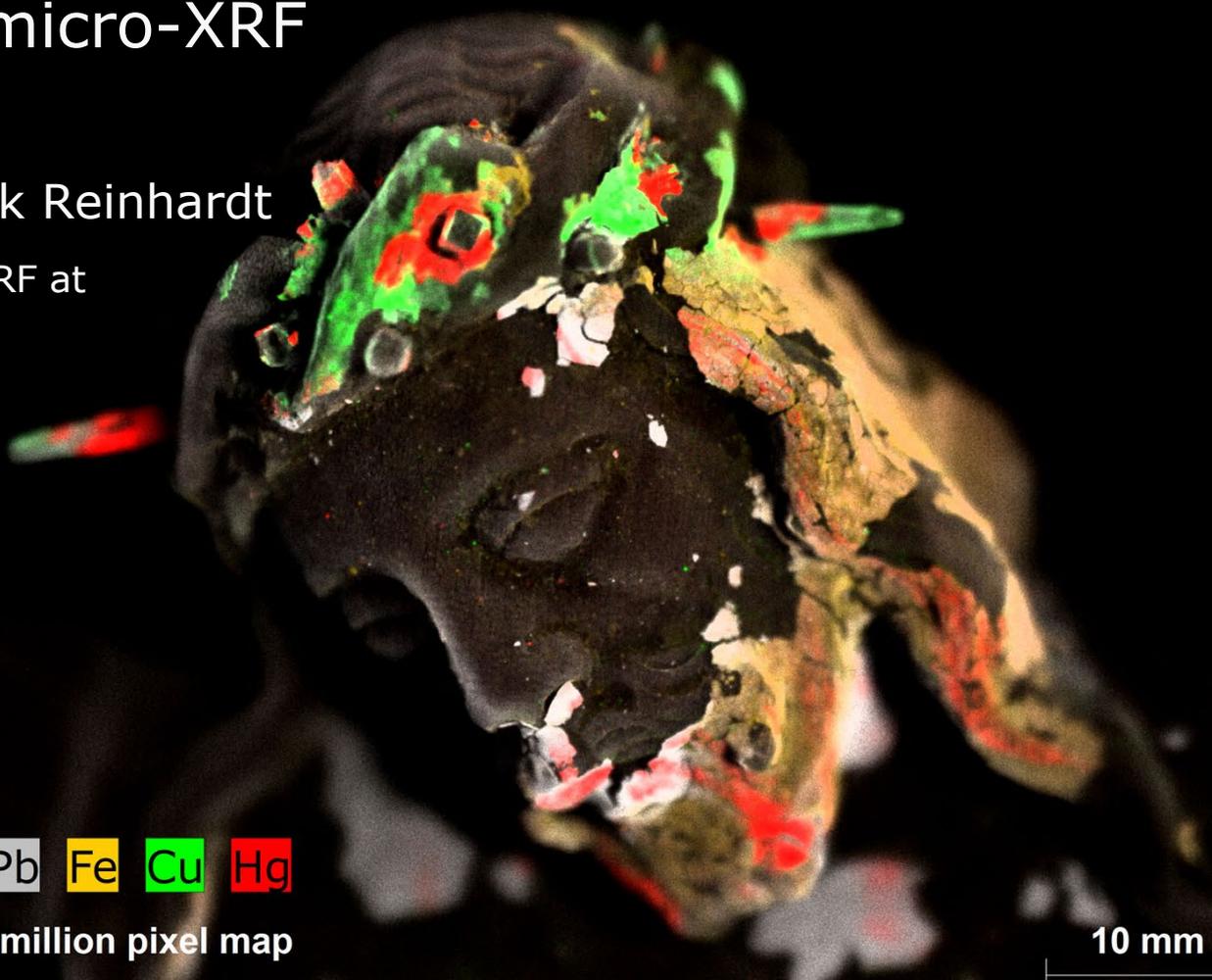


## New Horizons of micro-XRF

Dr. Roald Tagle and Falk Reinhardt

Application Scientists micro-XRF at  
Bruker Nano Analytics

A detailed micro-XRF elemental map of a dark, textured surface, likely a piece of art or a biological specimen. The map is overlaid with various colors representing different elements: grey for Lead (Pb), yellow for Iron (Fe), green for Copper (Cu), and red for Mercury (Hg). The colors are concentrated in specific areas, particularly around the top and right sides of the specimen. The background is black, making the colored elements stand out.

Pb Fe Cu Hg

9 million pixel map

10 mm

# Introduction

## Presenters / Moderators



Falk Reinhardt

Application Scientist,  
Bruker Nano Analytics, Berlin, Germany



Dr. Roald Tagle

Sr. Application Scientist,  
Bruker Nano Analytics, Berlin, Germany



# Overview



- XRF in Art & Conservation
- Using the M4 Tornado for studying old photographs
  - The object
  - The instrument
  - The different options and their effect
- M6 Jetstream
  - A short history
  - Improvements over time
  - Most recent improvements
- Live part
  - Some features of the upgraded M6 Jetstream
- Q&A session



# Supporting Art and Conservation

## XRF and Art a Hand-in-Hand partnership



- XRF has proven to be a core analytical technique in Cultural Heritage studies.
- XRF provides key information on the studied objects in a reliable fast and non-invasive way.
- **But** the needs are not always the same. They differ in crucial ways with respect to the **what?** , the **where?**, and the **how?**
- One analytical principle but several instruments.



# Art & Conservation strategy Solutions Portfolio



Performance & Features

The BRUKER unique instrument portfolio –  
to offer the perfect instrument for  
any specific need



Tracer



ELIO



CRONO



M4 Tornado



M6 Jetstream



# Data evaluation strategy

## Unification of sophisticated tools



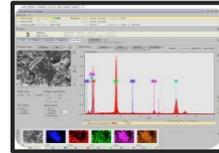
ARTAX



M4 Tornado



EDS QUANTAX



M6 Jetstream



Data evaluations  
toolbox

CRONO



ELIO



# Developments & Innovations

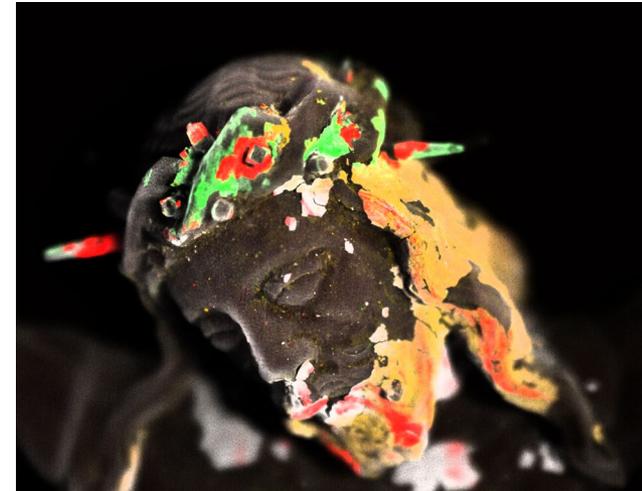
## Motivation for improvement



**Visualization of objects composition by micro-XRF** mapping strongly supports the multidisciplinary research and evaluation of complex samples.

