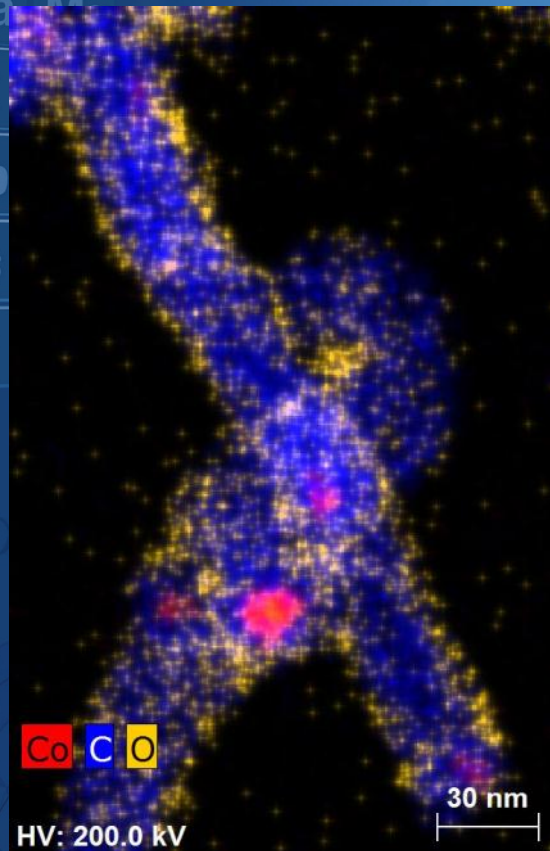


TEM, STEM and T-SEM EDS Quantification at its Best



Webinar, June 2019



TEM, STEM and T-SEM EDS Quantification at its Best



Speaker:

Meiken Falke,
Global Product Manager TEM-EDS,
Bruker Nano GmbH, Berlin



Host:

Max Patzschke
Application Scientist,
Bruker Nano GmbH, Berlin



Outline



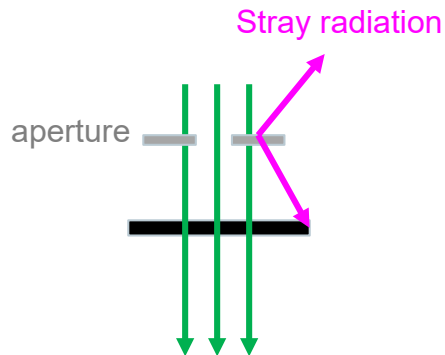
- Intro: TEM, STEM and T-SEM EDS
- Geometry Considerations
 - collection / take off angle
 - Sample position ... tilt, mounting, shape
- TEM EDS Quantification
- TEM EDS Quantification and Display of Results:
 - ESPRIT implementation
 - ESPRIT SW use for TEM-EDS explained in simple steps
- Problems, Tricks and Tips



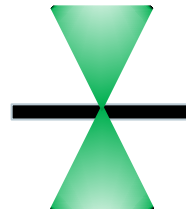
EDS from Electron Transparent Samples



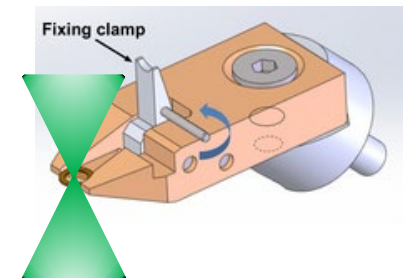
TEM



STEM
Scanning TEM

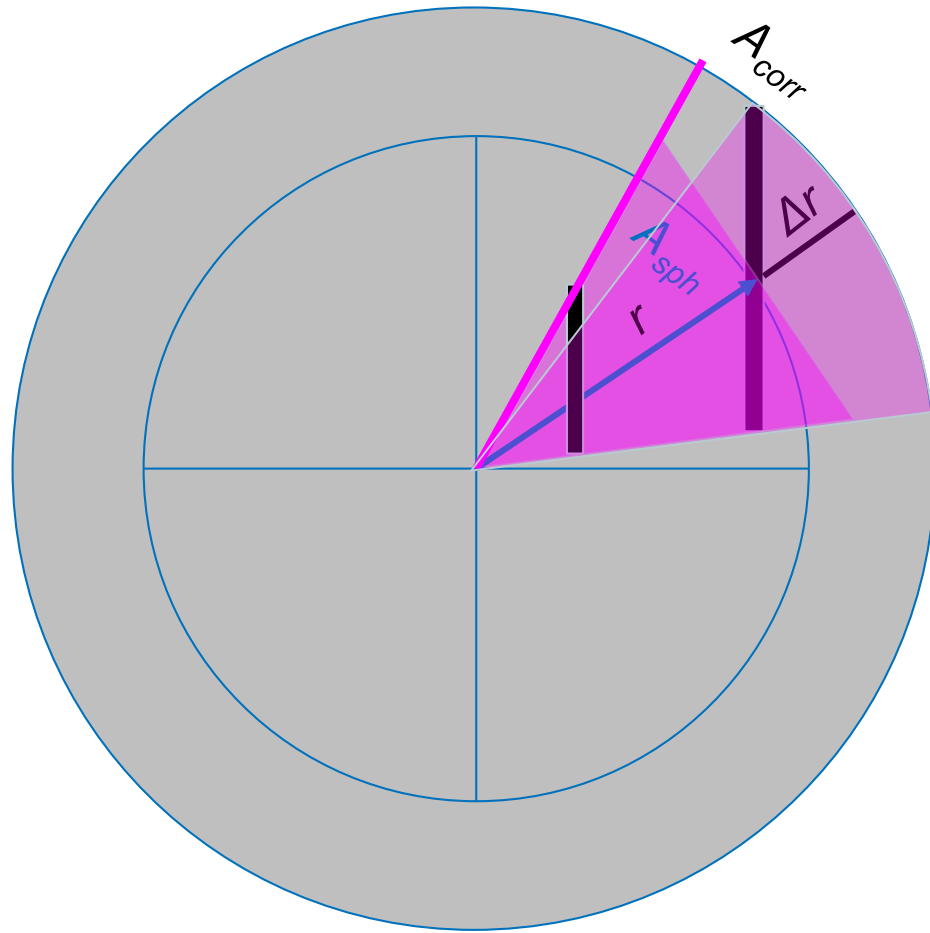


SEM: „T-SEM“



- TKD specimen holder
- Commercial STEM holders
- Home made versions

Solid Angle Correction for Flat SDD in 2D



The solid angle of $A_{D_Flat_vertical}$

$$\Omega = A_{corr} / (r + \Delta r)^2$$

Smaller detector closer to specimen enables

- Larger A_{corr}
- Larger solid angle

A large take-off angle above the sample is needed to avoid shadowing and stray radiation > use small area!

Small detector areas can be positioned higher above the sample due to geometric constraints in TEM.

References



How to calculate geometric solid angle:

N. Zaluzec, on solid angle *Microsc. Microanal.*, 15 (2009) 93;

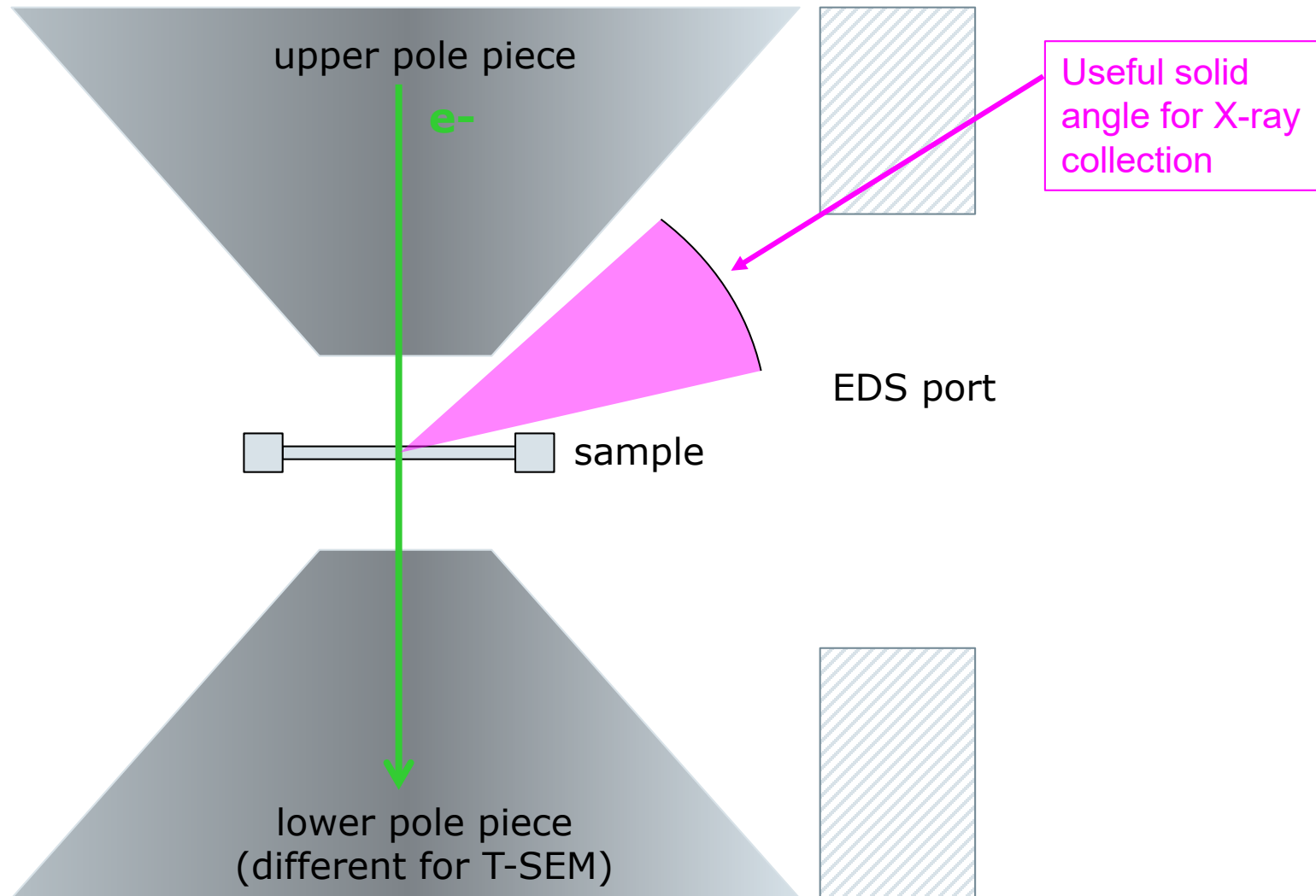
Also check Nestors web page!

How to measure solid angle using standard:

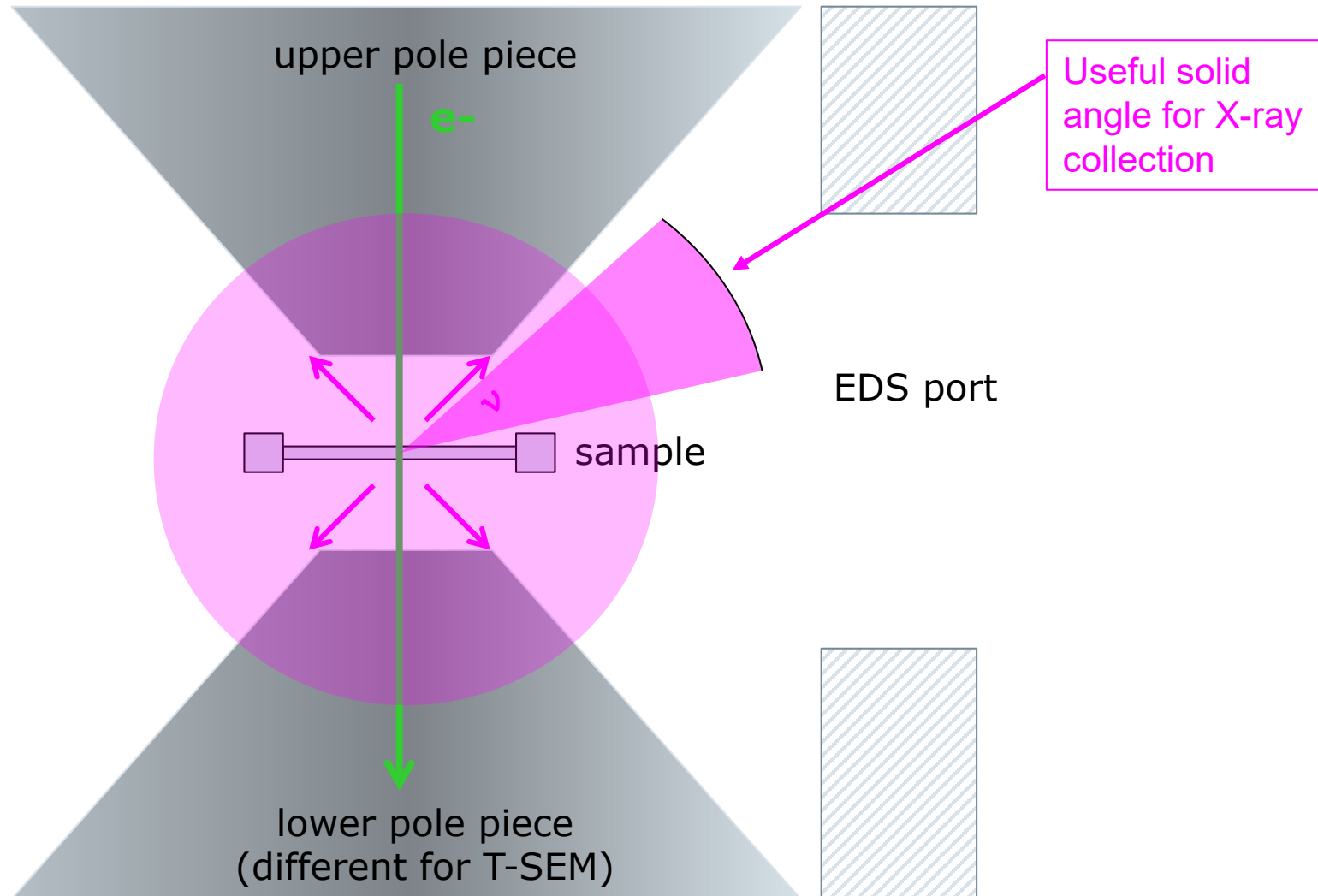
R. F. Egerton, S. C. Cheng, *Ultramicroscopy* 55 (1994) 43-54;

Also see formulas on later slides!

