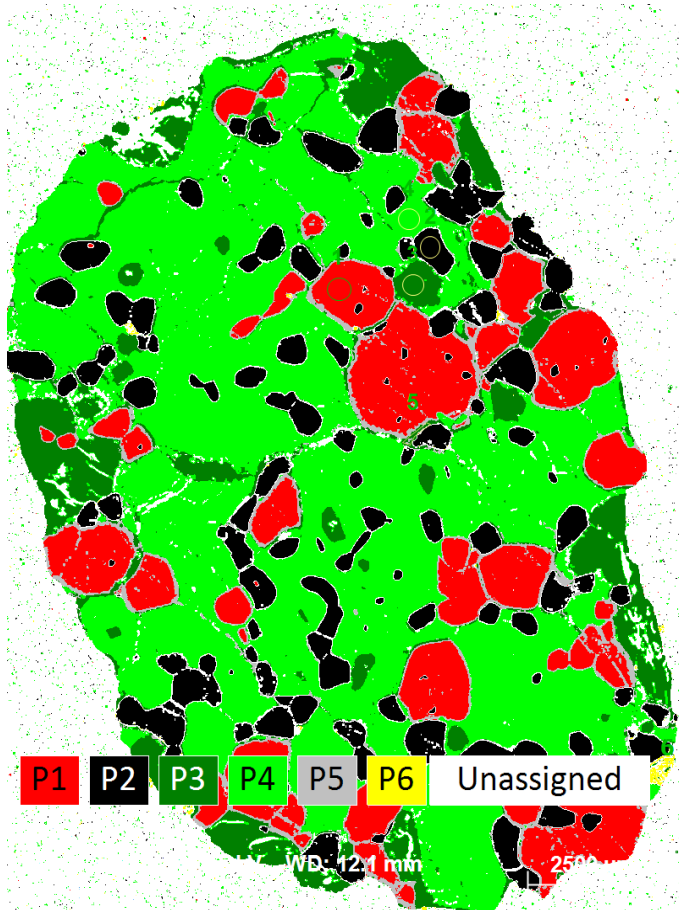
Phase	Area %
P1	12.3
P2	9.5
P3	7.7
P4	34.4
P5	3.2
P6	0.2
Unassigned	32.8

FlatQUAD: Hypermap Results

Feature: Phase Identification



Phases Based on selected elements: Mg, Al, Si, Fe, Ca



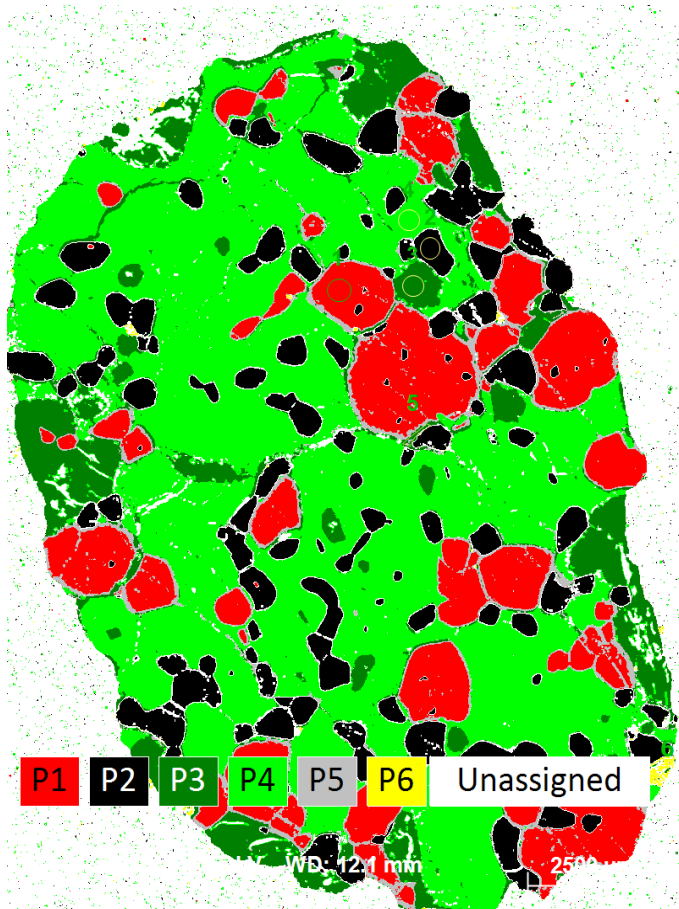
Spectrum	Oxygen	MgO	CaO	Cr2O3	FeO	SiO2	Al2O3	K2O	MnO	TiO2
P1	0.00	20.67	4.63	4.95	6.38	40.09	20.35	0.21	0.37	0.00
P2	0.00	14.62	0.08	54.93	14.20	1.34	10.70	0.02	0.58	0.00
P3	0.00	33.46	1.38	1.07	6.78	49.09	3.39	0.88	0.19	0.19
P4	0.00	16.89	18.38	3.87	1.73	50.41	3.48	0.46	0.00	0.00
P5	0.00	25.24	2.34	3.30	4.40	41.25	15.39	4.91	0.10	0.20