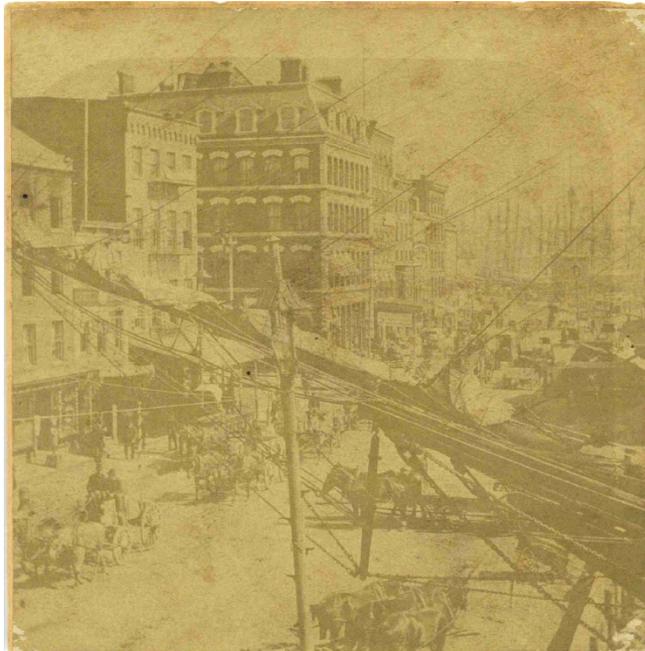
However, despite the advances in micro-XRF instrumentation and analysis in recent years, some **limitations** remain:

- Objects with topography or a complex surface shape
- Long scan times required to achieve sufficient accumulated counts over large areas
- X-ray tube configurations can lead to non-ideal X-ray line overlaps and analysis environment may lead to damage to sensitive objects (e.g. vacuum)



# A degraded photograph

## Possibilities of micro-XRF



The studied object is an old photograph of a harbor, with horse carriages and sailing ships.

This photograph has lost lots of its contrast. The paper turned yellow; the silver is tarnished.

Nevertheless, the pictures, i.e. the Ag atoms on the paper are still there.

Can micro-XRF be used to map the distribution of Ag on the paper?

- Non-invasive multi-element technique
- Spatial resolution below 20  $\mu\text{m}$
- Minimal, almost no sample preparation required



# A degraded photograph

## Challenges for micro-XRF

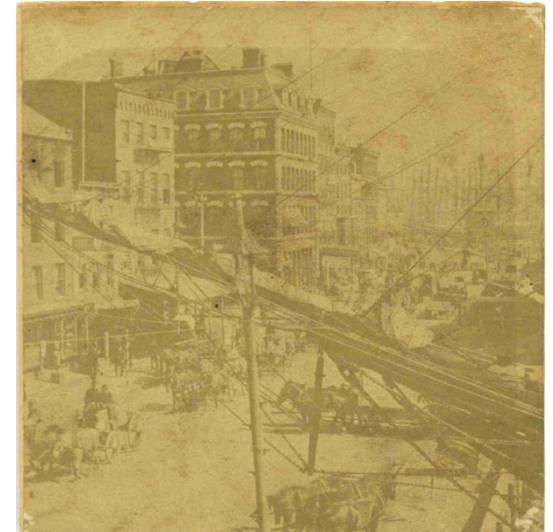


### Several challenges arise when looking for Ag in a photograph:

- The Ag-K lines are almost invisible, because the Ag layer is extremely thin
- The Ag-L lines overlap with the signal from 1 % Argon in the air
- The typical Rh source yields very inefficient excitation

### What features would we need?

- Efficient excitation of Ag-L lines  
→ Use different anode materials (W or Cr)
- Removing the Ar background
  - Vacuum → puts sample under strain
  - N<sub>2</sub>-atmosphere, only 20 % less signal\* than vacuum but sample-friendly



\*calculated for 800 mbar N<sub>2</sub> using <https://xrfcheck.bruker.com/FilterTransmissions>



# The M4 Tornado

## Standard configuration



### Micro-XRF table-top instrument:

- Primary tube with polycapillary optic with  $< 20 \mu\text{m}$  spot size for Mo-K $\alpha$  (usually with Rh-target)
- Optional second tube, with collimator
- 1 or 2 SDD(s),  $30 \text{ mm}^2$  or  $60 \text{ mm}^2$
- fast servo-driven stage
- Membrane pump, pressure down to 1 mbar, usually 20 mbar
- Excitation and detection under  $50^\circ$
- Two optical microscopes under  $\sim 90^\circ$

### Introduced with M4 Tornado Plus:

- Light-element window detectors
- Aperture Management
- High signal throughput
- He-purge system



# The M4 Tornado ...for studying photographs



## Micro-XRF table-top instrument:

- Primary tube with polycapillary optic with  $< 20 \mu\text{m}$  spot size for Mo-K $\alpha$  (usually with Rh-target) ← **which target is optimal?**
- Optional second tube, with collimator
- 1 or 2 SDD(s),  $30 \text{ mm}^2$  or  $60 \text{ mm}^2$
- fast servo-driven stage
- Membrane pump, pressure down to 1 mbar, usually 20 mbar
- Excitation and detection under  $50^\circ$
- Two optical microscopes under  $\sim 90^\circ$

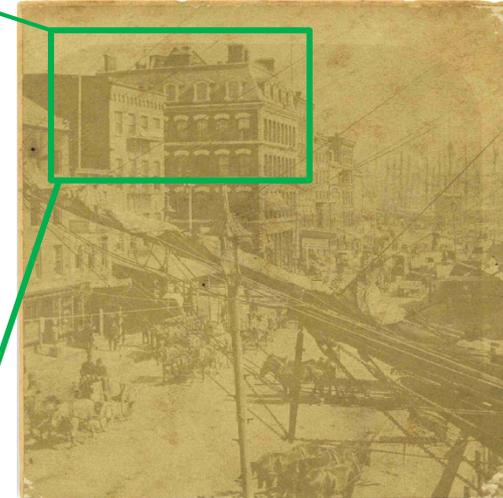
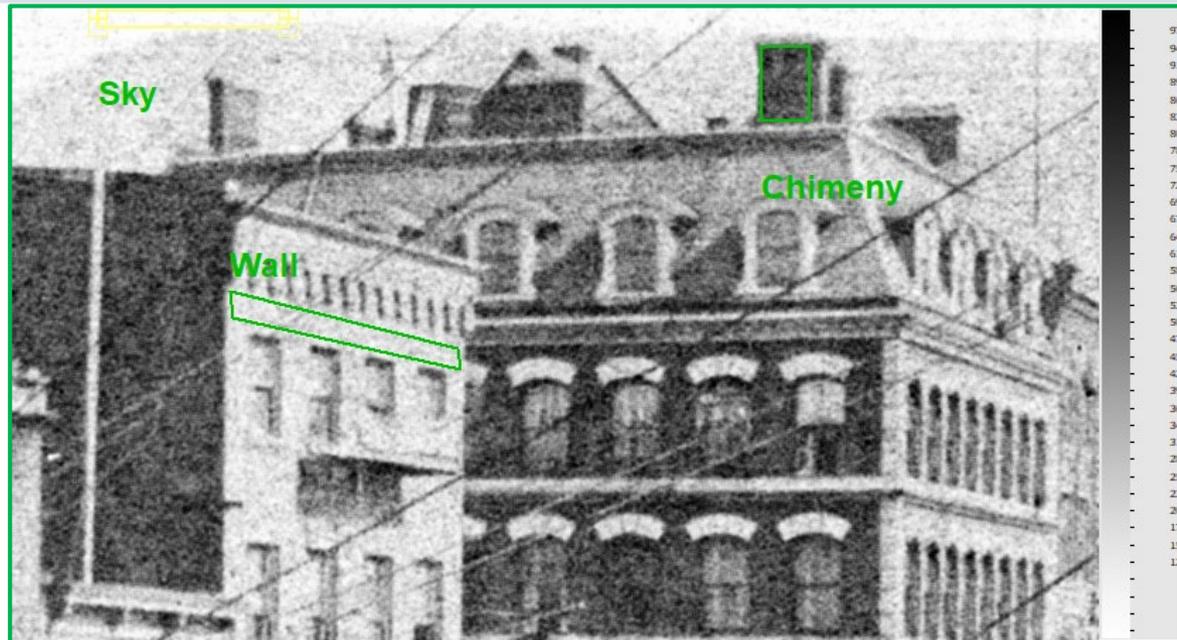
## Introduced with M4 Tornado Plus:

- Light-element window detectors
- Aperture Management
- High signal throughput
- He-purge system ← **used for N<sub>2</sub>**



# M4 Tornado for photographs

## Anode comparison



For a “quantitative” comparison between the measurement conditions, defined areas of different contrast were selected from the maps:

Dark → Chimney

Medium → Wall

Light → Sky

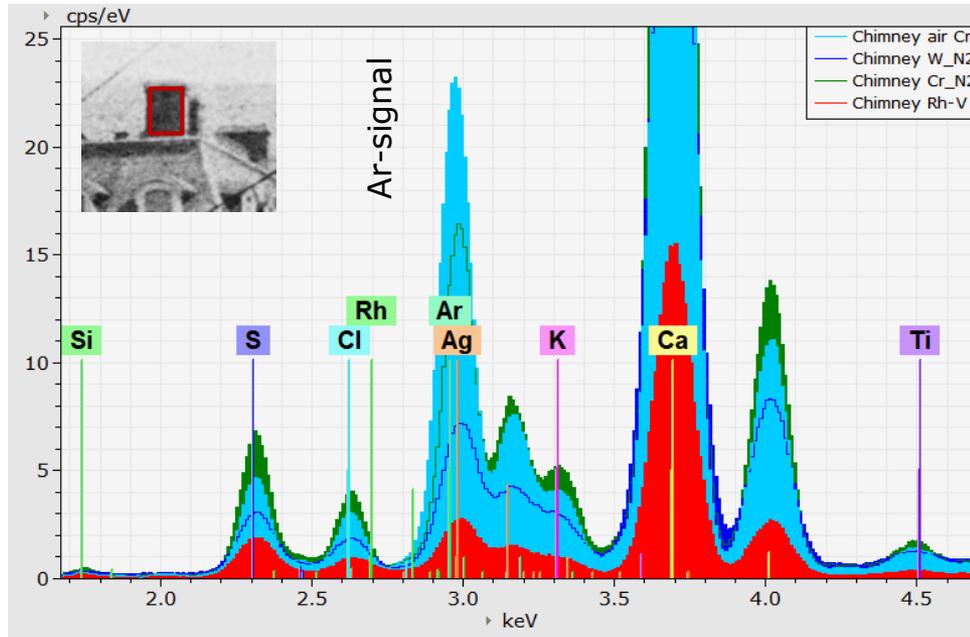
The sum spectra of these areas were extracted for comparison

Conditions:  
35 kV 800  $\mu$ A  
**W**-anode  
N<sub>2</sub>-atm at 830 mbar  
50  $\mu$ m, 30 ms



# M4 Tornado for photographs

## Anode comparison



The Ag-L signal is, as expected, much better for Cr and W excitation than for Rh.

Net intensity [cps] live time			
Spectrum	Conditions	Ag-L	Ag-Int. rel to Cr
Sky	Cr_N2	1154	1.0
Sky	W_N2	801	0.7
Sky	Rh_Vac	82	0.1
Wall	Cr_N2	1826	1.0
Wall	W_N2	1387	0.8
Wall	Rh_Vac	211	0.1
Chimney	Cr_N2	3878	1.0
Chimney	W_N2	3043	0.8
Chimney	Rh_Vac	518	0.1

Cr--> (30 kV 400 μA) W--> (35 kV 800 μA) Rh --> (50 kV 600 μA)

The Cr-tube gives ~20 % more intensity for the Ag-L line than a W-tube.

The Rh tube is very inefficient even though it has been used under Vacuum condition.

Is a Cr-anode better than a W-anode?

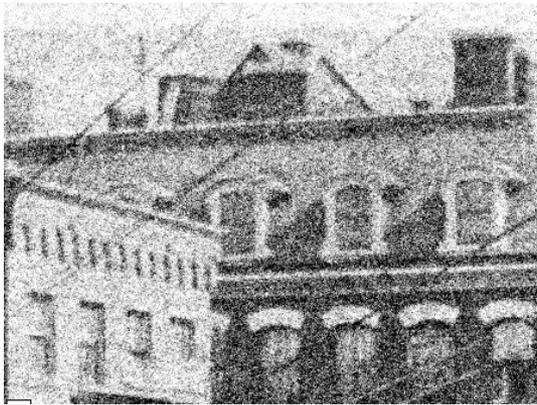


# M4 Tornado for photographs

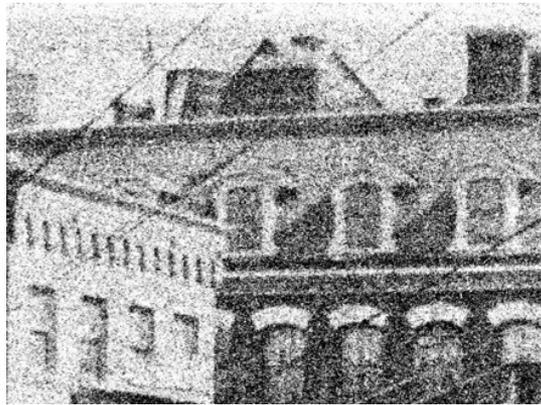
## Anode comparison



Cr-tube



W-tube



**Differences are surprisingly small.**

Possible explanation:  
The spot of a Cr tube is slightly larger than that of a W tube due to the lower energy of the photons (and the larger angle of total reflection).

### So ... which one is better, Cr or W?

- Cr is slightly better in terms of Ag-signal
- W offers more versatility (especially when used with different filters).
- W is a very robust X-ray source but lacks light-element performance.

Conditions:

35 kV 800  $\mu$ A

**W-anode**, N<sub>2</sub>-atm. 830 mbar

50  $\mu$ m, 30 ms

30 kV 400  $\mu$ A

**Cr-anode**, N<sub>2</sub>-atm. 806 mbar

50  $\mu$ m, 30 ms



# M4 Tornado for photographs

## Resolution comparison

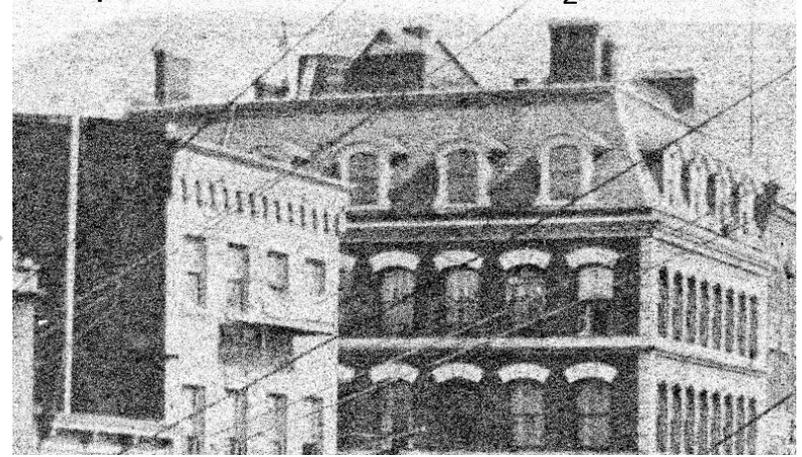


25  $\mu\text{m}$  x 30 ms 800 min  $\text{N}_2$



Best

50  $\mu\text{m}$  x 30 ms 200 min  $\text{N}_2$



OK



100  $\mu\text{m}$  x 50 ms 90 min vac



Comparison

200  $\mu\text{m}$  x 100 ms 40 min vac



- 98
- 96
- 95
- 93
- 91
- 89
- 87
- 85
- 83
- 81
- 79
- 77
- 75
- 73
- 71
- 69
- 67
- 65
- 63
- 61
- 59
- 57
- 55
- 53
- 51
- 49
- 47
- 45
- 44
- 42
- 40
- 38
- 36
- 34
- 32
- 30
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- 20
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- 16
- 14
- 12
- 10
- 8
- 6
- 4
- 2
- 0