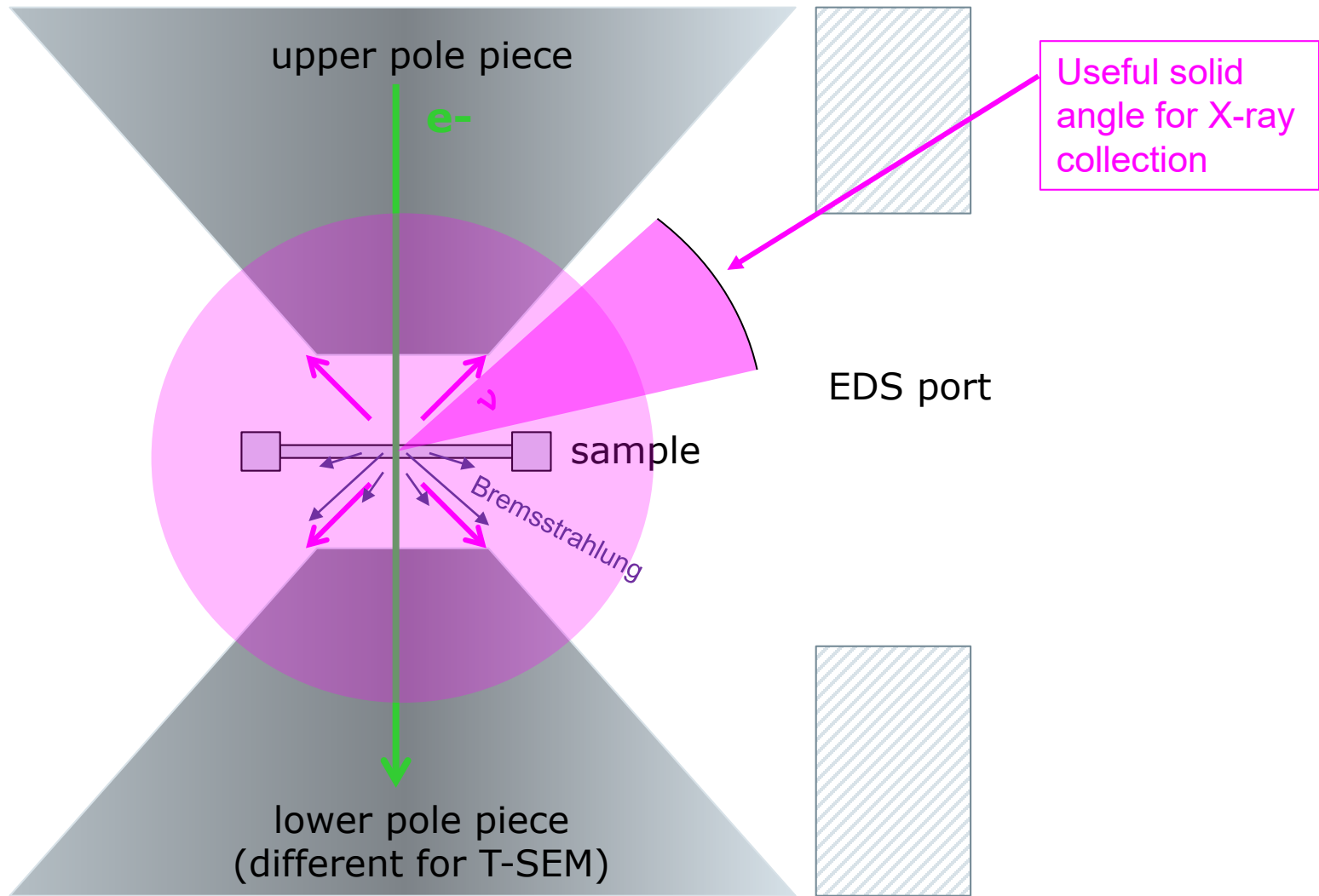
Geometric Limitations



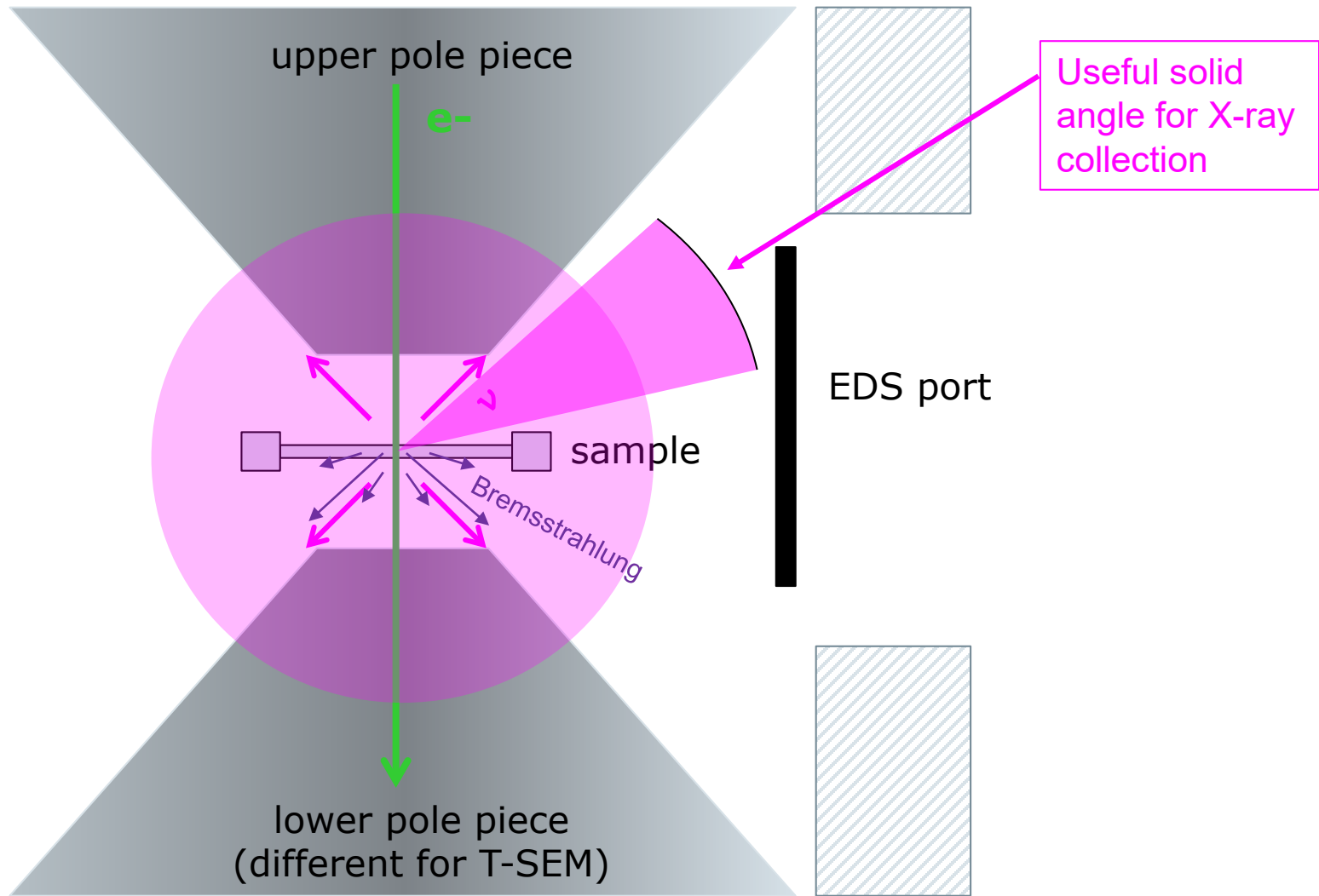
Geometric Limitations



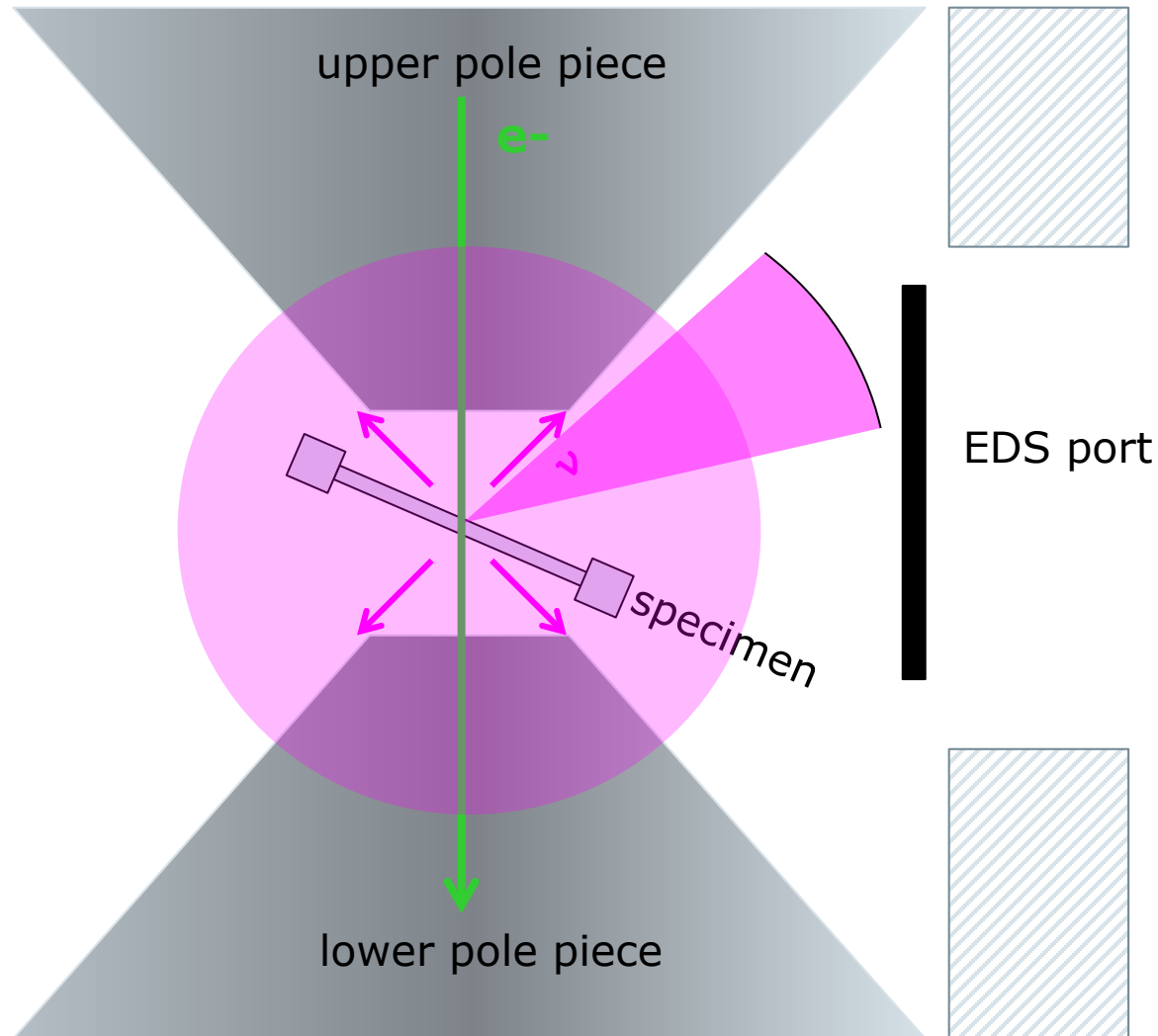
Geometric Limitations



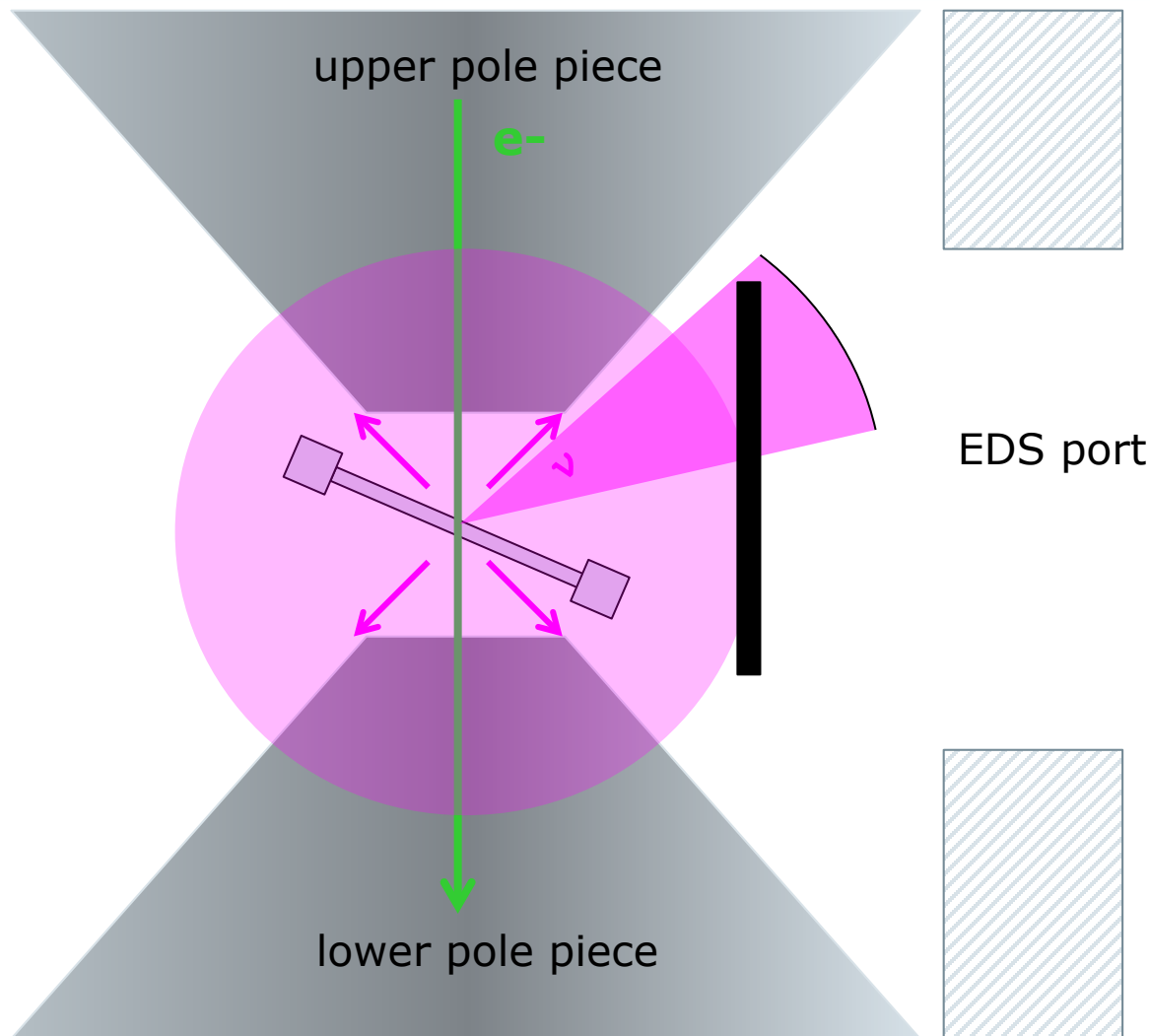
Geometric Limitations



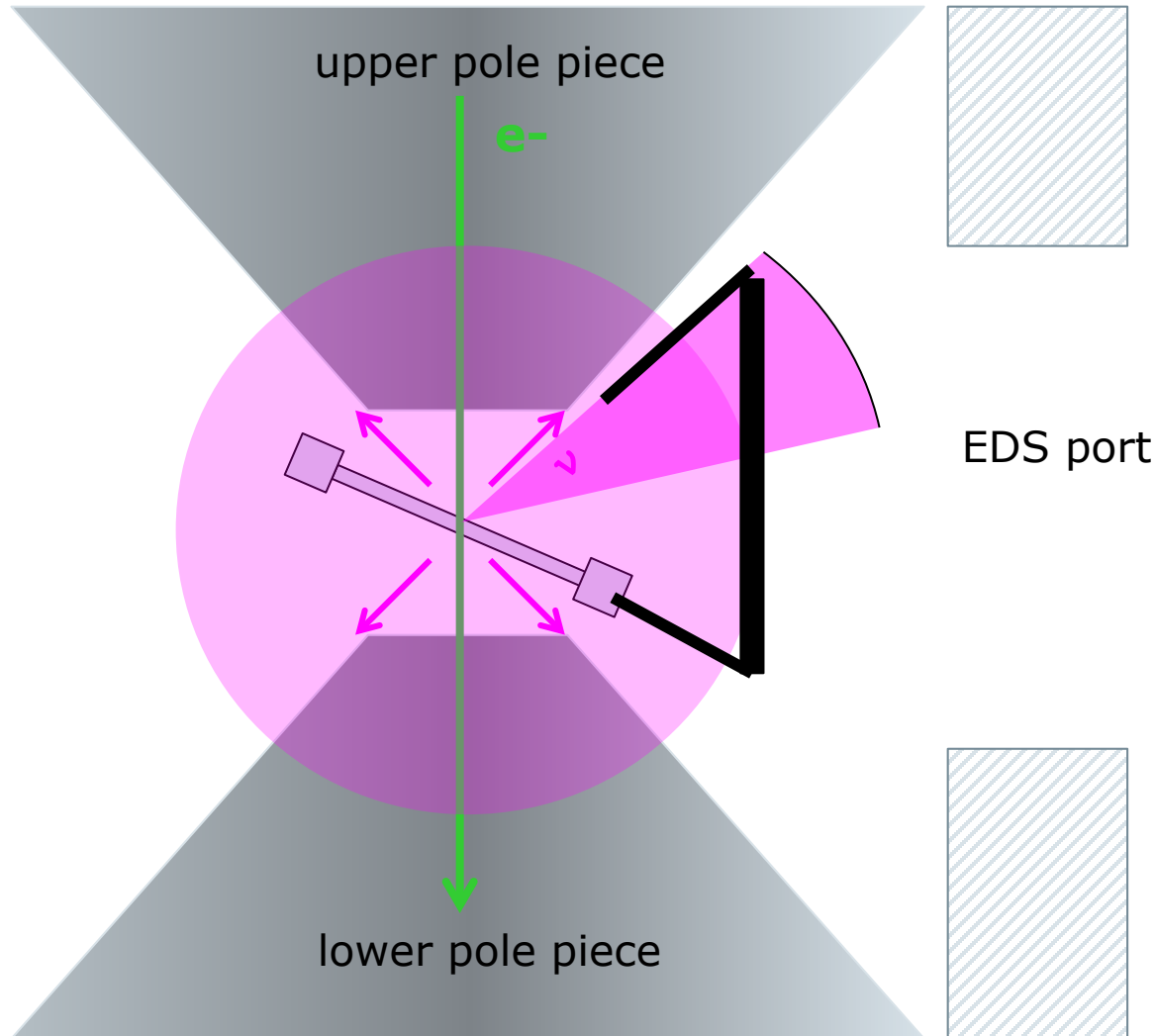
Geometric Limitations



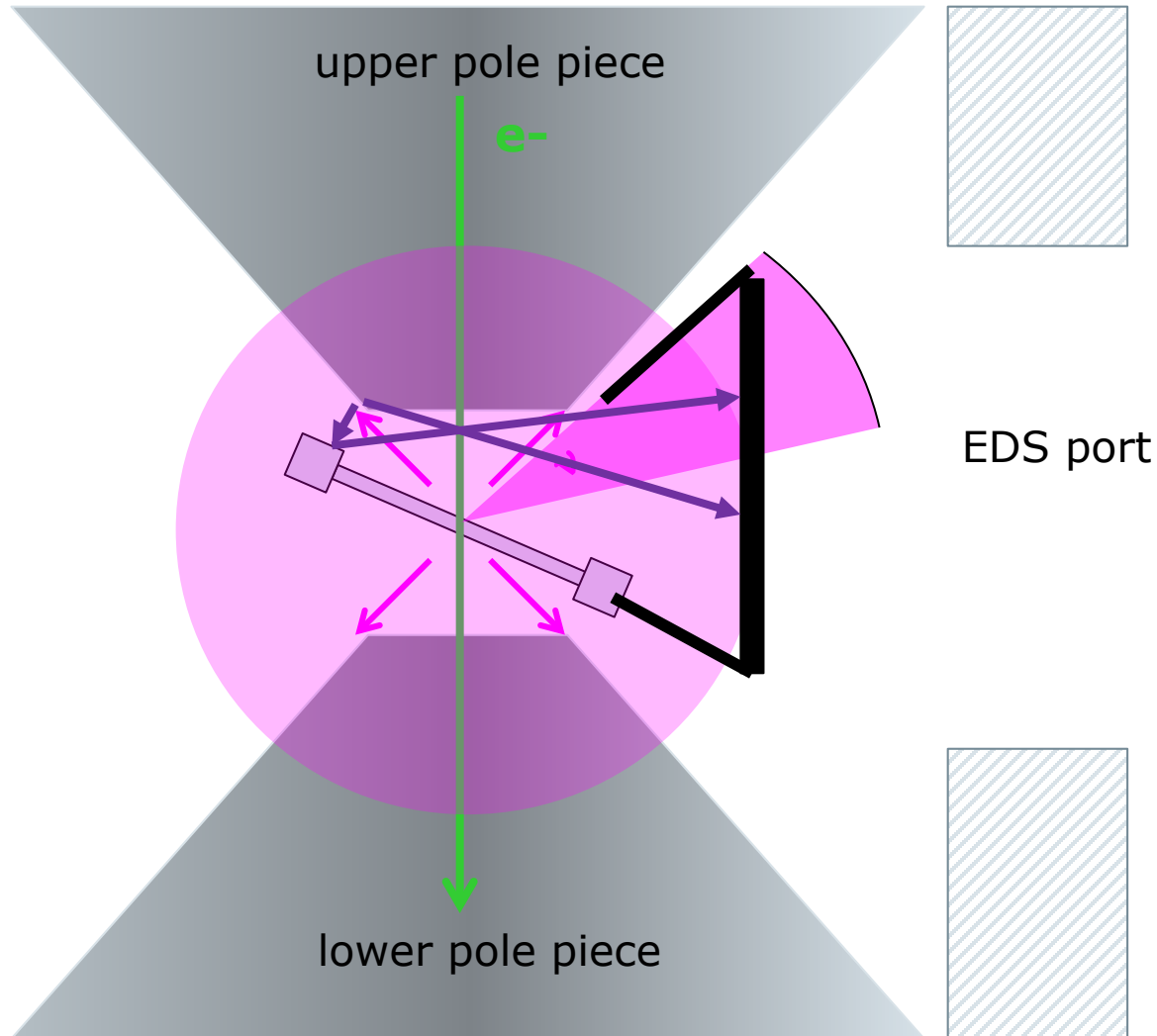
Geometric Limitations



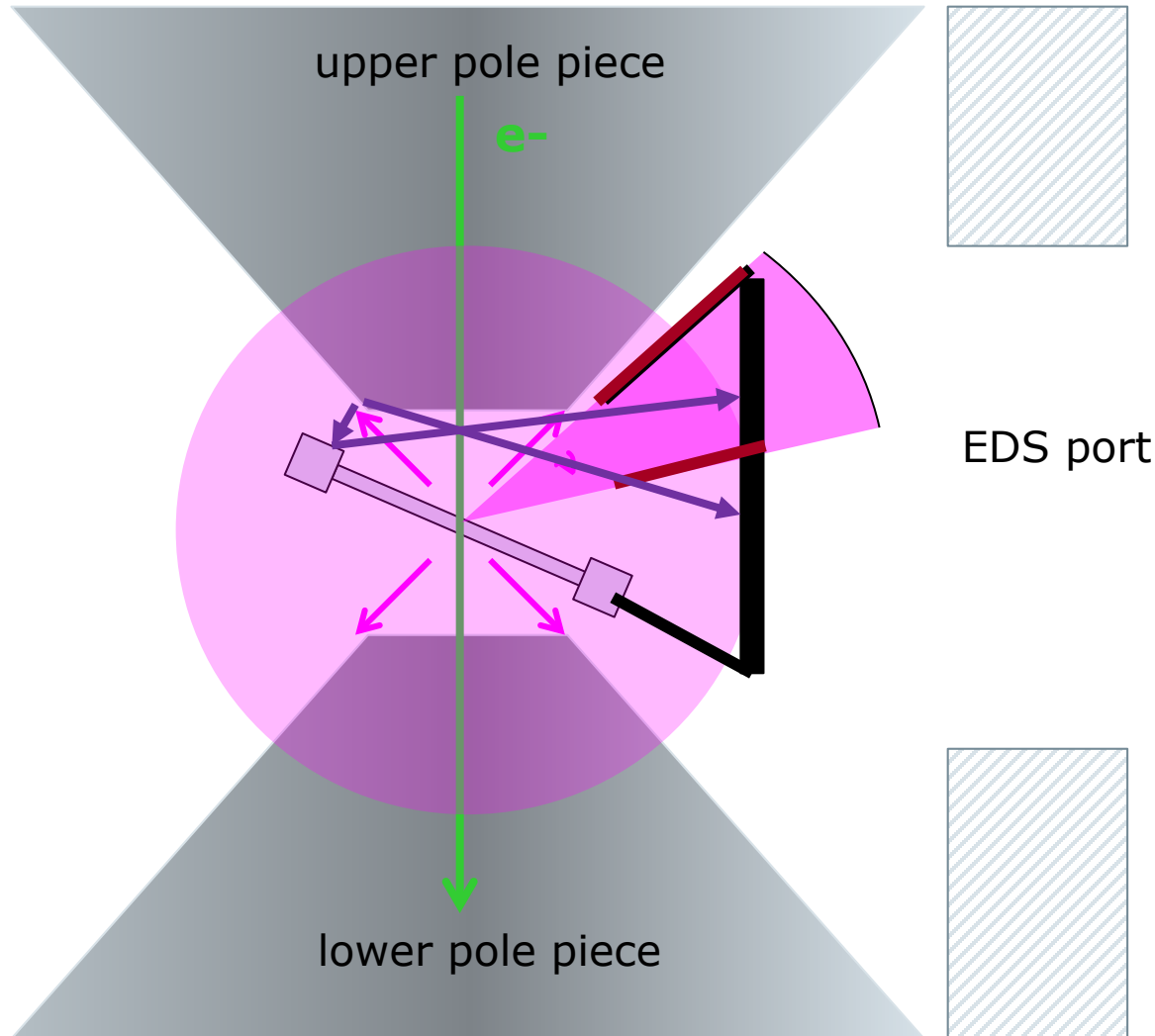
Geometric Limitations



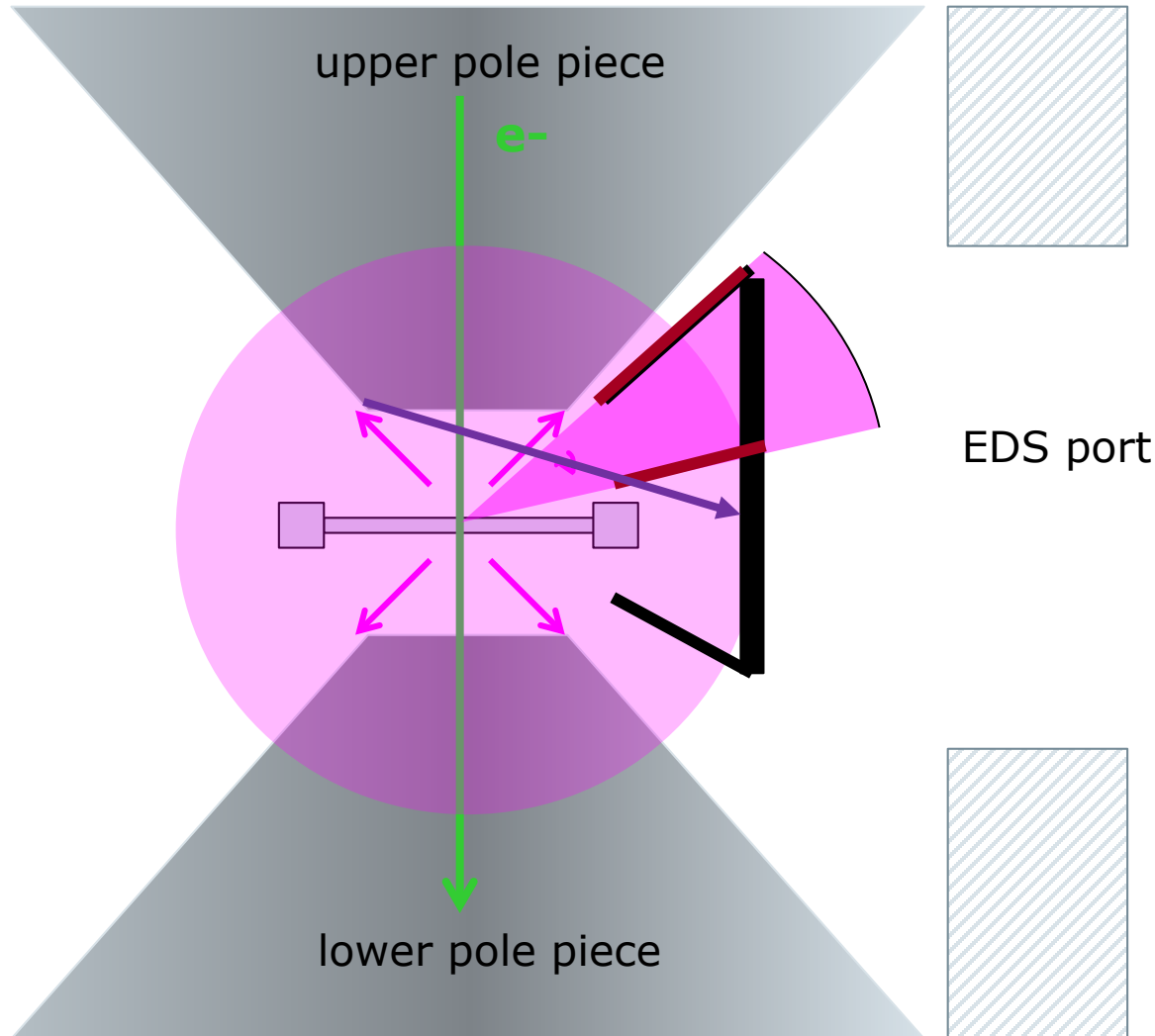
Geometric Limitations



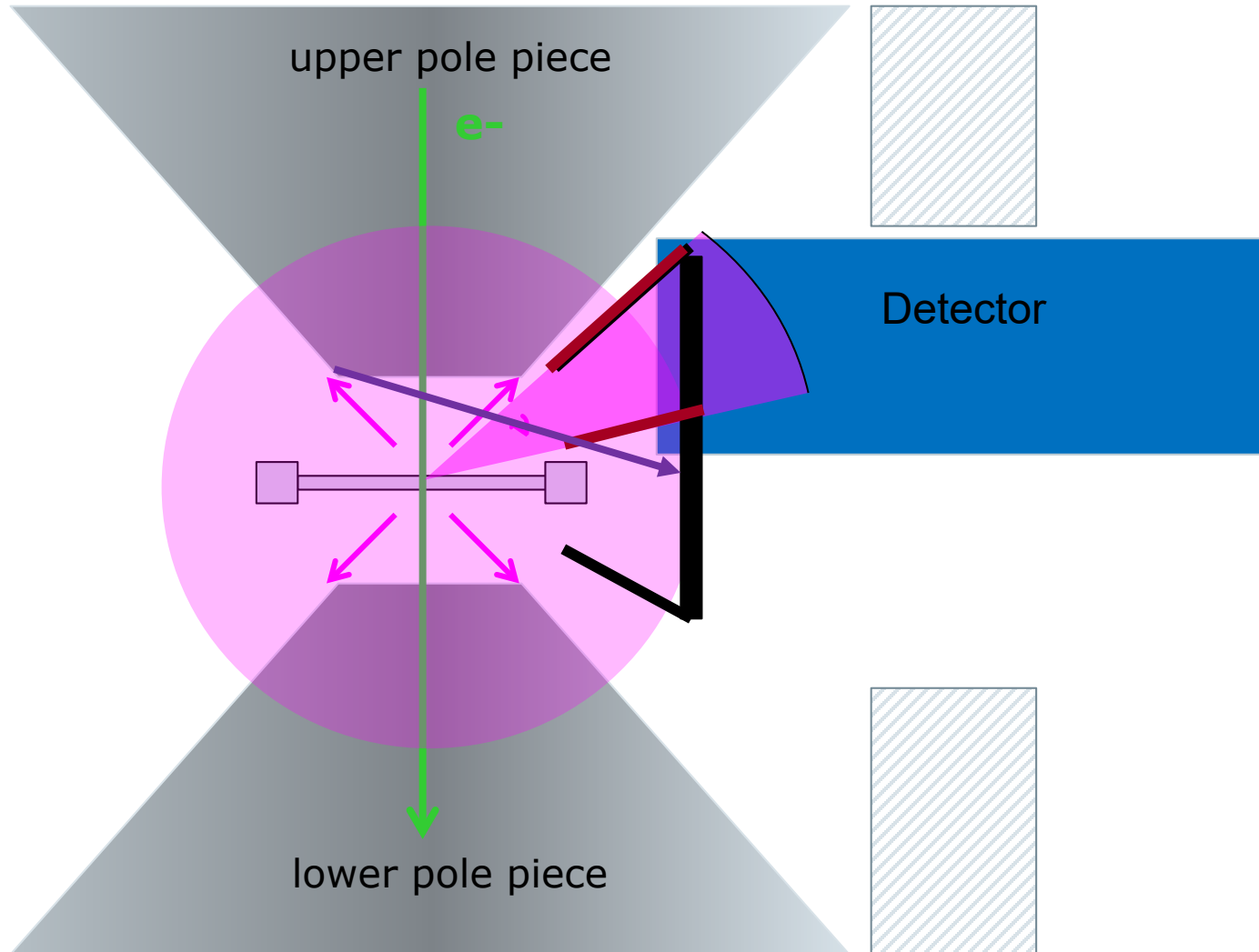
Geometric Limitations



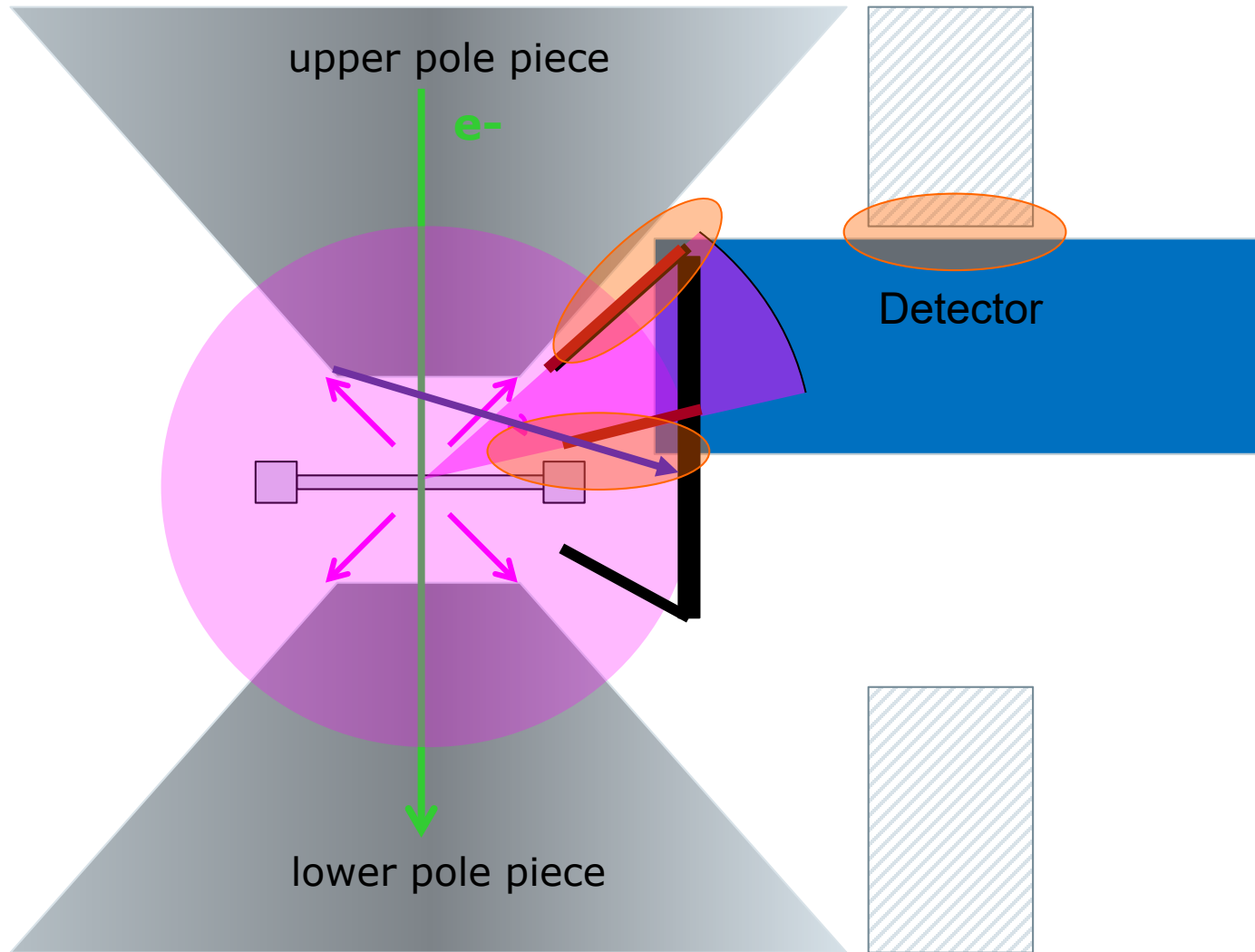
Geometric Limitations



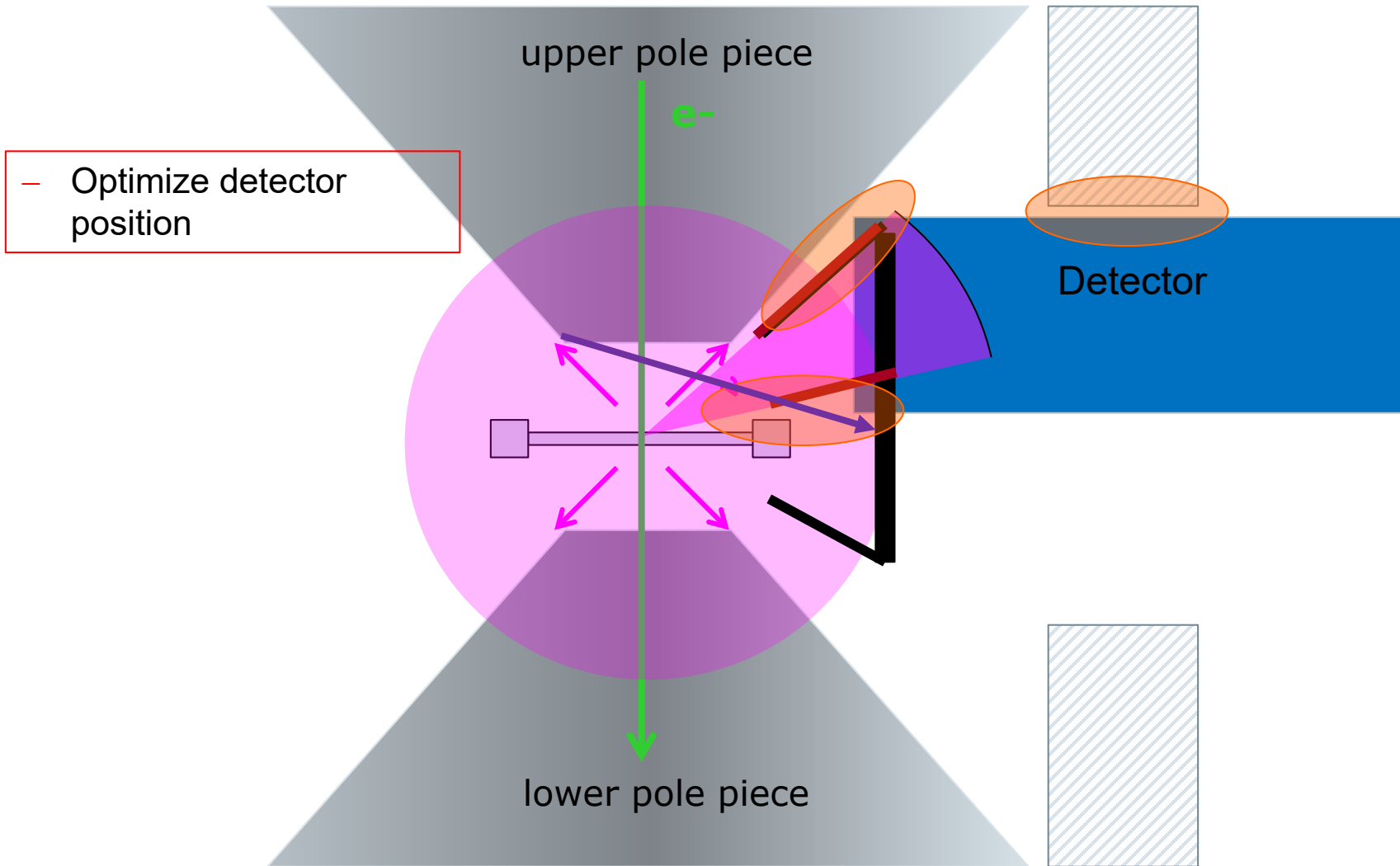
Geometric Limitations



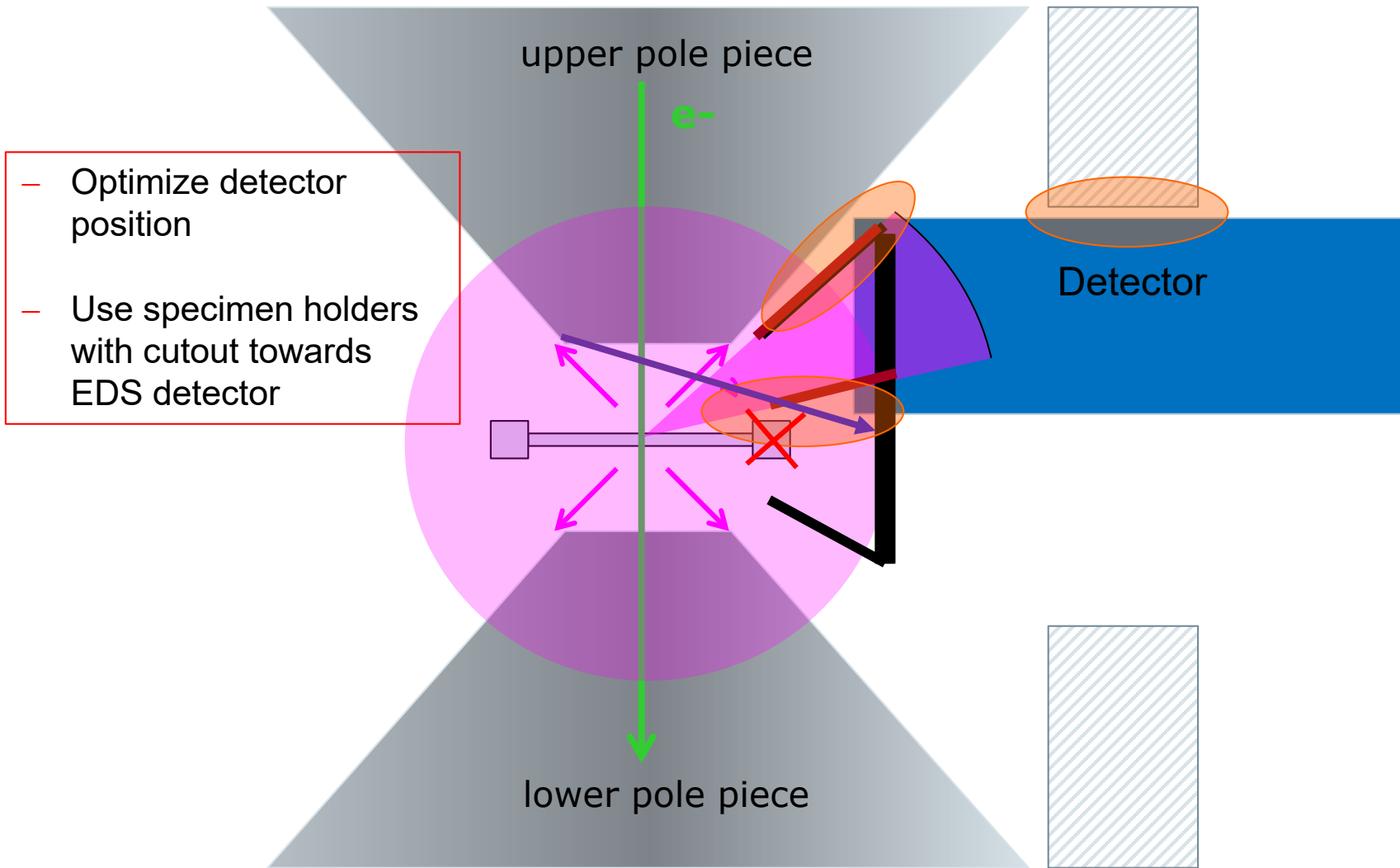
Geometric Limitations



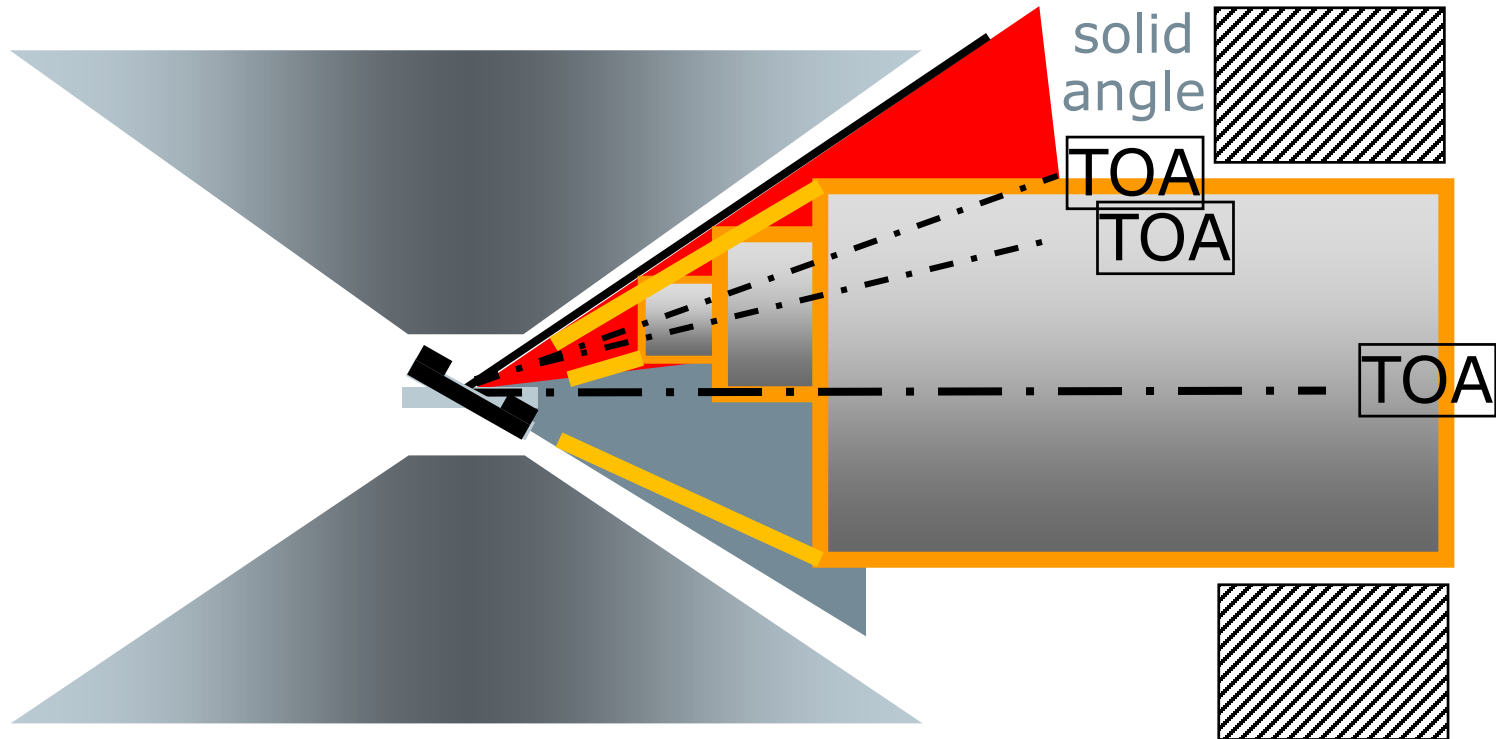
Geometric Limitations



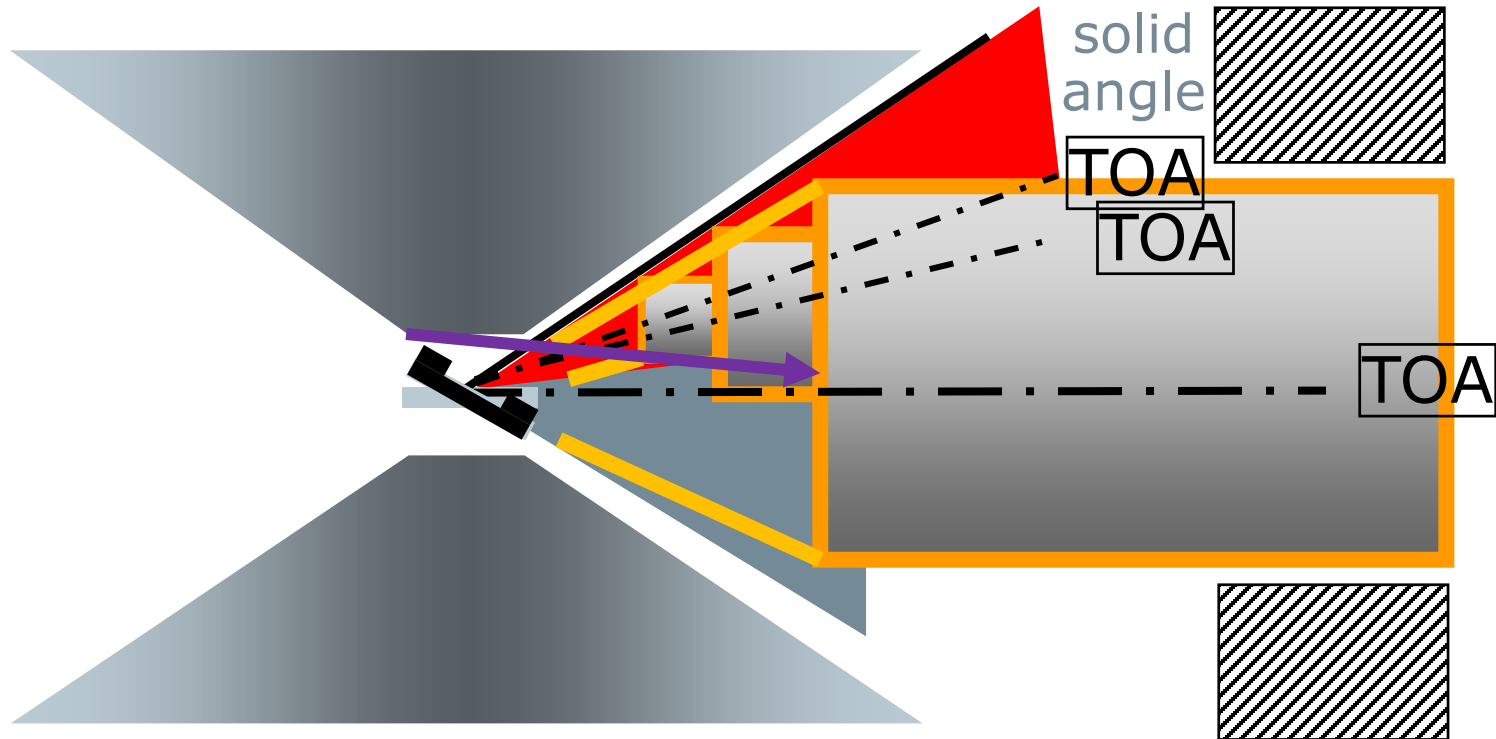
Geometric Limitations



Geometric Limitations (TEM): Solid and take-off angle!!

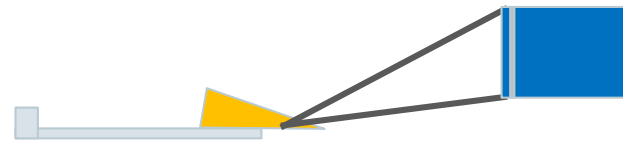
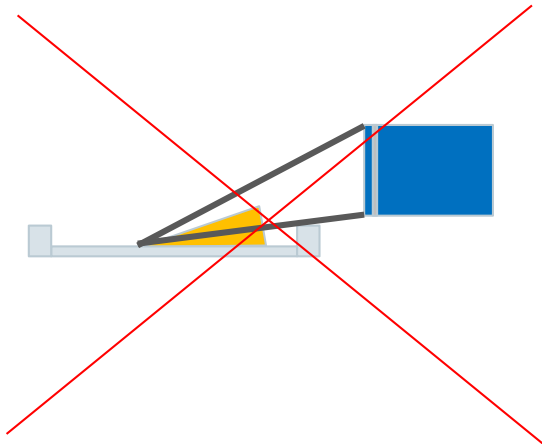


Geometric Limitations (TEM)



Inverse solid angle! ... how much of the surroundings do we see?
A small collimator opening is better to avoid system peaks.

Specimen Mounting



- Thinnest part of specimen must point towards EDS detector
- The specimen holder must have a cut out towards EDS detector
- Make sure that the path for X-rays is not obstructed by sample or grid parts or holder
- Beware: most holders are turned 180° during insertion