FlatQUAD: Hypermap Results

Feature: Phase Identification



Phases Based on selected elements: Mg, Al, Si, Fe, Ca



Phase	Area %	Mineral
P1	12.3	Garnet
P2	9.5	Chromite
P3	7.7	Olivine
P4	34.4	Clinopyroxene
P5	3.2	Metasomatism
P6	0.2	Sulphide
Unassigned	32.8	Glass Slide

FlatQUAD: Hypermap Results

AMICS: Automated Mineralogy



FQ EDS Map AHM708 Map01 100pxl 2048uS Mag200x 3500kcps 08x14 [E:\MAX\Mantle\AHM 708 EDS\FQ EDS Map AHM708 Map01 100pxl 2048uS Mag200x 3500kcps 08x14.bcf.converted] - AMICSProcess(64)

Main Extra AMICS Style

Save Open Close Copy Undo Segment Grain Fit Image Line-Up BSE / Mineral Linking Tabs BSE Field Xray Points Ruler Flags Distance Field Adjuster Reclassify Cleanup Export Batch... Delete Deagg. Log

File Edit Data Viewer Mineral Tabs Underlay Boundary Xray Points Show/Hide Tools Others

Current Mineral Groupings

Mineral Standard Group 1

- Chromite
- Cr-Diopside
- Cr-Pyroxene
- Al-Fe-Mg-Silicate
- Kelyphite
- Sulphide
- Other
- Glass

Sample Images Particle Grid Calculation Tables Calculation Charts Spectrum Tree Mineral Touchup Mineral Standard

Property

Image Properties

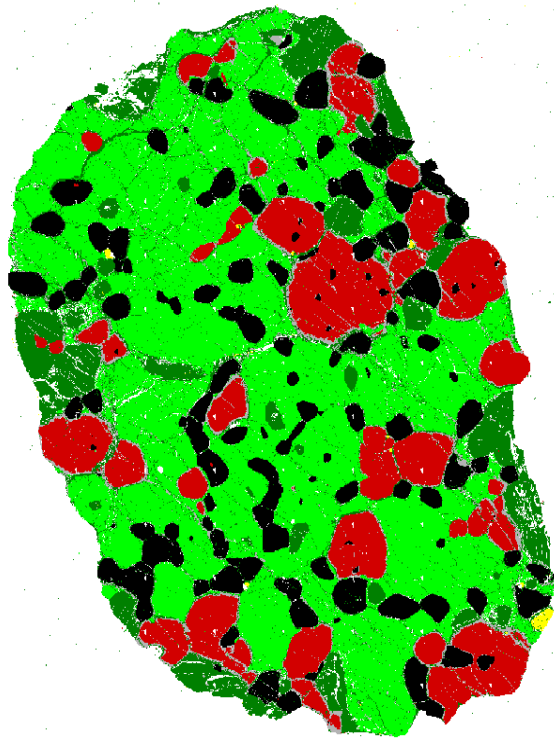
Image Type	Split View
Data	<all>
Mineral Group	Primary Mineral Standard ...
Mineral	<all>
Sort Direction	Unsorted

Open file succeed: E:\MAX\Mantle\AHM 708 EDS\FQ EDS Map AHM708 Map01 100pxl 2048uS Mag200x 3500kcps 08x14.bcf.converted\FQ EDS Map AHM708 Map01 100pxl 2048uS Mag200x 3500kcps 08x14.mre

Windows taskbar: 16:07 30/10/2019

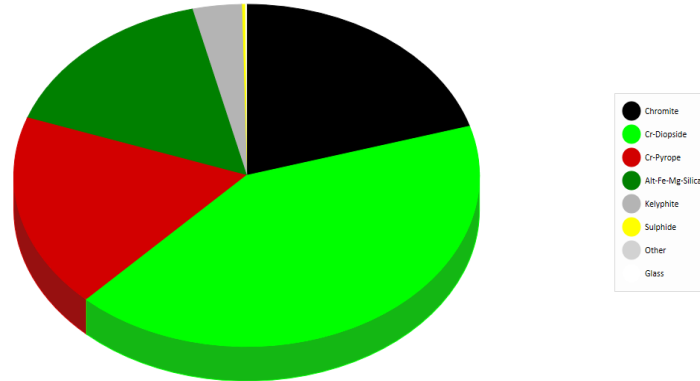
FlatQUAD: Hypermap Results

AMICS: Chromite

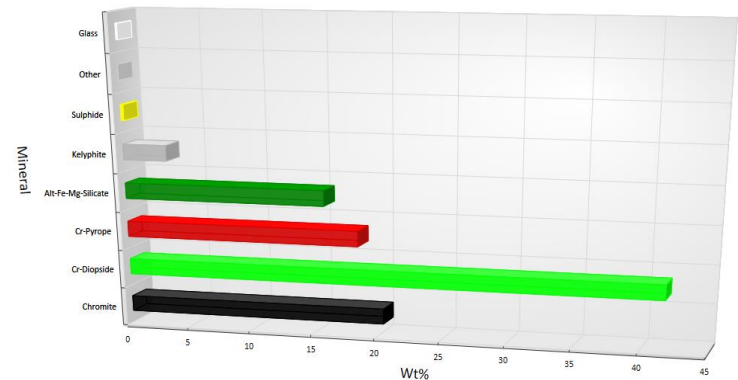


Mineralogical Map:
All phases shown

Modal Mineralogy - [Segment Layer]:[Weight%]