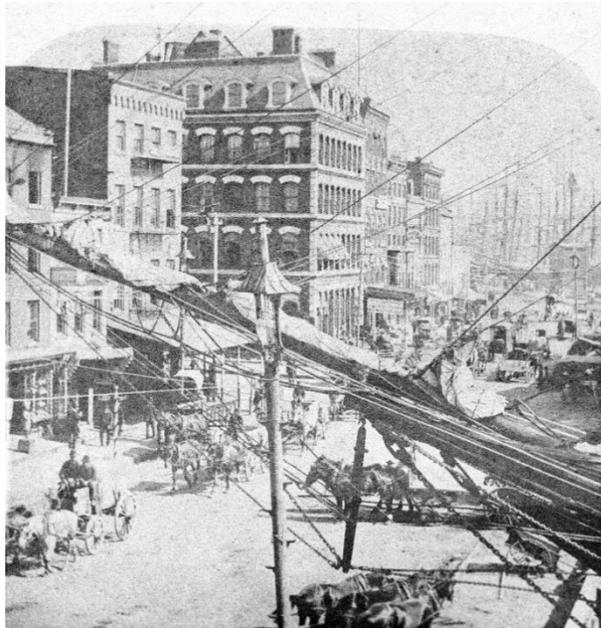
# M4 Tornado for photographs

## Time comparison



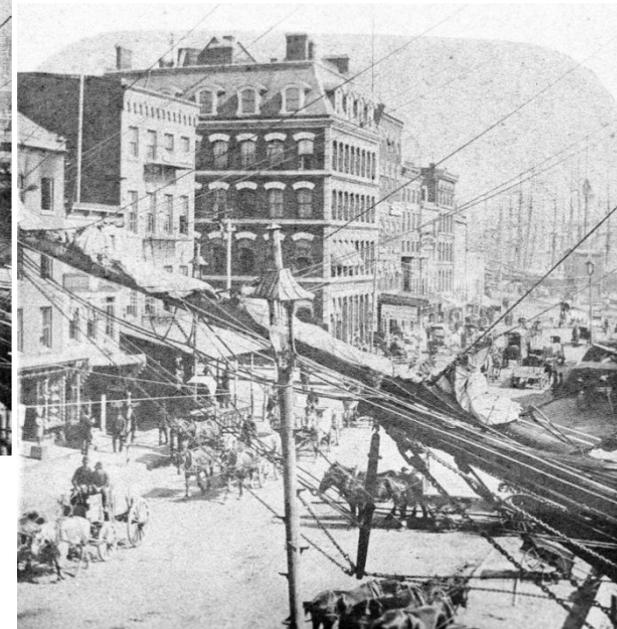
50 ms, ~6 h

← Not much improvement from here



100 ms ~ 12 h

Conditions:  
35 kV 800  $\mu$ A  
**W-anode**, vac 20 mbar  
50  $\mu$ m

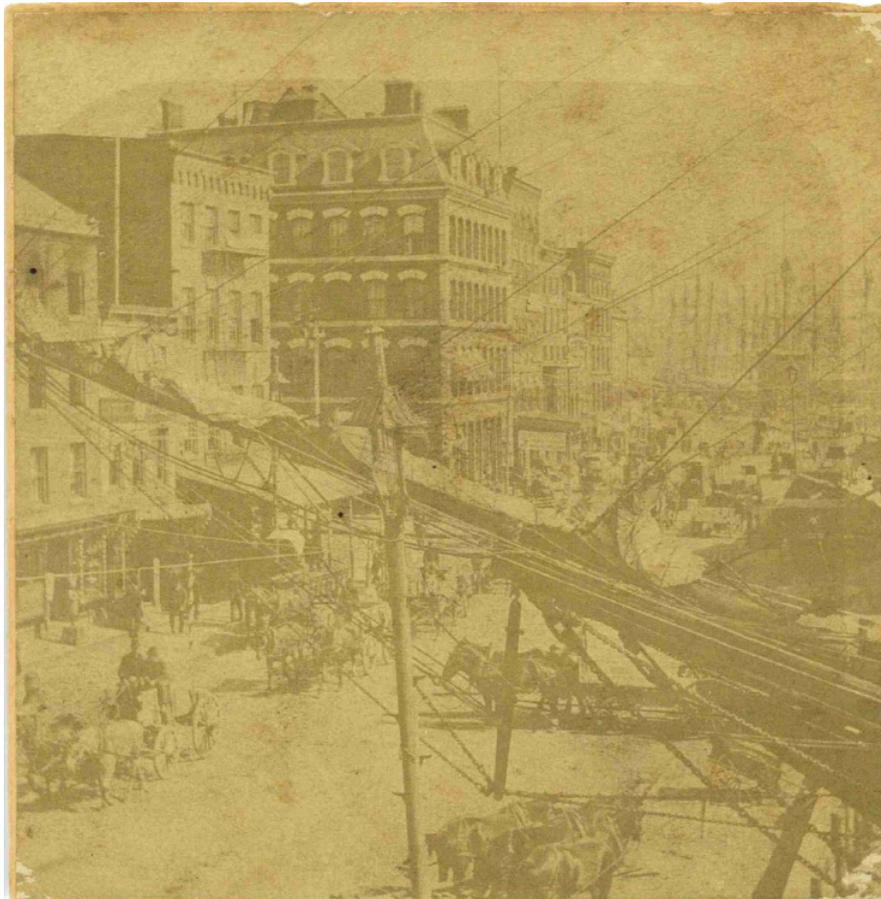


830 ms ~ 90 h

Only little difference for this object.  
→ Measurement times around 50 ms are sufficient.

# M4 Tornado for photographs

## A "quick" scan



~3 h scan **W**-source



M4 Tornado 35 kV 800  $\mu$ A, 2x 30 mm<sup>2</sup> SDD,  
air 20 mbar, 50 ms, and 100  $\mu$ m.



# Summary

## M4 Tornado for photographs



Micro-XRF allows to study the Ag distribution in old photographs.

The resulting picture's quality depends on the measurement conditions

- Spatial resolution, i.e. step width
  - Optimum was found to be between 50  $\mu\text{m}$  and 100  $\mu\text{m}$
- Measurement time per pixel
  - No significant improvement for more than 50 ms/pixel
- Atmosphere
  - Vacuum, if sample allows, otherwise  $\text{N}_2$  flush
- The anode material
  - Cr seems self-evident because most efficient for Ag-L excitation
  - W is almost as good but by itself a more versatile tube

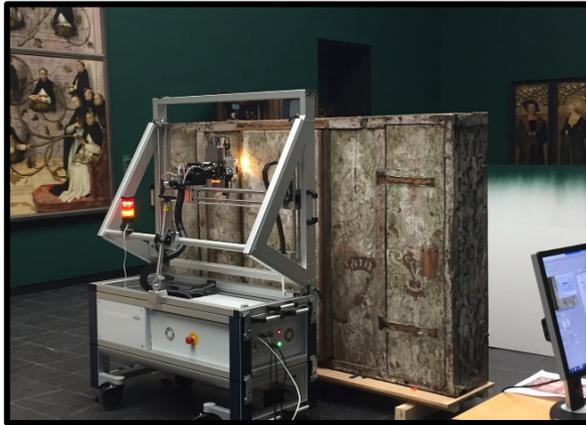


# M6 Jetstream at work

## Working around the planet



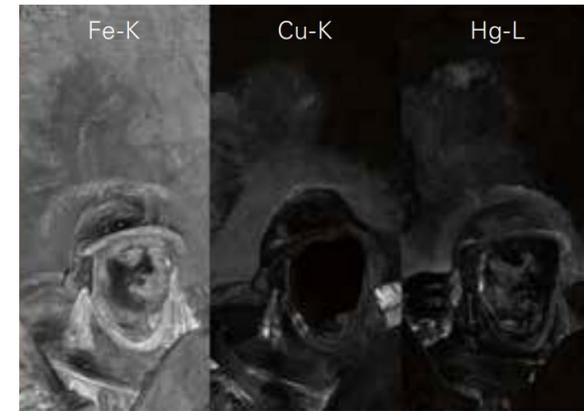
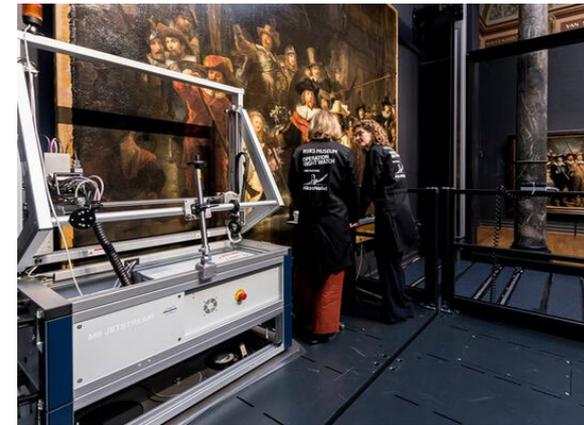
Staedel Museum, Frankfurt