Specimen Mounting; View along column



Image source: www

Specimen Mounting; View along column

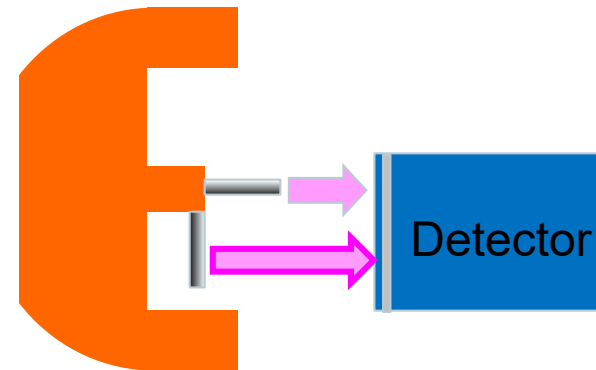
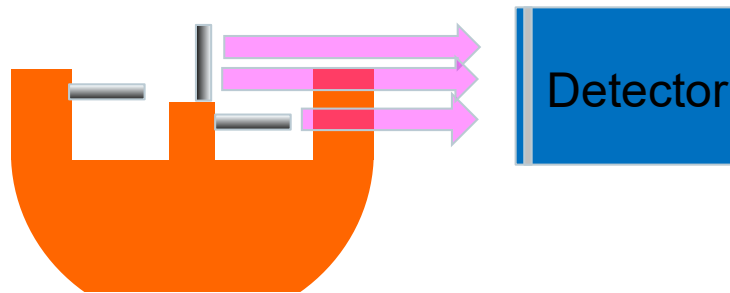
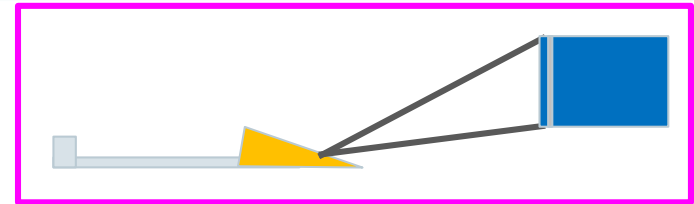


Image source: www

- Thinnest part of specimen must point towards EDS detector
- Make sure that the path for X-rays is not obstructed
- Consider tilt effects

TEM EDS Quantification; R. Egerton

1994, line intensity for a particular element line / transition



$$I_x = N_A \sigma_A \omega_A (\Omega/4\pi) \varepsilon N_e = n_A t \sigma_A \omega_A (\Omega/4\pi) \varepsilon N_e$$

Cliff and Lorimer:

$$\frac{I_A}{I_B} = \frac{C_A}{k_{AB} C_B} ; k_{AB} \text{ can be determined experimentally or } \textbf{theoretically}$$

I_x number of X-ray photons in a characteristic peak of species A

N number of atoms per unit volume

$n t$ number of atoms per unit area times thickness

σ ionization cross section (Casnati et al., 1982, Bote et al., 2009)

ω fluorescence yield (Hubbell et al., 1994, Krause, 1979)

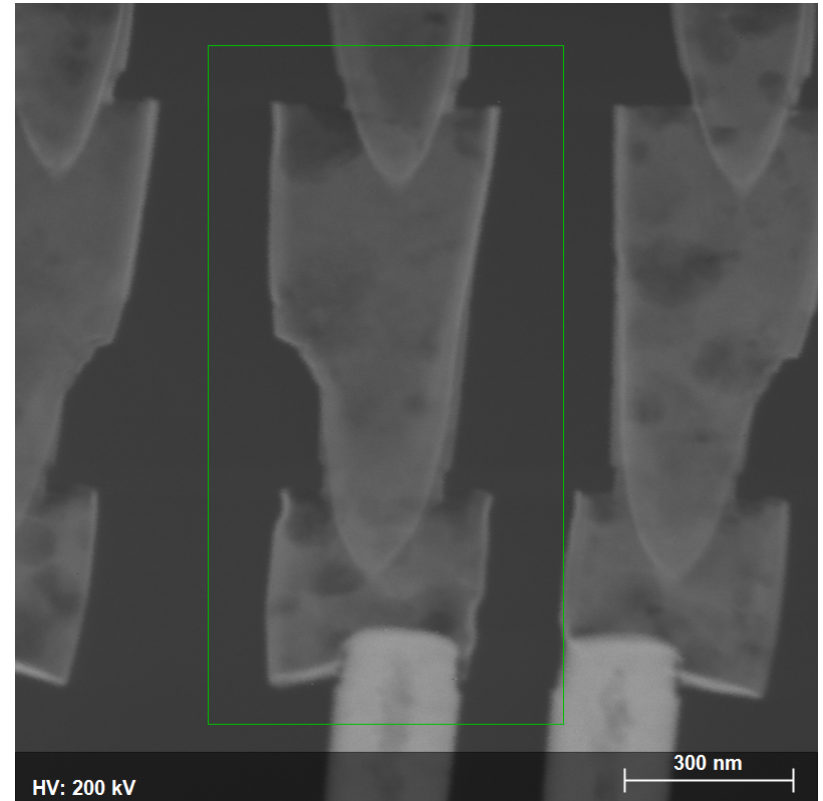
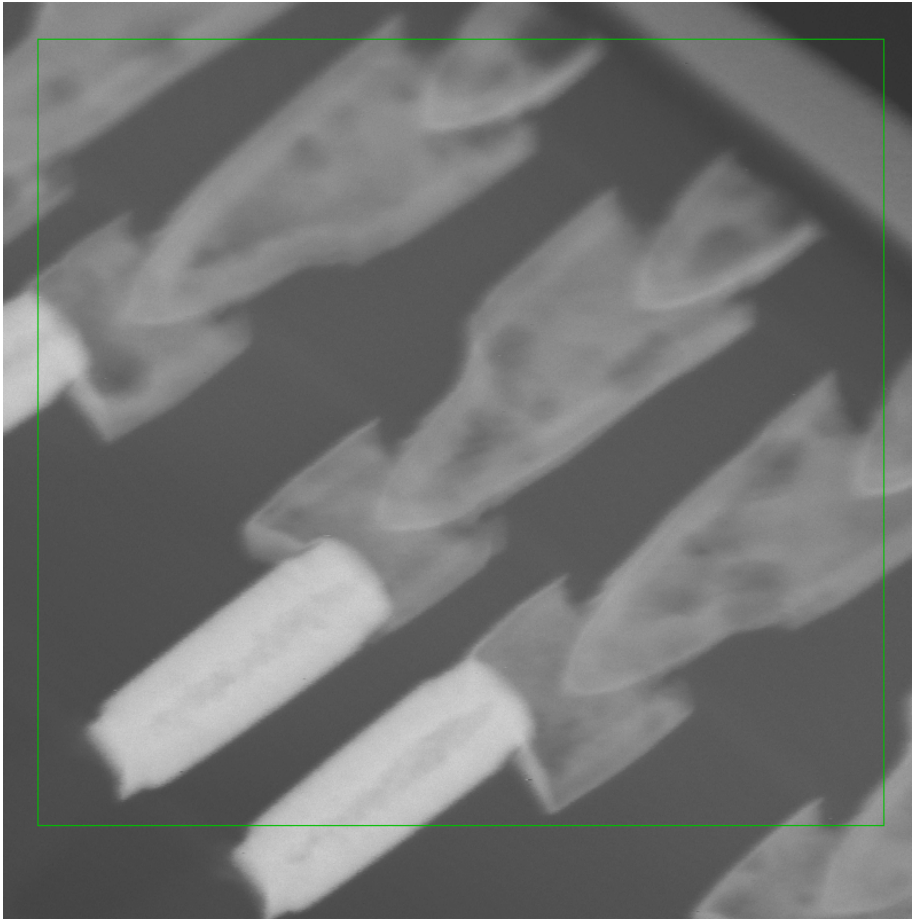
$\Omega/4\pi$ solid angle / geometrical collection efficiency

ε detection quantum efficiency

N_e number of incident electrons

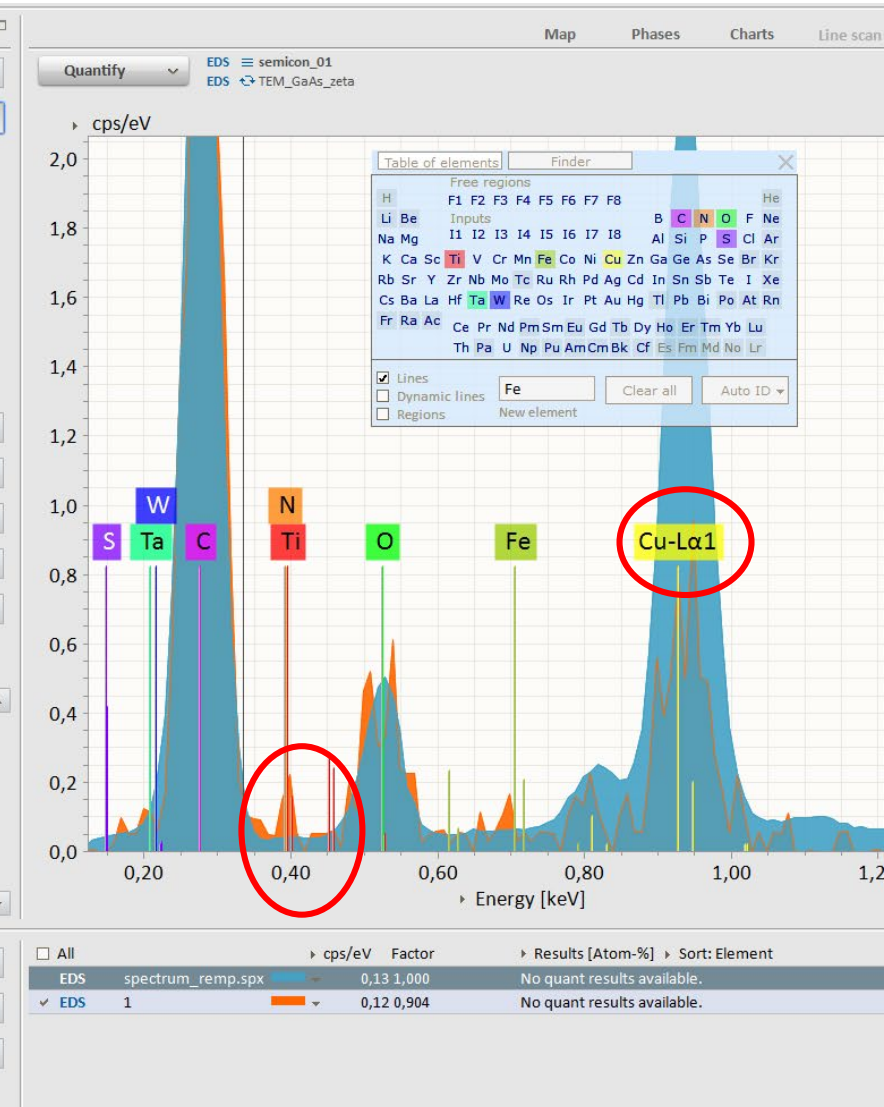
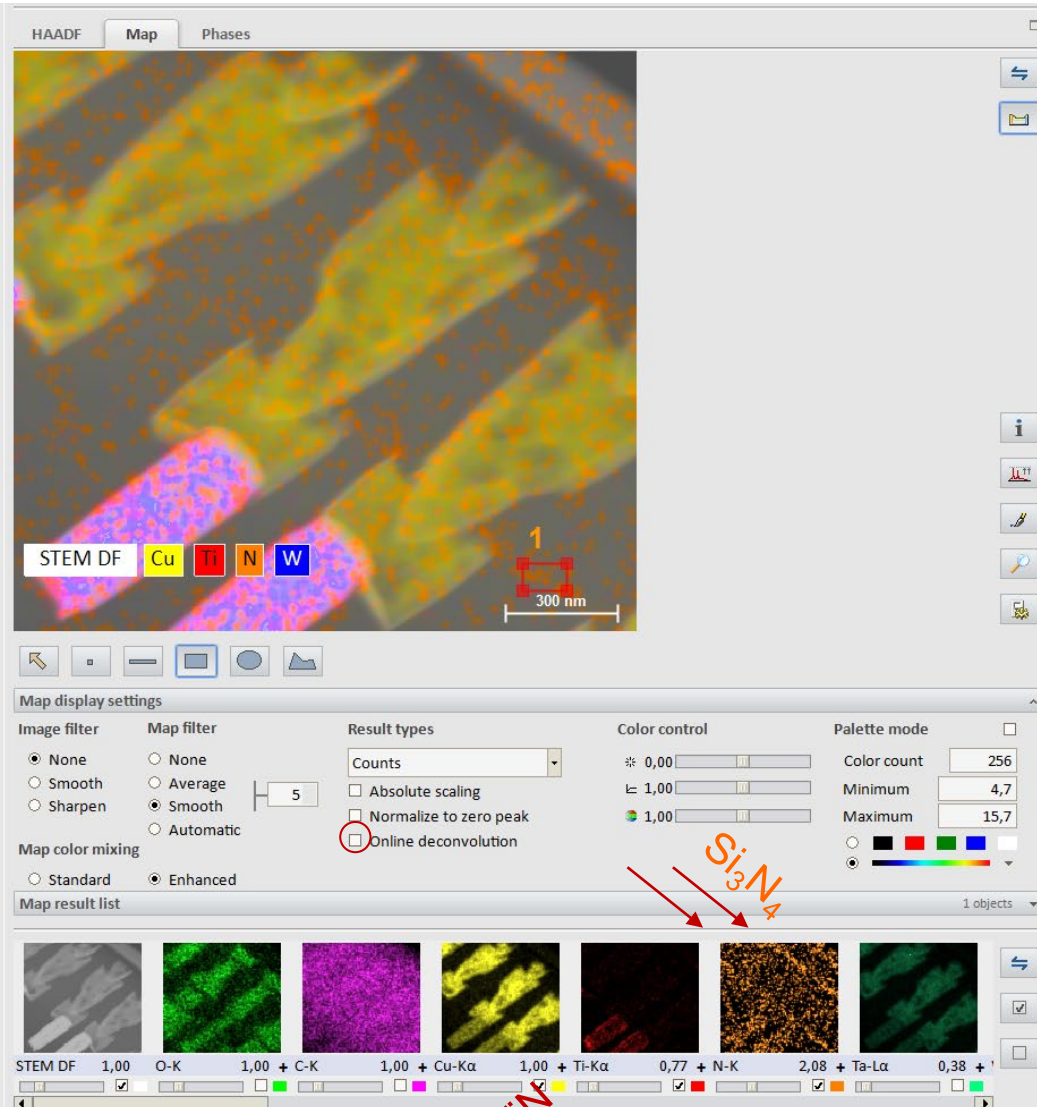
+ absorption

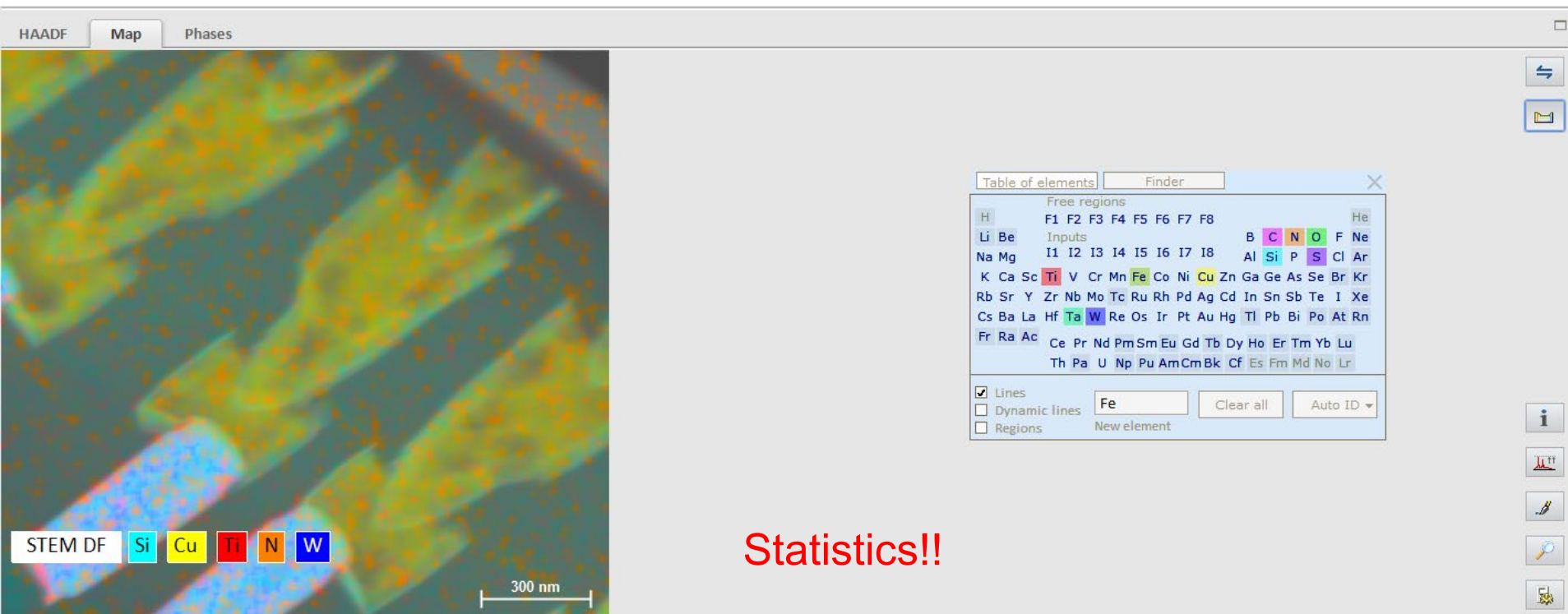
Semiconductor Structure; Standard STEM, 30mm² SDD, ~ 0.1 sr



Semiconductor Structure; First View

Standard STEM, 30mm² SDD, ~ 0.1sr





Statistics!!