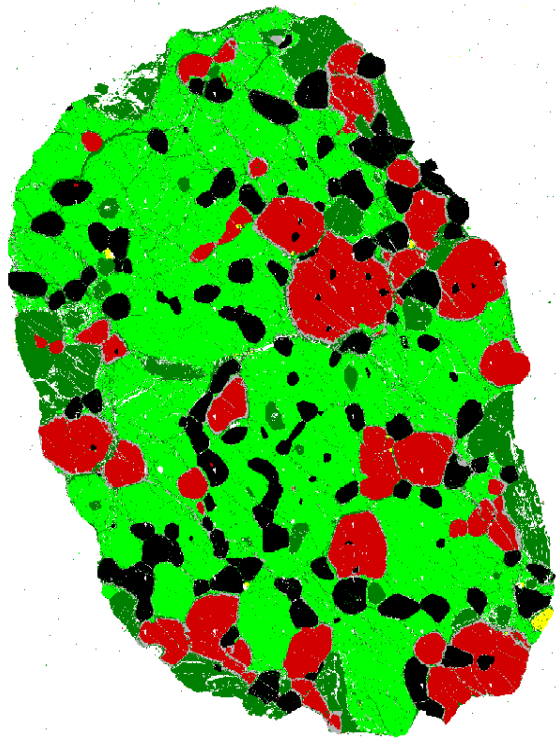
Modal Mineralogy - [Grain Layer]:[Weight%]



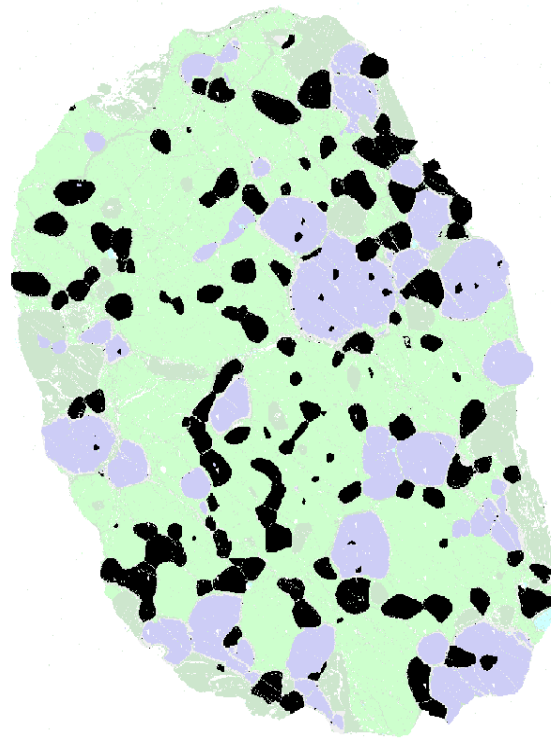
Modal Mineralogy:
Quantification

FlatQUAD: Hypermap Results

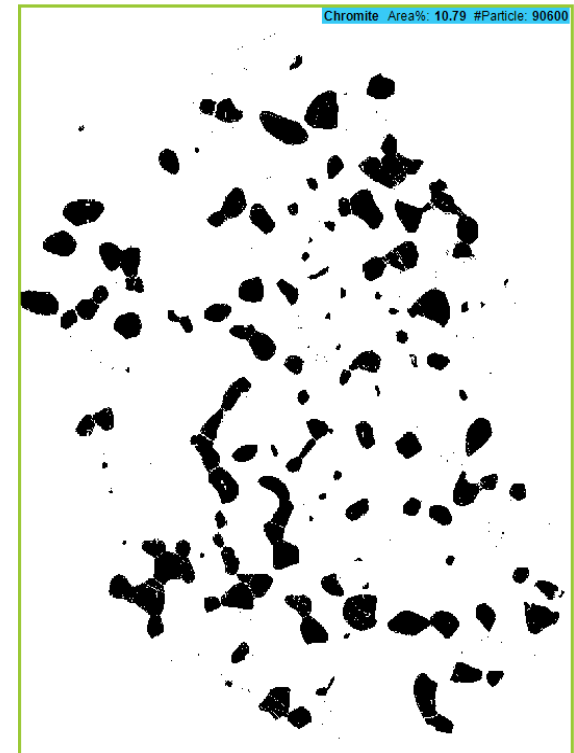
AMICS: Chromite



Mineralogical Map:
All phases shown



Mineralogical Map:
Chromite Mineral
enhanced
Other Minerals
faded



Chromite Mineral
Map:
Relative Positions

FlatQUAD: Hypermap Results

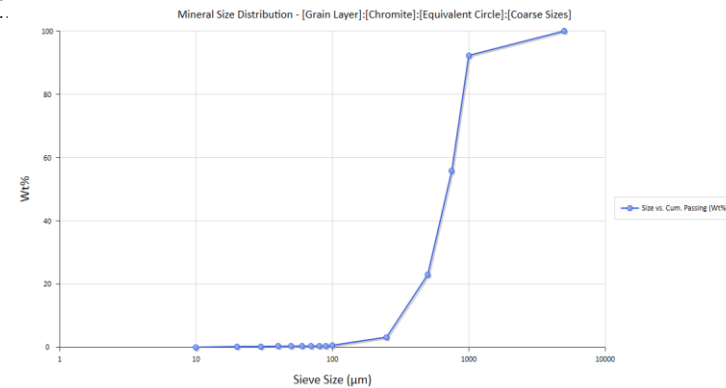
AMICS: Chromite



Chromite Mineral Map:
Relative Positions



Chromite Mineral Grains:
Sorted by Size



Chromite Mineral Grains Size Distribution

AMICS: Relevant Mineralogical Information



Modal Mineralogy: How much of each mineral is present.