Xinghai Museum, Dalian



Rijksmuseum, Amsterdam



# M6 Jetstream – a short story

## Introduction (2012)



### Prototype M6 Jetstream

- Developed in cooperation with the Delft University of Technology
- Unique instrument, operational at the Rijksmuseum, Amsterdam
- Some features:
  - **800 mm x 600 mm** scan area
  - **30 W** Rh tube with polycapillary optic
  - **30 mm<sup>2</sup>** SDD
  - Instrument for vertical scanning
  - Sample stage speed up to **100 mm/s**, and **200 mm/s<sup>2</sup>**



# Development Phase I

## M6 Jetstream



### M6 Jetstream - introducing novel features

- Vertical and horizontal sample analysis option
- Tilting mechanism for inclination adjustment
- Diffuse LED Illumination for better sample visualization
- Ultrasonic sensor for non-contact sample protection
- **60 mm<sup>2</sup>** SDD
- Helium flush for light element detection
- Flight case option for transport



# Development Phase I

## M6 Jetstream



### M6 Jetstream - introducing novel features

- Vertical and horizontal sample analysis option
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# Development Phase I

## M6 Jetstream



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# Development Phase I

## M6 Jetstream



### M6 Jetstream - introducing novel features

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# Development Phase I

## M6 Jetstream



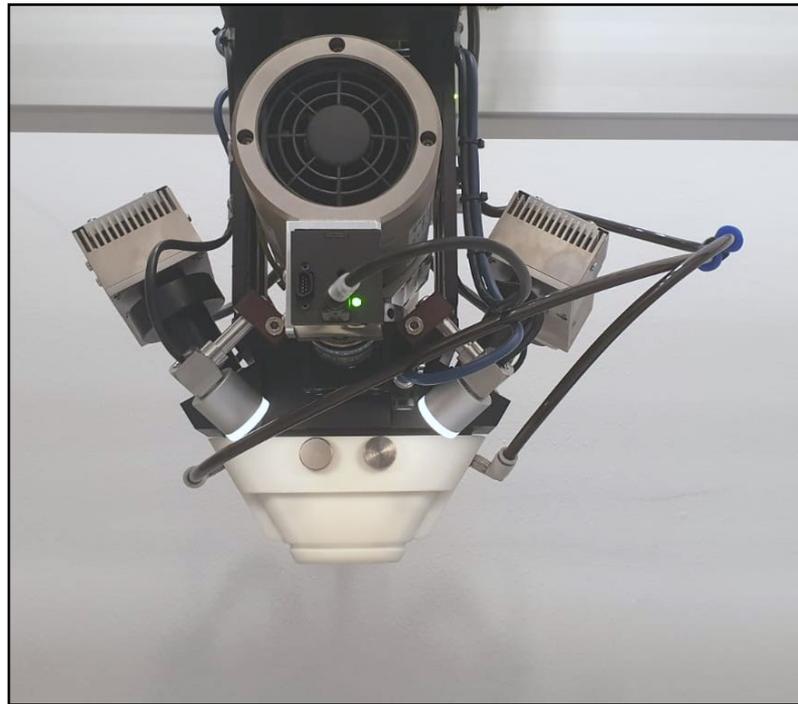
### M6 Jetstream - introducing novel features

- Vertical and horizontal sample analysis option
- Tilting mechanism for inclination adjustment
- Diffuse LED Illumination for better sample visualization
- Ultrasonic sensor for non-contact sample protection
- **60 mm<sup>2</sup> SDD**
- Helium flush for light element detection
- Flight case option for transport



# Development Phase II

## M6 Jetstream



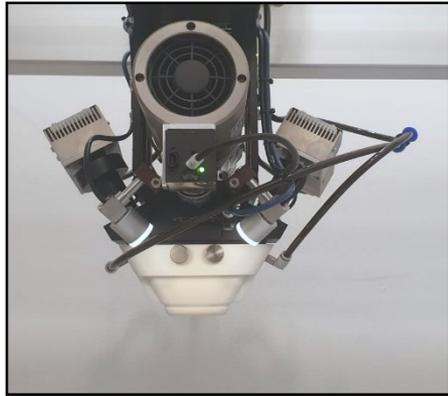
### M6 Jetstream - introducing novel features

- **Double detector technology** with 2x60 mm<sup>2</sup> SDD (4x the detector area of the prototype)
- **High throughput technology** to improve data acquisition rate (550 kcps data acquisition rate for scanning)
- **Aperture management system** for improved spatial resolution
- Additional **complex filters** including options to filter out Rh-K lines



# Development Phase II

## Double detector for the M6 Jetstream



Using 2x 60 mm<sup>2</sup> SDDs results in a significant improvement of signal acquisition

- The Geometry reduces the "shadow" effect
- The dual-detector setup with independent signal processing units allows for maximizing the detectable counts while retaining good spectroscopic resolution and low dead times

More signal per time → faster scanning and/or better signal to noise ratio  
and lower sample dose → passive improvement without increasing sample irradiation

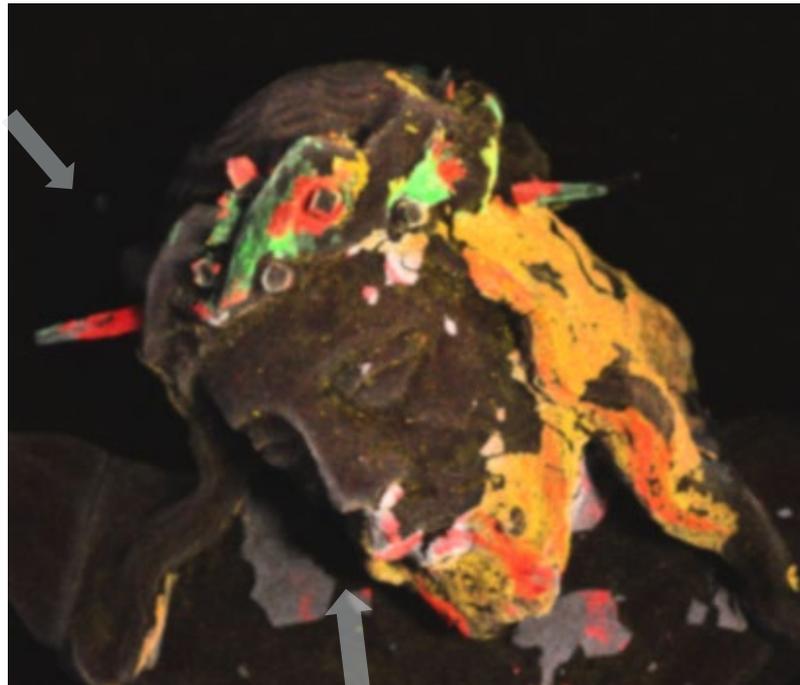


# Double detector for the M6 Jetstream

## Reducing measurement shadow



Single detector  
"looking" from the right



Double detector  
"looking" from both sides



Detection "shadow"