Map display settings

Image filter: None Smooth Sharpen

Map filter: None Average Smooth Automatic

Result types: Counts

Absolute scaling

Normalize to zero peak

Online deconvolution

Color control: * 0,00 1,00 1,00

Palette mode: Color count: 256

Minimum: 4,7

Maximum: 15,7

Map color mixing: Standard Enhanced

Map result list

no objects

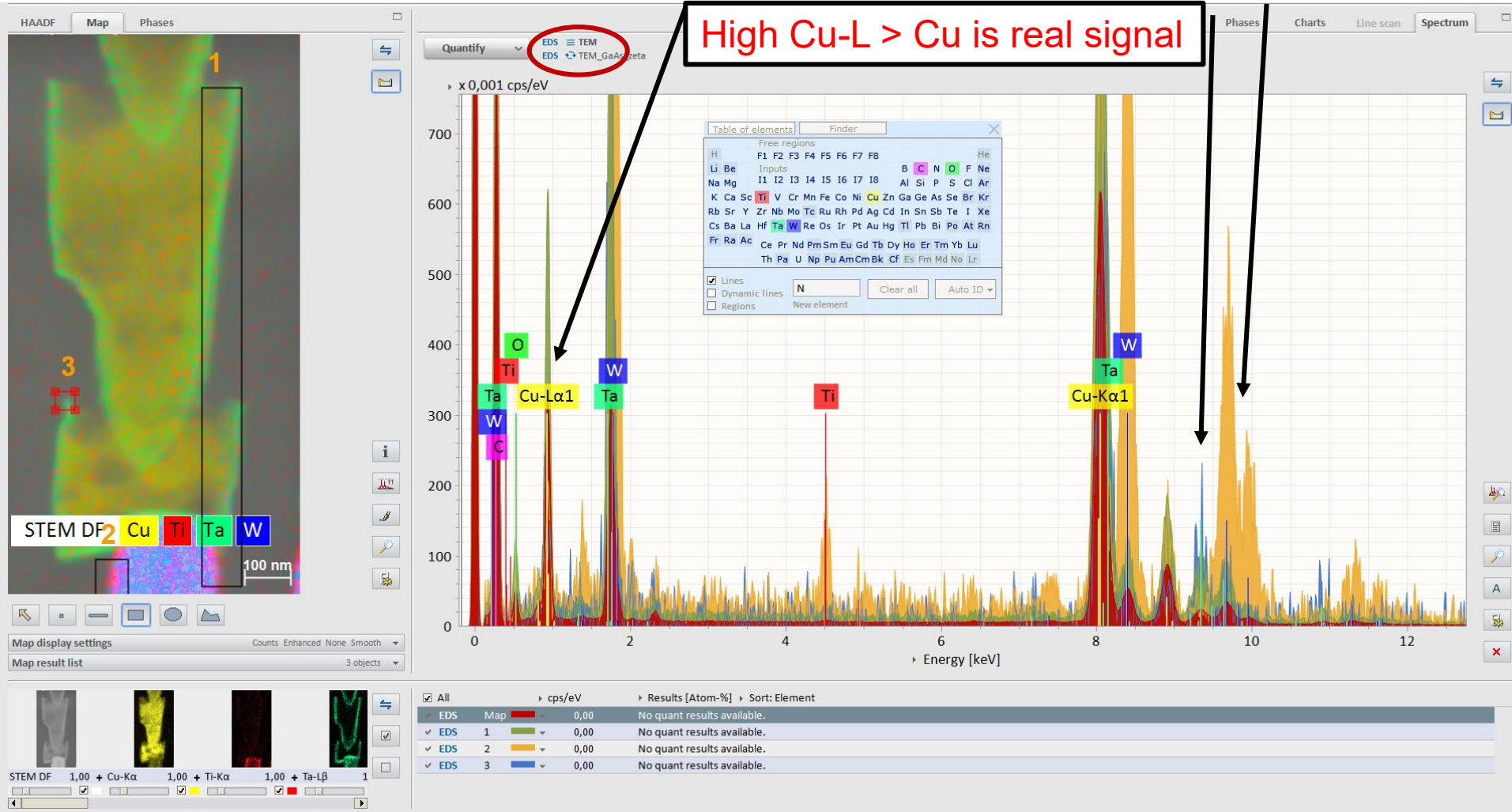
STEM DF 1,00 + O-K 1,00 + Si-Kα 1,00 + C-K 1,00 + Cu-Kα 1,00 + Ti-Kα 1,00 + N-K 2,08 + Ta-Lα 1,00 + W-Lα 1,00 + S-Kα 1,00 + Fe-Kα 1,00 +

Semiconductor Structure; First View: Specimen region of interest for quant.

Check composition / condition variations



Semiconductor Structure; First View: Specimen region of interest; Check composition / condition variations



For Cliff-Lorimer quantification: calculate theoretical Cliff-Lorimer factors for the specific geometry and conditions



,Standards' menu:

ADMINISTRATION OF STANDARD LIBRARY

Standardized elements: **semicon_01(mod.)**

Select element in table to show list of available standards.

Date: 19.06.2019 Elevation angle: 22,5° WDS elevation angle: 0,0°
High voltage: 200,0 keV Azimuth angle: 0,0° WDS azimuth angle: 0,0°
Calibration: Copper reference Tilt angle: 0,0°
Standards: 0 Beam entrance angle: 22,5°

Validate

System geometry can also be found under ,System' > ,Data'

Cliff-Lorimer-Factors Zeta-Factors

Element standards for

Check "Active" to change the default standard assignment.

Active	Active	Standard Description	Date
Quant	Deconv.		

CREATE NEW STANDARDS LIBRARY

? Do you want to load a spectrum measured with corresponding system settings?
If you select 'No', the current system parameters will be used.

Yes No

Close

x 0,001 cps/eV

Energy [keV]

All cps/eV Certification values [Mass-%] Sort: Element

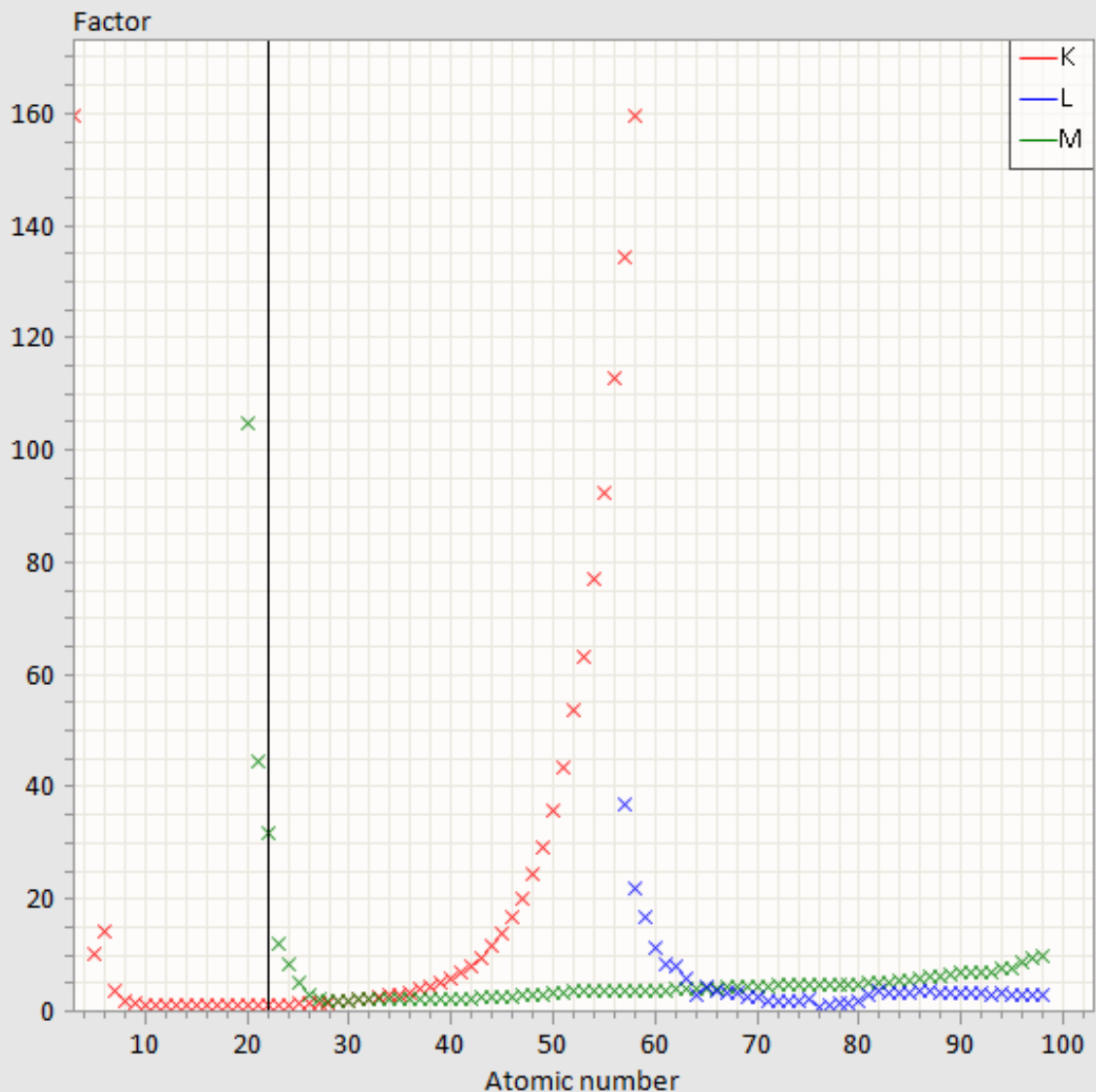
Legend:

- 0.000 - Undefined data
- 1.234 - Calculated data from theory
- 1.234 - Calibrated data

AN	El.	K	L	M
13	Al	0,985	0,000	0,000
14	Si	1,000	0,000	0,000
15	P	1,043	0,000	0,000
16	S	0,990	0,000	0,000
17	Cl	1,039	0,000	0,000
18	Ar	1,129	0,000	0,000
19	K	1,065	0,000	0,000
20	Ca	1,136	104,791	0,000
21	Sc	1,167	44,596	0,000
22	Ti	1,185	31,685	0,000
23	V	1,234	12,196	0,000
24	Cr	1,254	8,398	0,000
25	Mn	1,336	5,012	0,000
26	Fe	1,378	2,962	0,000
27	Co	1,490	2,359	0,000

Titanium

Se..	Ref.	Standard
K		
L		
M		



Reset Reset all Import

OK Cancel

Semiconductor Structure; First View



Quantification setup



QUANTIFICATION - SPECTRUM_REMP.SPX

Settings

Elements

Element finder

Element overview list

Standards

Background settings

Quantification model

Additional settings

Description

Save

Results

cps/eV

Energy [keV]

Background regions

Element lines

Dynamic lines

ELEMENT PROPERTIES

C Carbon

Available series

EDS

Compound

Fixed concentration

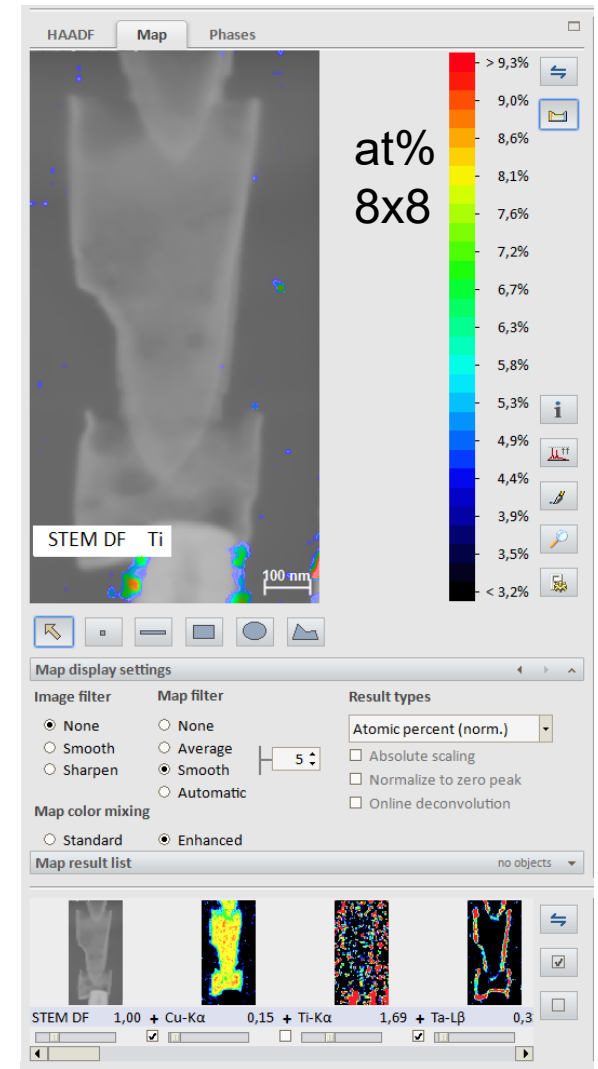
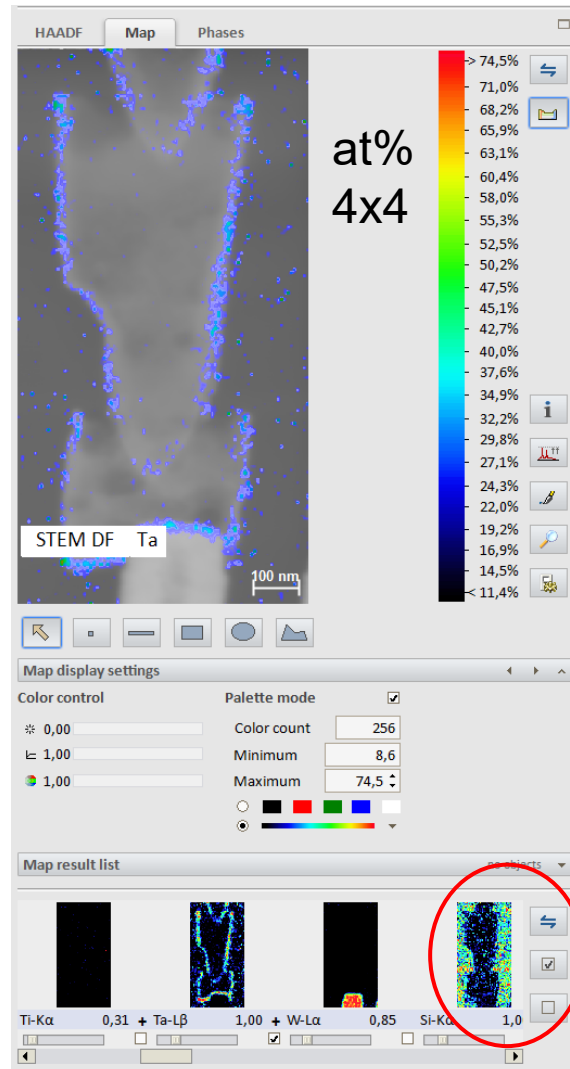
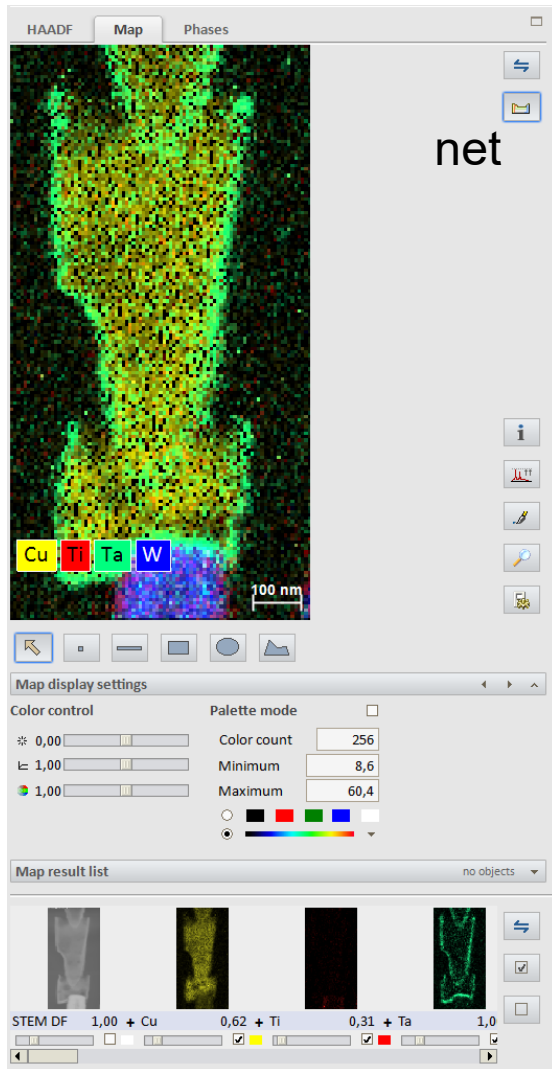
Deconvolution only

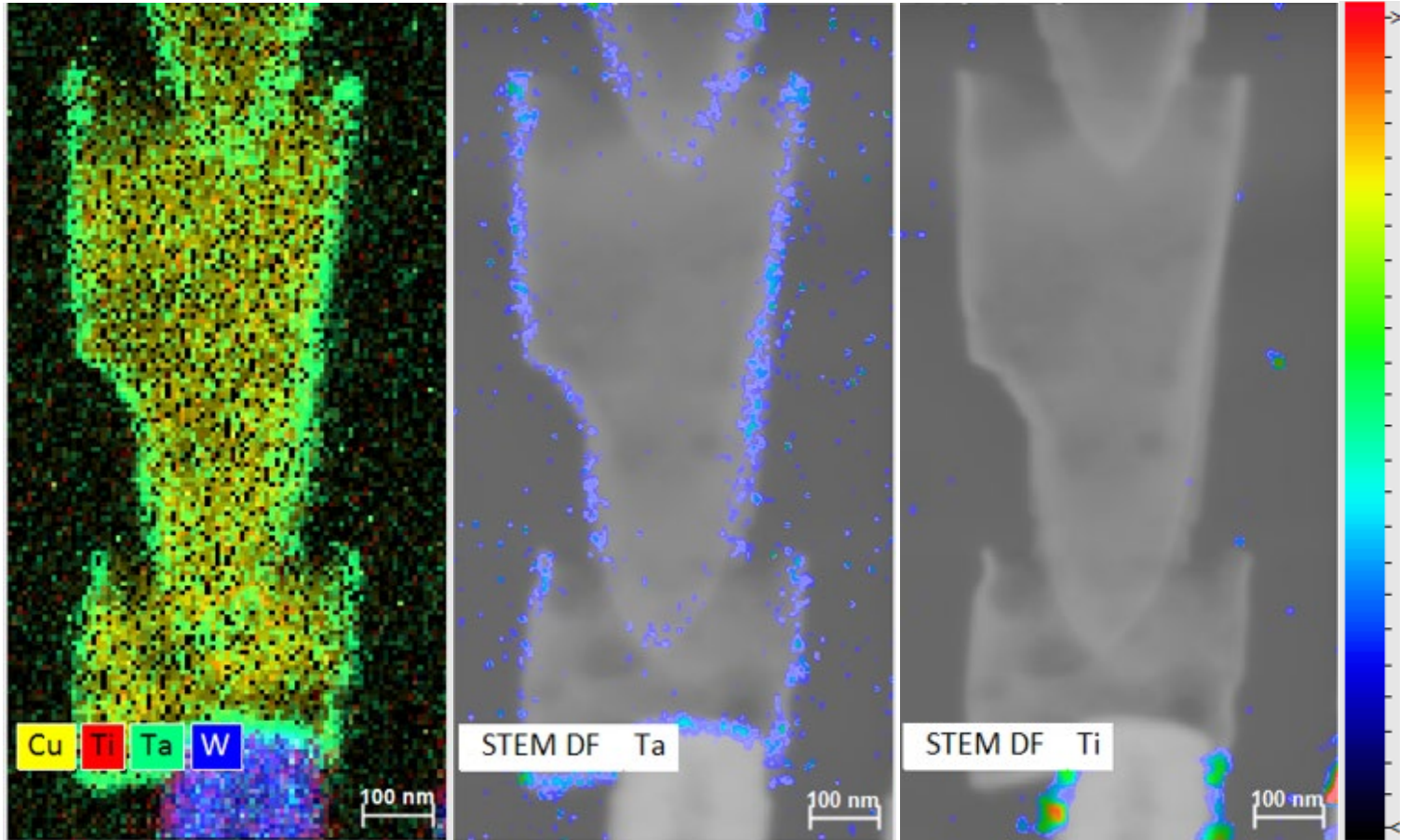
Quantify per difference

Element	At. No.	Netto	Mass [%]	Mass Norm. [%]	Atom [%]	abs. error [%] (1 sigma)	rel. error [%] (1 sigma)
Copper	29	240912	62,19	62,19	63,75	1,90	3,05
Titanium	22	873	0,16	0,16	0,22	0,03	20,50
Carbon	6	96404	0,00	0,00	0,00	0,00	0,00
Oxygen	8	5472	1,68	1,68	6,83	0,08	1,78
Silicon	14	47948	7,88	7,88	18,28	0,06	0,76
Sulfur	16	2912	0,47	0,47	0,95	0,04	8,91
Iron	26	633	0,15	0,15	0,18	0,03	21,61
Nitrogen	7	0	0,00	0,00	0,00	0,00	0,00
Tantalum	73	28557	12,04	12,04	4,33	1,23	10,24

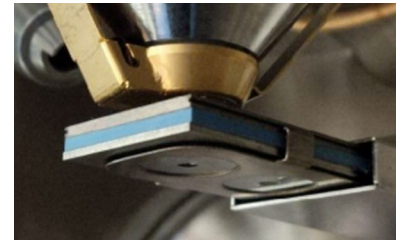
Density: 7,35 g/cm³

Element Mapping Results; theoretical C-L factors





T-SEM with radially symmetric EDS; fluorescence



Preview Capture Acquire QMap EDS XRF TEM XRF

Loaded: C:\Quantax User\Edx\Data\chip 20kV 60min.bcf

HAADF Map Phases

Map Phases Charts Line scan Spectrum

Table of elements Finder

Free regions																	
H	F1	F2	F3	F4	F5	F6	F7	F8								He	
Li	Be	Inputs								B	C	N	O	F	Ne		
Na	Mg	I1	I2	I3	I4	I5	I6	I7	I8	Al	Si	P	S	Cl	Ar		
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
Fr	Ra	Ac															
		Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu		
		Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	Nl			