Elemental Assay: How much of each element is present (Whole Rock).

Elemental Distribution: How is the element of interest (EOI) distributed in each mineral? E.g. Cr in Chromite vs Pyrope Garnet.

Mineral Association: Identify how the minerals are associated with each other, e.g. Chromite and Garnet and Clinopyroxene etc.

Grain Shape Factor: The shape of the grain, i.e. euhedral, elongated.

Mineral Density Distribution: Classify densities of minerals. Identify how the minerals are distributed among the densities.

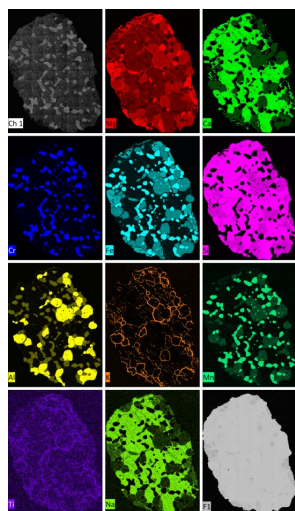
Grade Recovery Curves: What % of minerals of interest (MOI) or element of interest (EOI) is recovered at what grade?

FlatQUAD: Hypermap Results

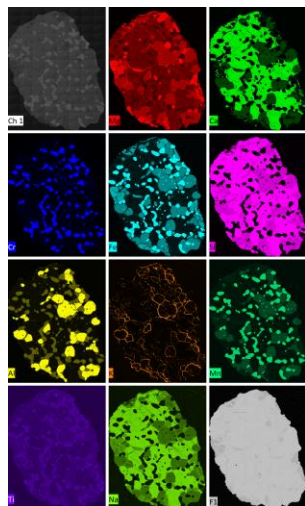
Analytical Time



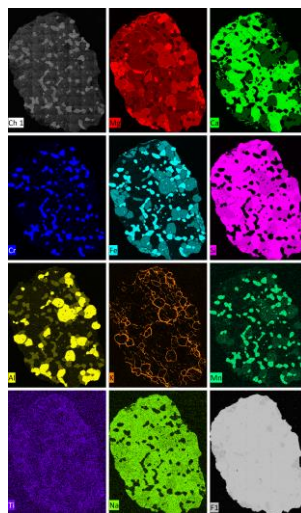
800 px
512 μ S
462 min



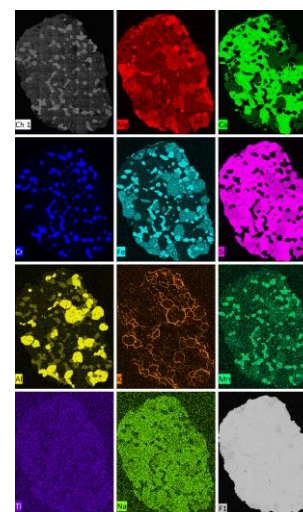
100 px
048 μ S
28 min



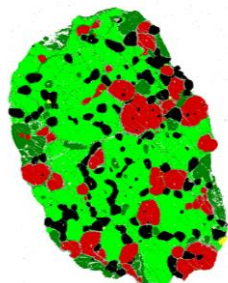
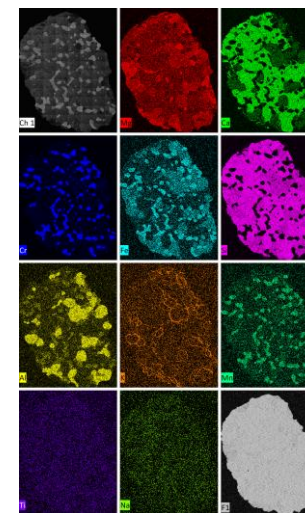
100 px
256 μ S
4 min