# Double detector for the M6 Jetstream

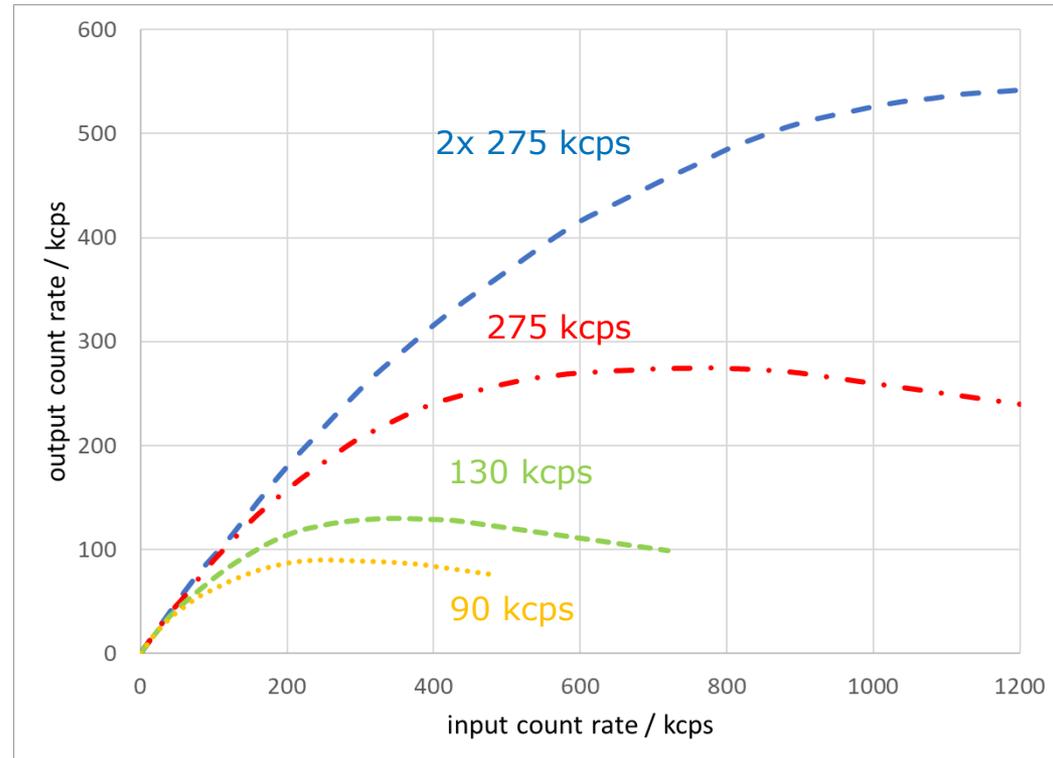
## High pulse throughput



Using 2x 60 mm<sup>2</sup> SDDs lots of photons hit the detector(s)

Independent signal processing is an advantage, as each detector must deal with “only” its own half of the count rate.

State-of-the-Art detector technology allows the use of signal processing units that allow to create 275 kcps as maximum output count rate.



More in the live part!



# Double detector for the M6 Jetstream

## Radiation dose in the sample



Tube power 30 W

99.99996 %  
of power lost  
in beam path



$1.25 \cdot 10^{-5}$  W  
on the spot

We know the **Power**  
(in the spot)



WIKIPEDIA  
The Free Encyclopedia

**Absorbed dose** is a dose quantity which is the measure of the energy deposited in matter by ionizing radiation per unit mass

$$D = \frac{E}{m} = \frac{E}{A \cdot d \cdot \rho}$$

We are concerned  
about the **Energy**  
(per sample mass)

Power is given in W (Watt), Energy is given in J (Joule).



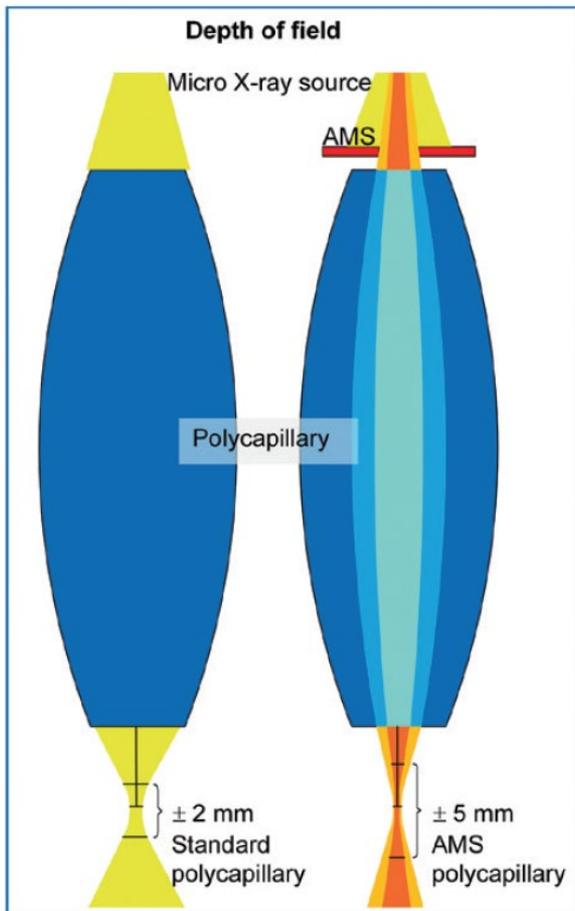
Power is Energy per time ( $1 \text{ W} = 1 \text{ J/s}$ ), put otherwise  $1 \text{ J} = 1 \text{ W} \cdot \text{s}$

With a fixed tube power, the dose on the sample can directly be tuned by **changing the time** the sample is irradiated.



# Development Phase II

## Aperture Management System (AMS)



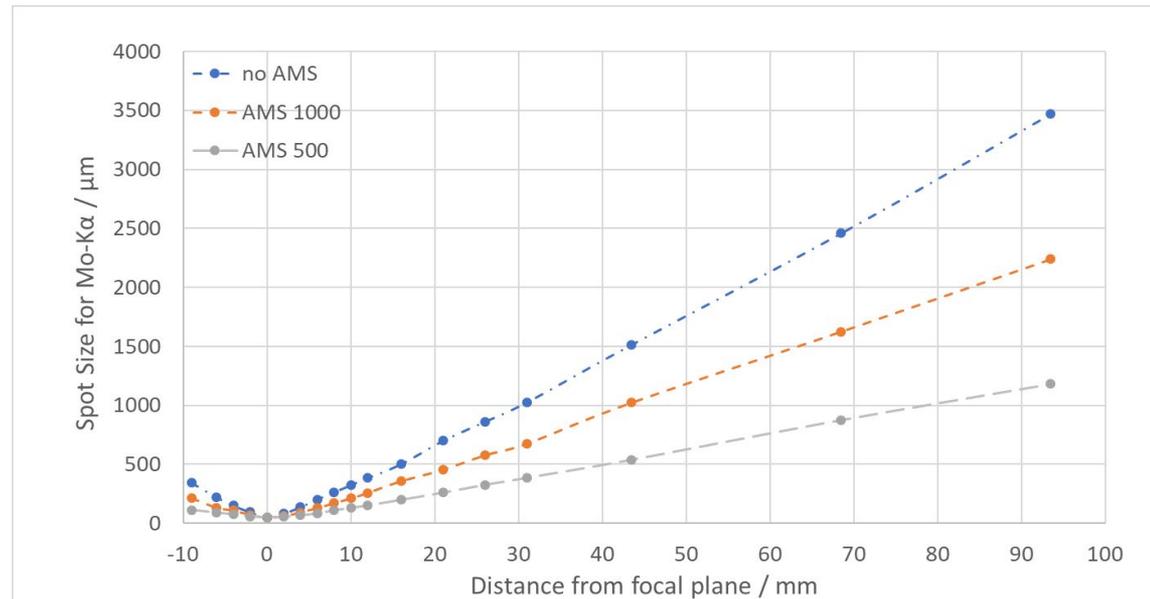
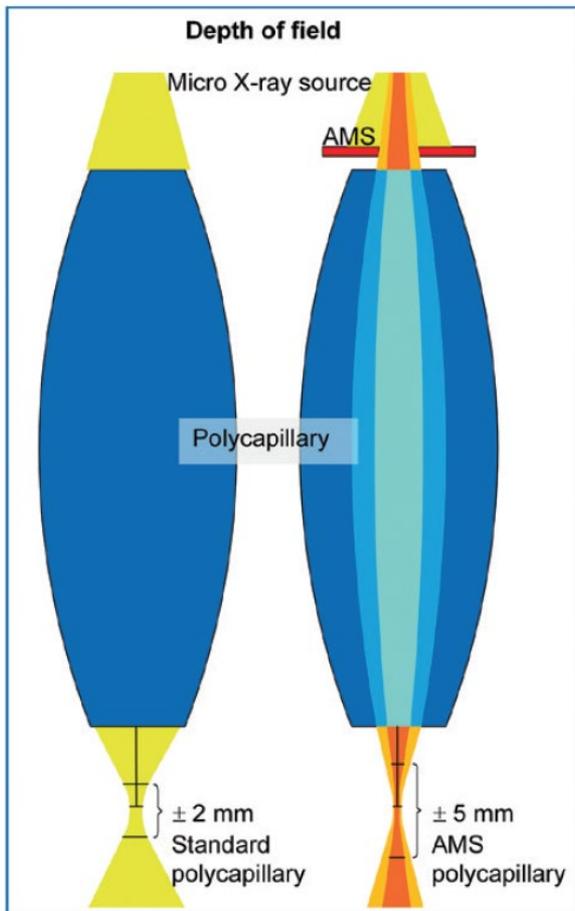
The AMS enables:

- A narrower beam
  - ➔ To keep things in focus, even below and above the analytical distance
- A longer working distance
  - ➔ Less chance of collisions
  - ➔ So variations in sample height are not critical
- Smaller spots for light elements
  - ➔ So lighter elements are resolved better



# Qualitative analysis

## Aperture Management System (AMS)



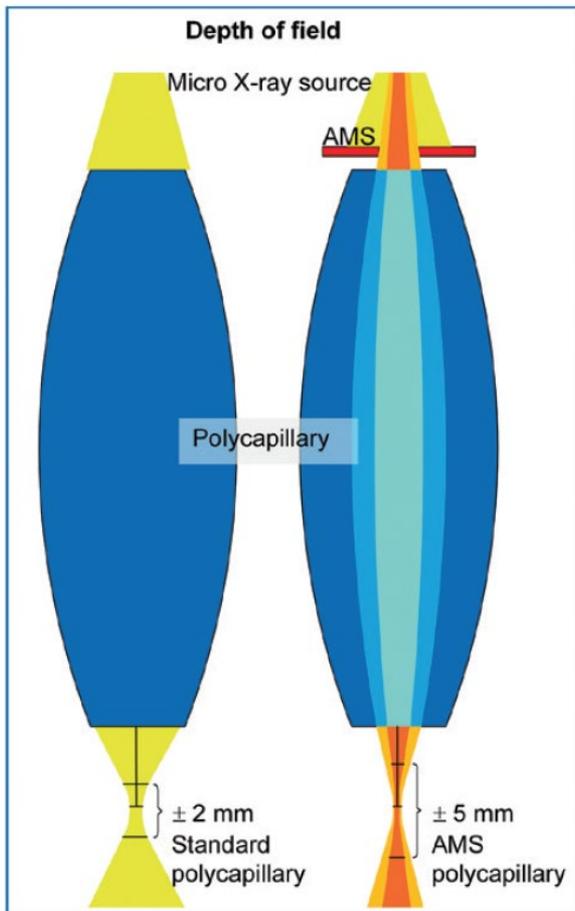
3 cm out of focal plane the spot size is reduced  
 from 1000 μm (without AMS)  
 down to < 700 μm (for AMS 1000)  
 or even < 400 μm (for AMS 500)

Aperture management – patent pending



# Qualitative analysis

## AMS and 2x 60 mm<sup>2</sup> SDDs

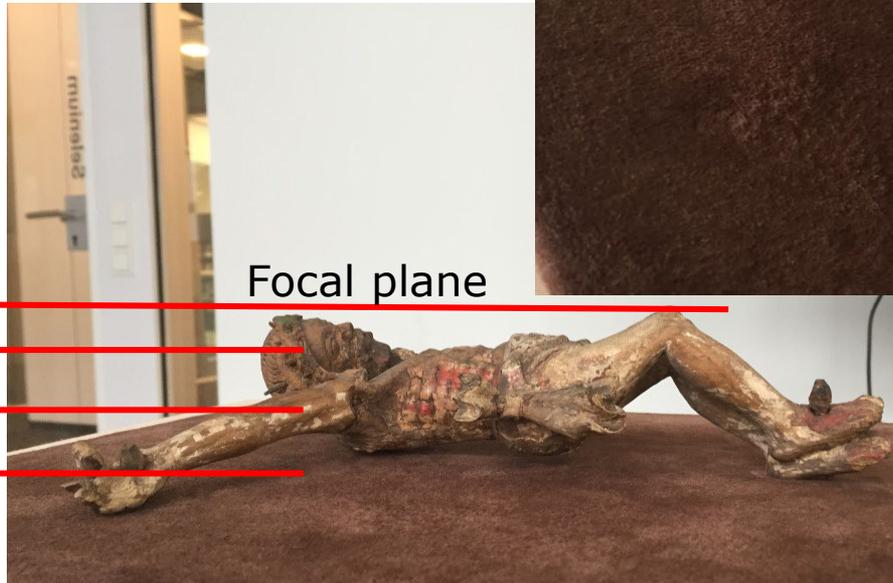
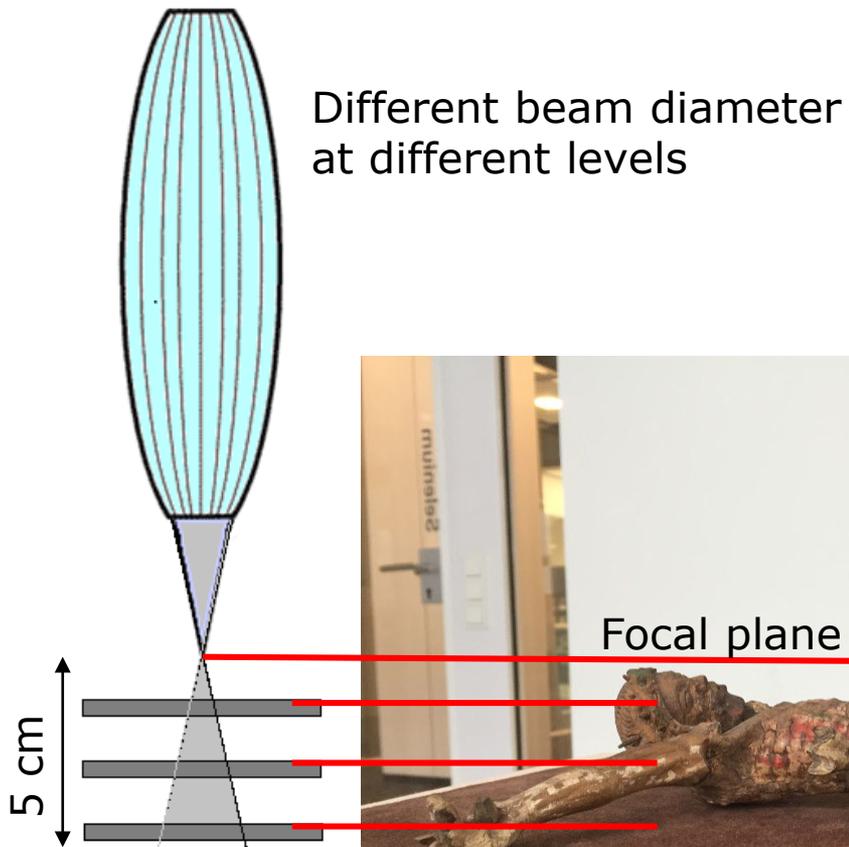


The AMS reduces the number of photons that reach the sample. The AMS 1000 reduces the intensity by a **factor of  $\sim 3$** , the AMS 500 down to a **factor  $\sim 7$** .