Map display settings

Image filter: None Smooth Sharpen

Map filter: None Average Smooth Automatic

Map color mixing: Standard Enhanced

Result types: Counts

Color control: * 0,00 1,00

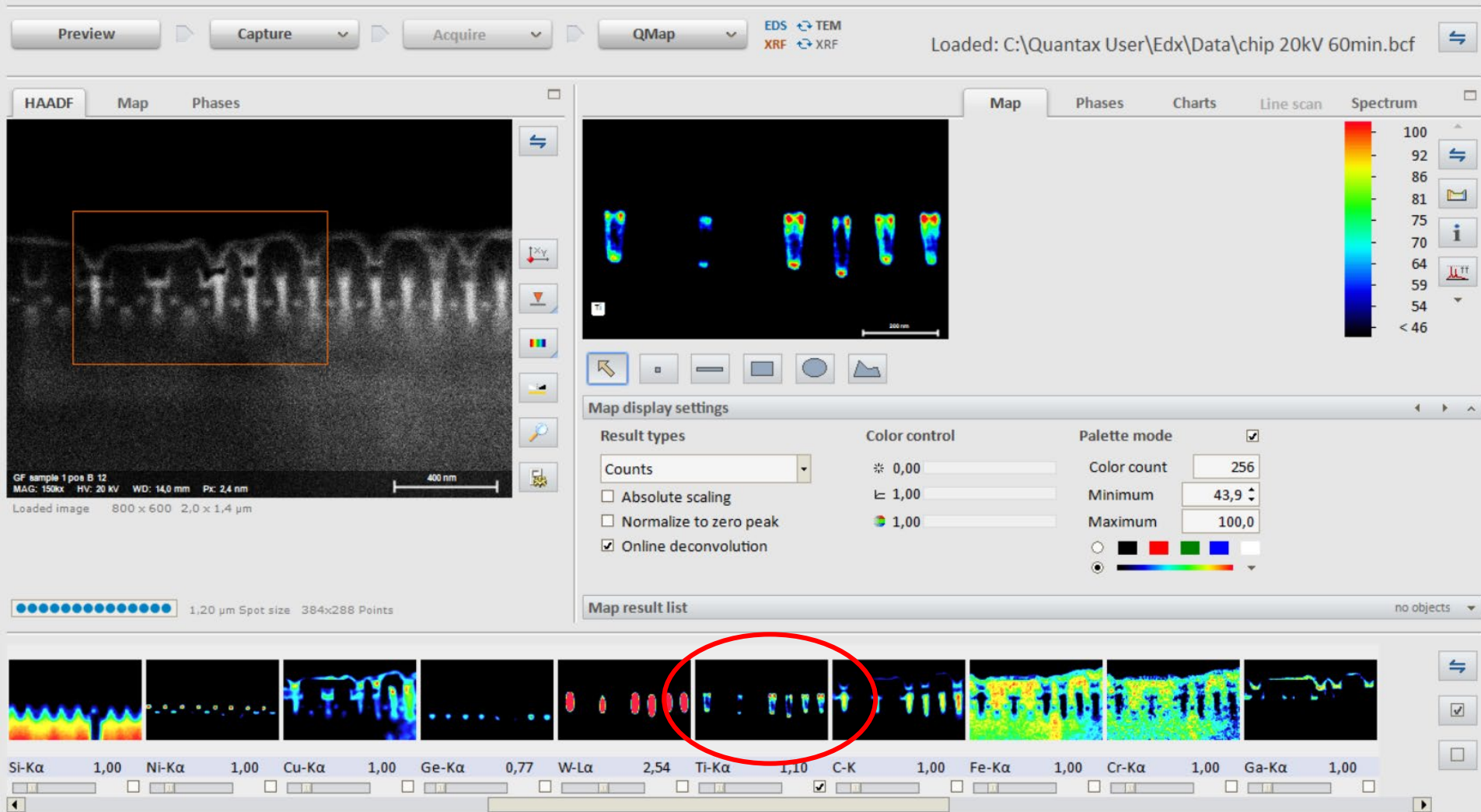
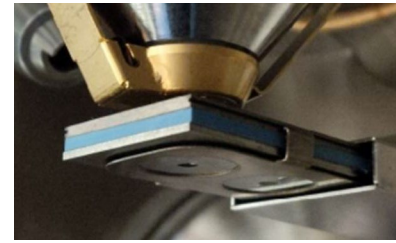
Map result list: no objects

GF sample 1 pos B 12
MAG: 150kx HV: 20 kV WD: 14,0 mm Px: 2,4 nm
Loaded image 800 x 600 2,0 x 1,4 μm

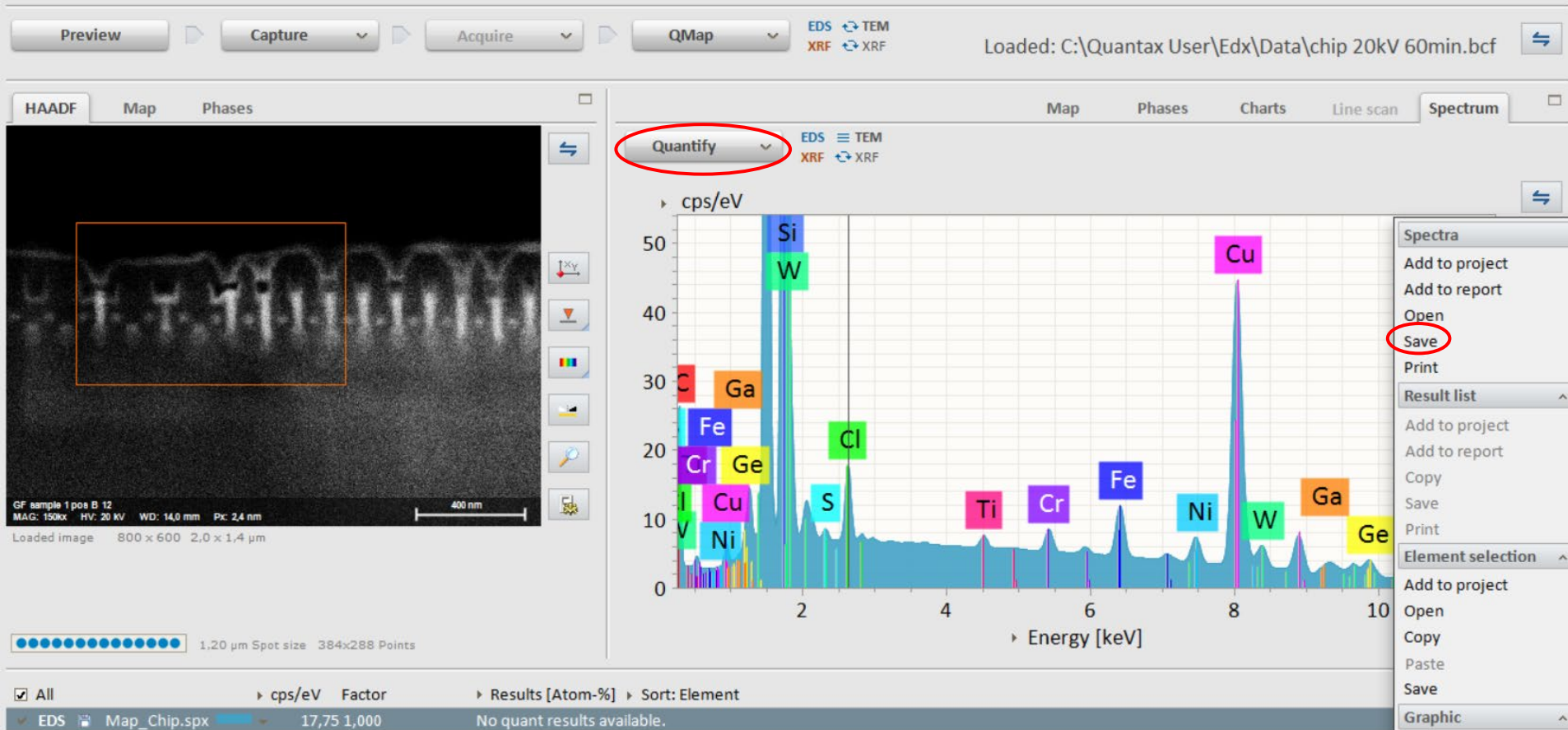
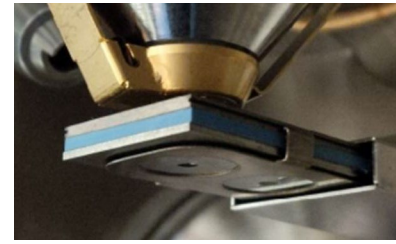
1,20 μm Spot size 384x288 Points

Si-Kα 1,00 Ni-Kα 1,00 Cu-Kα 1,00 Ge-Kα 0,77 W-Lα 2,54 Ti-Kα 1,25 C-K 1,00 Fe-Kα 1,00 Cr-Kα 1,00 Ga-Kα 1,00

T-SEM with radially symmetric EDS; fluorescence, pseudo color



T-SEM with radially symmetric EDS; fluorescence > system peaks



For Cliff-Lorimer quantification: calculate theoretical Cliff-Lorimer factors for the specific geometry and conditions



,Standards' menu:

ADMINISTRATION OF STANDARD LIBRARY

Standardized elements: **semicon_01(mod.)**

Select element in table to show list of available standards.

Date: 19.06.2019 Elevation angle: 22,5° WDS elevation angle: 0,0°
High voltage: 200,0 keV Azimuth angle: 0,0° WDS azimuth angle: 0,0°
Calibration: Copper reference Tilt angle: 0,0°
Standards: 0 Beam entrance angle: 22,5°

Validate

System geometry can also be found under ,System' > ,Data'

Cliff-Lorimer-Factors Zeta-Factors

Element standards for

Check "Active" to change the default standard assignment.

Active	Active	Standard Description	Date
Quant	Deconv.		

CREATE NEW STANDARDS LIBRARY

Do you want to load a spectrum measured with corresponding system settings?
If you select 'No', the current system parameters will be used.

Yes No

Close

x 0,001 cps/eV

Energy [keV]

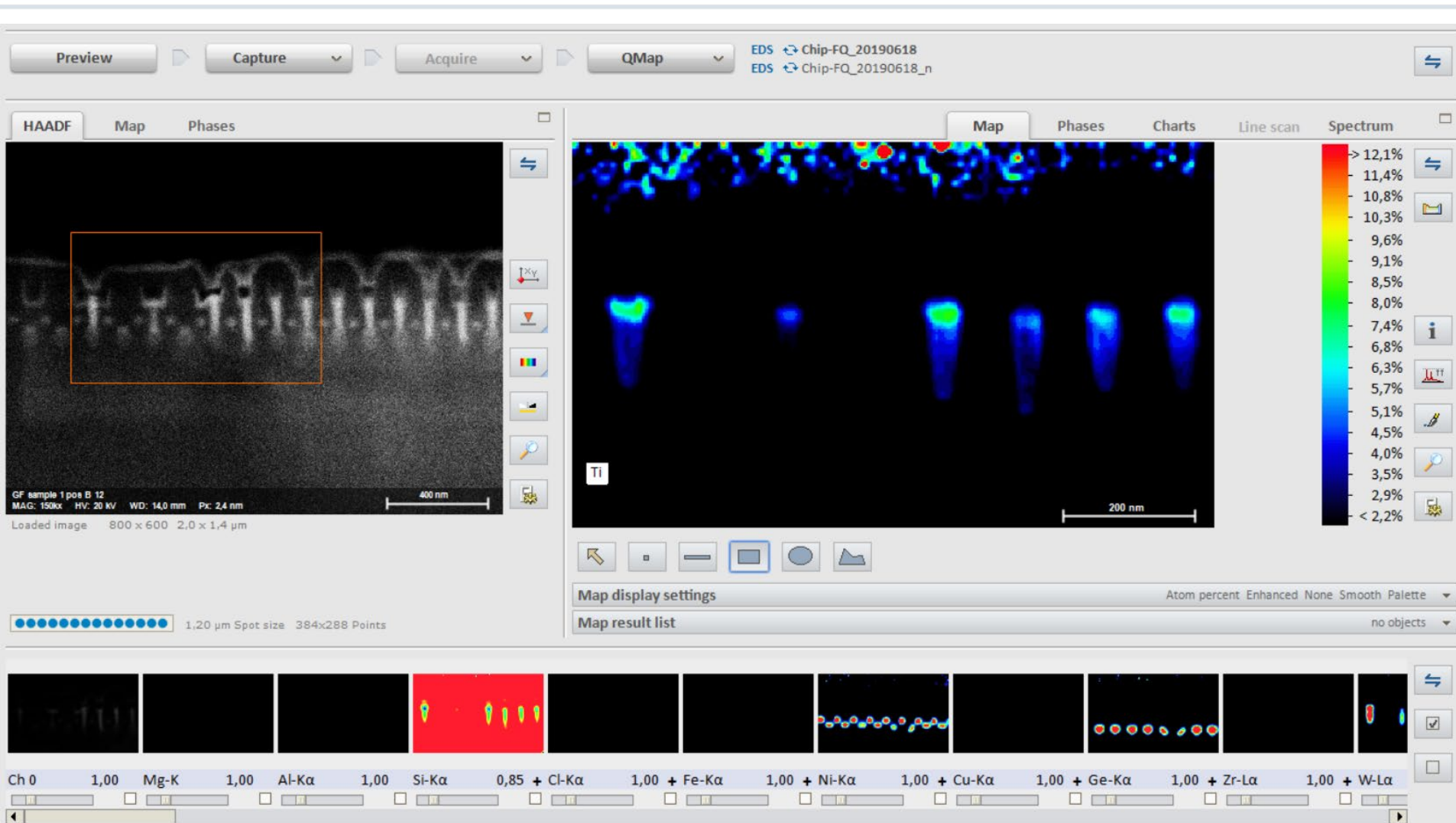
All cps/eV Certification values [Mass-%] Sort: Element

Qmap setup

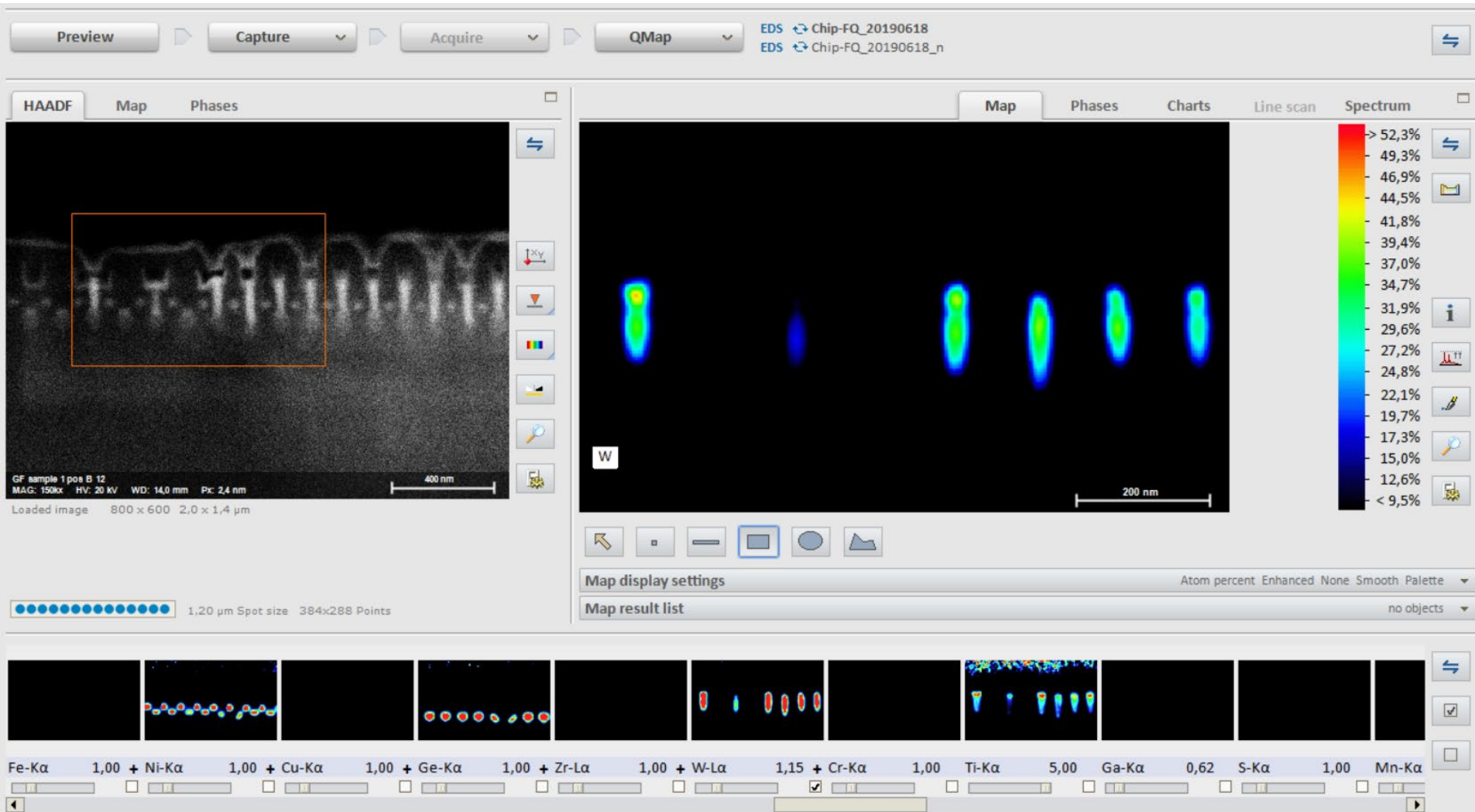


The screenshot displays the Qmap software interface. At the top, there are buttons for 'Preview', 'Capture', 'Acquire', and 'QMap'. The 'QMap' button is circled in red. To its right, the file name 'Chip-FQ_20190618' is also circled in red. Below the 'QMap' button, a dropdown menu is open, showing 'Method actions' with 'Chip-FQ_20190618' selected and 'XRF' as an option. Below this, there are 'Load...', 'Save...', and 'Edit...' options. The 'Method mode' section has 'Automatic' selected and 'Interactive' as an option. The 'QMap options' section has 'Tile size [pixel]' set to '4x4' (circled in red), with '1x1', '2x2', and '8x8' as other options. The 'Estimated time' is 2:00 min, and the 'Interlaced' checkbox is unchecked. The main display area shows a 'Map' view with a pink map of the sample. Below the map, there are 'Map display settings' and 'Map result list' sections. At the bottom, there is a row of maps for various elements: ch 0, Si-Kα, Ni-Kα, Cu-Kα, Ge-Kα, W-Lα, Ti-Kα, C-K, Fe-Kα, Cr-Kα, and Ga-Kα. The 'C-K' map is highlighted with a checkmark.

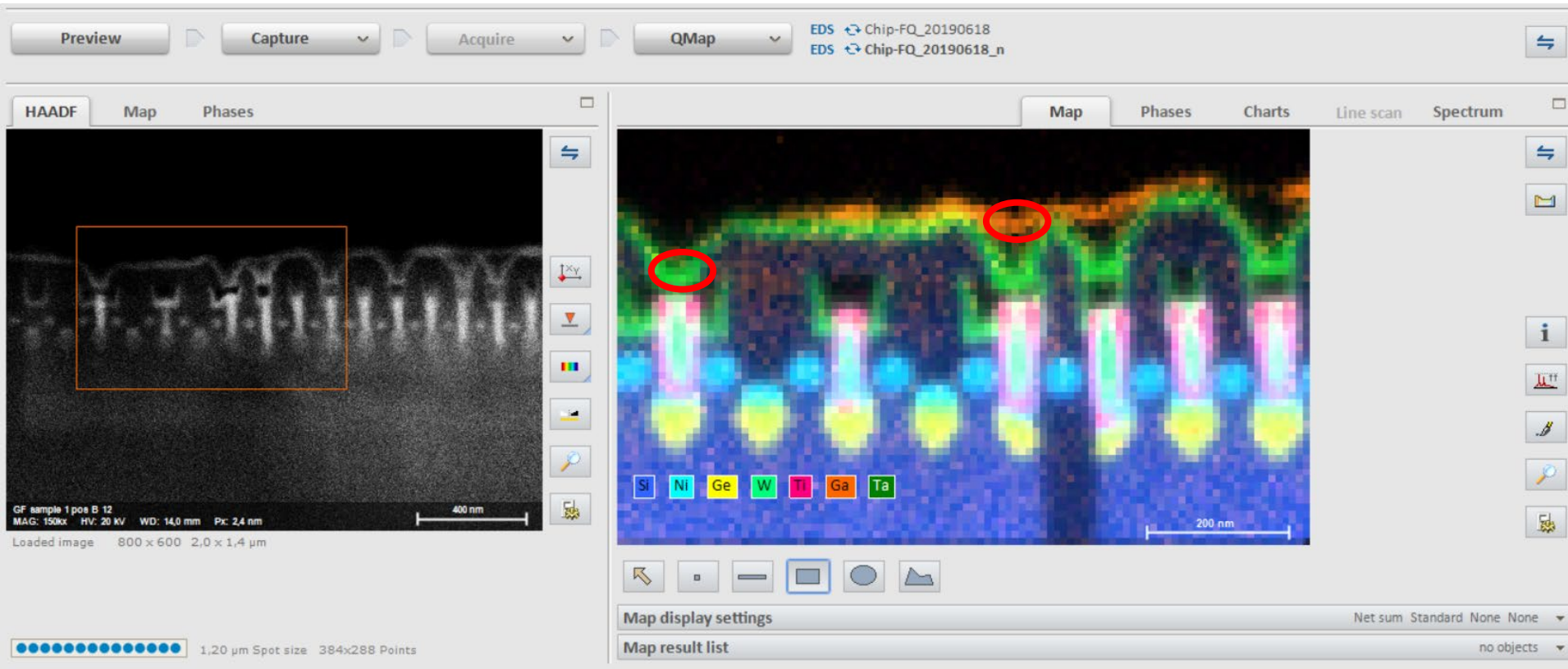
Display quant result in at% for Ti



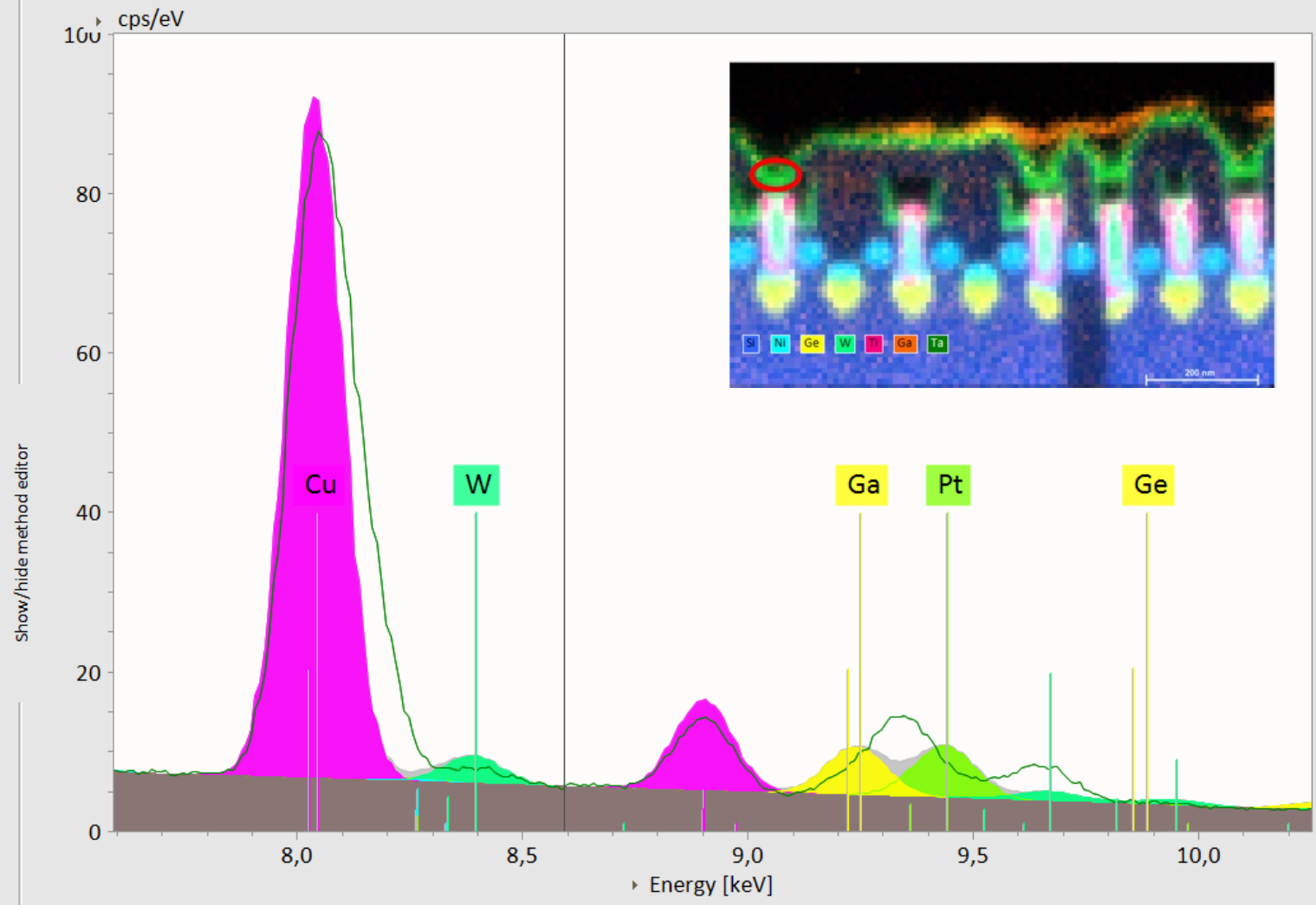
Display quant result in at% for W



Quant result with 4x4 pixel binning: net counts, now check of 2 ROI



Results



- All
- Orig. [Green]
- Bkg. [Grey]
- Si [Red]
- Ni [Cyan]
- Ge [Yellow]
- Ti [Magenta]
- C [Pink]
- Ga [Yellow]
- Cl [Green]
- S [Green]
- Al [Blue]
- Mn [Magenta]
- Mg [Green]
- Cu [Magenta]
- Fe [Blue]
- Cr [Purple]
- Zr [Orange]
- W [Green]
- Pt [Green]
- Deconv. [Grey]

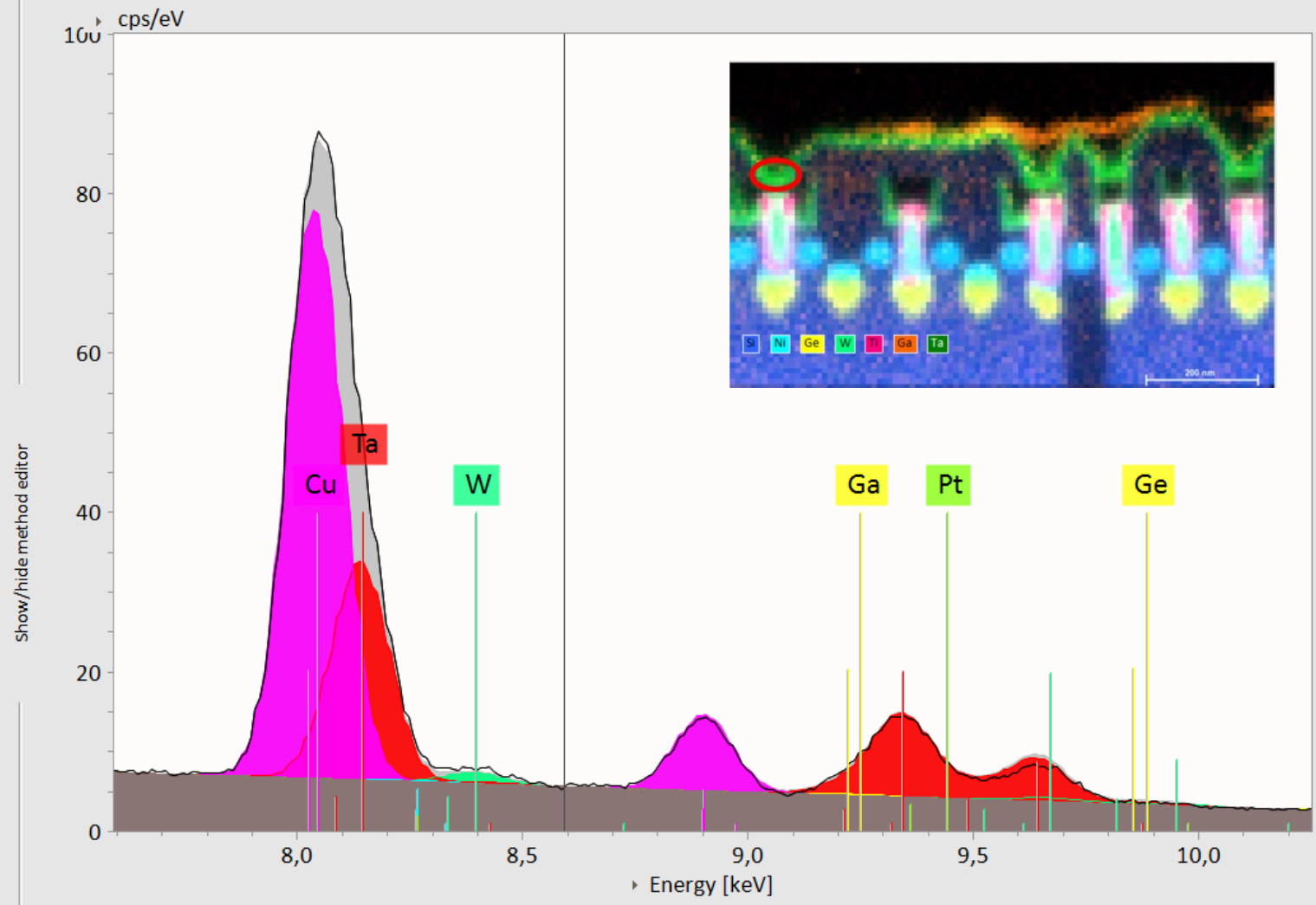
Show/hide method editor

- Background regions
- Element lines
- Dynamic lines

Element	At. No.	Netto	Mass f0/1	Mass Norm. f0/1	Atom f0/1	abs. error [%] (1 sigma)	rel. error [%] (1 sigma)
---------	---------	-------	--------------	--------------------	--------------	-----------------------------	-----------------------------