100 px
32 μ S
26 sec



100 px
4 μ S
3 sec



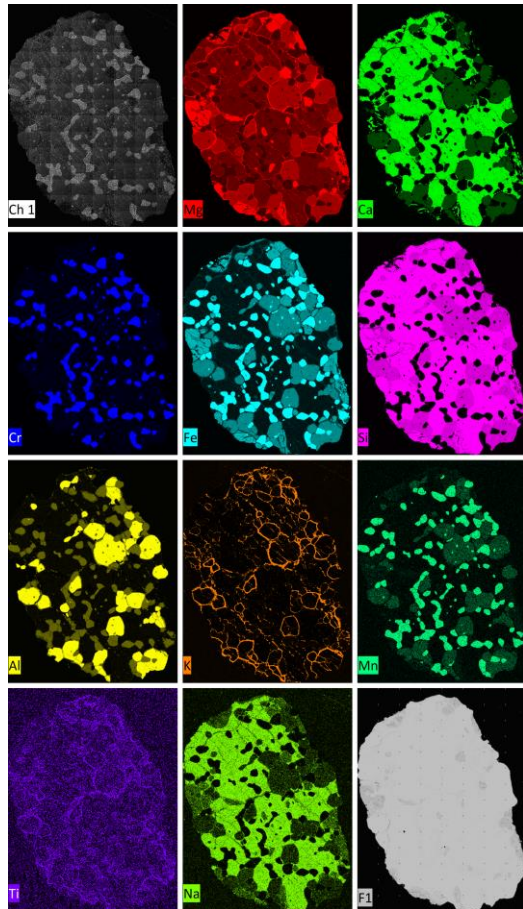
Pixel Dwell Time: Decreases

Analytical Time: Decreases

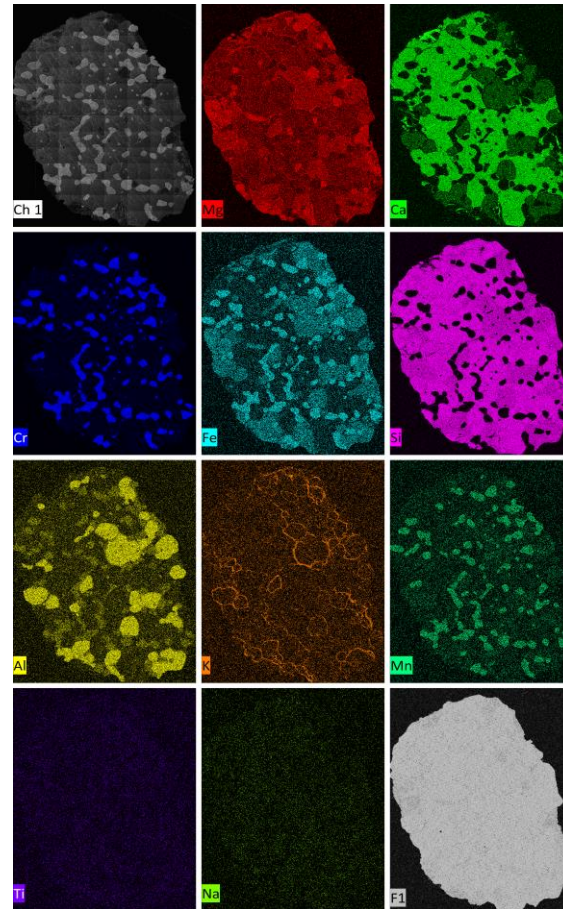
Note: Does not include stage movement time

FlatQUAD: Hypermap Results

High count map vs. low count map



High Count Map,
(28 min), 8x14 fields (112)



Low Count Map
(3 sec), 8x14 fields (112)

Major element distribution is visible in both maps

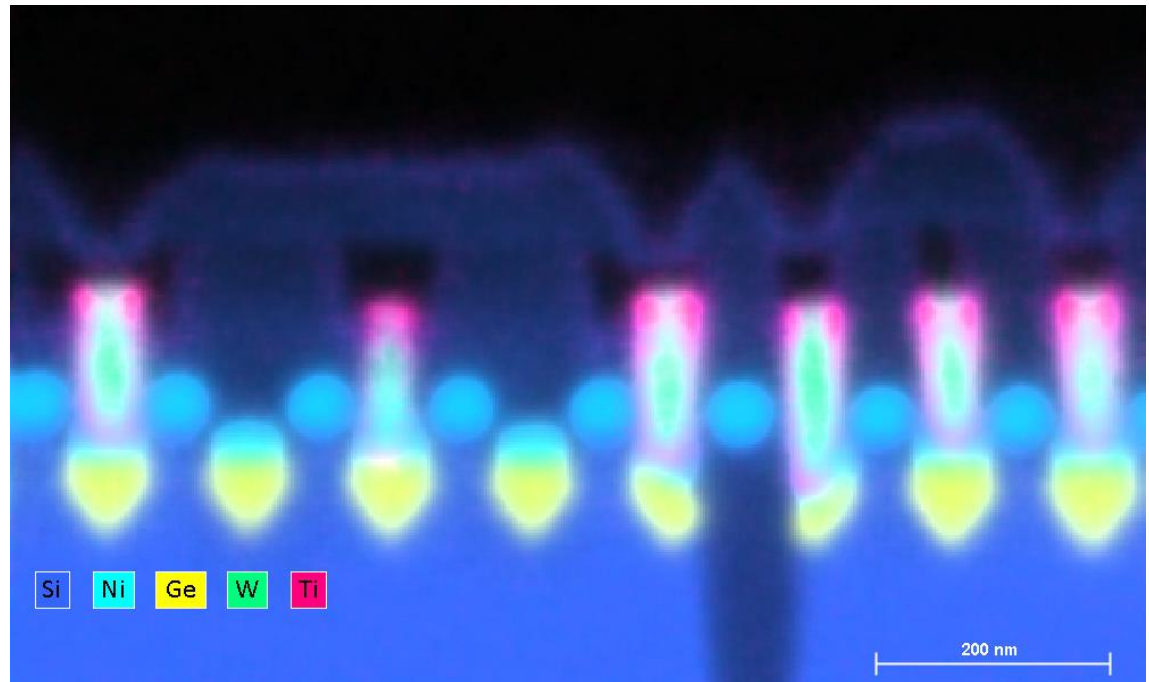
Due to background noise, minor elements are identified better in the high count map