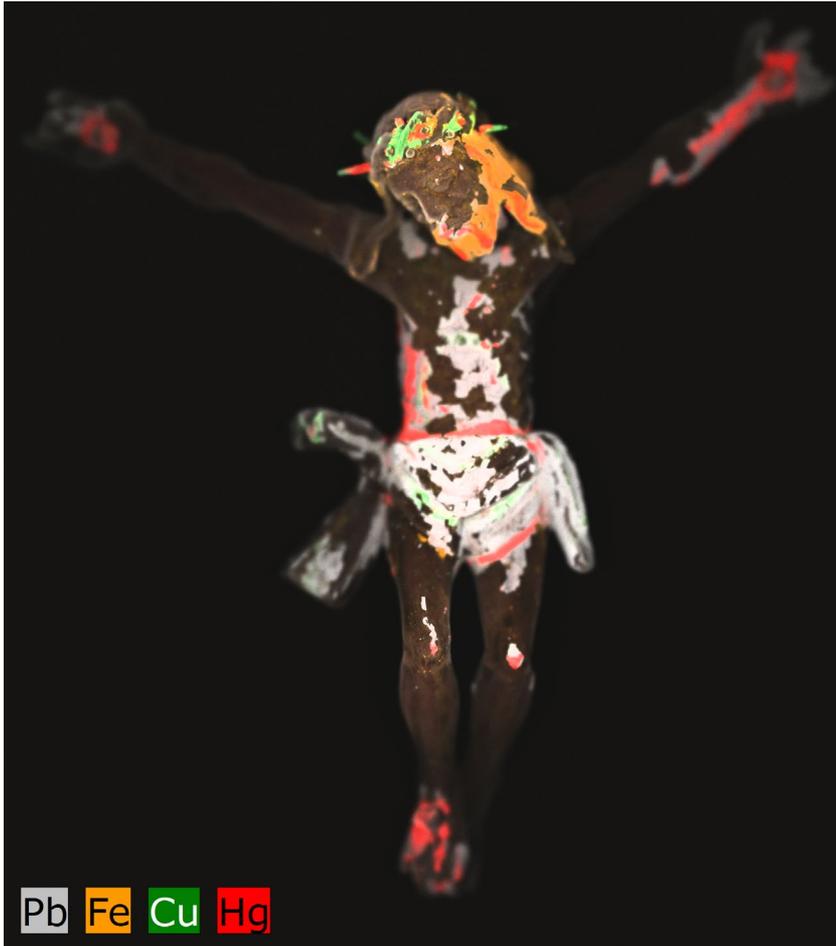
This effect is somehow cushioned by the increased solid angle of detection and signal processing capabilities of the 2x 60 mm<sup>2</sup> SDDs.



# Qualitative analysis Topography and AMS



# Qualitative analysis Topography and AMS



Standard setting



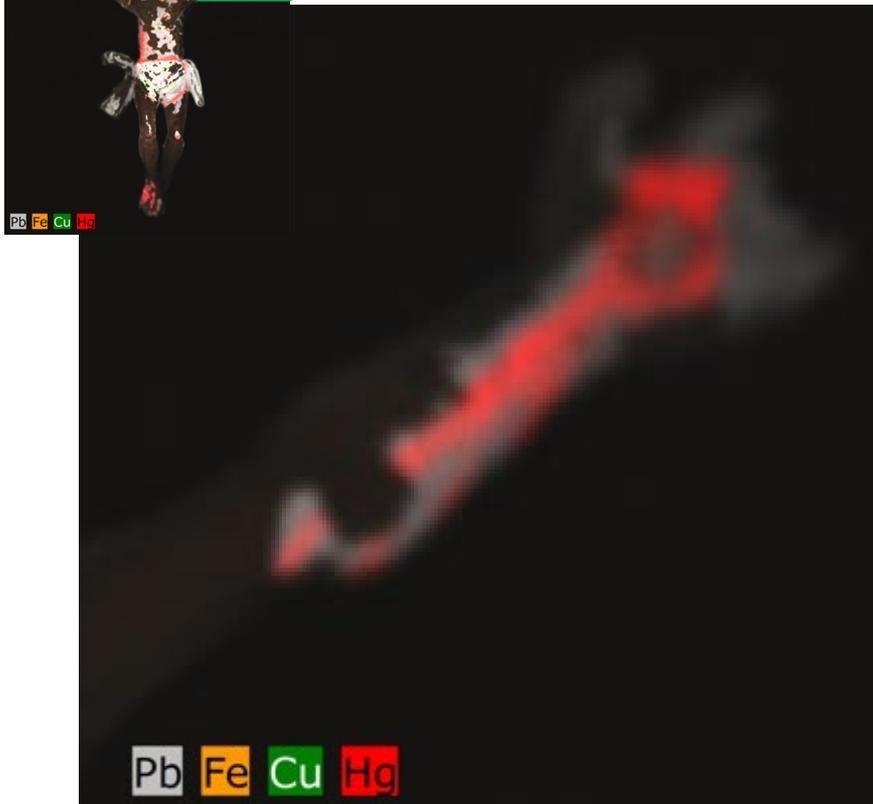
AMS 500 µm



# Qualitative analysis Topography and AMS



zoom



Standard setting



AMS 500 μm



# High pulse throughput

## Live part



# Summary

## M6 in Art & Conservation



The M6 Jetstream has been developed for measuring works of Art

After its introduction in 2012 the M6 Jetstream has been upgraded in 2 phases

The most recent developments introduced

- A new set of filters
- The Aperture Management System
- The Dual Detector setup with improved signal throughput



## Questions, Thoughts or Comments?

If you have questions or want to contact us during the Webinar, please **type your questions**, thoughts, or comments in the **Q&A box** and **press Submit**.

We ask for your understanding if we do not have time to discuss all comments and questions within the session.

Any unanswered questions or comments will be answered and discussed by e-mail or in another Webex session.



# Art & Conservation Webinar Series



**Part I – May 6<sup>th</sup>**

**New Horizons of micro-XRF**

**Part II – May 27<sup>th</sup>**

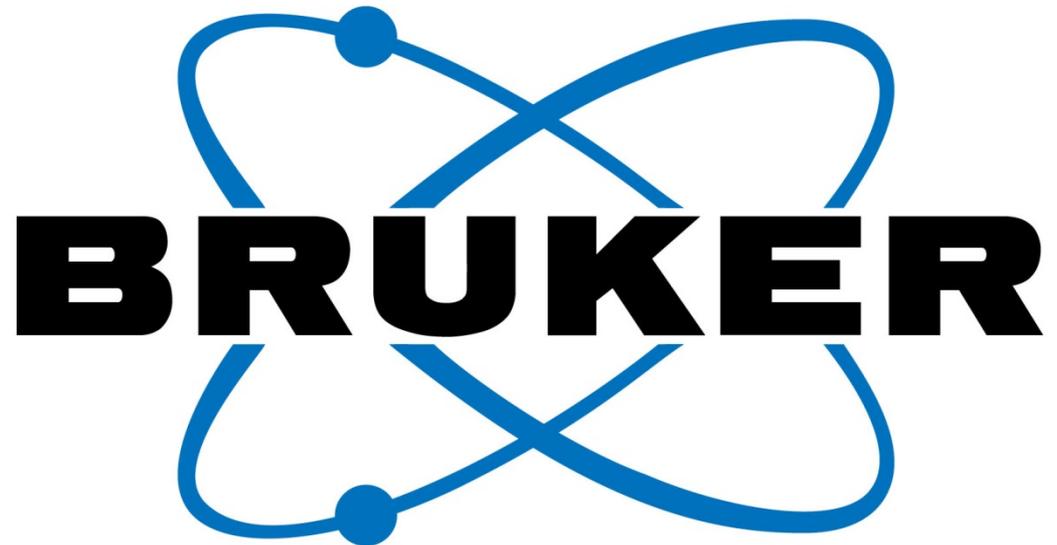
**Flexible and portable-XRF mapping solutions: Bruker's ELIO and CRONO spectrometers**

**Part III – June 16<sup>th</sup>**

**TRACER: the benchmark in handheld-XRF for cultural heritage**



Register on <https://www.bruker.com/events/webinars.html>



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