Density: 3,38 g/cm³

Results



- All
- Orig. [Dropdown]
- Bkg. [Dropdown]
- Si [Red]
- Ni [Cyan]
- Ge [Yellow]
- Ti [Magenta]
- C [Magenta]
- Ga [Yellow]
- Cl [Green]
- S [Green]
- Al [Blue]
- Mn [Magenta]
- Mg [Green]
- Cu [Magenta]
- Fe [Blue]
- Cr [Purple]
- Zr [Orange]
- Ta [Red]
- W [Green]
- Pt [Green]
- Deconv. [Grey]

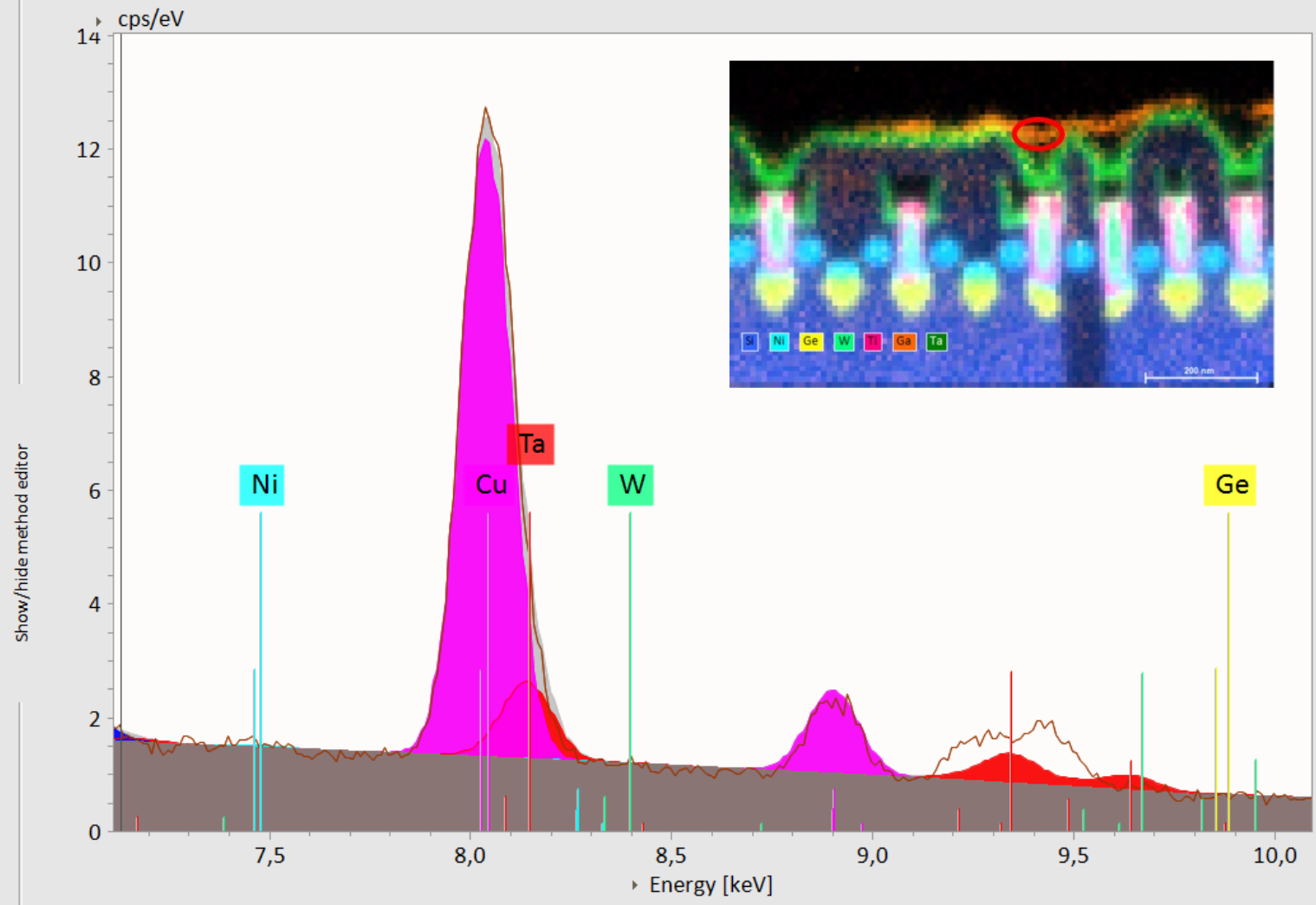
Show/hide method editor

- Background regions
- Element lines
- Dynamic lines

Element	At. No.	Netto	Mass f0/1	Mass Norm. f0/1	Atom f0/1	abs. error [%] (1 sigma)	rel. error [%] (1 sigma)
---------	---------	-------	--------------	--------------------	--------------	-----------------------------	-----------------------------

Density: 6,22 g/cm³

Results



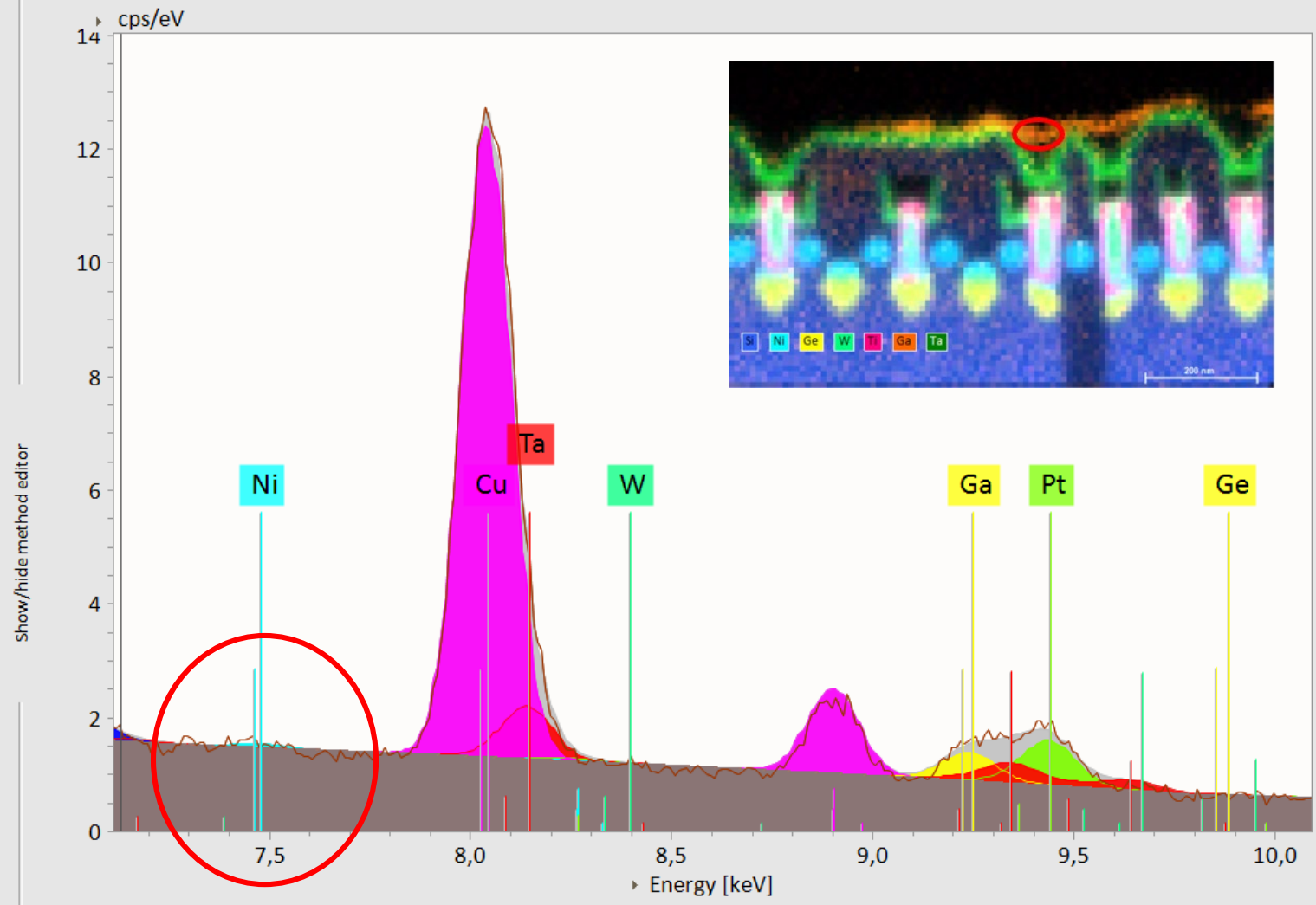
- All
- Orig. [Color]
- Bkg. [Color]
- Si [Color]
- Ni [Color]
- Ge [Color]
- Ti [Color]
- C [Color]
- Cl [Color]
- S [Color]
- Al [Color]
- Mn [Color]
- Mg [Color]
- Cu [Color]
- Fe [Color]
- Cr [Color]
- Zr [Color]
- Ta [Color]
- W [Color]
- Deconv. [Color]

Show/hide method editor

- Background regions
- Element lines
- Dynamic lines

Element	At. No.	Netto	Mass r0/1	Mass Norm. r0/1	Atom r0/1	abs. error [%] (1 sigma)	rel. error [%] (1 sigma)
Density: 4,00 g/cm ³							

Results



- All
- Orig. [Color]
- Bkg. [Color]
- Si [Color]
- Ni [Color]
- Ge [Color]
- Ti [Color]
- C [Color]
- Cl [Color]
- S [Color]
- Al [Color]
- Mn [Color]
- Mg [Color]
- Cu [Color]
- Fe [Color]
- Cr [Color]
- Zr [Color]
- Ta [Color]
- W [Color]
- Pt [Color]
- Ga [Color]
- Deconv. [Color]

Show/hide method editor

- Background regions
- Element lines
- Dynamic lines

Element	At. No.	Netto	Mass r0/1	Mass Norm. r0/1	Atom r0/1	abs. error [%] (1 sigma)	rel. error [%] (1 sigma)
---------	---------	-------	--------------	--------------------	--------------	-----------------------------	-----------------------------

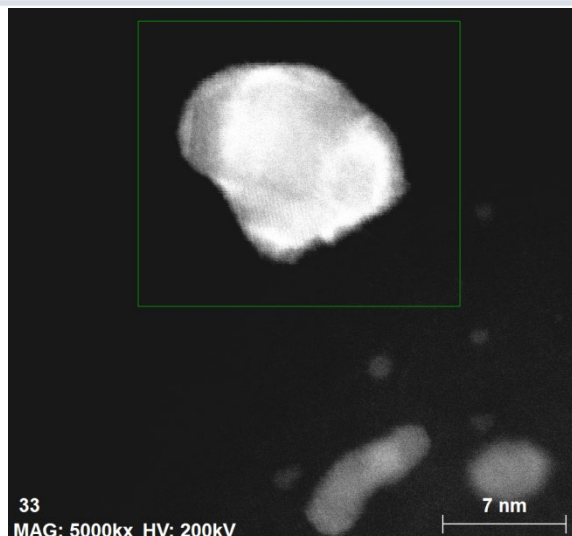
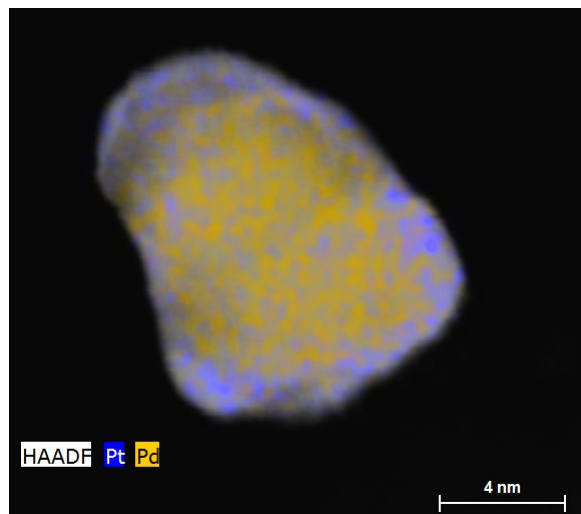
Density: 4,75 g/cm³

EDS for Catalysis, Quantification

Pt-Pd Core Shell Particles

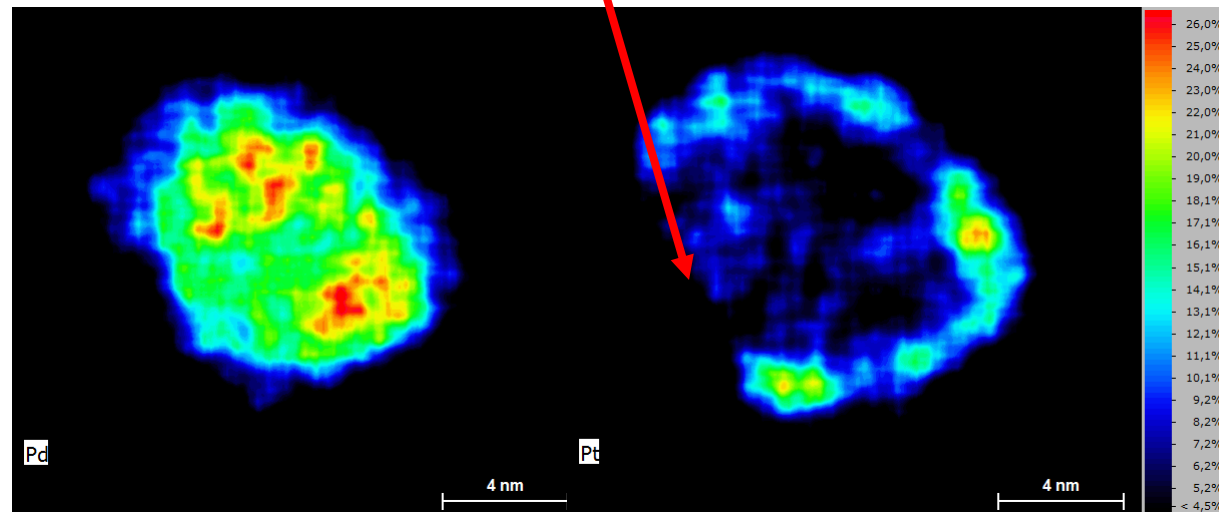
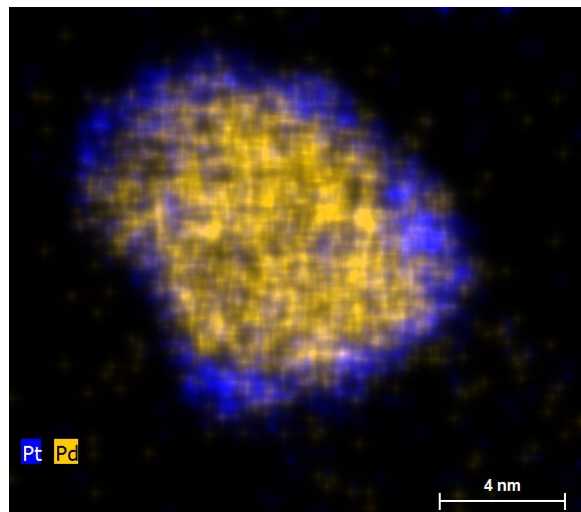


mass%, 30 mm², 0.12 sr (Standard EDS); Cs-corr. STEM



Data courtesy: Dogan Ozkaya,
Johnson Matthey
Technology Center

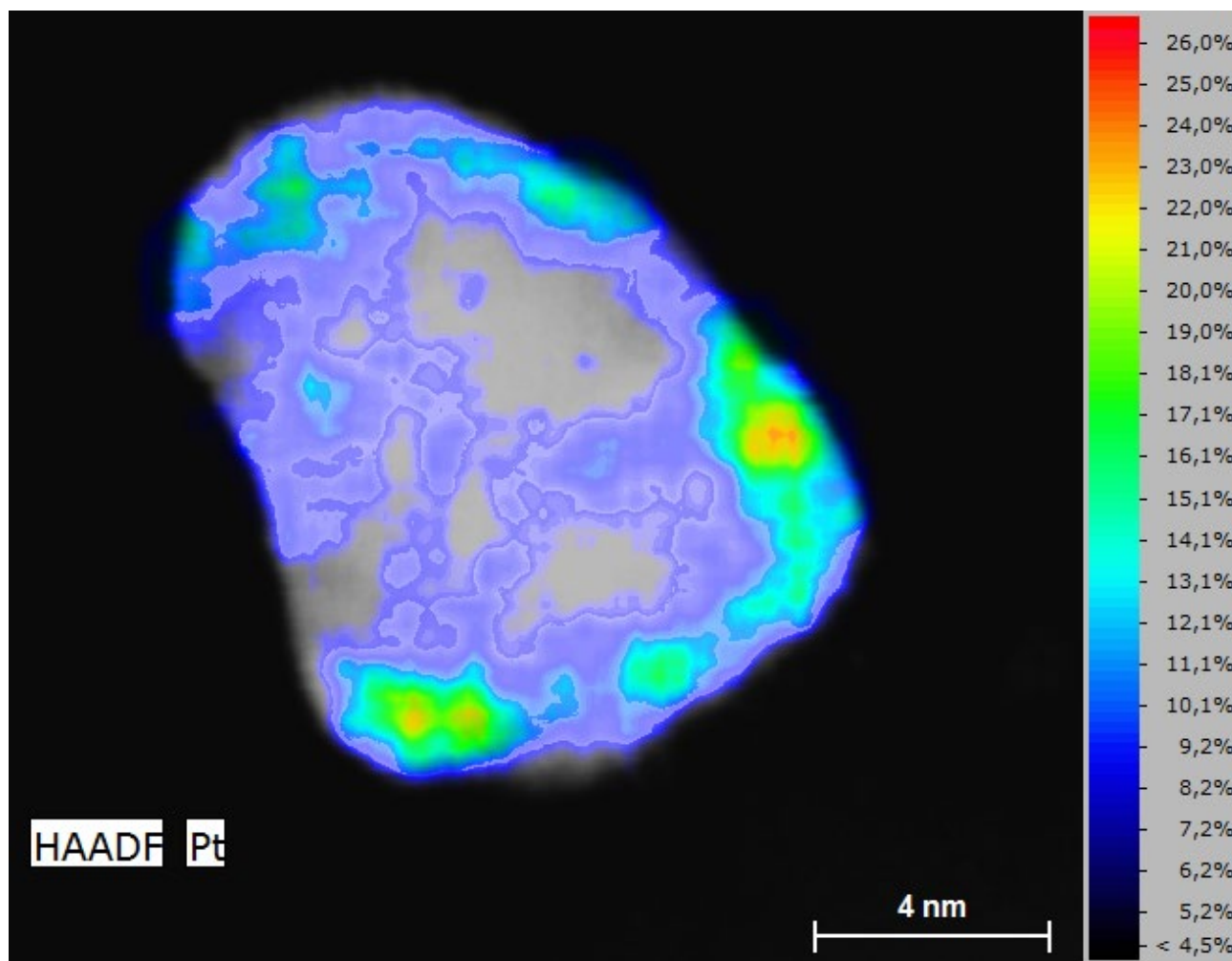
Pt shell not closed
due to fabrication procedure



EDS for Catalysis, Quantification Pt-Pd Core Shell Particles



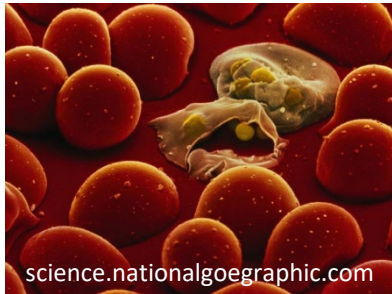
mass%, 30 mm², 0.12 sr (Standard EDS); Cs-corr. STEM



Data courtesy:
Dogan Ozkaya,
Johnson Matthey
Technology Center

EDS for Life Science at 0.1sr

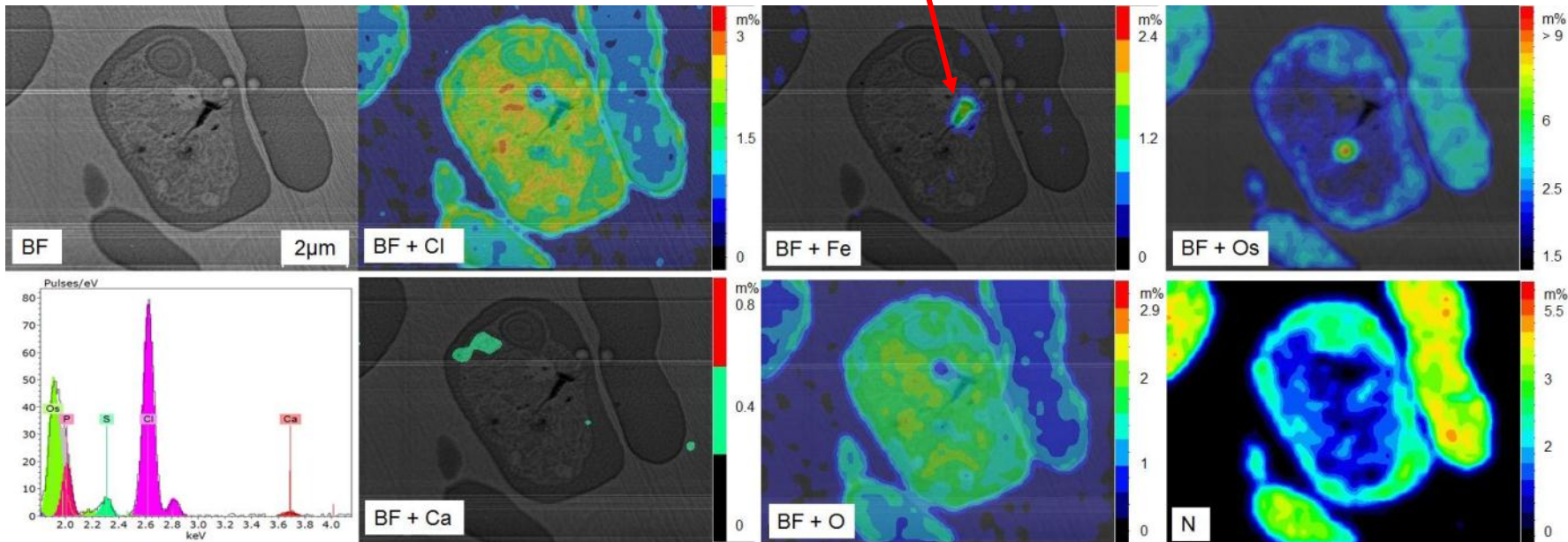
Malaria Parasite: *Plasmodium* in erythrocyte treated with Chloroquine



Iron intake in food vacuole, since the parasite is digesting hemoglobin

The parasite multiplies by destroying red blood cells.

Malaria can be treated e.g. by Chloroquine



TEM EDS Quantification; R. Egerton

1994, line intensity for a particular element line / transition



Standard
for Zeta-
Factor
Bulk, thick

$$I_x = N_A \sigma_A \omega_A (\Omega/4\pi) \varepsilon N_e = n_A t \sigma_A \omega_A (\Omega/4\pi) \varepsilon N_e$$

$$\rho t = \zeta_A \frac{I_A A_A}{C_A D_e} \dots$$

Cliff and
Lorimer:

$$\frac{I_A}{I_B} = \frac{C_A}{k_{AB} C_B} ; k_{AB} \text{ can be determined experimentally or theoretically}$$

I_x number of X-ray photons in a characteristic peak of species A

N number of atoms per unit volume

$n t$ number of atoms per unit area times thickness

σ ionization cross section (Casnati et al., 1982, Bote et al., 2009)

ω fluorescence yield (Hubbell et al., 1994, Krause, 1979)

$\Omega/4\pi$ solid angle / geometrical collection efficiency

ε detection quantum efficiency

N_e number of incident electrons

+ absorption

TEM EDS Quantification; R. Egerton

1994, line intensity for a particular element line / transition



Standard
for Zeta-
Factor
Bulk, thick

$$I_x = N_A \sigma_A \omega_A (\Omega/4\pi) \varepsilon N_e = n_A t \sigma_A \omega_A (\Omega/4\pi) \varepsilon N_e$$

$$\rho t = \zeta_A \frac{I_A A_A}{C_A D_e} \dots$$

With few ζ data points all ζ_x can be calculated from existing k -factors!

Cliff and
Lorimer:

$$\frac{I_A}{I_B} = \frac{C_A}{k_{AB} C_B} ; k_{AB} \text{ can be determined experimentally or theoretically}$$

I_x number of X-ray photons in a characteristic peak of species A

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$n t$ number of atoms per unit area times thickness

σ ionization cross section (Casnati et al., 1982, Bote et al., 2009)

ω fluorescence yield (Hubbell et al., 1994, Krause, 1979)

$\Omega/4\pi$ solid angle / geometrical collection efficiency

ε detection quantum efficiency

N_e number of incident electrons

+ absorption

TEM EDS Quantification

Cliff Lorimer / Zeta-factor ... + EELS!