Mapping of nano structures - Semiconductor

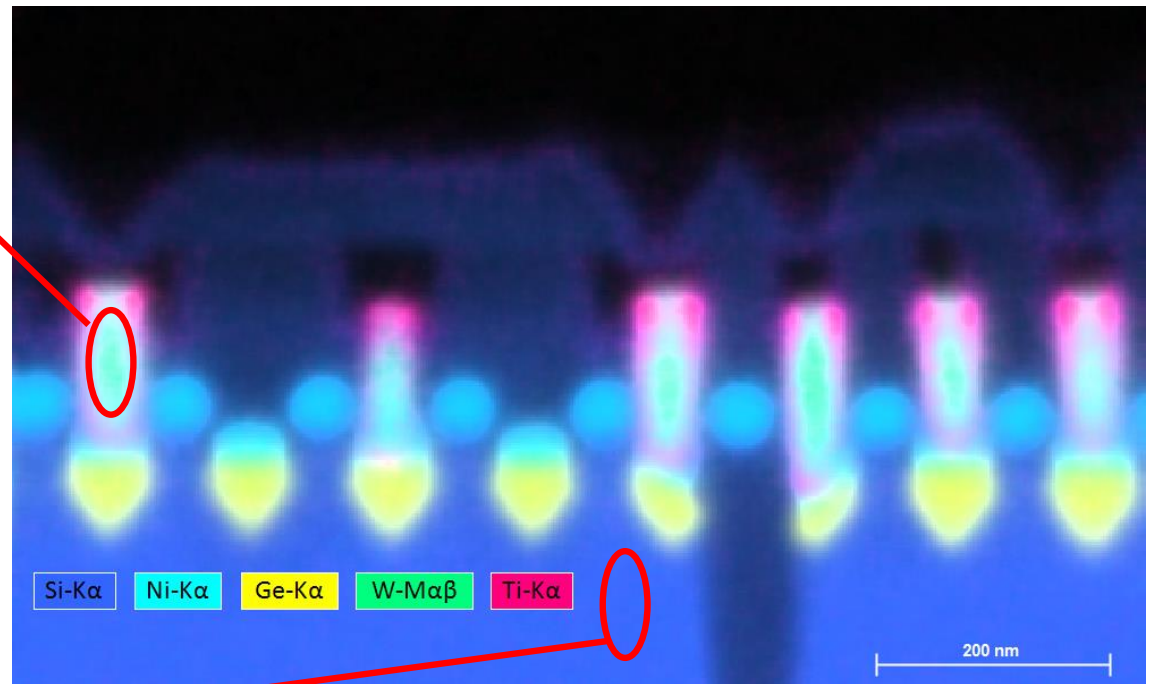
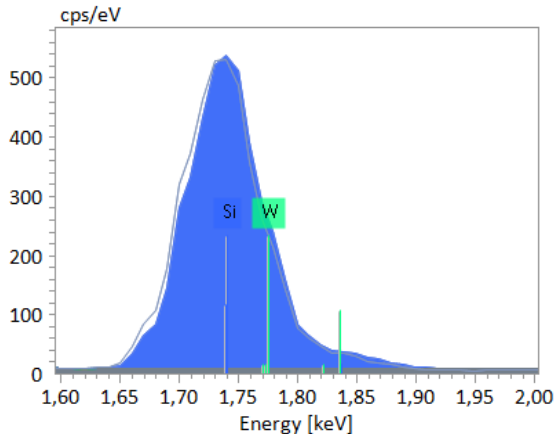
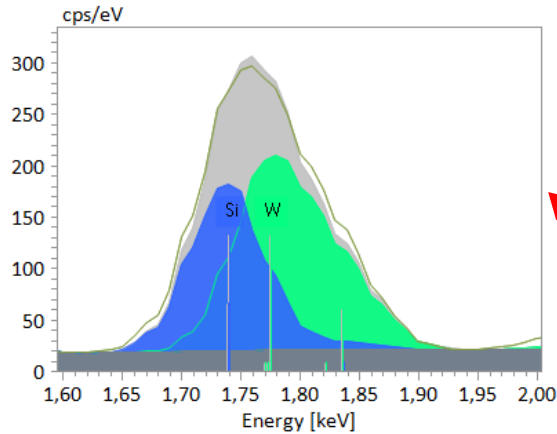


EDS Measurement parameters

Map size	400 x 240 px
Measurement time	60 minutes
HV	20 kV
Input count rate	380 kcps
WD	14 mm
Dead time	20%



Mapping of nano structures – Semiconductor Peak overlaps – online deconvolution

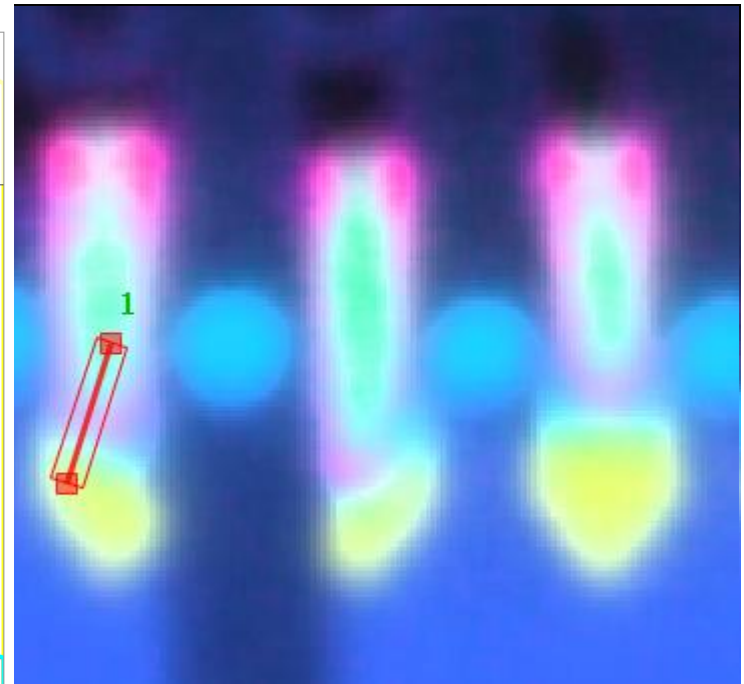
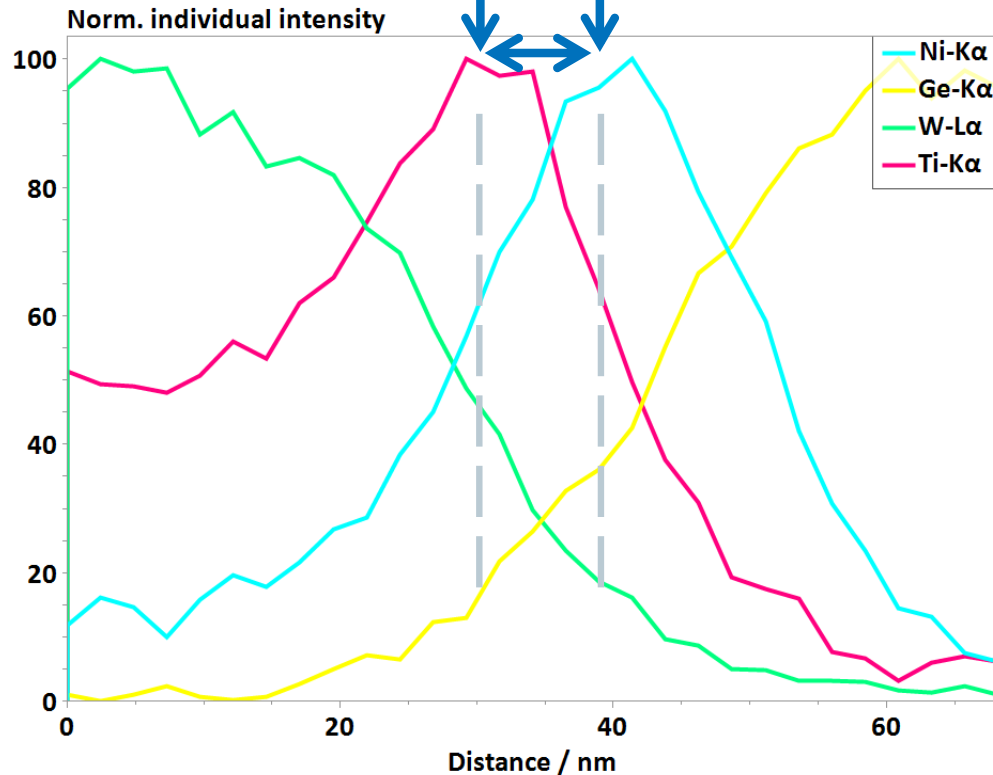


Extracted area spectra from the map

Mapping of nano structures – Semiconductor Lateral resolution of 10 nm



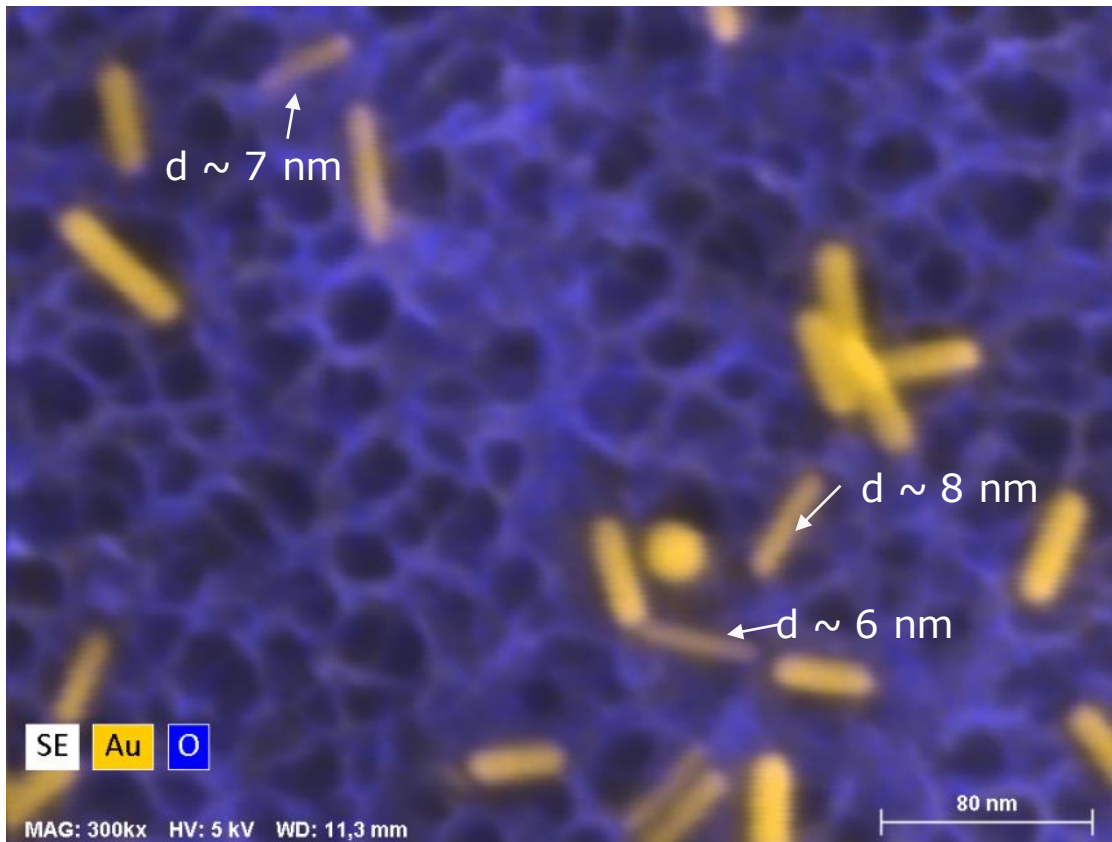
10 nm lateral resolution of Ni and Ti distribution maxima