The CL-method is a ratio method by Graham Cliff and Gordon Lorimer:

$$\frac{C_A}{C_B} = k_{AB} \frac{I_A}{I_B}$$

G. Kothleitner, *Micr. Microanal.* 2014
 M. Watanabe, *J. of Micr.* 2005:

EELS: $t/\lambda = \log_e (I_{\text{total}}^E / I_{\text{E}_0}^E)$

For a **standard with known density ρ**
and known thickness t ζ can be determined:
 D_e (total electron dose) must be known for all measurements.

$$\rho t = \zeta_A \frac{I_A A_A}{C_A D_e} \dots = \frac{I_{\text{core}}^E \text{AtWeight}}{I_{\text{E}_{0_low}}^E \sigma N_{\text{Avog}}}$$

Then, for a sample $C_A, C_B \dots$ and pt are unknown with:

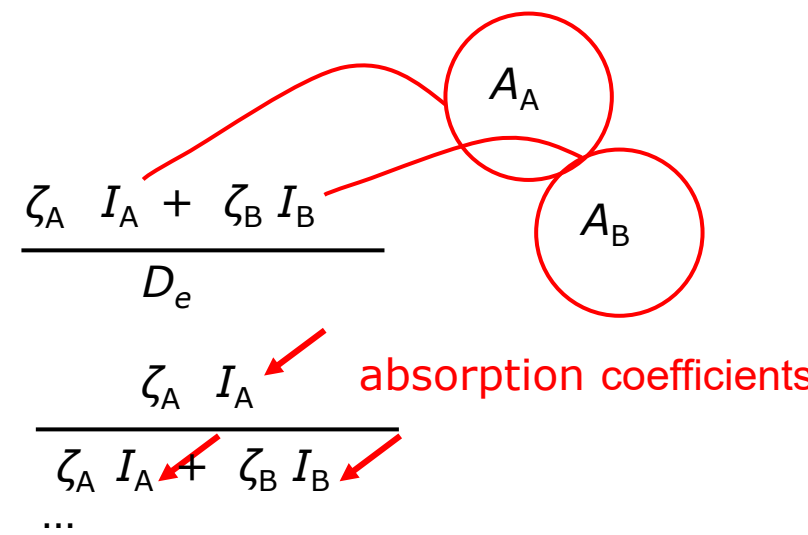
$$C_A + C_B = 1$$

$$(C_1 + C_2 + \dots = 1)$$

$$\rho t = \frac{\zeta_A I_A + \zeta_B I_B}{D_e}$$

$$C_A = \frac{\zeta_A I_A}{\zeta_A I_A + \zeta_B I_B}$$

$$C_B = \dots$$



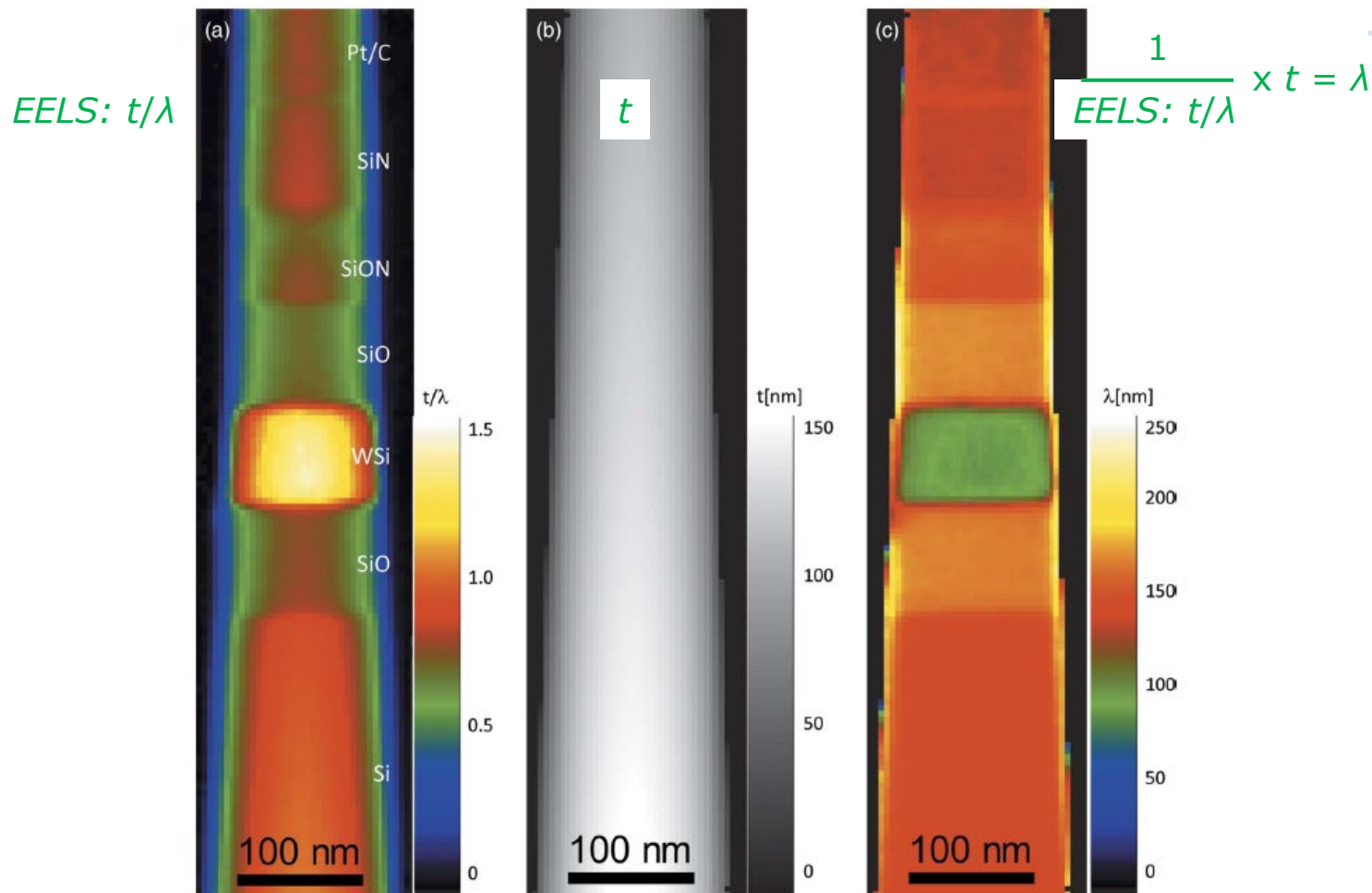


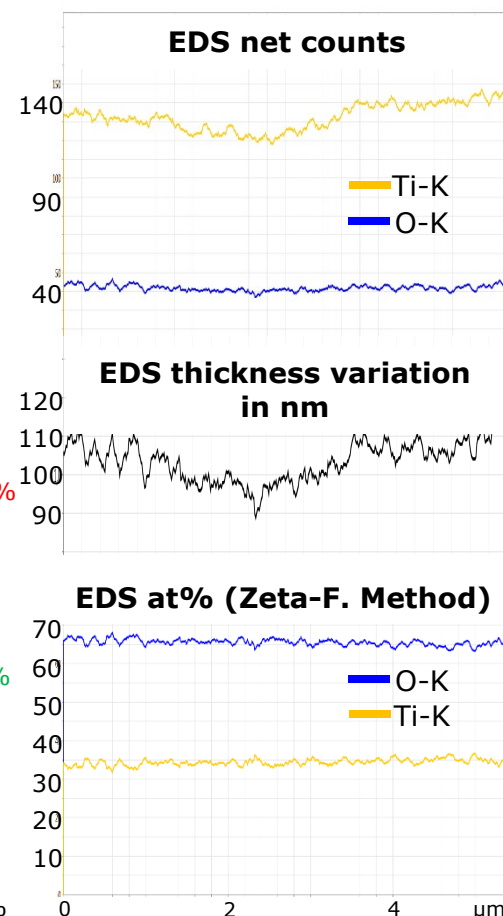
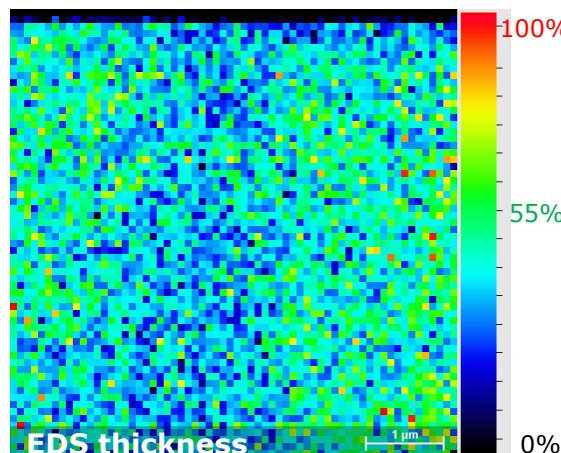
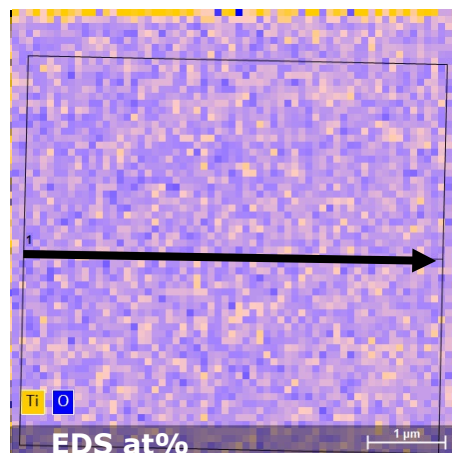
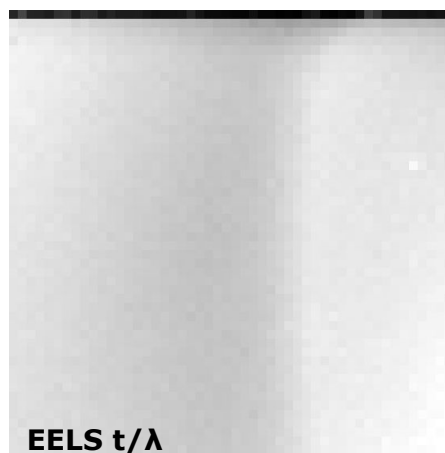
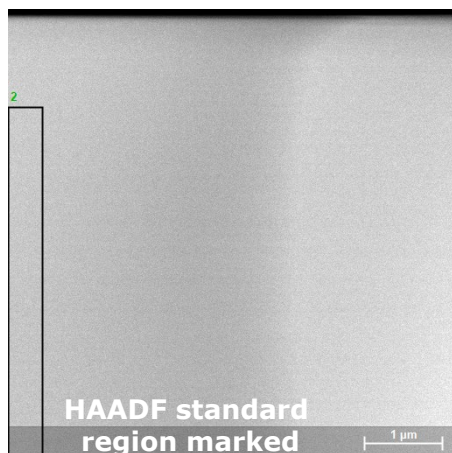
Figure 3. Relative thickness map (t/λ) (a), and model of the thickness of the focused ion beam milled cone (b). The inverse of (a) multiplied by (b) yields a map displaying the inelastic mean free paths λ of the sample, used for further thickness calibrations (c).

TEM Quantification in Esprit

Zeta Factor Method to Retrieve Thickness and Composition,
EELS used here only as Reference

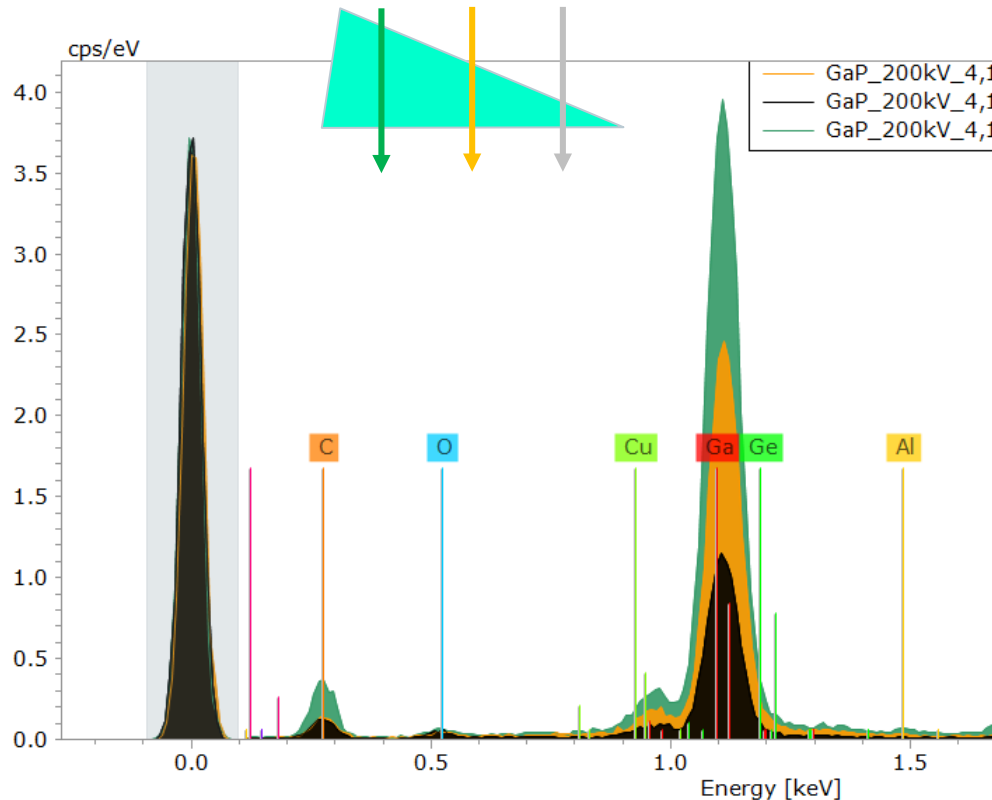


TiO₂



TEM Quantification in Esprit 2.1

Zeta Method: GaP wedge



— GaP_200kV_4,14g_cm3_St_080_080nm_104oder134pA.spx
— GaP_200kV_4,14g_cm3_Q_034_040nm_104oder134pA.spx
— GaP_200kV_4,14g_cm3_Q_145_120nm_104oder134pA.spx

Spectrum	P in at%	Ga in at%	d_nom nm	d_zeta nm
GaP_200kV_4,14g_cm3_Q_145_120nm_104pA.spx	49.24	50.76	120	145
GaP_200kV_4,14g_cm3_St_080_080nm_104pA.spx	50.04	49.96	standard	80
GaP_200kV_4,14g_cm3_Q_034_040nm_104pA.spx	46.69	53.31	40	34
Mean	48.66	51.34		
Sigma 3	1.75	1.75		

Probe current and thickness variations in standard and sample cause deviations. Product pt can't be well disentangled. Kothleitner et al. on assumptionless quantification !

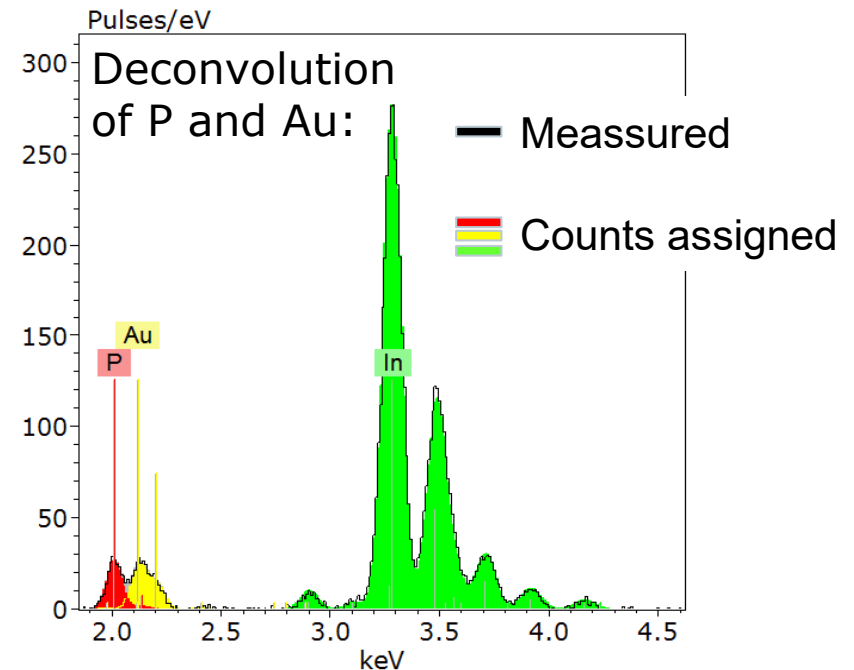
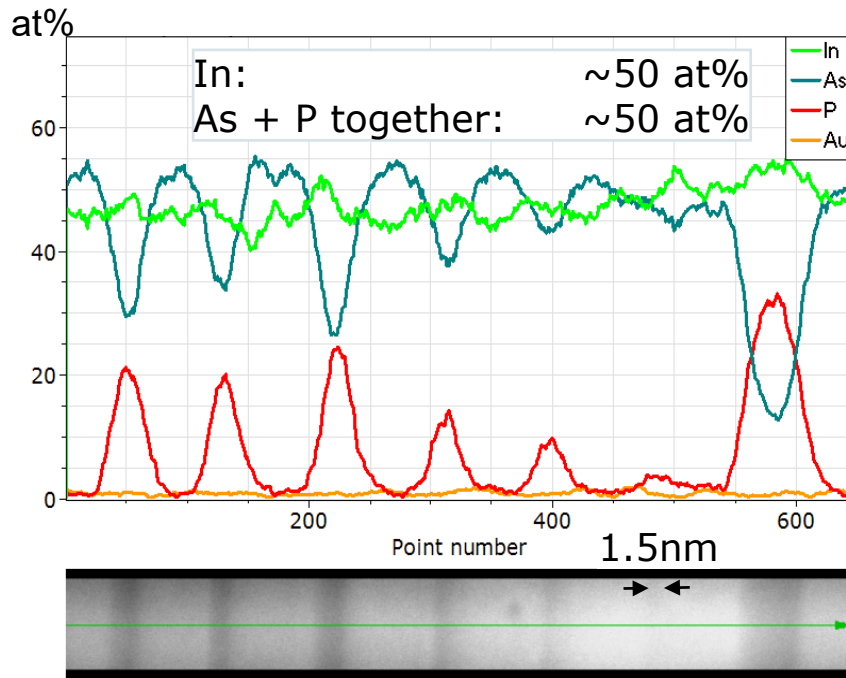
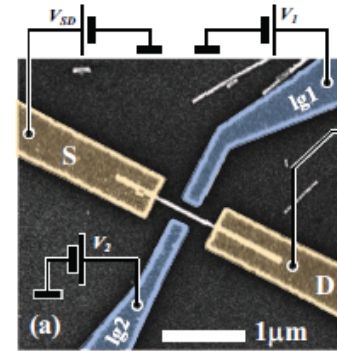
Experimental C-L or Zeta factors:



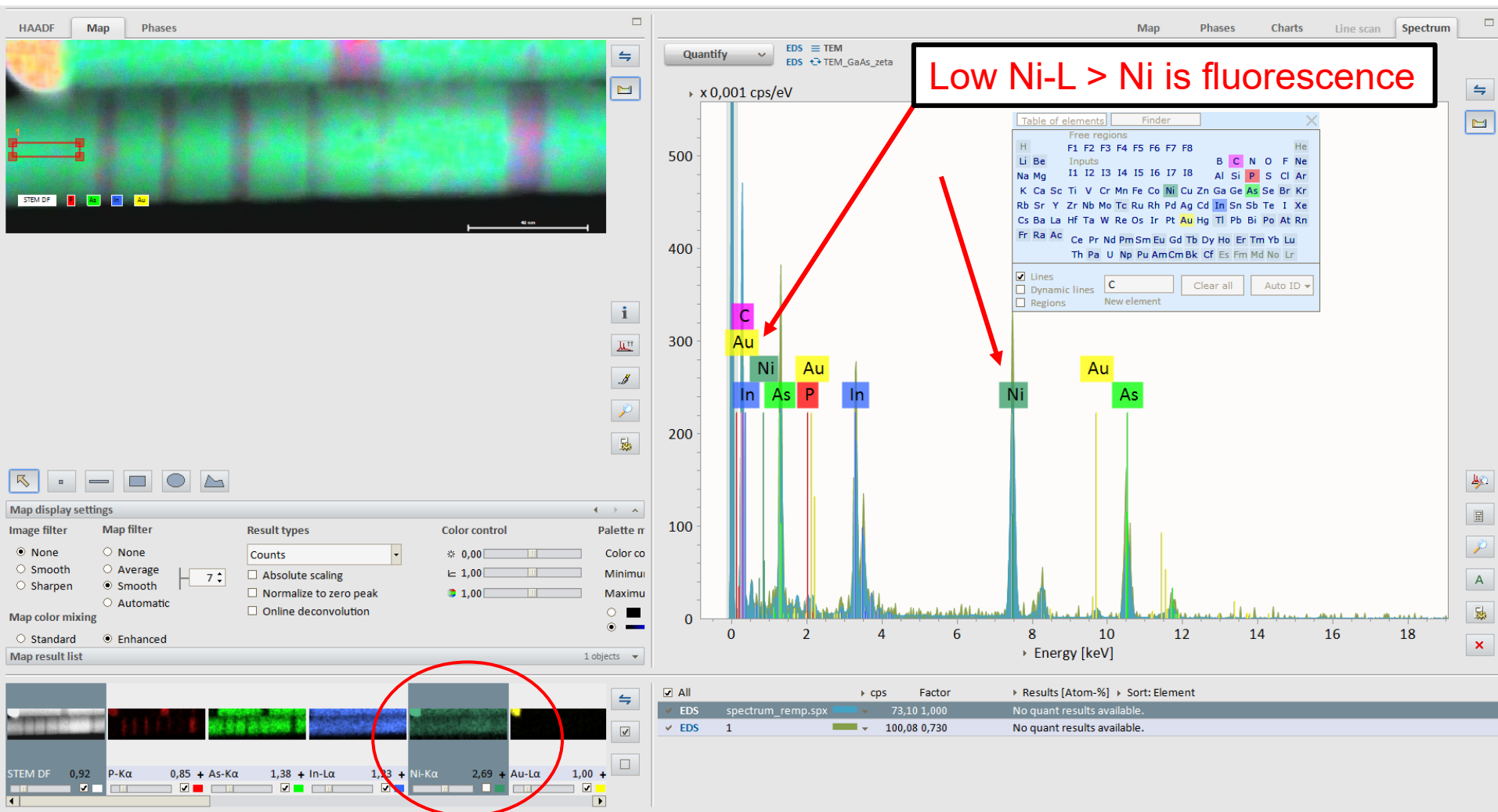
InAs Nanorods with P-rich layers: Quantified Linescan, 30mm² SDD, SLE window, 0.12sr



Single e⁻ transistor:



Respective data set view;
 see Ni-stray radiation from Ni grid:
 no/low Ni-L line!



Quantification: exp. Cliff-Lorimer factors



QUANTIFICATION - 1

Settings

Elements

Element finder

Element overview list

Standards

Background settings

Deconvolution settings

Quantification model

Additional settings

Description

Results

Background regions Element lines Dynamic lines

Density: 6,71 g/cm³

24.09.2019

62

No Ni-L > Ni is fluorescence

P/B - ZAF
 Phi(Rho,Z)
 p/B film
 Zeta factor method
 Cliff-Lorimer

Layer density [g/cm³] 0
 Layer thckn. [µm] 0
 Substrate (mean. AN) 0

Element	At. No.	Netto	Mass [%]	Mass Norm. [%]	Atom [%]	abs. error [%] (1 sigma)	rel. error [%] (1 sigma)
Phosphorus	15	0	0,00	0,00	0,00	0,00	0,00
Arsenic	33	311	39,30	39,30	50,20	2,69	6,85
Nickel	28	522	0,00	0,00	0,00	0,00	0,00
Gold	79	11	2,25	2,25	1,09	0,86	38,32
Carbon	6	148	0,00	0,00	0,00	0,00	0,00
Indium	49	551	58,45	58,45	48,71	6,68	11,43
Copper	29	23	0,00	0,00	0,00	0,00	0,00
Sum		100,00	100,00	100,00			

Add to standards

Quantification: exp. Cliff-Lorimer factors, Change the less well known factors: (if overlapps, low energy, L-lines)



EDIT STANDARD PROPERTIES

Name: 1
Description:

Real time [s]: 8,489
Life time [s]: 8,489

Specification in... Mass-% Atomic-% Stoich-%

Element	Atom conc. [%]	Error [%]
Phosphorus	0,00	
Arsenic	50	
Nickel	0,00	
Gold	0	
Carbon	0,00	
Indium	50	
Copper	0,00	

Sum of concentrations [%]: **100,00%**

VALIDATION, LAST STEP

Confirm assignment and certification values.
Standard: ---
Description: ---

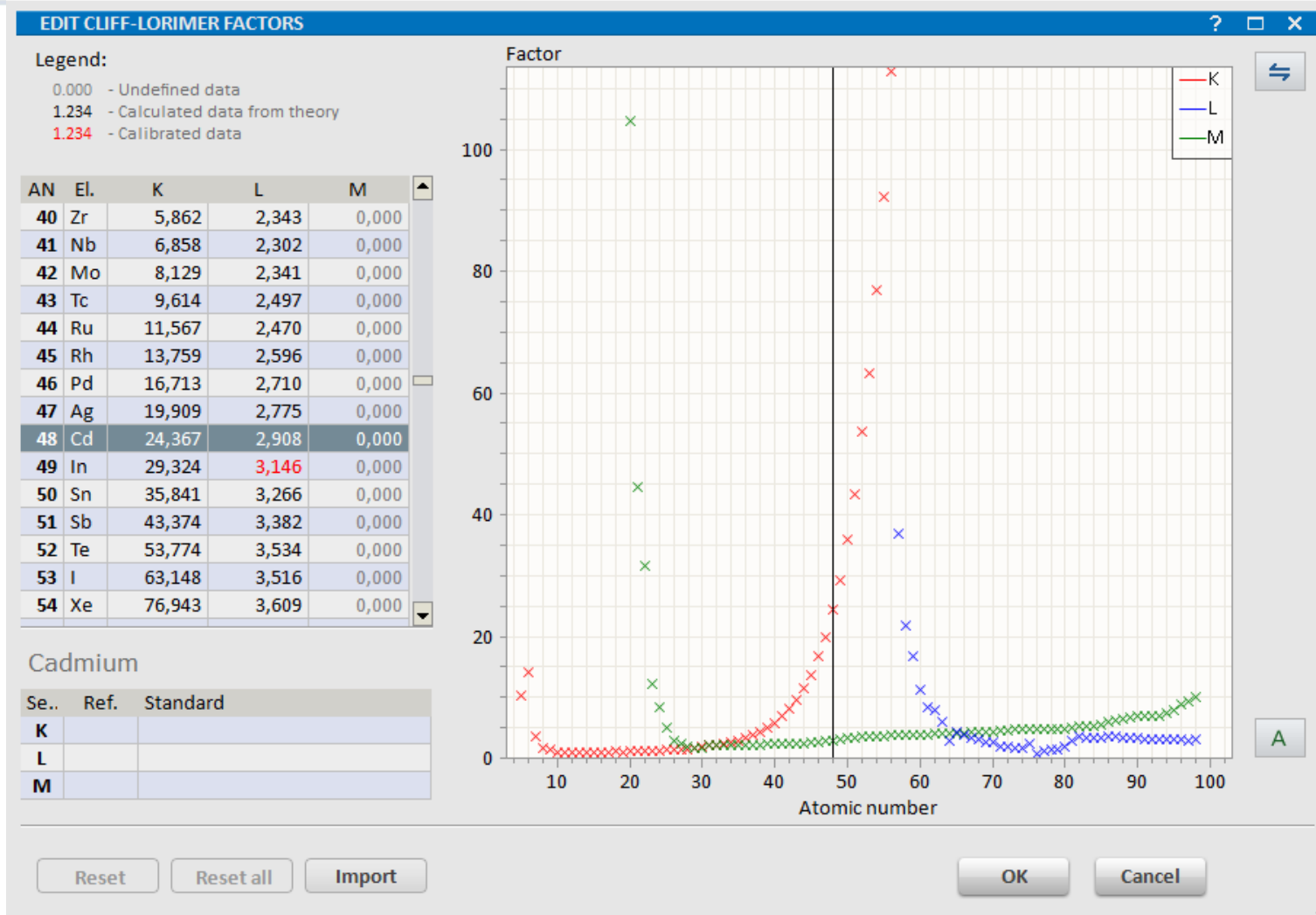
Assign	Element	Mass concentration	Error	Currently assigned to standard

**Standard cannot be used for Phi(RhoZ) quantification, because spectrum does not contain system calibration data.
You should calibrate your system in this case.**

Check value of Cliff-Lorimer factors:

Assign	Element	Reference	New factor	Old factor
<input checked="" type="checkbox"/>	Arsenic	⊙	2,43329	2,43329
<input type="checkbox"/>	Gold	○	0,00000	4,81637
<input checked="" type="checkbox"/>	Indium	○	3,14643	2,90644

Quantification: Cliff-Lorimer factors, Experimentally determined factor in red



Zeta-factor method: Need beam current and Standard with known c , t , ρ can be calculated or known



EDIT STANDARD PROPERTIES

Name: 1
Description:

Real time [s]: 8,489
Life time [s]: 8,489

Specification in... Mass-% Atomic-% Stoich-%

Element	Atom conc. [%]	Error [%]
Phosphorus	0,00	
Arsenic	50	
Indium	50	
Nickel	0,00	
Gold	0	
Carbon	0,00	
Copper	0,00	
Oxygen	0,00	

Sum of concentrations [%]: **100,00%**

Thickness [nm]: 30
Density [g/cm³]: 6,62
Beam current [pA]: 110

VALIDATION, LAST STEP

Confirm assignment and certification values.
Standard: 1
Description:

Assign	Element	Mass concentration	Error	Currently assigned to standard
<input checked="" type="checkbox"/>	Arsenic	39,49%	---	----
<input checked="" type="checkbox"/>	Indium	60,51%	---	----
	Gold	0,00%	---	----

Check value of Zeta factors:

Assign	Element	New factor	Old factor
<input checked="" type="checkbox"/>	Arsenic	1691,50363	2,43329
<input checked="" type="checkbox"/>	Indium	2158,37022	2,90644
<input type="checkbox"/>	Gold	0,00000	4,81637

Get all Zeta-factors from the C-L factors



EDIT ZETA FACTORS

Legend:
 0.000 - Undefined data
 1.234 - Calculated data from theory
 1.234 - Calibrated data

AN	El.	K	L	M
32	Ge	2,229	2,052	0,000
33	As	1691,504	2,129	0,000
34	Se	2,742	2,144	0,000
35	Br	2,994	2,100	0,000
36	Kr	3,431	2,254	0,000
37	Rb	3,860	2,220	0,000
38	Sr	4,420	2,259	0,000
39	Y	5,045	2,329	0,000
40	Zr	5,862	2,343	0,000
41	Nb	6,858	2,302	0,000
42	Mo	8,129	2,341	0,000
43	Tc	9,614	2,497	0,000
44	Ru	11,567	2,470	0,000
45	Rh	13,759	2,596	0,000
46	Pd	16,713	2,710	0,000
47	Ag	19,909	2,775	0,000
48	Cd	24,367	2,908	0,000
49	In	29,324	2158,370	0,000
50	Sn	35,841	3,266	0,000
51	Sb	43,374	3,382	0,000
52	Te	53,774	3,534	0,000
53	I	63,148	3,516	0,000
54	Xe	76,943	3,609	0,000
55	Cs	92,331	3,635	0,000
56	Ba	112,726	3,745	256,315
57	La	134,270	3,734	36,943
58	Ce	150,608	3,734	21,881

Cadmium

Se..	Ref.	Standard
K		
L		
M		

Reset **Fit to Stds** Import

EDIT ZETA FACTORS

Legend:
 0.000 - Undefined data
 1.234 - Calculated data from theory
 1.234 - Calibrated data

Factor

AN	El.	K	L	M
32	Ge	1548,936	1524,206	0,000
33	As	1691,504	1581,567	0,000
34	Se	1906,531	1592,664	0,000
35	Br	2082,180	1560,009	0,000
36	Kr	2380,495	1674,638	0,000
37	Rb	2686,187	1661,044	0,000
38	Sr	3077,270	1688,073	0,000
39	Y	3513,670	1721,205	0,000
40	Zr	4083,467	1740,825	0,000
41	Nb	4778,639	1710,545	0,000
42	Mo	5696,065	1745,293	0,000
43	Tc	6738,780	1855,493	0,000
44	Ru	8066,141	1835,586	0,000
45	Rh	9543,508	1926,238	0,000
46	Pd	11594,927	2013,922	0,000
47	Ag	13814,160	2059,787	0,000
48	Cd	17095,089	2160,898	0,000
49	In	20463,673	2158,370	0,000
50	Sn	25014,450	2429,008	0,000
51	Sb	30274,462	2513,804	0,000
52	Te	37349,251	2625,489	0,000
53	I	44083,005	2614,492	0,000
54	Xe	53972,279	2682,685	0,000
55	Cs	64462,470	2702,075	0,000
56	Ba	78351,912	2782,711	90116,764
57	La	93751,209	2774,788	26044,334
58	Ce	11500,505	2774,035	16330,477

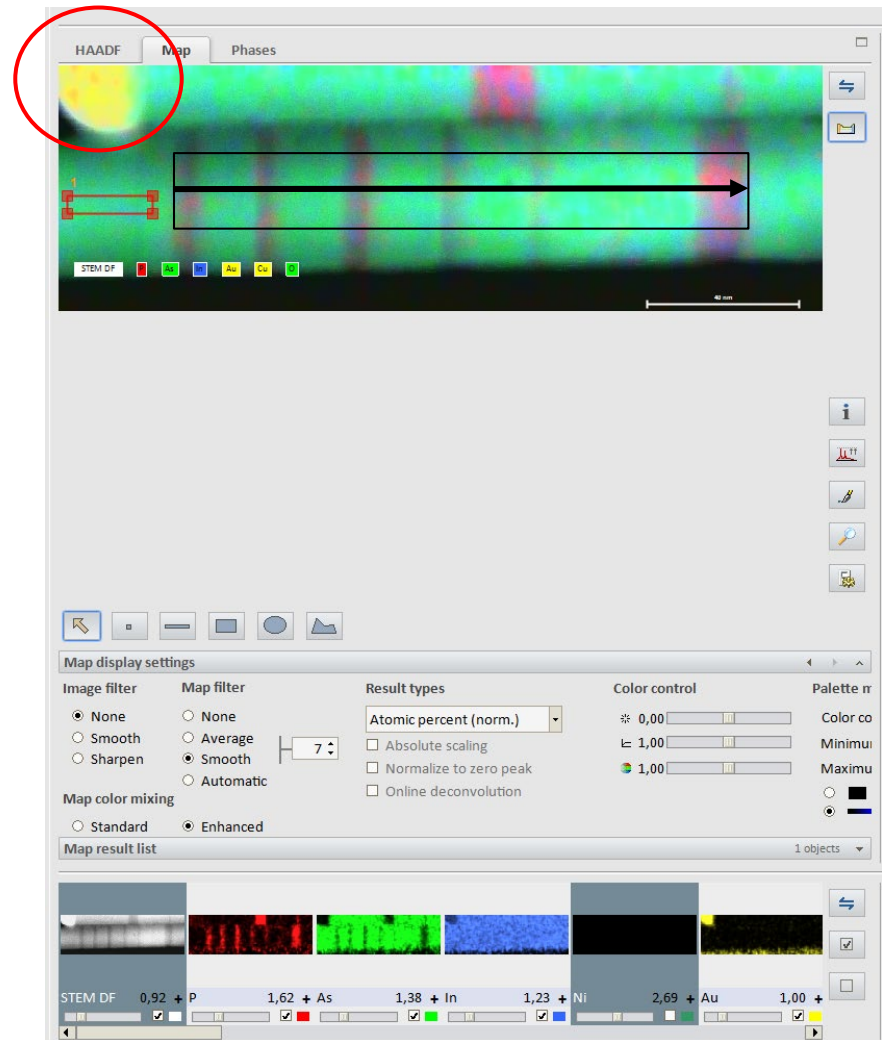
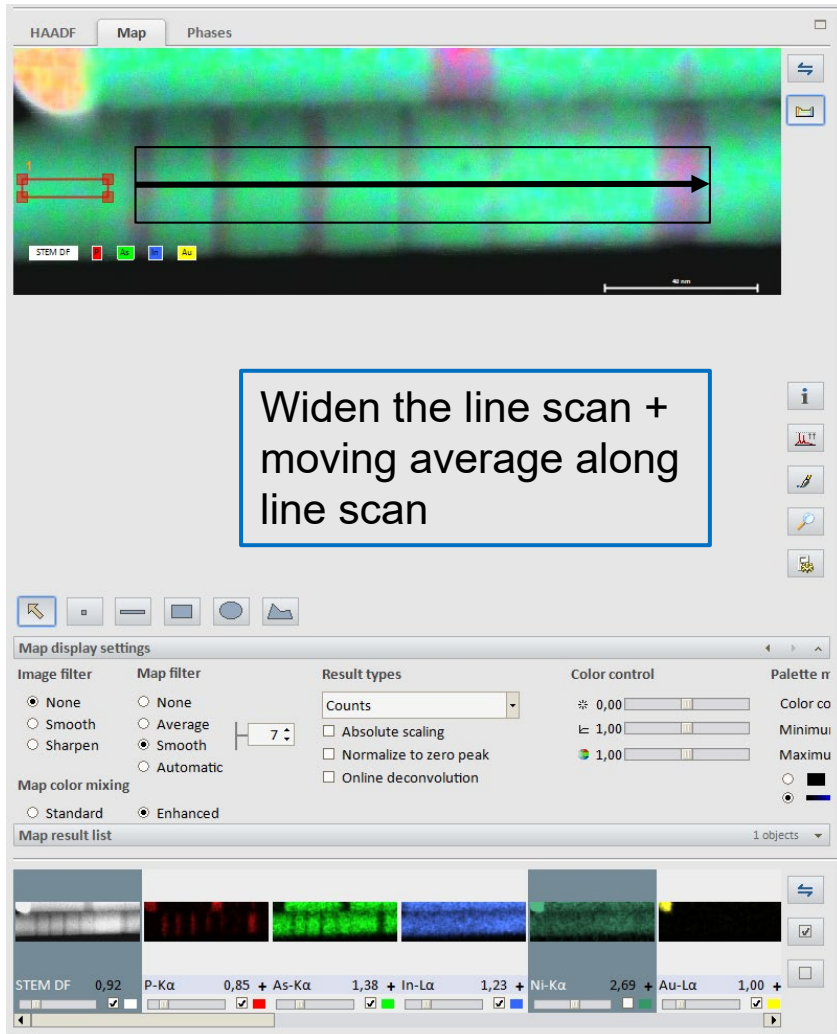
Cadmium

Se..	Ref.	Standard
K		
L		
M		

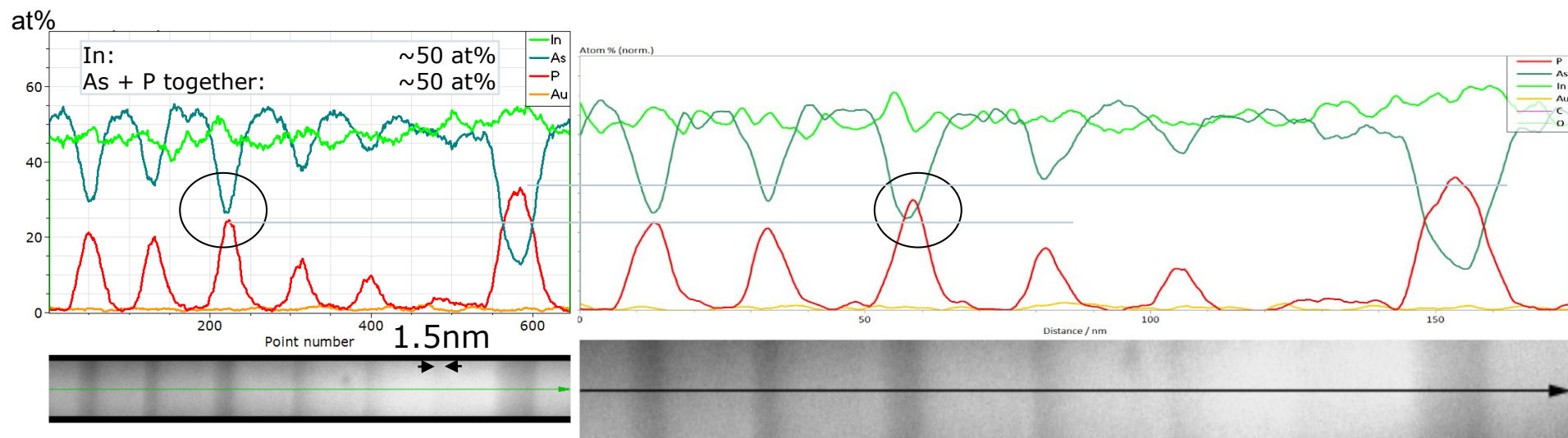
Reset Fit to Stds Import

OK Cancel

Left counts, right quantified; Line Scan > Line Profile

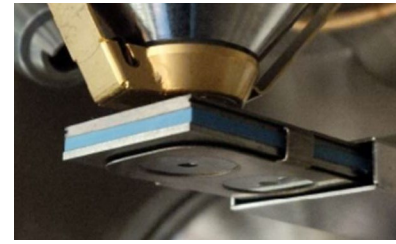


Left C-L, right Zeta-factor method: C-L underestimates P content

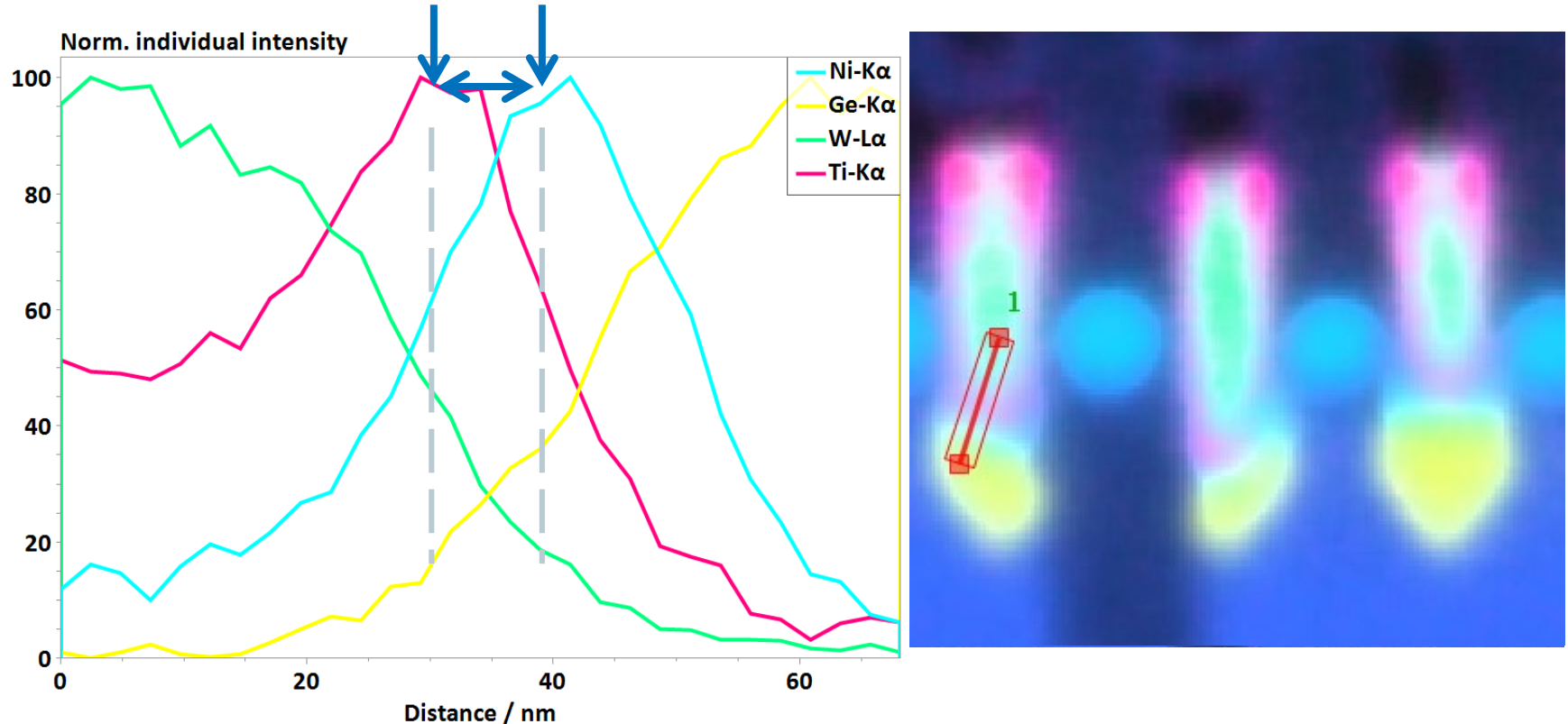


- The Zeta-factor method is particularly helpful in case of light/heavy element mixtures
- Cliff-Lorimer also offers some absorption correction suitable for K-lines
- Both are precise within few at% depending on materials
 - C-L measures relative within one sample series under same conditions
 - Zeta measures absolute values, beam current must be stable and standard well known

T-SEM EDS; Semiconductor Structure: Line Scan as well



10 nm lateral resolution of Ni and Ti distribution maxima



Extracted linescan from the map data
Effective measurement time of lineprofile: 8 s

SDD (30mm², ~0.1sr) on
Cs-corrected JEOL 2100 STEM
First Atom Column Mapping with SDD

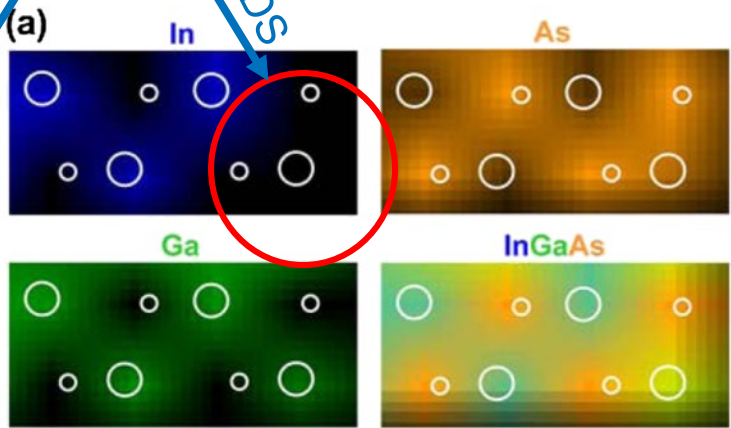
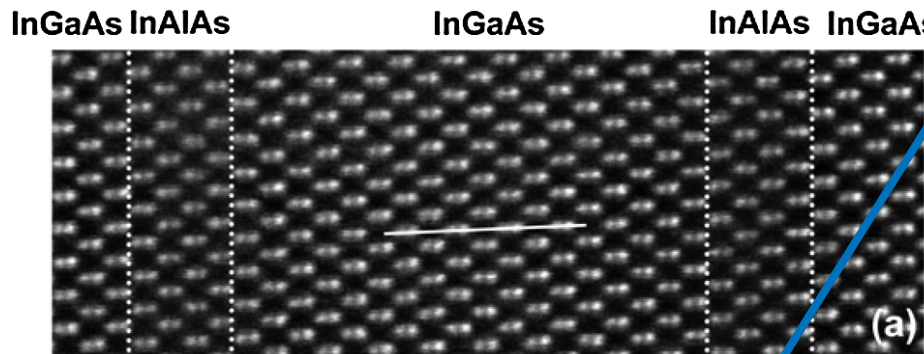


Indium missing in one atomic column

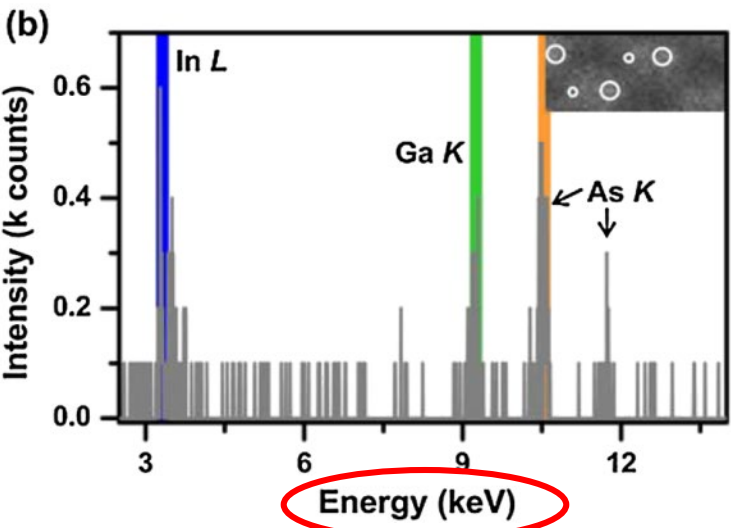
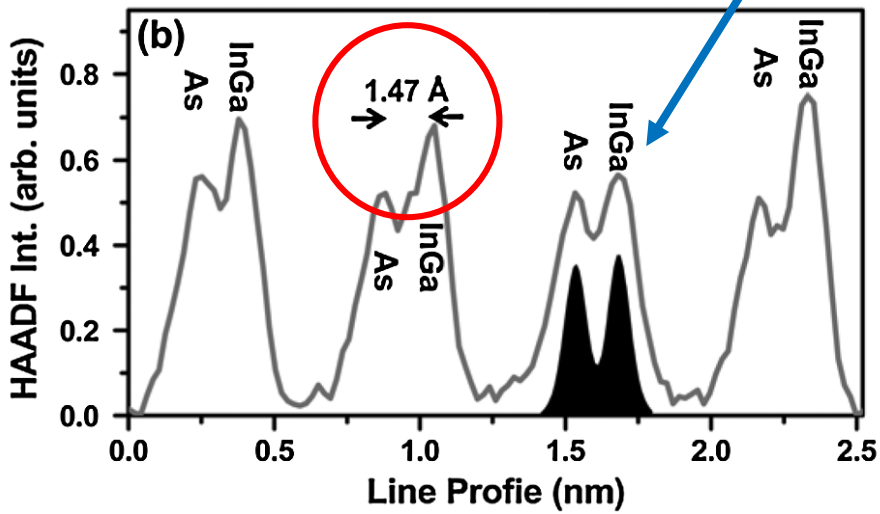
HAADF signal

EDS

Forbes, ... Mc Comb et al.: Simulation needed, to correctly interpret atom column EDS!



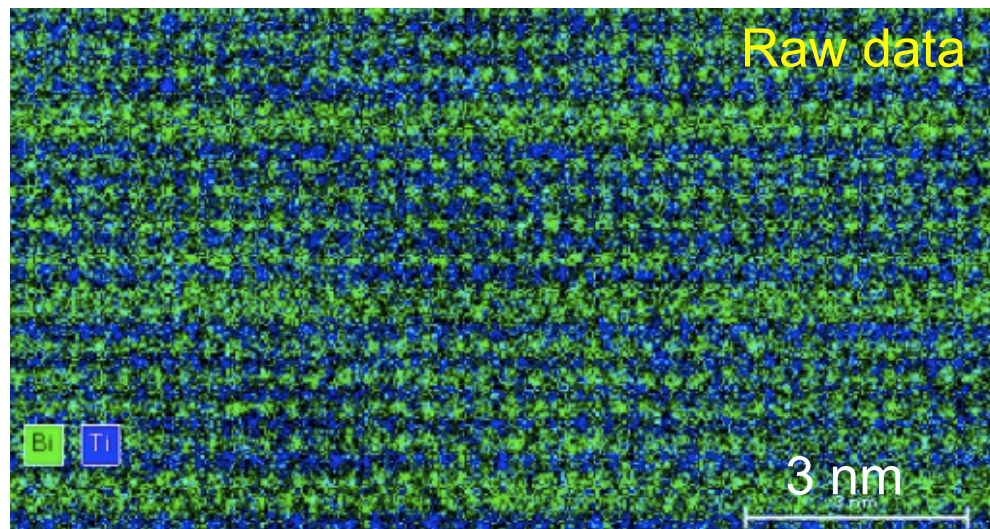
0.12 sr, 13 sec, 33 pA, 3 ms dwell



Columns: easier than single atom ID: EDXS Mapping of $\text{Bi}_6\text{Ti}_x\text{Fe}_y\text{Mn}_z\text{O}_{18}$



Raw data

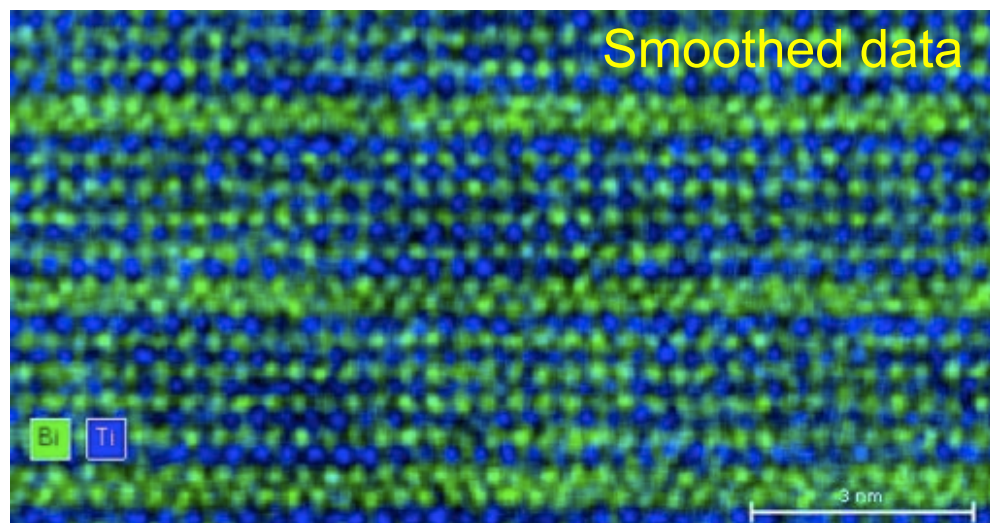


TCD (Trinity College Dublin) Nion UltraSTEM200XE 200 kV with Bruker 100 mm² X-Flash SD detector, 100 mm² windowless SDD; 0.7 sr collection angle.

432x225 pixels, 4.1 msec/pix => 400 sec for map.

No drift correction.
Bi = green, Ti = blue.

Smoothed data



courtesy Lynette Keeney, Clive Downing and Valeria Nicolosi. TCD, Ireland.

Atom column EDS needs simulation for correct interpretation

B. D. Forbes et al., PHYSICAL REVIEW B **86, 024108 (2012)**

Summary; EDS for electron transparent samples

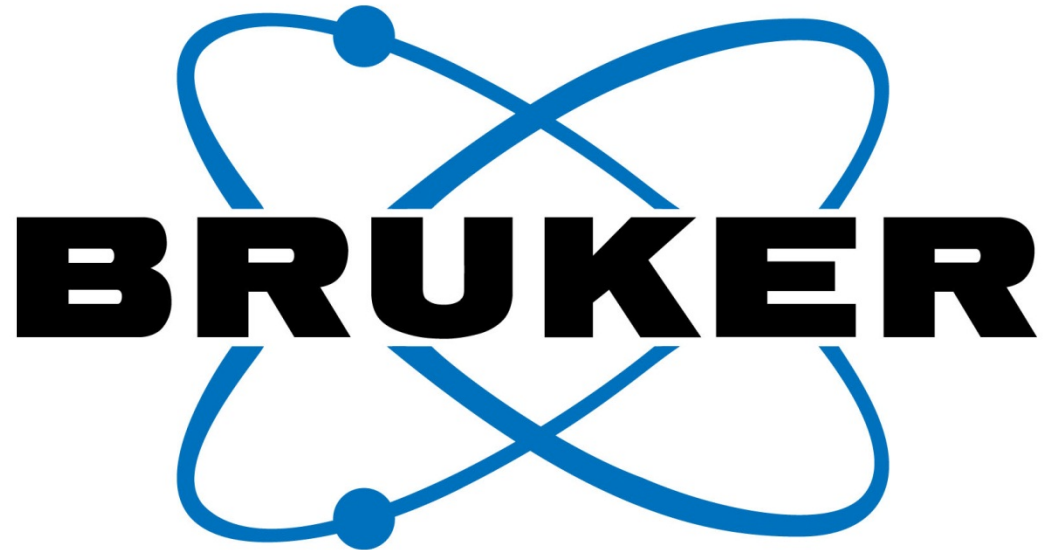


- Electron transparent samples can be analysed in TEM and SEM.
- Geometry must be determined completely to understand or avoid, if possible, systematic errors.
- Careful analysis allows to determine most systematic errors.
- The Zeta-factor method delivers absorption correction and thickness determination, density and thickness are still difficult to disentangle > combine with EELS.
- Atom column EDS needs theory support to account for channeling and cross talk between columns.
- **Use EDS to it's full potential**, just element ID is not satisfactory!

EDS Quantification of electron transparent samples in TEM, STEM and T-SEM



Q & A



Innovation with Integrity