Extracted linescan from the map data

Mapping of nano structures – Au NP

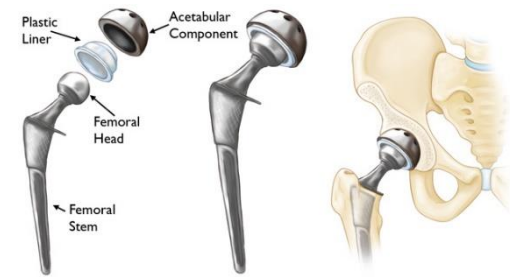
Lateral resolution of under 10 nm



Au-NP on TiO_2 Sponge-like coating for implants

T. Yang et al., Colloids and Surfaces B: 145, 597 (2016).

Ralf Terborg et al., Microscopy Today, 2017, 3: 35



- Au-nano particles (NP) to avoid implant inflammation
- NP change surface potential
- Settling bacteria get „electricuted“.
- For successful tissue growth it is very important to judge the distribution of the NP and compare it to fluorescence light microscopy.

FlatQUAD:

Summary and conclusions



- The FlatQUAD gives fast, accurate and precise quantification results. This can be standard-based or standardless.
- Ideally suited for beam sensitive samples and/or samples where sample preparation like coating is impractical.
- Avoids shadow effects.
- Ultra high speed mapping over entire thin sections (40 x 30 mm) in less than 3 minutes are possible with stage movement.
- Smallest particles can be observed and analyzed with low beam currents.
- Superior to standard SDD in speed and count-rate.

Acknowledgements



Dr Osvaldo Gonzales

Dr Petrus le Roux

Dr Valentin Troll

Dr Frances Deegan

Dr Nils Schlüter



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Are There Any Questions?

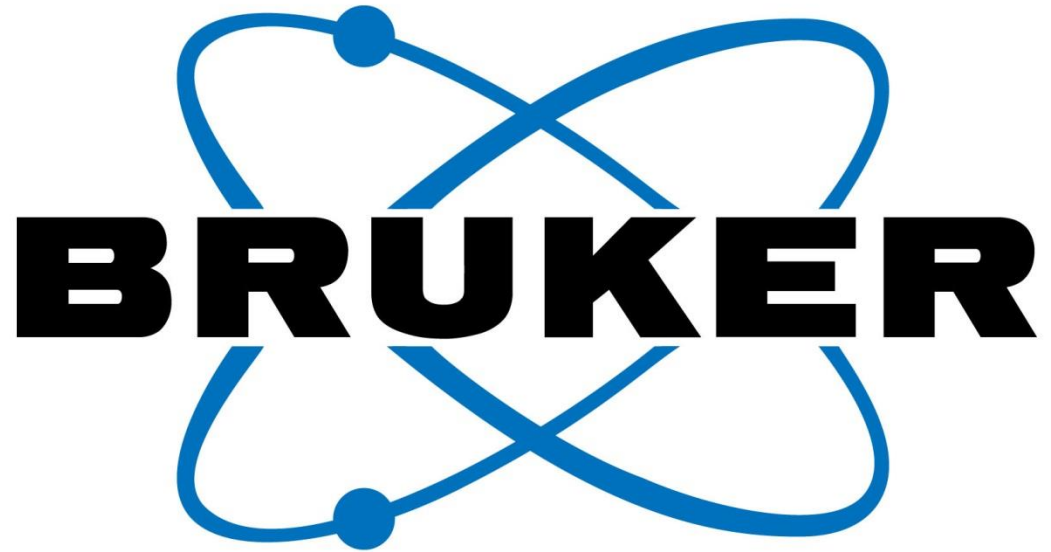
Please type in the questions you might have
in the Q&A box and press *Send*.

More Information



For more information, please contact us:

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